



**FN15[®] Tactical Carbine FDE
Owner's Manual Addendum
36312-07**



We are pleased that you have chosen an FN15[®] Carbine. The FN15[®] represents FN's commitment to build quality rifles and components that exceed industry standards for testing, fit, function, reliability and accuracy. Based on a proven design and bearing the FN[®] stamp of quality, the FN15[®] is easy to operate and maintain. With a reasonable amount of care, your FN15[®] should give you many years of dependable and enjoyable service. In order to take maximum advantage of the many features of your FN15[®], regularly review your owner's manual and this addendum. Please contact us if you have any observations or questions regarding the performance or the operation of your rifle.

WARNING

Before inspecting or making any adjustments on the FN15[®] Carbine fully read and understands completely the Owner's Manual as well as this Addendum. Place the "safety" in the on safe position, remove the magazine, open the action and ensure the chamber is empty as explained in Section 15.1 of your Owner's Manual. Always keep the muzzle pointed in a safe direction. Failure to follow these warnings may result in serious injury or death.

CONTENTS OF THE BOX

- FN15[®] Tactical Carbine FDE with Owner's Manual and addendum
- Accessory pack (wrench kit)
- Safety lock and two keys
- One 30-round magazine

1.0 INITIAL CLEANING

Your firearm should be cleaned prior to user. Various exposed metal parts of this rifle have been coated at the factory with a rust preventative compound. This compound is not an ideal lubricant. Before using the rifle, clean the rust preventative compound from the inside of the barrel, receiver, bolt and bolt carrier and the action/chamber areas with CLP (Cleaner, Lubricant and Preservative) as explained in the FN15[®] Owner's Manual, section 19.1

2.0 SPECIAL FEATURES AND COMPONENTS OF THE FN15

The FN15[®] Tactical Carbine is equipped with several special components that were carefully chosen to provide an additional level of performance beyond what is standard for the FN15[®] Carbine and Rifle. In most cases, these features require no additional instruction beyond those for the standard components.

- A hammer forged, chrome-plated barrel chambered in 5.56x45mm NATO for long life and ease of cleaning. It features a Steel Low Profile Gas Block, pinned to the barrel improving reliability and durability.
- FN Free Floating Handguard. The FN15[®] Tactical Carbine has a custom free-float Handguard system that utilizes a unique Pinch Lock attachment system. Multiple M-LOK[™] slots are provided to allow the attachment of M-LOK[®] accessories.
- B5 Bravo collapsible buttstock, B5 pistol grip and trigger guard for increased ergonomics.
- Magpul[®] GenM3 PMAG[™].

3.0 MAGAZINE NOTE

All FN15 carbines and rifles are tested with aluminum GI pattern, mil-spec magazines to drop free. Other types of magazines, polymer or otherwise, may not drop free if they do not meet mil-spec. for dimension. The supplied Magpul[®] PMAG[™] Gen M3 magazine may not initially drop completely free from the magazine well. After repeated insertions, the PMAG[™] will begin to "wear-in" and may drop free when the magazine release is pressed. During this break-in period, the magazine may have to be pulled from the magazine well in order to remove it.

4.0 BUTTSTOCK ADJUSTMENT

The B5 Bravo Carbine Stock is installed on the FN15 Tactical Carbine FDE in place of the standard carbine buttstock. The B5 Bravo stock is a six-position collapsible stock with additional sling mounting options.

4.1 Adjusting and locking the buttstock

To adjust the length of the buttstock assembly, the locking lever is used to unlock the buttstock. It can be pressed from either side. Press the lever up and hold it as you move the buttstock forward or aft to the desired position. Release the locking lever and the stock should lock into one of the six positions. Press the lever up and hold it as you move the buttstock forward or aft to the desired position. Release the locking lever and the stock should lock into one of the six positions.

WARNING Before manipulating or making any stock adjustments, place the “safety” in the on safe position, remove the magazine, open the action and ensure the chamber is empty as explained in Section 15.1 of your Owner’s Manual. Always keep the muzzle pointed in a safe direction. Failure to follow these warnings may result in serious injury or death.,



5.0. FREE FLOAT HANDGUARD AND INSTALLING ACCESSORIES



5.1. The FN15[®] Rifles have a custom light weight free-float Handguard system that utilizes a unique Wedge Lock attachment system. Multiple M-LOK[®] slots are provided to allow the attachment of M-LOK[®] accessories.

