



FN 15® TRIGGER GUARD INSTALLATION GUIDE

Designed to fit common M4/AR-15 pattern rifles, the FN Trigger Guard is curved for additional space for those using gloves. Easy to install and made from durable polymer to endure hard use.

Before attempting any repair or modification to your rifle, ensure that proper safety check and fieldstrip procedures have been followed as detailed in your FN 15® Owner's Manual.

Once removed, the roll pin should not be reused and must be replaced with the new one provided.

REQUIRED TOOLS:

- 1/8" Pin Punch
- 5/64" size hex wrench (Allen key)
- Hammer
- Armorer's bench block
- Flathead Screwdriver
- Magazine Block
- Vise



WARNING
WEAR EYE PROTECTION WHEN ASSEMBLING AND
DISASSEMBLING YOUR FIREARM TO PREVENT SPRINGS,
SPRING-LOADED PARTS, SOLVENTS AND OTHER AGENTS
FROM CONTACTING YOUR EYES, RESULTING IN INJURY.

REMOVE TRIGGER GUARD

1. Follow procedures in your owner's manual to unload and make your firearm safe.
2. Follow your owner's manual to remove the lower receiver from upper receiver.
3. Place lower receiver onto the magazine block via the magazine well until magazine catch locks into the magazine block.
4. Rotate the lower receiver 90 degrees to access the pistol grip and secure it into the vise.
5. Using a flathead screwdriver, remove the grip screw by rotating counterclockwise.
6. Remove the pistol grip, taking care not to lose the safety detent spring and detent located on the right side of the pistol grip.
7. Remove the safety spring detent and spring.
8. Remove the lower receiver from the magazine block and move to the armorer's bench block.
9. While applying downward pressure on the disconnecter, using a 1/8" drive punch and hammer, tap the trigger guard roll pin out of the lower receiver. Retain the roll pin for the installation of your FN trigger guard.
10. Remove the trigger guard assembly by rotating downwards and depressing the retaining detent with a punch on the right-hand side of the trigger guard assembly.

INSTALL TRIGGER GUARD

1. Place the lower receiver onto the armorer's bench block.
2. Place the new trigger guard onto the lower receiver, line up the pin hole in the trigger guard with the holes in the lower receiver.
3. Install the roll pin by gently tapping with your 1/8" drive punch and hammer until flush.
4. Install the screw supplied with the trigger guard using the 5/64" size hex wrench.
5. Reinstall the pistol grip by inverting the lower receiver and insert the safety detent inside its corresponding hole. Ensure that the pointed end of the detent is contacting the safety selector.
6. Insert the safety detent spring into the corresponding hole of the lower receiver.
7. Align the safety detent spring while installing the pistol grip onto lower receiver.
8. Insert the grip screw and lock washer into corresponding hole of the pistol grip.
9. Using a torque screwdriver set at 35 in./lbs., rotate the grip screw clockwise until the proper torque is reached.
10. Following your owner's manual, reassemble the lower receiver to the upper receiver and perform a function test.

If you have any questions or comments regarding
your new firearm parts, please contact us.



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FN 15® PISTOL GRIP INSTALLATION GUIDE

Designed to fit common M4/AR-15 pattern rifles, the FN factory Pistol Grip is constructed of durable, polymer matrix material and is in-mold stippled with aggressive texturing to improve control and handling of any carbine.

Before attempting any repair or modification to your rifle, ensure that proper safety check and fieldstrip procedures have been followed as detailed in your FN 15® Owner's Manual. Use appropriate PPE for the job. Striking any object with hammer can result in flying debris or parts.

Safety glasses or goggles are required when performing maintenance.

REQUIRED TOOLS:

- Flathead Screwdriver
- Magazine Block
- Vise



WEAR EYE PROTECTION WHEN ASSEMBLING AND DISASSEMBLING YOUR FIREARM TO PREVENT SPRINGS, SPRING-LOADED PARTS, SOLVENTS AND OTHER AGENTS FROM CONTACTING YOUR EYES, RESULTING IN INJURY.

