

PA 3-1 CHROME SHOTGUN

USER'S MANUAL



WARNING: READ THE INSTRUCTIONS AND SAFETY PRECAUTIONS
IN THIS MANUAL CAREFULLY BEFORE USING THE FIREARM.



ROCK ISLAND ARMORY

USER'S MANUAL PA 3-1 CHROME SHOTGUN

SAFETY, INSTRUCTION AND PARTS MANUAL



As a responsible owner of this firearm, you must read the instructions and warnings in this manual carefully. Before using this firearm, make sure you understand thoroughly the contents of this manual.

This manual must always be in the firearm's carrying case whenever the owner/user brings it or when it transfers ownership. A copy of this manual is available upon request from:

*ARMSCOR PRECISION INTERNATIONAL
150 N Smart Way, Pahrump NV 89060
E-mail: support@armscor.com*

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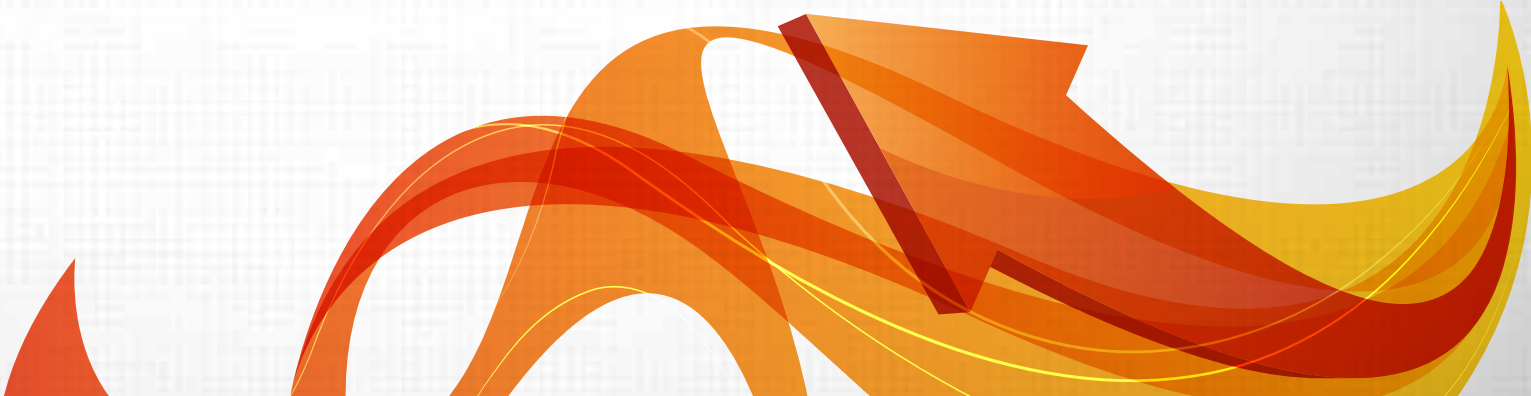
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MAINTENANCE



STATEMENT OF LIABILITY

This shotgun is classified as a firearm or dangerous weapon. It is expressly understood that we assume no liability for its resale or unsafe handling under local laws and regulations. Armscor assumes no responsibility for physical injury or property damage resulting from either intentional or accidental discharge, or for the function of the firearm subjected to influence beyond their control. Armscor will honor no claims which may result from careless handling, unauthorized adjustments, defective or improper ammunition, corrosion or neglect. Examine your firearm carefully at the time of purchase. It should be forwarded immediately to the factory or its sales agent if any adjustment of any kind of required.

State-By-State Warnings -



CALIFORNIA STATE WARNING

CHILDREN ARE ATTRACTED TO AND CAN OPERATE FIREARMS THAT CAN CAUSE SEVERE INJURIES OR DEATH. PREVENT CHILD ACCESS BY ALWAYS KEEPING FIREARMS LOCKED AWAY AND UNLOADED WHEN NOT IN USE. IF YOU KEEP A LOADED FIREARM WHERE A CHILD OBTAINS AND IMPROPERLY USES IT, YOU MAY BE FINED OR SENT TO PRISON. IT IS UNLAWFUL TO USE A MAGAZINE WITH A CAPACITY OVER 10 ROUNDS.



