

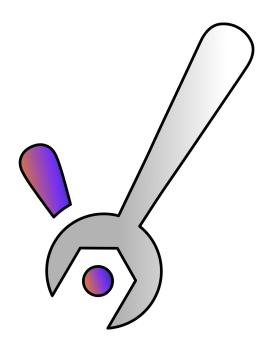
## **Moderator**



Travis Cox
Chief Technology
Evangelist
Inductive Automation

# **Agenda**

- Introductions
- Oil & Gas Project by CSE ICON
- Food & Beverage Project by ATS Global
- Government Project by Avadine
- Plastics Manufacturing Project by Polaris
- Q&A





## **Guest Speakers**



Binh Vu
SCADA Practice
Manager – Ignition
CSE ICON



Jeremy Gibbs
Sr. Manager, Digital
Solutions, Americas
ATS Global



**Kyle Muldoon**Project Manager *Avadine* 



Derek Simonette
Director of Sales
Polaris Automation,
Inc.



Pat Smith
Solutions Architect
Avadine

## **About Inductive Automation**







Johnson-Johnson









Chobani.











**FUJ!FILM** 



Crate&Barrel













# Say Yes With Ignition

# Connect, Design, and Deploy Without Limits

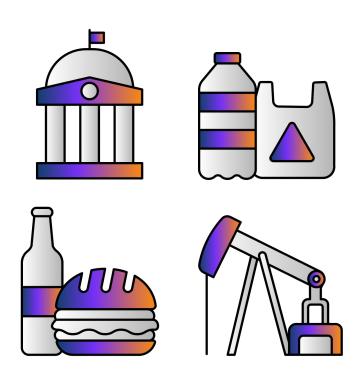
- One central hub for the plant floor and beyond
- Build any kind of industrial application
- Web-deploy to desktops, industrial displays & mobile devices
- Unlimited licensing
- Cross-platform compatibility
- Industrial-strength security & stability



The Unlimited Platform For SCADA And So Much More

# Say Yes With Ignition

Let's explore four different projects from different industries to see how Ignition's unique features made them more possible and practical.





# **Customer Success Story**Ovintiv - Upstream Accelerator for Ignition





# **Ovintiv - Upstream Accelerator for Ignition**

# **Situation**

Ovintiv, a leading upstream oil and gas company, had difficulty managing its 20+ routes and variability in well configurations, site management techniques, and measurement equipment





# **Ovintiv - Upstream Accelerator for Ignition**



## <u>Task</u>

Without compromising flexibility, develop a solution that could:

- Unify disparate systems
- Standardize data communications
- Improve efficiency



## **Ovintiv - Upstream Accelerator for Ignition**

## <u>Action</u>

Working closely with Ovintiv, CSE followed a systematic project execution approach to implement its Upstream Accelerator for Ignition framework built on top of Perspective.





# **Ovintiv - Upstream Accelerator for Ignition**

## **Results**

Ovintiv realized significant efficiency gains related to:

- Database Optimization
- Performance Enhancements
- Development Time Savings
- Improved User Experience



