

KOREAN 75 ROUND DRUM MAGAZINE LOADING MANUAL

Illustration #1

To Load the Magazine

1. Unlatch and open the back cover. Depress the spring plunger in the center of the drum (See Illustration #1) to release the spring tension. This should be depressed using a tool, we suggest using an AK cleaning kit tool or the handle of a screwdriver to avoid injury to the fingers. **CAUTION: Make sure the main spring is not under tension before loading!**
2. Ensure that the spring is not under tension. If the spring is under tension, follow the directions in step one to release the tension. Press down the spring tension plunger with your finger and rotate the feed wheel so that the follower is in the outside track at the 2 o'clock position. Load three rounds of ammunition in front of the follower. (See Illustration #2.) While holding down the plunger, rotate the feed wheel counter clockwise until the three rounds are in the loading tower. (See Illustration #3).



Illustration #2

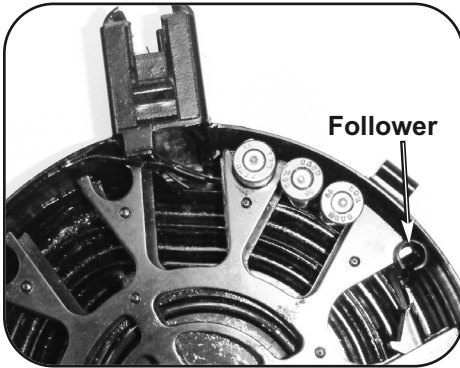
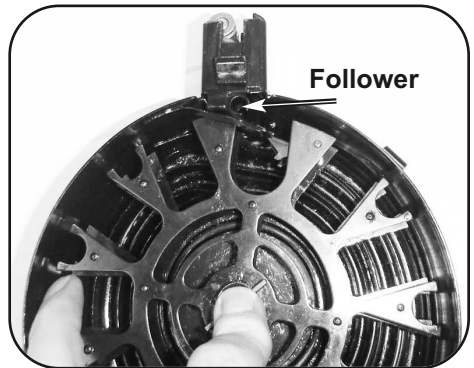


Illustration #3



3. Keeping the feed tower angled towards the ground (so the rounds will stay in place), hold the plunger in and rotate the feed wheel clockwise, until the follower stops. (See Illustration #4.)
4. Begin by placing nine rounds in the outside track. (See Illustration #5.)

Illustration #4

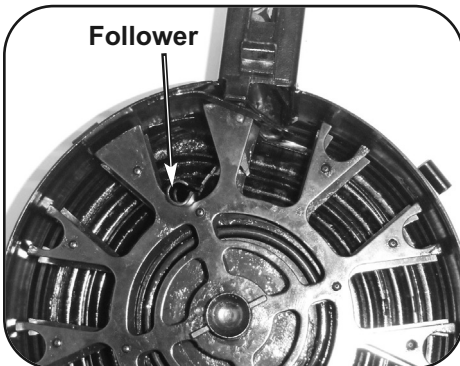
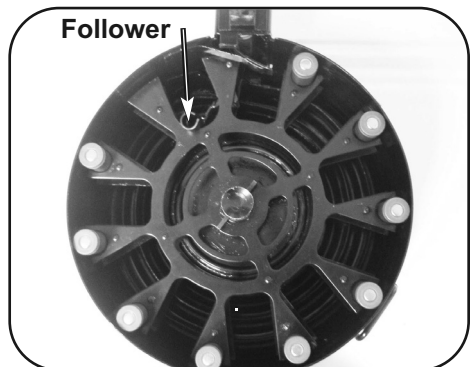


Illustration #5



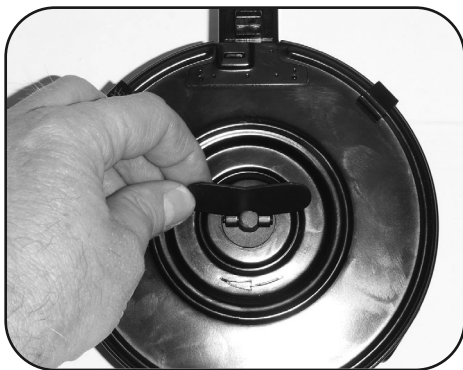
5. Fill the ten loading ports with six rounds each, the eleventh loading port has the follower so it will only hold four rounds. (See Illustration #6.)
6. Close and latch the back cover. Turn the tension key clockwise 4 full revolutions. (See Illustration #7.) **CAUTION: Do not over-wind the spring! Never store your magazine with the spring wound!**

Your magazine is now ready to use.

Illustration #6



Illustration #7



WARNING! DO NOT EXCEED THE RECOMMENDED NUMBER OF REVOLUTIONS AS THIS WILL DAMAGE OR BREAK THE MAINSPRING!

To Unload the Magazine

1. To unload the magazine unlatch and open the back cover. Depress the spring plunger in the center of the drum (See Illustration #1) to release the spring tension. This should be depressed using a tool, we suggest using an AK cleaning kit tool or the handle of a screwdriver to avoid injury to the fingers.
2. Dump the rounds from the magazine. The rounds that are in loading column will have to be removed individually, just slide them forward and out from the feed lips.

Storage

1. You can store your magazine loaded.
2. Unlatch and open the back cover. Depress the spring plunger in the center of the drum (See Illustration #1) to release the spring tension. This should be depressed using a tool, we suggest using an AK cleaning kit tool or the handle of a screwdriver to avoid injury to the fingers.
3. For storage, wind your spring 1 1/2 revolutions. The drum magazine can be stored indefinitely in this manner.

