

AUSSIE TRAVELLER PTY LTD

Incorporated in Queensland A.C.N. 010 809 168 A.B.N. 81 010 809 168

Replacement Procedure for ATRV Door Lock

- 1 Open and separate security door and outer door .
- 2 Remove handle and barrel .
 - (1) Depress chrome triangle-shaped button as shown in the picture below (plastic tongue is out) . fig (1)
 - (2) Turn door handle to outer edge (top and bottom lock tongues will come out and engage. fig (2)
 - (3) Turn lock knob to locked position (to be sure plastic tongue can not be pressed in). fig (3)
 - (4) Work loose screw under door handle .fig (4)
 - (5) Remove screws holding handle assembly and separate the outside handle .fig (5, 6&7)
 - (6) Remove screw holding lock barrel . fig (8)
 - (7) Remove barrel from lock body (turn lock knob back a little).
 - (8) Remove the inside handle . fig (9)



(1)



(2)



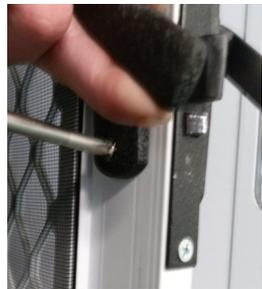
(3)



(4)



(5)



(6)



(7)



(8)



(9)

- 3 Remove lock body from door (Note:- In some cases lock body held in by rivets)
 - (1) Held in by screws- Remove screws and then lock body. fig (10)
 - Or
 - (2) Held in by rivets-
 - A Drill off rivet heads by using 1/4" drill bit.
 - B Remove lock body from door frame.
 - C Stuff a rag down into door frame below rivet, to stop rivet ends from falling into bottom of door .fig (11) j
 - D Drill out remains of rivet still in door.
 - E Carefully remove rag and remains of rivet and swarf.
- 4 Push both top & bottom tongues in flush with door frame .Tape up top and bottom tongues on door. fig (12)
- 5 Position of bars should be (that connect to lock body) as shown in picture. fig (13)

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- 6 Get new lock body and slide up internal lock slider with screw driver to unlocked position, fig (14)
- 7 Push or pull two bars in flush. fig(15)
- 8 Carefully place the new lock body into door hooking top bars first and then hooking in bottom hooks last. fig (16)



(10)



(11)



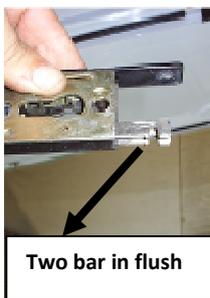
(12)



(13)



(14)



(15)



(16)



(17)



(18)

- 9 Holding lock body in position:
 - (1) Check door handle moves the tongues (top and bottom) on door
 - (2) Check lever moves the catches for the security door. (Separating catches for inner and outer door).If not, reinstall lock body (refer steps; 4. 5. 6. 7&8)
- 10 Screw or Rivet lock body into door frame. fig (10)
- 11 Change lock to locked position
 - (1) Depress chrome triangle as shown in picture. fig (1)
 - (2) Turn door handle too outer edge(top and bottom lock tongues will come out and engage)
 - (3) Move internal lock slider down inside lock body .fig (17)
- 12 Install inner and outer door handles and screws (without tightening screws). fig(18)
- 13 Install lock barrel and screw, and tighten all screws.

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