REMOVE PISTOL GRIP

1. Follow the procedures in your owner's manual to unload and make your firearm safe.
2. Follow the owner's manual to disassemble the lower receiver from upper receiver.
3. Place the lower receiver onto the magazine block via the magazine well until the magazine catch locks into the magazine block.
4. Rotate the lower receiver 90 degrees to access the pistol grip and secure into vise.
5. Using a flathead screwdriver, remove the grip screw by rotating counterclockwise.
6. Remove the pistol grip, taking care not to lose the safety detent spring and detent located on the right-hand side of the pistol grip.
7. Remove the safety spring detent and spring.
8. Remove the pistol grip.

INSTALL PISTOL GRIP

1. Invert the lower receiver and insert the safety detent inside its corresponding hole. Ensure that the pointed end of the detent is contacting the safety selector.
2. Insert the safety detent spring into the corresponding hole of the lower receiver.
3. Align the safety detent spring while installing pistol grip onto the lower receiver.
4. Insert the grip screw and lock washer into the corresponding hole of the pistol grip.
5. Using a torque screwdriver set at 35 in./lbs., rotate the grip screw clockwise until the proper torque is reached.
6. Following your owner's manual, reassemble the lower receiver to the upper receiver and perform a function test.

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FN 15[®] BUTTSTOCK INSTALLATION GUIDE

The FN factory stock features an anti-slag latch system and impact-resistant glass-filled polymer construction with a rubber butt pad. The stock is designed to work with MIL-SPEC sized buffer tubes and incorporates a unique anti-rattle mechanism.

Before attempting any repair or modification to your rifle, ensure that proper safety check and fieldstrip procedures have been followed as detailed in your FN 15[®] Owner's Manual. Use appropriate PPE for the job. Striking any object with hammer can result in flying debris or parts.

Safety glasses or goggles are required when performing maintenance.

⚠ WARNING

WEAR EYE PROTECTION WHEN ASSEMBLING AND DISASSEMBLING YOUR FIREARM TO PREVENT SPRINGS, SPRING-LOADED PARTS, SOLVENTS AND OTHER AGENTS FROM CONTACTING YOUR EYES, RESULTING IN INJURY.

REQUIRED TOOLS:

- Flathead Screwdriver
- Magazine Block
- Vise

REMOVE BUTTSTOCK

1. Follow the procedures in your owner's manual to unload and make your firearm safe.
2. Follow the procedures in your owner's manual to remove your original buttstock.

INSTALL BUTTSTOCK

1. Install the buttstock assembly onto the lower receiver by pulling downwards on the buttstock latch and pushing the carbine buttstock assembly onto the buffer tube (Figure 1).
2. Fully collapse the carbine buttstock assembly by pushing the buttstock latch and buttstock assembly forward until it stops (Figure 2).
3. Perform a function test by extending and collapsing the buttstock (Figure 3).