MASSACHUSETTS STATE WARNING

IT IS UNLAWFUL TO CARRY ANY MAGAZINE OR BELT WHICH HOLDS MORE THAN TEN ROUNDS, UNLESS AUTHORITY IS GRANTED BY THE BOSTON POLICE COMMISSIONER. IT IS UNLAWFUL TO STORE OR KEEP A FIREARM, RIFLE, SHOTGUN OR MACHINE GUN IN ANY PLACE UNLESS THAT WEAPON IS EQUIPPED WITH A TAMPER RESISTANT SAFETY DEVICE OR IS STORED OR KEPT IN A SECURELY LOCKED CONTAINER.



NEW YORK STATE WARNING

IT IS UNLAWFUL TO CARRY ANY MAGAZINE OR BELT WHICH HOLDS MORE THAN SEVEN ROUNDS, UNLESS AUTHORITY IS GRANTED BY THE STATE OF NEW YORK. THE USE OF A LOCKING DEVICE OR SAFETY LOCK IS ONLY ONE ASPECT OF RESPONSIBLE FIREARMS STORAGE FOR INCREASED SAFETY, FIREARMS SHOULD BE STORED UNLOADED AND LOCKED IN A LOCATION THAT IS BOTH SEPARATED FROM THEIR AMMUNITION AND INACCESSIBLE TO CHILDREN AND OTHER UNAUTHORIZED PERSONS.

02 | SAFETY PRECAUTIONS

Safety must be the first and constant consideration of every person who handles firearms and ammunition. The person with a firearm in his possession has an important responsibility. He/she must know how to use his/her firearm safely:

1. Always keep the muzzle pointed at a safe direction. Watch the muzzle at all time: never point a gun, accidentally or intentionally, at any person or anything you do not intend to shoot. Identify the target before shooting; do not shoot at sounds.
2. Always treat a gun as if it is loaded – it may be!
3. Keep your finger off the trigger while operating the action and at all other times until you are ready to shoot.
4. Keep the safety “on” or in the “safe” position at all times until you are ready to fire. Do not rely on your gun’s safety, the safety on any gun is a mechanical device and is not intended as a substitute for common sense or safe gun handling.
5. Learn how your gun functions and handles. If you do not thoroughly understand the proper use and care of your gun, seek the advice of someone who is knowledgeable.
6. Do not alter or modify any part of the firearm.
7. Store guns unloaded, separate from any ammunition, and out of the reach of children.
8. Be sure the barrels is clear of any obstructions before loading. Make it a habit to check the barrel every time before loading.
9. Be sure you have and use the proper ammunition. A 20 gauge shell will enter a 12 gauge chamber far enough so that a 12 gauge shell can be loaded behind it. Also, a 3 inch shell may fit into a 2 $\frac{3}{4}$ inch chamber, but the crimp at the mouth of the shell will unfold into the forcing cone. If either of these things occur and you fire the gun, the gun will explode, damaging the gun and possibly causing serious injury or death to you and those around you.
10. Wear protective shooting glasses and adequate ear protection when shooting.
11. Never climb or jump over anything, such as a tree, fence, or ditch, with a loaded gun. Open the barrel, remove the shells and hand the gun to someone else or place it on the ground on the other side of the obstacle before crossing it yourself. Do not lean a gun against a tree or other object; it could fall and possibly discharge.
12. Do not shoot at a hard surface or at water. Bullet shot can ricochet or bounce off and travel in unpredictable directions with great velocity.
13. Never transport a loaded gun. Do not place a loaded gun into a vehicle. The gun should be unloaded and placed into a case when not in use.
14. Never drink alcoholic beverages before or during shooting.

WARNING:

DO NOT ATTEMPT TO USE ANY FIREARM WITHOUT HAVING A COMPLETE UNDERSTANDING OF ITS PARTICULAR CHARACTERISTICS AND SAFE USE.