## **Ovintiv - Upstream Accelerator for Ignition**

**Solution Screenshots** 

Level 1 - Dashboard

Level 2 – Asset Overview

Light





Inductive Automation Webinar

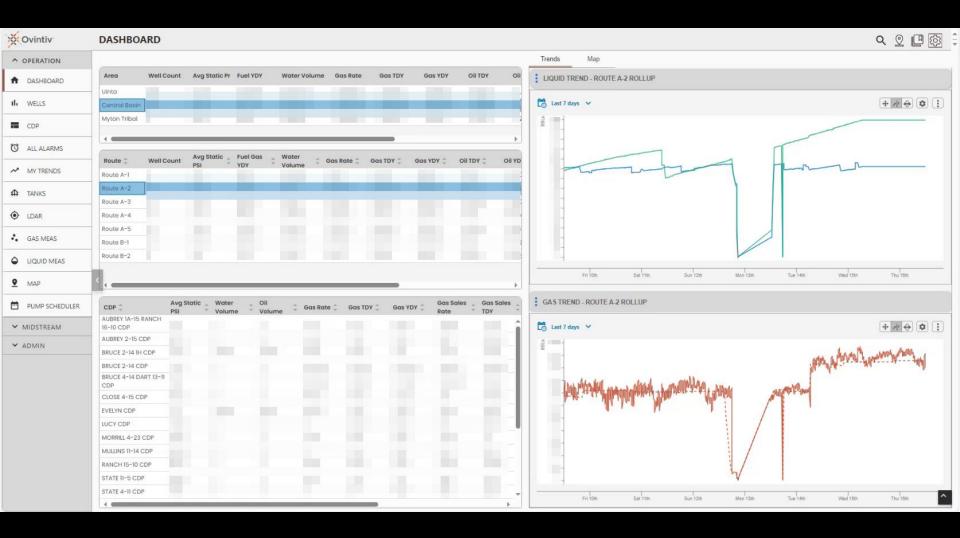
Level 3 – Asset Details

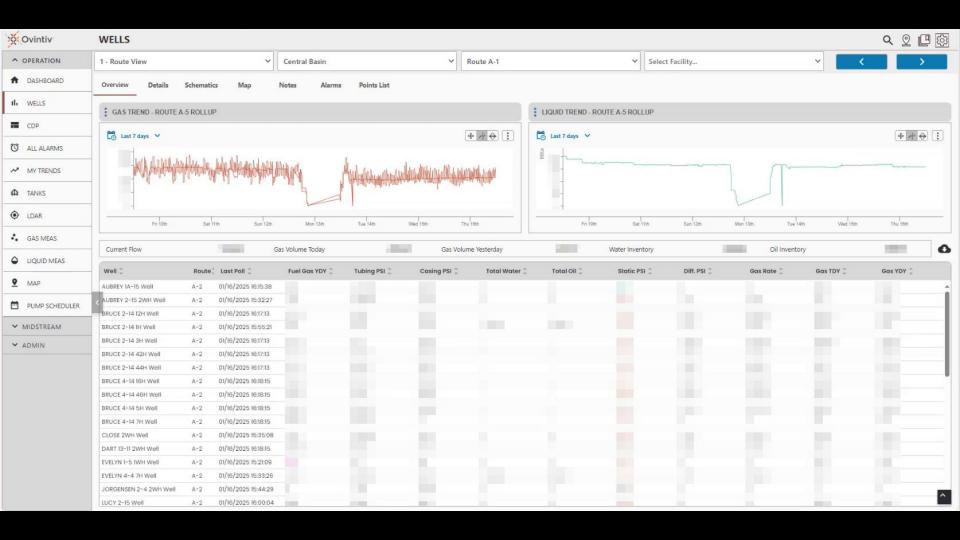


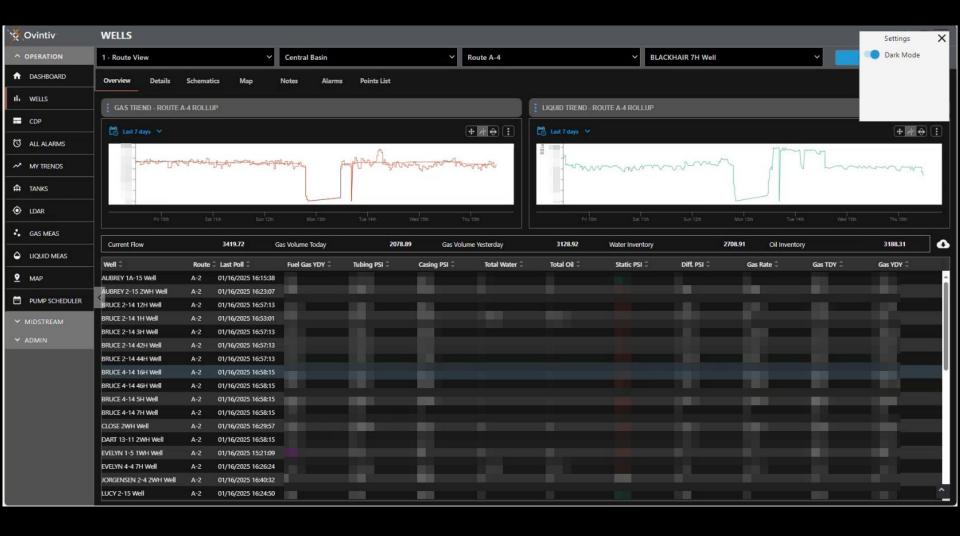


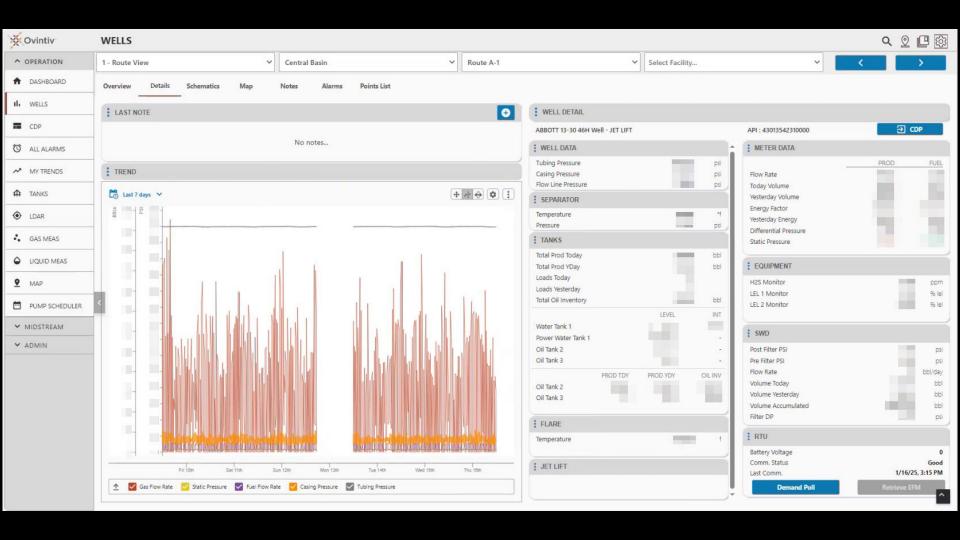


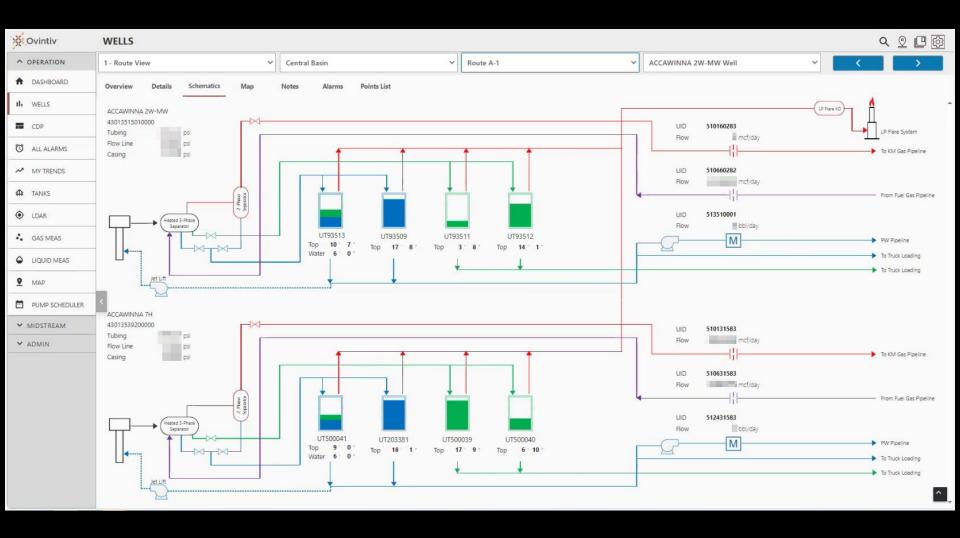


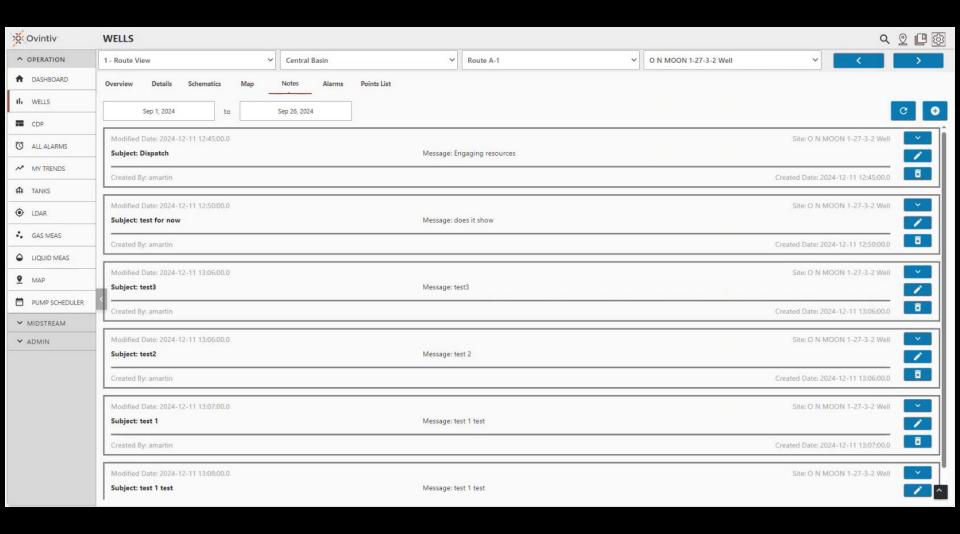














## The challenge...



#### Food Manufacturer

- Controls and SCADA upgrade for multiple ovens
- Awarded project BUT lost internal SME and external resources involved
- Licensing for every oven/PC



#### Scalability

- Remove multiple platforms for control, monitoring, and recipes
- Quick and easy rollout from one oven to the next
- Future options for optimization