FIGURE 1

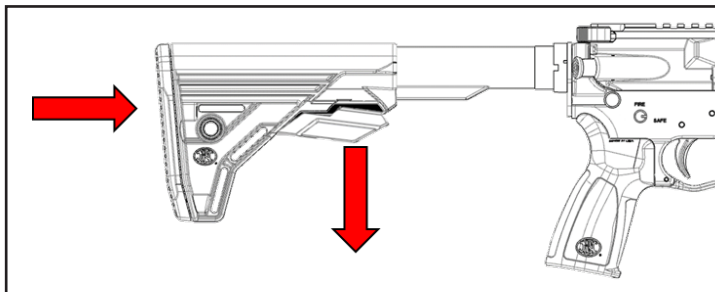


FIGURE 2

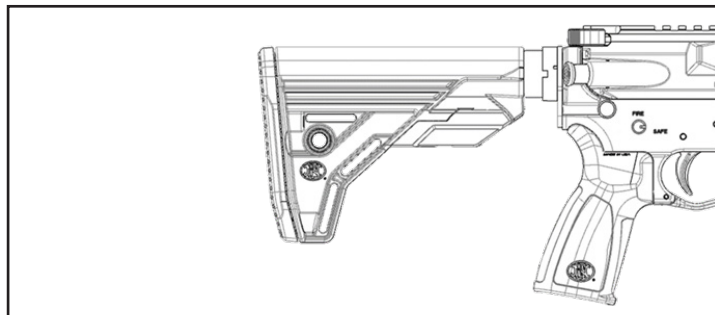
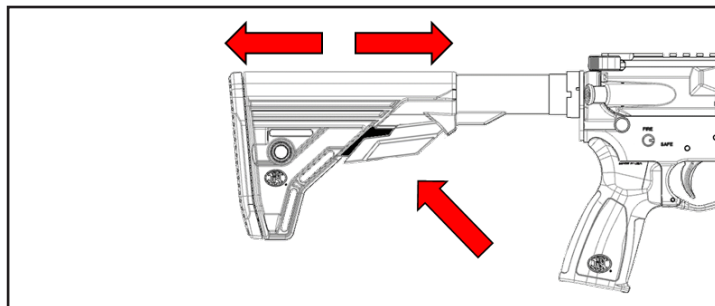


FIGURE 3



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FN 15[®] MAGAZINE INSTRUCTION GUIDE

Before attempting any repair or modification to your rifle, ensure that proper safety check and fieldstrip procedures have been followed as detailed in your FN 15[®] Owner's Manual. Use appropriate PPE for the job. Striking any object with hammer can result in flying debris or parts.

Safety glasses or goggles are required when performing maintenance.

REQUIRED TOOLS:

- Flathead Screwdriver

⚠ WARNING

WEAR EYE PROTECTION WHEN ASSEMBLING AND DISASSEMBLING YOUR FIREARM TO PREVENT SPRINGS, SPRING-LOADED PARTS, SOLVENTS AND OTHER AGENTS FROM CONTACTING YOUR EYES, RESULTING IN INJURY.

DISASSEMBLY

1. Using a cleaning rod or screwdriver, press down on the button on the floor plate to release it from magazine body and ease the floorplate toward the rear of the magazine while maintaining spring tension with your thumb (Figure 1).
2. Remove the floorplate from the magazine body (Figure 2).
3. Remove the spring by working it slowly in a left-to-right motion until all tension is released and the spring can be removed freely from the magazine body (Figure 3).

FIGURE 1

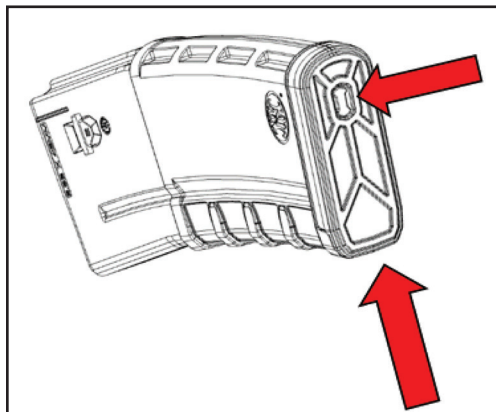


FIGURE 2

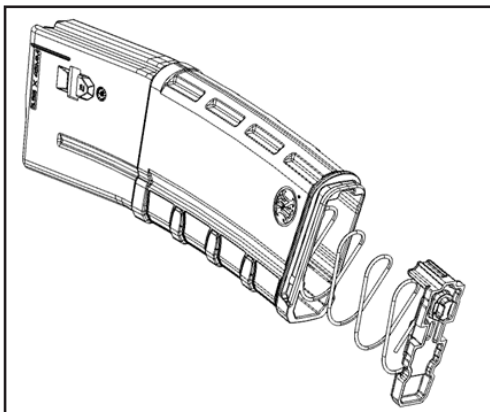
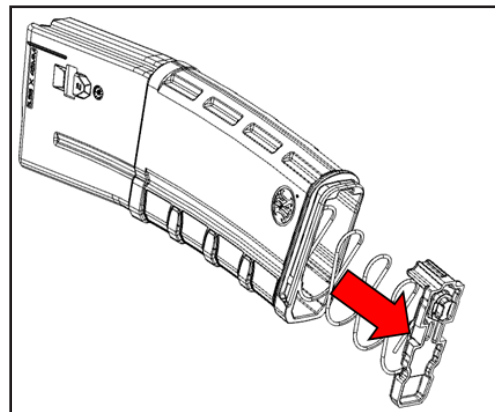


FIGURE 3



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