WARNING:

YOU SHOULD NEVER DEPEND ON A SAFETY MECHANISM OR ANY OTHER MECHANICAL DEVICE TO JUSTIFY CARELESS AND IMPROPER HANDLING.

WARNING:

THIS FIREARM WAS MANUFACTURED TO PERFORM PROPERLY WITH THE ORIGINAL PARTS AS DESIGNED. PLEASE MAKE SURE ANY PARTS YOU BUY ARE INSTALLED CORRECTLY AND THAT NEITHER REPLACEMENTS NOR ORIGINALS ARE ALTERED OR CHANGED. PUTTING A FIREARM TOGETHER INCORRECTLY OR WITH MODIFIED PARTS CAN RESULT IN DAMAGED FIREARM, DANGER, AND INJURY OR DEATH. ANY MODIFICATIONS TO FIREARM WILL VOID FACTORY WARRANTY.

03 | TECH SPECS

Model	Meriva
Caliber	12 Gauge
Chamber	2.75in / 3in
Action	Pump action
Capacity	4 + 1 Rounds
Choke	Slug, Full, Modified, and Improved Cylinder
Barrel	Contoured
Barrel Length	470mm / 18.5in
Overall Length	990mm / 39in
Overall Width	40mm / 1.6in
Overall Height	195mm / 7.68in
Front Sight	Bead
Rear Sight	Serration on receiver
Weight, Empty	2.8kg / 6.2lbs
Weight, Loaded	2.98kg / 6.57lbs
Finish	Marine chrome
Stock	Polymer buttstock with rubber buttpad and polymer forend



