



SAFETY DATA SHEET

1. PRODUCT AND COMPANY IDENTIFICATION

Product Name: Map-Pro™ Torch Fuel Gas

Other means of identification

SDS number: 200000021285

Recommended use and restriction on use

Recommended use: Reserved for industrial and professional use.

Restrictions on use: Not known. Read this SDS before using this product.

Manufacturer/Importer/Supplier/Distributor Information

Company Name: The Harris Products Group
Address: 4501 Quality Place
Mason, OH 45040-1971
USA
Telephone: +1 (513) 754-2000
Contact Person: Safety Data Sheet Questions: custservmason@jwharris.com

Company Name: The Lincoln Electric Company of Canada LP
Address: 179 Wicksteed Avenue
Toronto, Ontario M4G 2B9
Canada
Telephone: +1 (416) 421-2600
Contact Person: Safety Data Sheet Questions: www.lincolnelectric.com/sds
Arc Welding Safety Information: www.lincolnelectric.com/safety
SDS@lincolnelectric.com

Emergency telephone number:

USA/Canada/Mexico +1 (888) 609-1762
Americas/Europe +1 (216) 383-8962
Asia Pacific +1 (216) 383-8966
Middle East/Africa +1 (216) 383-8969

3E Company Access Code: 333988

2. HAZARDS IDENTIFICATION

Classified according to the criteria of the Globally Harmonized System of Classification and Labeling of Chemicals (GHS), The United States Occupational Safety and Health Administration's Hazard Communication Standard (29 CFR 1910.1200), Canada's Hazardous Product Regulations and Mexico's Harmonized System for the Identification and Communication of Hazards and Risks from Hazardous Chemicals in the Workplace.

Hazard Classification

Physical Hazards

Flammable gas	Category 1
Gases under pressure	Compressed gas

OSHA hazard(s)

Simple asphyxiant

Label Elements

Hazard Symbol:



Signal Word: Danger

Hazard Statement: Extremely flammable gas.
Contains gas under pressure; may explode if heated.

Precautionary Statements:

Prevention: Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

Response: Leaking gas fire: Do not extinguish, unless leak can be stopped safely. In case of leakage, eliminate all ignition sources.

Storage: Protect from sunlight. Store in a well-ventilated place.

Other hazards which do not result in GHS classification: May displace oxygen and cause rapid suffocation.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Reportable Hazardous Ingredients Mixtures

Chemical Identity	CAS number	Content in percent (%)*
Propene	115-07-1	50 - <100%
Propane	74-98-6	0.1 - <1%

* All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

Composition Comments: The term "Hazardous Ingredients" should be interpreted as a term defined in Hazard Communication standards and does not necessarily imply the existence of a welding or allied process hazard. The product may contain additional non-hazardous ingredients or may form additional compounds under the condition of use. Refer to Sections 2 and 8 for more information.

4. FIRST AID MEASURES

Ingestion: Rinse mouth thoroughly.

Inhalation: Move to fresh air if breathing is difficult. If breathing has stopped, perform artificial respiration and obtain medical assistance at once.

Skin Contact: Remove contaminated clothing and wash the skin thoroughly with soap and water. For reddened or blistered skin, or thermal burns, obtain medical assistance at once.

Eye contact: Do not rub eye. Any material that contacts the eye should be washed out immediately with water. If easy to do, remove contact lenses. Continue to rinse for at least 15 minutes. Get medical attention promptly if symptoms

occur after washing.

Most important symptoms/effects, acute and delayed

Symptoms: Symptoms may be delayed.

Hazards: No information about adverse effects due to exposure.

Indication of immediate medical attention and special treatment needed

Treatment: Treat symptomatically.

5. FIRE-FIGHTING MEASURES

General Fire Hazards: Use water spray to keep fire-exposed containers cool. Fight fire from a protected location. Leaking gas fire: Do not extinguish, unless leak can be stopped safely. Move containers from fire area if you can do so without risk. Withdraw immediately in case of rising sound from venting safety device or any discoloration of tanks due to fire. Stop flow of gas.

Suitable (and unsuitable) extinguishing media

Suitable extinguishing media: Use fire-extinguishing media appropriate for surrounding materials.

Unsuitable extinguishing media: Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical: Vapors may travel considerable distance to a source of ignition and flash back. Pressurized container may explode when exposed to heat or flame.

Special protective equipment and precautions for fire-fighters

Special fire-fighting procedures: Use standard firefighting procedures and consider the hazards of other involved materials.

