



EVOX  **XTREME
HEAT**

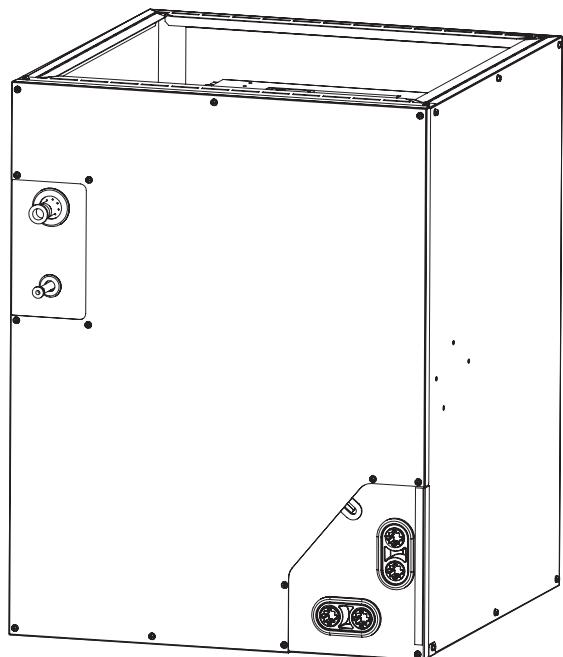
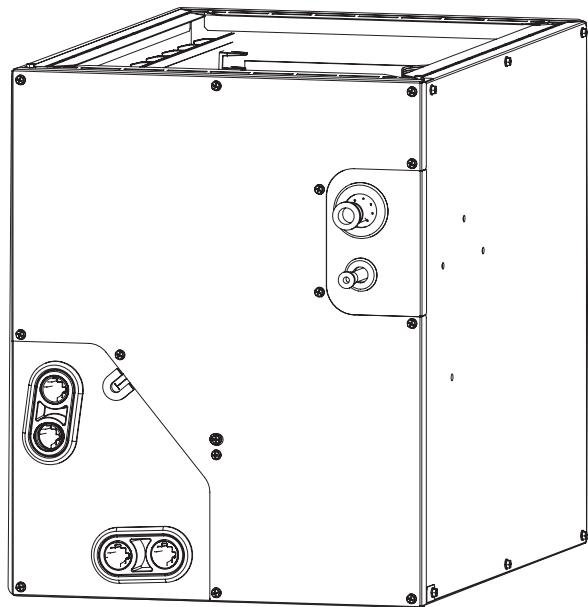
Service Manual

Evaporator A-Coil

Horizontal-Vertical Duct



For 18,000 - 60,000 BTU Systems



Units Covered In This Manual

| A-COIL MODEL | VOLTAGE, PHASE, Hz |
|---------------|--------------------|
| MAAHE-H24B-AA | 24, 1, 60 |
| MAAHE-H24B-BA | 24, 1, 60 |
| MAAHE-H36B-AA | 24, 1, 60 |
| MAAHE-H36B-BA | 24, 1, 60 |
| MAAHE-H36B-CA | 24, 1, 60 |
| MAAHE-H60B-CA | 24, 1, 60 |
| MAAHE-H60B-DA | 24, 1, 60 |



A2L

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Safety Precautions

To prevent personal injury, property, or unit damage, adhere to all precautionary measures and instructions outlined in this manual. Before servicing a unit, refer to this service manual and its relevant sections.

Failure to adhere to all precautionary measures listed in this section may result in personal injury, damage to the unit or property, or in extreme cases, death.

⚠ WARNING

WARNING indicates a potentially hazardous situation that if not avoided could result in serious personal injury or death.

⚠ CAUTION

CAUTION indicates a potentially hazardous situation which if not avoided could result in minor or moderate personal injury, or unit damage.

NOTE

A property-damage-only hazard, meaning no personal injury is possible.

IMPORTANT

Is used to highlight suggestions which will result in enhanced installation, reliability, or operation.

IMPORTANT

Follow all safety codes. Wear safety glasses, protective clothing, and work gloves. Have a fire extinguisher available. Consult local building codes and the current editions of the National Electrical Code (NEC) NFPA 70.

IMPORTANT

In Canada, refer to the current editions of the Canadian Electrical Code CSA C22.1. Follow the safety information.