04 | BASIC PARTS

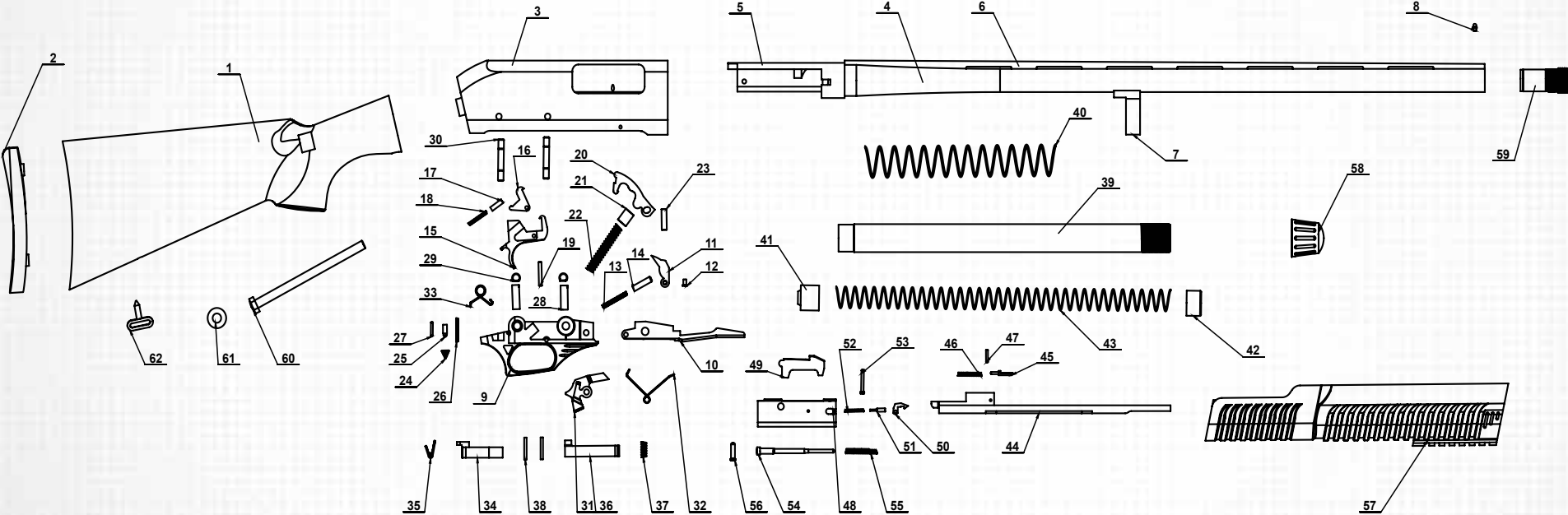
PA 3-1 CHROME SHOTGUN

BASIC PARTS

PART NAME	PART NUMBER	PART NAME	PART NUMBER	PART NAME	PART NUMBER
Stock	1	Sear Socket	21	Front Plug	42
Recoil Pad	2	Sear Spring	22	Magazine Spring	43
Receiver	3	Sear Pin	23	Action Bar	44
Barrel	4	Safety	24	Pin	45
Cap	5	Safety Socket	25	Pin Spring	46
Top Rip	6	Safety Spring	26	2*16,6 Pin	47
Gas Chamber	7	Safety Pin (2*13,6)	27	Bolt Action	48
Fiber Optic Sight	8	7 Socket	28	Lock	49
Magazine Cap	9	D Segment	29	Latch	50
Carrier	10	Receiver Pin	30	Latch Spring Pin	51
Carrier Latch	11	Ejector	31	Latch Spring	52
Carrier Latch Pin	12	Ejector Spring	32	Latch Pin	53
Carrier Latch Spring	13	Trigger Action Spring	33	Firing Pin	54
Carrier Latch Socket	14	Bolt	34	Firing Pin Spring	55
Trigger	15	Bolt Button Spring	35	Firing Pin Part	56
Hammer	16	Bolt	36	Pump Action Forend	57
Hammer Socket	17	Bolt Button Spring	37	Magazine Cap	58
Hammer Spring	18	2*20 Pin	38	Mobile Choke	59
2*21,7 Pin	19	Magazine Tube	39	Stock Bolt	60
Sear	20	Main Spring	40	Stock bolt Washer	61
		Back Plug	41	Belting Part	62

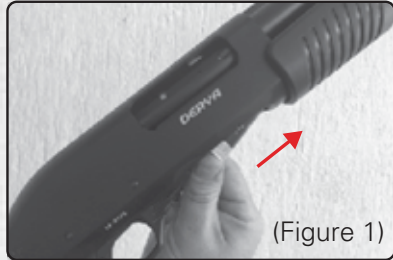
05 | EXPLODED VIEWS

PA 3-1 CHROME SHOTGUN



06 | OPERATING INSTRUCTIONS

LOADING WITH CARTRIDGES



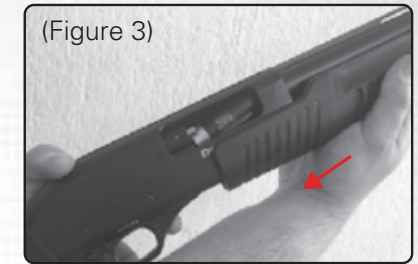
Release the loading port and push cartridges into the magazine tube. Repeat until magazine tube is full. (Figure 1)

PLACING THE CARTRIDGE ON THE CARRIER



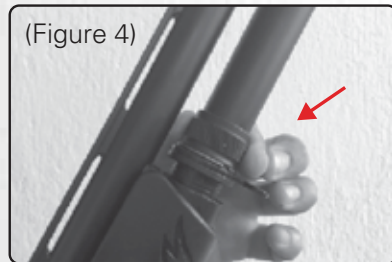
After placing the cartridges on to the carrier, press the release latch. (Figure 2)

COCKING THE GUN

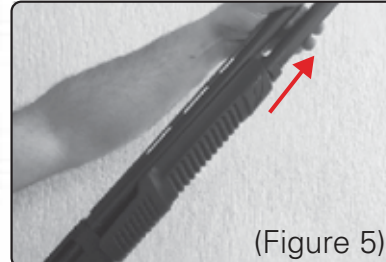


Pull the forend towards yourself to move the cartridge into the barrel and cock your shotgun. (Figure 3)