#### Restrictions

- NO unscheduled downtime
- NO major changes to the interface (change management)
- NO "black box" oven PC controls information



#### Education

- "We picked Ignition but..."
- · "How do we set up..."
- · "What is the best way..."







The **Ignition** platform gives **ATS the ability** to say "Yes" even without all the details

#### Stand Alone Capability

- Universal platform User interface, alarms, control, reporting, etc. to match current system
- Web-based development can launch on any client including the existing PCs
- Process Control monitor and control equipment without need for multiple platforms

#### **Change Management**

- Ignition Vision can create similar "look and feel" to legacy stand alone HMIs
- Learning curve minimize the change to workforce, program functionality within a single platform

#### Flexibility and Scalability

- Modules or code regardless of legacy system architecture, options exist for communication, control, alarms, and recipes
- Unlimited Tags, Unlimited control minimize the need for multiple licenses and data collection

### The solution...



#### **Ignition Vision**

- · ATS created a unified application for SCADA and oven control that replaced multiple systems
- · Single Ignition gateway with redundancy that met IT standards and security
- · Removed dependance on legacy Windows environment



#### Push Button, Make Sausage

- Replace the "black box" recipe system functionality that utilized decoded text files paired with PLC data with SQL database and inherent Ignition controls. Reduce number of steps to make product
- Incorporation of oven damper controls for manual operation and automatic operation with feedback for dynamic changes