⚠ WARNING

ELECTRICAL WARNINGS

- Only use the specified wire. If the wire is damaged, it must be replaced by the manufacturer, service agent, or similarly qualified persons to avoid a hazard.
- The product must be properly grounded at the time of repair, or electric shock may occur.
- For all electrical work, follow all local and national wiring standards, regulations, and the Installation Manual. Connect cables tightly, and clamp them securely to prevent external forces from damaging the terminal. Improper electrical connections can overheat, cause fire, and may also cause shock. All electrical connections must be made according to the Electrical Connection Diagram located on the panels of the indoor and outdoor units.
- All wiring must be properly arranged to ensure that the control board cover can close properly. If the control board cover is not closed properly, it can lead to corrosion and cause the connection points on the terminal to heat up, catch fire, or cause electrical shock.
- Disconnection must be incorporated in the fixed wiring in accordance with the NEC, CEC, or local codes.

- DO NOT** share the electrical outlet with other appliances. The unit must be installed on a dedicated electrical circuit.

⚠ WARNING



WARNINGS FOR PRODUCT INSTALLATION

- Turn off the air conditioner and disconnect the power before performing any installation or repairs. Failure to do so can cause electric shock.
- Installation must be performed by an authorized dealer or specialist according to the installation instructions. Improper installation can cause water damage, electrical hazards, or fire. Contact an authorized service technician for repair or maintenance.
- This appliance shall be installed in accordance with national wiring regulations. Only use the included accessories, parts, and specified parts for installation.
- Using non-standard parts can cause water leakage, electrical shock, and fire, and can cause the unit to fail.
- Install the unit in a firm location that can support the unit's weight. If the chosen location cannot support the unit's weight, or the installation is not done properly, the unit may drop and cause serious injury and damage.
- Install drainage piping according to the instructions in this manual. Improper drainage may cause water damage to your home and property.
- For units that have an auxiliary electric heater, do not install the unit within 3 ft. (1 m) of any combustible materials.
- For the units that have a wireless network function, USB device access, replacement, and maintenance operations must be carried out by professional staff.
- Do not install the unit in a location that may be exposed to combustible gas leaks. **If combustible gas accumulates around the unit, it may cause fire.**
- Do not turn on the power until all work has been completed.
- When moving or relocating the air conditioner, consult experienced service technicians for disconnection and reinstallation of the unit.**

⚠ WARNING

WARNINGS FOR CLEANING AND MAINTENANCE

- Turn off the device and disconnect the power before cleaning. Failure to do so can cause electrical shock.
- Do not clean the air conditioner with excessive amounts of water.
- Do not clean the air conditioner with combustible cleaning agents. Combustible cleaning agents can cause fire or deformation.

⚠ WARNING

USING FLAMMABLE REFRIGERANT

- Installation (Space)
 - That the installation of pipe work shall be kept to a minimum.
 - That pipe work shall be protected from physical damage.

- Where refrigerant pipes shall comply with national gas regulations.
- That mechanical connections shall be accessible for maintenance purposes.
- In cases that require mechanical ventilation, ventilation openings shall be kept clear of obstruction.
- When disposing of the used product, it must be based on national regulations, and properly processed.

2. Servicing

- Any person who is involved with working on or breaking into a refrigerant circuit should hold a currently valid certificate from an industry-accredited assessment authority, which authorizes their competence to handle refrigerants safely following an industry-recognized assessment specification.
- 3. Maintenance and repair requiring the assistance of other skilled personnel shall be carried out under the supervision of a person competent in the use of flammable refrigerants.
- 4. Do not use means to accelerate the defrosting process or to clean, other than those recommended by the manufacturer.
- 5. The appliance shall be stored in a room without continuously operating ignition sources (for example: open flames, an operating gas appliance, or an operating electric heater).
- 6. Be careful that foreign matter(oil, water,etc) does not enter the piping. Also, when storing the piping, securely seal the opening by pinching, taping, etc.
- 7. Do not pierce or burn.
- 8. Be aware that refrigerants may not contain an odor.
- 9. All working procedures that affect safety means shall only be carried out by competent technicians.
- 10. Appliance shall be stored in a well-ventilated area where the room size corresponds to the room area as specified for operation.
- 11. The appliance shall be stored to prevent mechanical damage from occurring.
- 12. Joints shall be tested with detection equipment with a capability of 5 g/year of refrigerant or better, with the equipment in standstill and under operation or pressure of at least these standstill or operation conditions after installation. Detachable joints shall NOT be used in the indoor side of the unit (brazed, welded joints could be used).