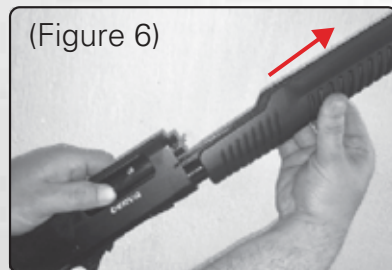
DISASSEMBLING THE SHOTGUN



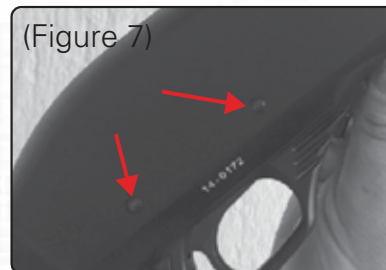
To remove the forend turn the magazine cap part counter-clockwise and remove the part. (Figure 4)



Remove the pump action forend upside parallel to the barrel. (Figure 5)



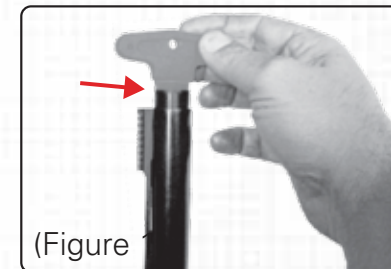
Remove the forend by holding the back the bolt action. (Figure 6)



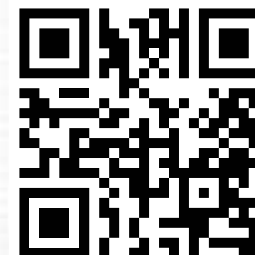
Remove the pins on the receiver and remove the cover by pulling it down. (Figure 7)

REMOVING THE CHOKE

Put the choke removing tool on the choke holes and turn the tool towards counter-clockwise. (Figure 1). Turn the choke without the tool with your fingers counter-clockwise until the choke is removed from the barrel. (Figure 2)



(NOTE: To install the choke, turn the choke clockwise direction)



SCAN QR

[SEE FULL VIDEO TUTORIALS ON OUR WEBSITE](#)

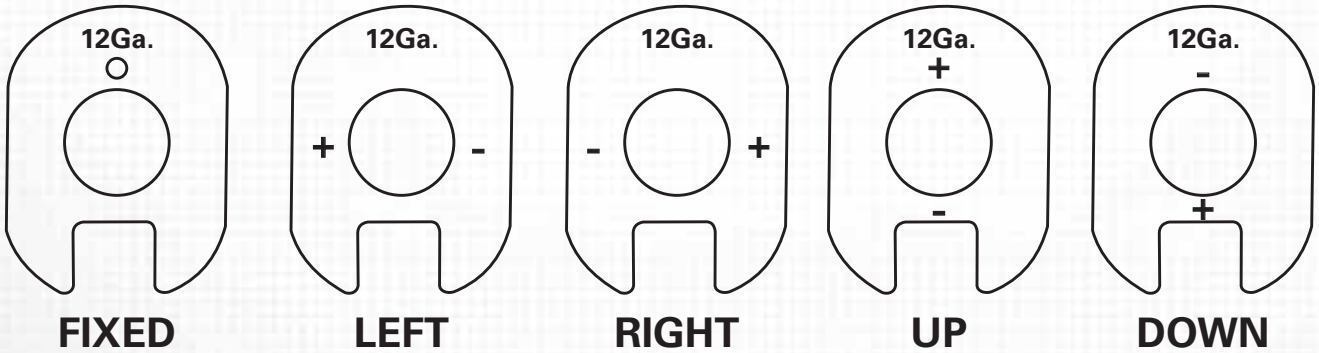
PUMP ACTIONS USAGE OF CHOKE TUBES

The choke is what controls the openess or tightness of the pattern of your shotgun. The chart below lists the choke available (from open to tight), and the corresponding marks that indicate the choke of your specific shotgun.

	SKEET	IC	M	IM	F
CHOKE TUBE					
BBLS	CL	****	***	**	*

Never fire or gun cleaning tools through a barrel that uses choke tubes without having tube installed. The threads of the choke tube and the internal threads of the barrel should be cleaned after each use and before installation of the tube.