Partial Magazine Loading



WARNING! IF THE USER INTENDS TO LOAD ONLY A PARTIAL MAGAZINE, THEN THE MAGAZINE FOLLOWER MUST BE DIRECTLY BEHIND THE LAST CARTRIDGE. IF THERE IS A GAP BETWEEN THE LAST CARTRIDGE AND THE MAGAZINE FOLLOWER, THE DRUM MAY BE DAMAGED DURING FIRING!

1. Proper position of follower and ammunition in partially loaded magazine - the ammunition must be loaded from the outside track going in. (See Illustration #8.)
2. Improper position of follower. (See Illustrations #9-10.)

Illustration #8**Illustration #9****Illustration #10**

WARNING! You should wear eye protection, such as shooting glasses or goggles, when cleaning your firearm and accessories to protect your eyes from tensioned parts, such as springs, that may become dislodged during disassembly.



LEAD WARNING!

Discharging firearms in poorly ventilated areas, cleaning firearms and accessories or handling ammunition may result in exposure to lead and other substances known to cause birth defects, reproductive harm and other serious injuries. Have adequate ventilation at all times when shooting. Wash hands thoroughly after exposure.

Cleaning and Disassembly

1. To disassemble the magazine, unlatch and open the back cover. Depress the spring plunger in the center of the drum (See Illustration #1) to release the spring tension. This should be depressed using a tool to avoid injury to the fingers.
2. Close the cover and turn winding key counter clockwise to loosen part number 1, the plunger assembly.
3. Open the cover, unscrew the plunger assembly from the spindle axle and lift it free.
4. Remove the spindle axle from the front of the magazine housing. Once it has been removed, you can lift the loading spindle and pawl with spring from the housing.
5. This is as far as you should disassemble your magazine for cleaning.
6. Wipe out the spiral track which guides the follower, lightly lubricate and reassemble.

Illustration #11

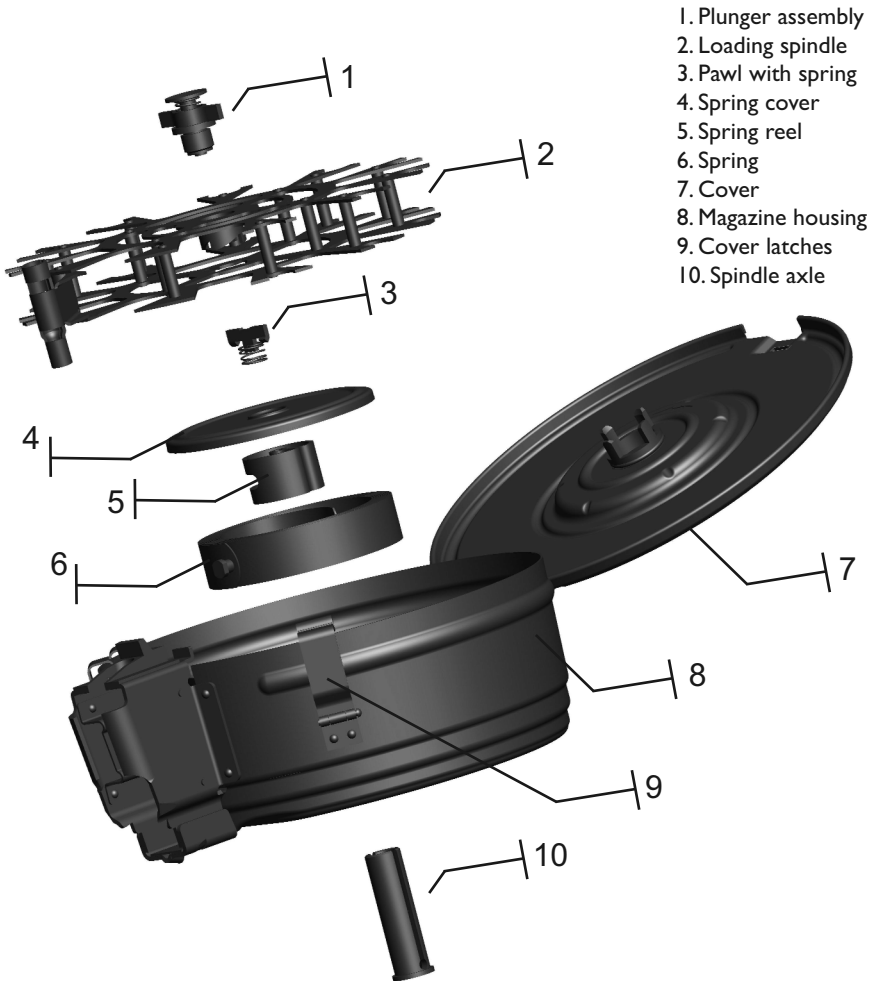
Reassembly

1. Reinstall the spindle axle making sure the spring reel is properly aligned.
2. Install the pawl and spring into the spindle axle.
3. Install the loading spindle with the smooth side facing up. (See Illustration # 11.)
4. Screw the plunger assembly back in. Your magazine is now fully reassembled.

Illustration #12

Diagram showing major operational parts of the 75 rd. Drum Magazine

Study of this picture will aid you in understanding the instructions in this booklet.



**Korean 75 Round Drum Magazine Loading Manual,
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**Distributed by:
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236 Bryce Boulevard, Fairfax, VT 05454

www.centuryarms.com

Sales Tel: 1.800.527.1252 - 1.561.265.4530

Sales Fax: 1.561.265.4520