Information servicing (For flammable materials)

1. Installation (where refrigerant pipes are allowed)

- Any person who is involved with working on or breaking into a refrigerant circuit should hold a current valid certificate from an industry-accredited assessment authority, which authorizes their competence to handle refrigerants safely in accordance with an industry-recognized assessment specification.
- Maintenance and repair requiring the assistance of other skilled personnel shall be carried out under the supervision of the person competent in the use of flammable refrigerants.
- That the installation of pipe work shall be kept to a minimum.
- That pipe work shall be protected from physical damage.
- Where refrigerant pipes shall comply with national gas regulations.
- That mechanical connections shall be accessible for maintenance purposes.
- Be more careful that foreign matter (oil, water, etc.) does not enter the piping. Also, when storing the piping, securely seal the opening by pinching, taping, etc.
- All working procedures that affect safety means shall only be carried out by competent technicians.
- Appliance shall be stored in a well-ventilated area where the room size corresponds to the room area as specified for operation.
- Joints shall be tested with detection equipment with a capability of 5 g/year of refrigerant or better, with the equipment in a standstill and under operation or under pressure of at least these standstill or operation conditions after installation. Detachable joints should NOT be used on the indoor side of the unit (brazed, welded joints could be used).
- In cases that require mechanical ventilation, ventilation openings shall be kept clear of obstruction.
- LEAK DETECTION SYSTEM installed. The unit must be powered except for service.
- For the unit with a refrigerant sensor, when the refrigerant sensor detects refrigerant leakage, the indoor unit will display an error code and emit a buzzing sound, the compressor of the outdoor unit will immediately stop, and the indoor fan will start running. The service life of the refrigerant sensor is 15 years. When the refrigerant sensor malfunctions, the indoor unit will display the error code "FHCC".
- The refrigerant sensor cannot be repaired and can only be replaced by the manufacturer. It shall only be replaced with the sensor specified by the manufacturer.

2. When a FLAMMABLE REFRIGERANT is used, the

requirements for installation space of appliance and/or ventilation requirements are determined according to

- the mass charge amount (M) used in the appliance,
- the installation location,
- the type of ventilation of the location or the appliance.

- piping material, pipe routing, and installation shall include protection from physical damage in operation and service, and comply with national and local codes and standards, such as ASHRAE 15, IAPMO Uniform Mechanical Code, ICC International Mechanical Code, or CSA B52. All field joints shall be accessible for inspection before being covered or enclosed.
- that protection devices, piping, and fittings shall be protected as far as possible against adverse environmental effects, for example, the danger of water collecting and freezing in relief pipes or the accumulation of dirt and debris;
- that piping in refrigeration systems shall be so designed and installed to minimize the likelihood of hydraulic shock damaging the system;
- that steel pipes and components shall be protected against corrosion with a rustproof coating before applying any insulation;
- that precautions shall be taken to avoid excessive vibration or pulsation;

- the minimum floor area of the room shall be mentioned in the form of a table or a single figure without reference to a formula;
- after completion of field piping for split systems, the field pipework shall be pressure tested with an inert gas and then vacuum tested before refrigerant charging, according to the following requirements:
 - a. The minimum test pressure for the low side of the system shall be the low side design pressure and the minimum test pressure for the high side of the system shall be the high side design pressure, unless the high side of the system can not be isolated from the low side of the system in which case the entire system shall be pressure tested to the low side design pressure.
 - b. The test pressure after removal of the pressure source shall be maintained for at least 1 h with no decrease of pressure indicated by the test gauge, with test gauge resolution not exceeding 5% of the test pressure.
 - c. During the evacuation test, after achieving a vacuum level specified in the manual or less, the refrigeration system shall be isolated from the vacuum pump and the pressure shall not rise above 1500 microns within 10 min. The vacuum pressure level shall be specified in the manual and shall be the lesser of 500 microns or the value required for compliance with national and local codes and standards, which may vary between residential, commercial, and industrial buildings.
- field-made refrigerant joints indoors shall be tightness tested according to the following requirements: The test method shall have a sensitivity of 5 grams per year of refrigerant or better under a pressure of at least 0,25 times the maximum allowable pressure. No leak shall be detected.

3. Qualification of workers

Any maintenance, service, and repair operations must require the qualification of the working personnel. Every working procedure that affects safety means shall only be carried out by competent technicians who joined the training and achieved competence should be documented by a certificate. The training of these procedures is carried out by national training organizations or manufacturers that are accredited to teach the relevant national competency standards that may be set in legislation. All training shall follow the ANNEX HH requirements of UL 60335-2-40 4th Edition.