5.2. Installing M-LOK[®] Accessories

5.2.1. To install the M-LOK[®] rail section supplied with your carbine insert M-LOK[®] rail section flats into M-LOK[®] rail slot and using the supplied hex wrench, tighten the hex head screw inside the M-LOK[®] rail section by rotating CW continue to tighten screw until hand tight.

5.2.2 To install other M-LOK[®] accessories reference the manufacturer's instructions to ensure the accessory is properly and safety mounted.

WARNING before installing any M-LOK[®] accessories, sights, lasers or other devices on the rifle, place the “safety” in the on safe position, remove the magazine, open the action and ensure the chamber is empty as explained in Section 15.1 of the FN15[®] Owner's Manual. Always keep the muzzle pointed in a safe direction. Failure to follow these warnings may result in serious injury or death. Do not mount any sight, laser, or other device which interferes with normal operation of the rifle or extends beyond or in front of the muzzle. Ensure any sight or device attached to this rail is firmly mounted.

5.3 When the rifle is disassembled as explained in Section 18.1, extra care should be taken when separating the upper and lower receivers. Because of the mounting device on the rail, there is less clearance between the rail and the lower receiver. If the upper receiver is pivoted on the front take-down pin as shown in Figure 20 of the Owner's Manual, the rail may come in contact with the lower receiver causing damage to the rail, the lower receiver and potentially pinching your hand. Please use caution.



5.4. Free Float Handguard Removal and Installation

WARNING before removing or installing the handguard, place the Selector to the safe position, remove the magazine, open the action and ensure the chamber is empty as explained in Section 15.1 of your Owner's Manual. Always keep the muzzle pointed in a safe direction. Failure to follow these warnings may result in serious injury or death.

5.4.1 Removal of the handguard

5.4.1.1 FN® does not recommend removing or disassembling the handguard for normal maintenance and cleaning. A special barrel nut wrench, Torx wrench and instructions have been provided in the event the handguard must be removed; keep these in a safe place.

5.4.1.2 To remove the handguard the Upper Receiver Assembly should be removed from the Lower Receiver as outlined in section 18.3 of your owner's manual.

5.4.1.3 Using a 5/32" hex bit or a hex wrench, loosen the retaining bolt by turning counter clock-wise. Remove the retaining bolt from the assembly.



5.4.1.4 Using a 5/32" hex bit or a hex wrench, loosen, but do not remove, the two pinch bolts by turning counter clock-wise. Ensure that the bolts remain in the assembly to retain the pinch lock assembly in the handguard as its removed.



5.4.1.5 Remove the handguard assembly from upper receiver by sliding towards the muzzle. Remove the anti-rotation pin from the upper receiver if one is present.



5.4.2 Installation of the handguard

5.4.2.1 Align the anti-rotation pin in the upper receiver with the hole in the hand guard and slide until the end of the hand guard is tight against the upper receiver.

5.4.2.2 Install the hand guard assembly over the barrel and barrel nut, ensuring wedges are installed inside handguard. Be sure the handguard is completely seated on to the barrel nut and the 12 o'clock rail on the receiver and handguard are touching.



5.4.2.3 Install and tighten the retaining bolt. Using a 5/32" hex bit driver or hex wrench tighten the bolt to 65 in. lbs.

5.4.2.4 Tighten the Pinch Bolts. Using a 5/32" hex bit driver or hex wrench tighten the bolts to 65 in. lbs.



6.0. SPECIFICATION

Specification	FN15 [®] Tactical Carbine FDE
SKU/Product Number	36312-07
Caliber	5.56x45mm NATO
Barrel Length	16"
Gas System	Direct Impingement, Midlength Length
Twist Rate	1:7" RH
Barrel Material	4140 Alloy Steel, Hammer Forged Chrome Plated
Muzzle Device	3-Prong Flash Hider, 1/2-28 RH threads
Sight Radius	18.5" (maximum)
Stock	Collapsible, 6 position, with H2 Buffer
Handguard	One Piece, Free Float
Accessory Attachment	Continuous Picatinny Rail 12 o'clock, M-LOK [®] slots on 3, 6 and 9 o'clock sides of the handguard
Weight	7.15 lbs.
Length	34" stock collapsed, 37.25" stock extended
Trigger Pull	Single stage, 4.75—9.5 lbs



If you have any questions about your FN15[®] or these instructions, please feel free to contact us at:

Phone: 1.855.536.4872

Or email: customerservice@fnamerica.com

If you do not have an owner's manual you can download a copy from www.fnamerica.com or you may request one at no charge from:

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