Special protective equipment for fire-fighters: Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures: Ventilate closed spaces before entering them. ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area). Isolate area until gas has dispersed. Keep upwind.

Methods and material for containment and cleaning up: Absorb with sand or other inert absorbent. Stop the flow of material, if this is without risk. Clean up spills immediately, observing precautions in the personal protective equipment in Section 8. Avoid generating dust. Prevent product from entering any drains, sewers or water sources. Refer to Section 13 for proper disposal.

Notification Procedures: Use water spray to reduce vapors or divert vapor cloud drift. Stop leak if you can do so without risk.

Environmental Precautions: Avoid release to the environment. Prevent further leakage or spillage if safe to do so. Do not contaminate water sources or sewer. Environmental manager must be informed of all major spillages.

7. HANDLING AND STORAGE

Precautions for safe handling: Keep away from heat, hot surfaces, sparks, open flames and other ignition

sources. No smoking.

Conditions for safe storage, including any incompatibilities:

Store in a well-ventilated place. Protect from sunlight. Store in a cool place.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Control Parameters

Occupational Exposure Limits: US

Chemical Identity	Type	Exposure Limit Values	Source
Propene	TWA	500 ppm	US. ACGIH Threshold Limit Values (2008)
Propane	LEL	2.1 %	US. NIOSH. Immediately Dangerous to Life or Health (IDLH) Values (10 2017)
	IDLH	2,100 ppm	US. NIOSH. Immediately Dangerous to Life or Health (IDLH) Values (10 2017)
	REL	1,000 ppm 1,800 mg/m3	US. NIOSH: Pocket Guide to Chemical Hazards, as amended (2005)
	PEL	1,000 ppm 1,800 mg/m3	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000) (02 2006)

Occupational Exposure Limits: Canada

Chemical Identity	Type	Exposure Limit Values	Source
Propene	TWA	500 ppm	Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents), as amended (12 2007)
	TWA	500 ppm	Canada. British Columbia OELs: Table of Exposure Limits for Chemical Biological Substances (Workers Compensation Board); as amended (07 2007)
	TWA	500 ppm 860 mg/m3	Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2), as amended (07 2009)
	TWA	500 ppm	Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act), as amended (03 2011)
	TWA	500 ppm	Canada. Quebec OELs. (Ministry of Labor - Regulation respecting occupational health and safety), as amended (03 2020)
Propane	TWA	1,000 ppm	Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2), as amended (07 2009)
	TWA	1,000 ppm 1,800 mg/m3	Canada. Quebec OELs. (Ministry of Labor - Regulation respecting occupational health and safety), as amended (12 2008)

Occupational Exposure Limits: Mexico

Chemical Identity	Type	Exposure Limit Values	Source
Propene	VLE-PPT	500 ppm	Mexico. OELs. (NOM-010-STPS-2014 Chemical Pollutants at the Workplace; Assessment and Control), as amended (04 2014)
Propane	VLE-PPT	1,000 ppm	Mexico. OELs. (NOM-010-STPS-2014 Chemical Pollutants at the Workplace; Assessment and Control), as amended (04 2014)

Appropriate Engineering Controls

Observe Occupational Exposure Limits and minimize the risk of inhalation.

Individual protection measures, such as personal protective equipment (PPE)



General information:	Use personal protective equipment as required. Personal protection equipment should be chosen according to the CEN standards and in discussion with the supplier of the personal protective equipment.
Eye/face protection:	Wear goggles/face shield.
Skin Protection	
Hand Protection:	Wear protective gloves. Suitable gloves can be recommended by the glove supplier.
Other:	No data available.
Respiratory Protection:	In case of inadequate ventilation use suitable respirator. Seek advice from local supervisor.
Hygiene measures:	When using do not smoke. Observe good industrial hygiene practices.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance:	No data available.
Physical state:	Gas
Form:	Compressed gas
Color:	No data available.
Odor:	No data available.
Odor threshold:	No data available.
pH:	Not applicable
Melting point/freezing point:	No data available.
Initial boiling point and boiling range:	No data available.
Flash Point:	No data available.
Evaporation rate:	No data available.
Flammability (solid, gas):	Extremely flammable gas.
Upper/lower limit on flammability or explosive limits	
Flammability limit - upper (%):	No data available.
Flammability limit - lower (%):	No data available.
Explosive limit - upper:	No data available.
Explosive limit - lower:	No data available.
Vapor pressure:	No data available.
Vapor density:	No data available.
Density:	No data available.
Relative density:	No data available.
Solubility(ies)	
Solubility in water:	No data available.
Solubility (other):	No data available.
Partition coefficient (n-octanol/water):	No data available.
Auto-ignition temperature:	No data available.
Decomposition temperature:	No data available.
Viscosity:	No data available.