Examples of such working procedures are:

- breaking into the refrigerating circuit;
- opening of sealed components;
- opening of ventilated enclosures.

4. Checks to the area

Before beginning work on systems containing flammable refrigerants, safety checks are necessary to ensure that the risk of ignition is minimized. For repair to the refrigerating system, the following precautions shall be complied with before conducting work on the system.

5. Work procedure

Works shall be undertaken under a controlled procedure to minimize the risk of flammable gas or vapor being present while the work is being performed.

6. General work area

All maintenance staff and others working in the local area should be instructed on the nature of the work being carried out. Work in confined spaces shall be avoided.

7. Checking for the presence of refrigerant

The area should be checked with an appropriate refrigerant detector before and during work, to ensure the technician is aware of potentially flammable atmospheres. Ensure that the leak detection equipment being used is suitable for use with flammable refrigerants, i.e. no sparking, adequately sealed or intrinsically safe.

8. Presence of fire extinguisher

If any hot work is to be conducted on the refrigeration equipment or any associated parts, appropriate fire extinguishing equipment shall be available to hand. Have a dry powder or CO₂ fire extinguisher adjacent to the charging area.

9. No ignition sources

No person carrying out work on a REFRIGERATING SYSTEM which involves exposing any pipe work shall use any sources of ignition in such a manner that it may lead to the risk of a fire or explosion. All possible ignition sources, including cigarette smoking, should be kept sufficiently far away from the site of installation, repair, removal, and disposal, during which refrigerant can be released into the surrounding space. Before work takes place, the area around the equipment is to be surveyed to make sure that there are no flammable hazards or ignition risks. "No Smoking" signs shall be displayed.

10. Ventilated area

Ensure that the area is in the open or that it is adequately ventilated before breaking into the system or conducting any hot work. A degree of ventilation shall continue during the period that the work is carried out. The ventilation should safely disperse any released refrigerant and preferably expel it externally into the atmosphere.

11. Check the refrigeration equipment

Where electrical components are being changed, they shall be fit for the purpose and to the correct specification. At all times the manufacturer's maintenance and service guidelines shall be followed. If in doubt consult the manufacturer's technical department for assistance. The following checks shall be applied to installations using FLAMMABLE REFRIGERANTS:

- the actual refrigerant charge is in accordance with the room size within which the refrigerant-containing parts are installed;
- the ventilation machinery and outlets are operating adequately and are not obstructed;
- if an indirect refrigerating circuit is being used, the secondary circuits shall be checked for the presence of refrigerant;
- marking to the equipment continues to be visible and legible, marking and illegible signs shall be corrected;
- refrigeration pipe or components are installed in a position where they are unlikely to be exposed to any substance that may corrode refrigerant-containing components unless the components are constructed of materials that are inherently resistant to being corroded or are suitably

protected against being so corroded.

12. Checks to electrical devices

Repair and maintenance of electrical components shall include initial safety checks and component inspection procedures. If a fault exists that could compromise safety, then no electrical supply shall be connected to the circuit until it is satisfactorily dealt with. If the fault cannot be corrected immediately it is necessary to continue operation, and adequate temporary solution shall be used.

This shall be reported to the owner of the equipment so all parties are advised.

Initial safety checks shall include:

that capacitors are discharged: this shall be done safely to avoid the possibility of sparking;

that no live electrical components and wiring are exposed while charging, recovering, or purging the system;

that there is continuity of earth bonding;

Sealed electrical components shall be replaced if it's damaged; Intrinsically safe components must be replaced if it's damaged.

13. Wiring

Check that cabling will not be subject to wear, corrosion, excessive pressure, vibration, sharp edges, or any other adverse environmental effects. The check shall also take into account the effects of aging or continual vibration from sources such as compressors or fans.

14. Detection of flammable refrigerants

Under no circumstances shall potential sources of ignition be used in the search for or detection of refrigerant leaks. A halide torch (or any other detector using a naked flame) shall not be used.