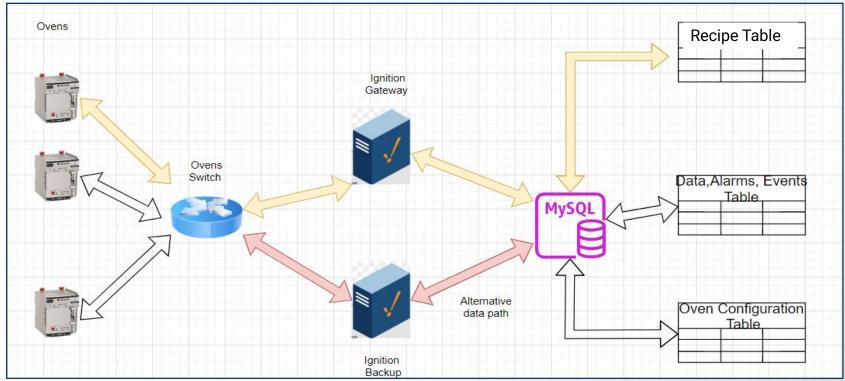


#### **Empower Operators**

- · Use of scripting for calculations and data manipulation to minimize user interface modifications and operator SOPs
- Template solution so operators can work any oven/station
- · Allow recipe edit and creation with additional functionality from the control system upgrade

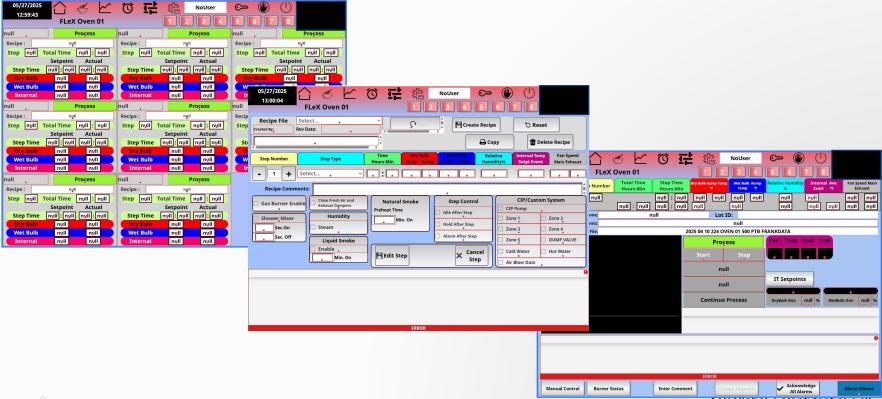


# **Consolidation and Simplification of Data Flow**





## YES, we can. Looks old, functionality is modern





## Yes equals Success!



#### **Trust**

- We listened and provided a viable solution with minimal impact
- · Met requirements from shop floor to top floor
  - · Set the stage for future improvements



#### **Empowerment**

- · Operators can control and make adjustments locally
  - No SME required
  - · Minimal learning curve
  - Faster decision making



#### **Rapid Deployment**

- IT Approved
- Simple Architecture
- Deployed and tested 7 remaining ovens in a fraction of the time of the 1st without downtime



## The Independent Solution Provider for **Smart Digital Transformation**













#### **Jeremy Gibbs**

Senior Manager, Digital Solutions and Data Centers

Jeremy.Gibbs@ats-global.com 317.749.3028





# From Fragmented BDAs to a Single Pane of Glass with Ignition

Avadine Technical Brief



# **Project Overview**

- 230+ in-building Bi-Directional Amplifiers (BDAs) supporting public-safety first responder radio network
- Objectives: real-time health, remote shutdown, FedRAMP-aligned security
- Constraints: multi-vendor hardware, zero downtime, tight budget

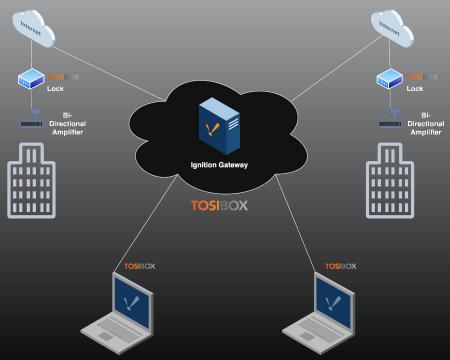


# Architecture at a Glance

- Kymera SNMP driver → Ignition Gateway (GovCloud)
- Tosibox VPN mesh secures tunnels from every BDA site
- Native GIS Map panel with GPS-tracked status
- UDT templates auto-generate tags & screens for each location
- Alarm pipelines dispatch SMS/email in <60 seconds</li>