10. STABILITY AND REACTIVITY

Reactivity:	The product is non-reactive under normal conditions of use, storage and transport.
Chemical Stability:	Material is stable under normal conditions.
Possibility of hazardous reactions:	None under normal conditions.
Conditions to avoid:	Avoid heat or contamination.
Incompatible Materials:	Strong acids. Strong oxidizing substances. Strong bases.
Hazardous Decomposition Products:	Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Inhalation:	Inhalation is the primary route of exposure. In high concentrations, vapors, fumes or mists may irritate nose, throat and mucus membranes.
Skin Contact:	Moderately irritating to skin with prolonged exposure.
Eye contact:	Eye contact is possible and should be avoided.
Ingestion:	Health injuries from ingestion are not known or expected under normal use.

Symptoms related to the physical, chemical and toxicological characteristics

Inhalation:	No data available.
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Information on toxicological effects

Acute toxicity (list all possible routes of exposure)

Oral

Product:

Dermal

Product:

Inhalation

Product:

Specified substance(s):

Propene

Not classified for acute toxicity based on available data.

LC 50 (Rat, 4 h): 658 mg/l

Repeated dose toxicity

Product:	No data available.
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Skin Corrosion/Irritation

Product:	Not classified
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Serious Eye Damage/Eye Irritation

Product:	Not classified
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Specified substance(s):

Propane

At concentrations up to 10%

Respiratory or Skin Sensitization



Product: Respiratory Sensitization: Not classified
Skin Sensitization: Not classified

Carcinogenicity

Product: Not classified

IARC Monographs on the Evaluation of Carcinogenic Risks to Humans:

No carcinogenic components identified

US. National Toxicology Program (NTP) Report on Carcinogens:

No carcinogenic components identified

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053), as amended:

No carcinogenic components identified

Germ Cell Mutagenicity

In vitro

Product: Not classified

In vivo

Product: Not classified

Reproductive toxicity

Product: Not classified

Specific Target Organ Toxicity - Single Exposure

Product: Not classified

Specific Target Organ Toxicity - Repeated Exposure

Product: Not classified

Aspiration Hazard

Product: Not applicable

12. ECOLOGICAL INFORMATION

Ecotoxicity

Acute hazards to the aquatic environment:

Fish

Product: Not classified

Aquatic Invertebrates

Product: Not classified

Chronic hazards to the aquatic environment:

Fish

Product: Not classified

Aquatic Invertebrates

Product: Not classified

Toxicity to Aquatic Plants

Product: No data available.

Persistence and Degradability

Biodegradation

Product: No data available.

Bioaccumulative potential

**Bioconcentration Factor (BCF)****Product:** No data available.**Mobility in soil:** No data available.**13. Disposal considerations**

- General information:** The generation of waste should be avoided or minimized whenever possible. When practical, recycle in an environmentally acceptable, regulatory compliant manner. Dispose of non-recyclable products in accordance with all applicable Federal, State, Provincial, and Local requirements.
- Disposal instructions:** Dispose of this material and its container to hazardous or special waste collection point.
- Contaminated Packaging:** Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.

14. TRANSPORT INFORMATION**DOT**

UN number or ID number: UN 1077
UN Proper Shipping Name: Petroleum gases, liquefied
Transport Hazard Class(es)
Class: 2.1
Label(s): 2.1
Packing Group: –
Marine Pollutant: No

IMDG

UN number or ID number: UN 1077
UN Proper Shipping Name: PROPYLENE
Transport Hazard Class(es)
Class: 2.1
Label(s): 2.1
EmS No.: ERG 115,
Packing Group: –
Excepted quantity: E0
Marine Pollutant: No

IATA

UN number or ID number: UN 1077
Proper Shipping Name: Propylene
Transport Hazard Class(es):
Class: 2.1
Label(s): 2.1
Packing Group: –
Limited quantity:
Excepted quantity: E0
Marine Pollutant: No
Cargo aircraft only: Allowed.

TDG

UN number or ID number: UN 1077



UN Proper Shipping Name: PROPYLENE
Transport Hazard Class(es)
Class: 2.1
Label(s): 2.1
Packing Group: -
Excepted quantity: E0
Marine Pollutant: No

15. REGULATORY INFORMATION

US Federal Regulations

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

None present or none present in regulated quantities.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053), as amended

None present or none present in regulated quantities.