The following leak detection methods are deemed acceptable for refrigerant systems. Electronic leak detectors may be used to detect refrigerant leaks but, in the case of FLAMMABLE REFRIGERANTS, the sensitivity may not be adequate, or may need re-calibration. (Detection equipment shall be calibrated in a refrigerant-free area.) Ensure that the detector is not a potential source of ignition and is suitable for the refrigerant used. Leak detection equipment shall be set at a percentage of the LFL of the refrigerant and shall be calibrated to the refrigerant employed, and the appropriate percentage of gas (25 % maximum) is confirmed. Leak detection fluids are also suitable for use with most refrigerants but the use of detergents containing chlorine shall be avoided as the chlorine may react with the refrigerant and corrode the copper pipe-work.

NOTE

Examples of leak-detection fluids are

- bubble method,
- fluorescent method agents.

If a leak is suspected, all naked flames shall be removed/ extinguished.

If leakage of refrigerant is found which requires brazing, all of the refrigerant shall be recovered from the system, or isolated (using shut-off valves) in a part of the system remote from the leak. See the following instructions for the removal of refrigerant.

15. Removal and evacuation

When breaking into the refrigerant circuit to make repairs

- or for any other purpose conventional procedures shall be used. However, for flammable refrigerants best practice must be followed since flammability is a consideration.

The following procedure shall be adhered to:

- safely remove refrigerant following local and national regulations;
- evacuate;
- purge the circuit with inert gas (optional for A2L);
- evacuate (optional for A2L);
- continuously flush or purge with inert gas when using a flame to open the circuit; and open the circuit.

The refrigerant charge shall be recovered into the correct recovery cylinders if venting is not allowed by local and national codes. For appliances containing flammable refrigerants, the system shall be purged with oxygen-free nitrogen to render the appliance safe for flammable refrigerants. This process might need to be repeated several times. Compressed air or oxygen shall not be used for purging refrigerant systems.

For appliances containing flammable refrigerants, refrigerant purging shall be achieved by breaking the vacuum in the system with oxygen-free nitrogen and continuing to fill until the working pressure is achieved, then venting to the atmosphere, and finally pulling down to a vacuum (optional for A2L). This process shall be repeated until no refrigerant is within the system (optional for A2L). When the final oxygen-free nitrogen charge is used, the system shall be vented down to atmospheric pressure to enable work to take place.

The outlet for the vacuum pump shall not be close to any potential ignition sources, and ventilation shall be available.

16. Charging procedures

In addition to conventional charging procedures, the following requirements shall be followed:

- Works shall be undertaken with appropriate tools only (In case of uncertainty, please consult the manufacturer of the tools for use with flammable refrigerants) Ensure that contamination of different refrigerants does not occur when using charging equipment. Hoses or lines shall be as short as possible to minimize the amount of refrigerant contained in them.
- Ensure that the refrigeration system is earthed before charging the system with refrigerant.
- Label the system when charging is complete (if not already). Extreme care shall be taken not to overfill the refrigeration system.
- Before recharging the system, it shall be pressure tested with oxygen-free nitrogen (OFN). The system shall be leak tested on completion of charging but before commissioning. A follow-up leak test shall be carried out before leaving the site.

17. Decommissioning

Before carrying out this procedure, the technician must be completely familiar with the equipment and all its details. It is recommended good practice that all refrigerants are

recovered safely. Before the task is carried out, an oil and refrigerant sample shall be taken in case analysis is required before the re-use of recovered refrigerant. Electrical power must be available before the task commences.

- a. Become familiar with the equipment and its operation.
- b. Isolate system electrically
- c. Before attempting the procedure ensure that:
 - mechanical handling equipment is available, if required, for handling refrigerant cylinders;
 - all personal protective equipment is available and being used correctly;
 - the recovery process is supervised at all times by a competent person;
 - recovery equipment and cylinders conform to the appropriate standards.
- d. Pump down the refrigerant system, if possible.
- e. If a vacuum is not possible, make a manifold so that refrigerant can be removed from various parts of the system.
- f. Make sure that the cylinder is situated on the scales before recovery takes place.
- g. Start the recovery machine and operate following instructions.
- h. Do not overfill cylinders (no more than 80 % volume liquid charge)
- i. Do not exceed the maximum working pressure of the cylinder, even temporarily.
- j. When the cylinders have been filled correctly and the process completed, make sure that the cylinders and the equipment are removed from the site promptly and all isolation valves on the equipment are closed off.
- k. Recovered refrigerant shall not be charged into another refrigeration system unless it has been cleaned and checked.

18. Labelling

Equipment shall be labeled stating that it has been de-commissioned and emptied of refrigerant. The label shall be dated and signed. For appliances containing FLAMMABLE REFRIGERANTS, ensure that there are labels on the equipment stating the equipment contains FLAMMABLE REFRIGERANT.