To install a tube, insert the tube into the barrel and tighten with your fingers. Once the tube is finger-tightened, tighten with the appropriate choke-tube wrench until the tube is snug. DO NOT over tighten or forcefully tighten with wrench.



There are five (5) Shim Sets as Up, Down, Right, Left and fixed kinds in Armscor productions, in order to accomodate all shooters preferences.

STORAGE AND TRANSPORTATION

When storing the firearm and ammunition, store in separate locations, store ammo in a cool, dry location.

When storing the gun for a prolonged period of time, It is necessary to oil it heavily with an acid-free lubricant. The external parts must be coated with an anti-rust oil or grease to prevent moisture causing the parts to rust and malfunction. Before usage, the shotgun must be cleaned and wiped dry again as discussed previously.

WARNING:

CHILDREN ARE ATTRACTED TO AND CAN OPERATE FIREARMS THAT CAN CAUSE SEVERE INJURIES OR DEATH. PREVENT CHILD ACCESS BY ALWAYS KEEPING FIREARMS LOCKED AWAY AND UNLOADED WHEN NOT IN USE. IF YOU KEEP A LOADED FIREARM WHERE A CHILD OBTAINS AND IMPROPERLY USES IT, YOU MAY BE FINED OR SENT TO PRISON.

WARNING:

THE FIREARM SHOULD BE RE-STORED IN ROOMS WITH A DRY ATMOSPHERE AND WITH THE LEAST HUMIDITY. IT SHOULD NOT BE STORED ENCASED IN LEATHER OR ANYTHING THAT WILL ATTRACT AND HOLD MOISTURE, CAUSING IT TO RUST.

ORDERING PARTS

Visit RIA website to browse, learn more about and purchase parts and ammunition for all of your Rock Island Armory products.

 www.advancedtactical.com



WARRANTY REGISTRATION

Armcor's warranty covers its firearms and parts. We offer limited lifetime warranty on our products for their intended purpose. As with any product, abuse, gunsmithing by an unqualified person and normal wear and tear are excluded. Additionally, if the firearm was modified and/or repaired by an unqualified gunsmith without permission from Armcor, then the warranty will be void. If warranty work should be required, return the firearm to the address listed below. There is no refund for the shipping cost. Gunsmithing services are available by registered Armcor Gunsmithers. Please email the address below.

To register your firearm, please go to www.rockislandarmory.com/support-center/warranty/ and complete online warranty form. In comments section, write warranty registration and press submit. You can also go to www.rockislandarmory.com and press warranty section at the bottom.

For more information on warranty, visit www.rockislandarmory.com, or email support@armcor.com

Armcor Precision International
150 North Smart Way
Pahrump, NV 89060
Email: support@armcor.com

IMPORTANT WARRANTY INFORMATION

Our Rock Island Armory shotguns are warranted to function only with Factory Ammo and the Original Factory Magazine Tube. Use of Handloads is not covered in Warranty of Repair for the function of the Firearm.

DUE TO THE FIT AND TIGHTNESS OF FIREARM, RIA RECOMMENDS A BREAK-IN PERIOD OF 500 ROUNDS.

THIS IS HOW YOU VOID YOUR WARRANTY

- * Refinishing your RIA firearm
- * Misuse, Mishandling, Dropping your RIA Firearm
- * Firing Remanufactured or Reloaded Ammunition
- * Not properly reassembling your RIA Firearm resulting in damage, ie reverse plugs!
- * Any addition of after market parts
- * Unauthorized repairs done by any other than Rock Island Armory

LIMITS ON WARRANTY (will not cover)

- * Finish, Holster wear, Scratches, Chemical damage
- * After Market Magazines
- * Damage to Factory Magazines
- * Sights not installed by Rock Island Armory
- * Recoil Springs

WE RESERVE THE RIGHT TO CHARGE FOR LABOR, PARTS AND SHIPPING TO RETURN YOUR RIA FIREARM
BACK TO FACTORY SPECIFICATIONS IF IT HAS BEEN ALTERED.

NOTES



WWW.ROCKISLANDARMORY.COM