CERCLA Hazardous Substance List (40 CFR 302.4):

<u>Chemical Identity</u>	<u>Reportable quantity</u>
Propene	100lbs.
Propane	100lbs.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories

Fire Hazard
Sudden Release of Pressure
Immediate (Acute) Health Hazards
Flammable (gases, aerosols, liquids, or solids)
Gas under pressure
Simple asphyxiant

SARA 302 Extremely Hazardous Substance

None present or none present in regulated quantities.

SARA 304 Emergency Release Notification

None present or none present in regulated quantities.

SARA 311/312 Hazardous Chemical

<u>Chemical Identity</u>	<u>Threshold Planning Quantity</u>
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SARA 313 (TRI Reporting)

<u>Chemical Identity</u>	<u>Reporting threshold for other users</u>	<u>Reporting threshold for manufacturing and processing</u>
Propene	10000 lbs	25000 lbs.

Clean Water Act Section 311 Hazardous Substances (40 CFR 117.3)

None present or none present in regulated quantities.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130):

<u>Chemical Identity</u>	<u>Reportable quantity</u>
Propene	10000 lbs
Propane	10000 lbs

US State Regulations

US. California Proposition 65

No ingredient requiring a warning under CA Prop 65.

**US. New Jersey Worker and Community Right-to-Know Act****Chemical Identity**Propene
Propane**US. Massachusetts RTK - Substance List****Chemical Identity**

Propene

US. Pennsylvania RTK - Hazardous Substances**Chemical Identity**

Propene

US. Rhode Island RTK**Chemical Identity**

Propene

Canada Federal Regulations**List of Toxic Substances (CEPA, Schedule 1)**

Not Regulated

Export Control List (CEPA 1999, Schedule 3)

Not Regulated

National Pollutant Release Inventory (NPRI)**Canada. National Pollutant Release Inventory (NPRI) Substances, Part 5, VOCs with Additional Reporting Requirements**

NPRI PT5 PropenePropane

Canada. National Pollutant Release Inventory (NPRI) (Schedule 1, Parts 1-4)

NPRI Not Regulated

Greenhouse Gases

Not Regulated

Controlled Drugs and Substances Act

CA CDSI Not Regulated

CA CDSII Not Regulated

CA CDSIII Not Regulated

CA CDSIV Not Regulated

CA CDSV Not Regulated

CA CDSVII Not Regulated

CA CDSVIII Not Regulated

Precursor Control Regulations

Not Regulated

Mexico. Substances subject to reporting for the pollutant release and transfer registry (PRTR): Not applicable**Inventory Status:**

Australia Industrial Chem. Act (AIIC):	On or in compliance with the inventory
Canada DSL Inventory List:	On or in compliance with the inventory
Canada NDSL Inventory:	One or more components are not listed or are exempt from listing.
Ontario Inventory:	On or in compliance with the inventory



China Inv. Existing Chemical Substances:	On or in compliance with the inventory
Japan (ENCS) List:	On or in compliance with the inventory
Japan ISHL Listing:	On or in compliance with the inventory
Japan Pharmacopoeia Listing:	One or more components are not listed or are exempt from listing.
Korea Existing Chemicals Inv. (KECI):	On or in compliance with the inventory
Mexico INSQ:	On or in compliance with the inventory
New Zealand Inventory of Chemicals:	On or in compliance with the inventory
Philippines PICCS:	On or in compliance with the inventory
Taiwan Chemical Substance Inventory:	On or in compliance with the inventory
US TSCA Inventory:	On or in compliance with the inventory
Switzerland New Subs Notified/Registered:	One or more components are not listed or are exempt from listing.
Thailand Existing Chemical Inv. List:	One or more components are not listed or are exempt from listing.
Vietnam National Chemical Inventory: EINECS, ELINCS or NLP:	On or in compliance with the inventory

16. OTHER INFORMATION

Definitions:

Revision Date: 10/10/2025

Further Information: Additional information is available by request.

Disclaimer: The Lincoln Electric Company urges each end user and recipient of this SDS to study it carefully. See also www.lincolnelectric.com/safety. If necessary, consult an industrial hygienist or other expert to understand this information and safeguard the environment and protect workers from potential hazards associated with the handling or use of this product. This information is believed to be accurate as of the revision date shown above. However, no warranty, expressed or implied, is given. Because the conditions or methods of use are beyond Lincoln Electric's control, we assume no liability resulting from the use of this product. Regulatory requirements are subject to change and may differ between various locations. Compliance with all applicable Federal, State, Provincial, and local laws and regulations remain the responsibility of the user.

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