# **Architecture at a Glance**





# Why Ignition Made It Possible

- Unlimited licensing kept fleet-scale costs predictable
- Open driver architecture accepted Kymera SNMP module out of the box
- Built-in GIS component eliminated third-party mapping solutions
- Scripting & UDTs slashed engineering effort (230 sites onboarded in 6 months)
- Web-first design served OT & IT stakeholders alike



# Outcomes & Key Lessons

- Alarm detection: >2 hours → <1 minute; manual site visits ↓ 90%</li>
- Zero RF-interference incidents since cutover
- Standardize devices early; hardware VPNs simplify security
- Exploit Ignition's native GIS & unlimited licensing to scale confidently
- Questions? Contact us: <a href="mailto:info@avadine.com">info@avadine.com</a> 661.379.0529





to Any Automation Project with Ignition

**How Polaris Automation Delivered Scalable Batching with Ignition** 

Derek Simonette, Director of Sales, Polaris Automation



# **Project Overview**

Client: Ohio-based plastics manufacturer

**Challenge:** 

Replace manual batching with an interim digital solution

Goal:

Eliminate paper travelers, automate batch records, simplify operator workflow Approach:

Rockwell PLCs, Ignition, and SQL-based solution

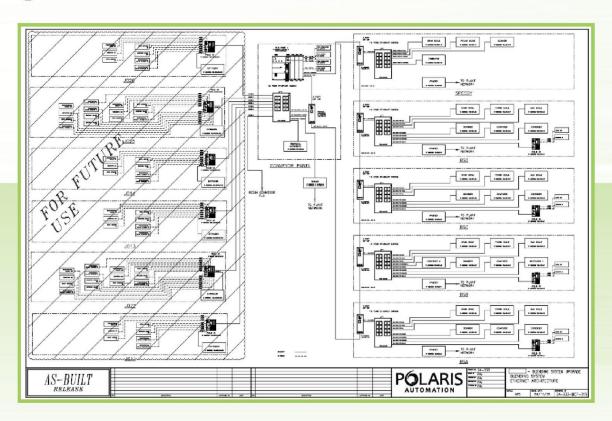


## **Ignition Architecture**

- Primary server with dual NIC (Business <-> OT network)
- 5 blending workstations with unique Ignition features
- File read/write access to shared network folders

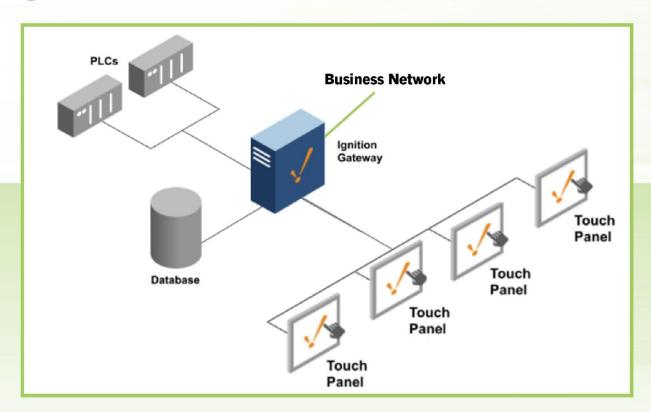


#### **Ignition Architecture**





#### **Ignition Architecture**





# Why Ignition Was a Fit

## **High Level**

- Batching framework integration and project inheritance
- IP locking for workstation-specific logic
- CSV import/export for recipes and results
- SQL integration for historization and scalability



#### **Batching Framework**

Project inheritance allows for rapid development while maintaining the base projects integrity.

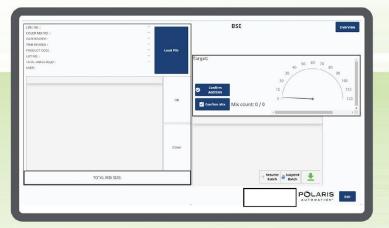




#### **Workstation Customization**

- Autologin per station based on IP address
- Different equipment setups at each station, Improved station-specific workflows
- Eliminated having to maintain multiple versions of the similar screen







### **Importing Recipes:**

Drop CSV in shared folder, parsed into Ignition

#### **Exporting Results:**

Compile batch ticket, saved to network for records and inventory



#### **Batch Procedure**

Select the appropriate .csv file from the list presented and click "Load".





```
#self.parent.getChild("FlexContainer 0").getChild("Debug").props.text = row
time.sleep(1)
newRow = []
for column in row:
    if column.strip():
        cleanRow = column
        newRow.append(cleanRow.strip(":"))
if newRow:
    ds.append(newRow)
if len(newRow) == 2:
    dict[newRow[0]] = newRow[1]
if len(newRow) == 1:
    Notes.append(newRow[0])
if len(newRow) == 4 and Headers < 2:
    MixHeader = []
    for column in newRow:
        MixHeader.append(column)
    Headers += 1
elif len(newRow) == 4 and Headers >= 2:
    #self.parent.parent.getChild("FlexContainer_0").getChild("Debug").props.text = MixHeader JTH
    self.getChild("FlexContainer 0").getChild("Debug").props.text = MixHeader
    MixDataItem - ()
    #newRow.append("")
    MixData.append(newRow)
    for index, value in enumerate(newRow):
        valueName = MixHeader[index]
        if valueName.strip() == "DESCRIPTION":
            MixDataItem[valueName] = value.replace(".","").replace("?","").replace("i","").replace("i","").replace("%","")
        else:
            if str(value) == '#N/A':
                MixDataItem[valueName] = str(0)
            else:
                MixDataItem[valueName] - str(value)
    MixDataItem['lotNo'] = "" #jth
    MixDataItem['confirmed'] = 0 #jth
    mixDict[mixIndex] - MixDataItem
    mixArray.append(MixDataItem)
    mixIndex += 1
```



#### **Batch Procedure**

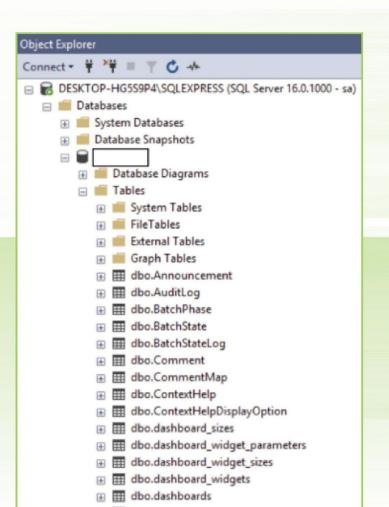
After clicking load you will be prompted to enter your initials. Using the on-screen keyboard, enter your initials and click Ok" to start the batch.





#### **SQL** Integration

- Real-time data historization
- Supports advanced reporting and traceability
- Future-ready data model





## **Future Readiness**

#### **Next steps with client**

- Full batching suite deployment
- Recipe & work order management
- ERP integration (API-based backflushing)
- Full batch historization and genealogy



## Conclusion

- Solved a key step in the client's batching journey
- Ignition enabled flexibility, integration, and scalability
- Client is now ready for full Industry 4.0 rollout



## Say Yes With Ignition

"Pretty much whatever we think of doing, we do it in Ignition."

- David Lewis, Sierra Nevada Brewing Co.

"Ignition just removes all your limits"

- Cody Warren, Tamaki Control

"It's a platform, and we can build anything we want to build on it."

- Mark Daugherty, Overbridge Technology

"The opportunities for what this system can do are endless."

- Hugh Roddy, Chobani

# Ignition

## Ready to Try Ignition for Yourself?

Download the full version for free at: inductiveautomation.com



inductiveuniversity.com

Ignition User Manual also available at:

docs.inductiveautomation.com



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