19. Recovery

When removing refrigerant from a system, either for servicing or decommissioning, it is recommended good practice that all refrigerants are removed safely.

When transferring refrigerant into cylinders, ensure that only appropriate refrigerant recovery cylinders are employed. Ensure that the correct number of cylinders for holding the total system charge is available. All cylinders to be used are designated for the recovered refrigerant and labeled for that refrigerant (i. e. special cylinders for the recovery of refrigerant). Cylinders shall be complete with pressure-relief valves and associated shut-off valves in good working order. Empty recovery cylinders are evacuated and, if possible, cooled before recovery occurs.

The recovery equipment shall be in good working order with a set of instructions concerning the equipment that is at hand and shall be suitable for the recovery of the

flammable refrigerant. If in doubt, the manufacturer should be consulted. In addition, a set of calibrated weighing scales shall be available and in good working order. Hoses shall be complete with leak-free disconnect couplings and in good condition.

The recovered refrigerant shall be processed according to local legislation in the correct recovery cylinder, and the relevant waste transfer note arranged. Do not mix refrigerants in recovery units especially not in cylinders. If compressors or compressor oils are to be removed, ensure that they have been evacuated to an acceptable level to make certain that flammable refrigerant does not remain within the lubricant. The compressor body shall not be heated by an open flame or other ignition sources to accelerate this process. When oil is drained from a system, it shall be carried out safely.

20. Unventilated areas

- An unventilated area where the appliance using FLAMMABLE REFRIGERANTS is installed shall be so constructed that should any refrigerant leak, it will not stagnate to create a fire or explosion hazard.
- If appliances connected via an air duct system to one or more rooms with A2L REFRIGERANTS are installed in a room with an area less than Amin, that room shall be without continuously operating open flames (e.g. an operating gas appliance) or other POTENTIAL IGNITION SOURCES (e.g. an operating electric heater, hot surfaces). A flame-producing device may be installed in the same space if the device is provided with an effective flame arrest.
- Auxiliary devices which may be a POTENTIAL IGNITION SOURCE shall not be installed in the duct work. Examples of such POTENTIAL IGNITION SOURCES are hot surfaces with a temperature exceeding 700 °C and electric switching devices.
- Only auxiliary devices (such as certificated heater kits) approved by the appliance manufacturer or declared suitable with the refrigerant shall be installed in connecting ductwork.
- For duct-connected appliances, false ceilings or drop ceilings may be used as a return air plenum if a REFRIGERANT DETECTION SYSTEM is provided in the appliance and any external connections are also provided with a sensor immediately below the return air plenum duct joint.
- REFRIGERANT SENSORS for REFRIGERANT DETECTION
- SYSTEMS Shall Only be replaced with sensors specified by the appliance manufacturer.
- LEAK DETECTION SYSTEM installed. The unit must be powered except for service.

21. Transportation, marking, and storage for units that employ flammable refrigerants

- a. General - The following information is provided for units that employ FLAMMABLE REFRIGERANTS.
- b. Transport of equipment containing flammable refrigerants - Attention is drawn to the fact that additional transportation regulations may exist concerning equipment containing flammable gas. The maximum number of pieces of equipment or the configuration of the equipment permitted to

be transported together will be determined by the applicable transport regulations.

- Cylinders shall be kept upright.

c. **Marking of equipment using signs** - Signs for similar appliances used in a work area are generally addressed by local regulations and give the minimum requirements for the provision of safety and/or health signs for a work location.

All required signs are to be maintained, and employers should ensure that employees receive suitable and sufficient instruction and training on the meaning of appropriate safety signs and the actions that need to be taken in connection with these signs.

The effectiveness of signs should not be diminished by too many signs being placed together.

Any pictograms used should be as simple as possible and contain only essential details.

d. **Disposal of equipment using flammable refrigerants** See national regulations.

e. **Storage of equipment/appliances** - The storage of the appliance should be following the applicable regulations or instructions, whichever is more stringent.

f. **Storage of packed (unsold) equipment** - Storage package protection should be constructed in such a way that mechanical damage to the equipment inside the package will not cause a leak of the REFRIGERANT CHARGE.

The maximum number of pieces of equipment permitted to be stored together will be determined by local regulations.

Features

Compatible with the Existing Gas Furnace

During Winter: Dual-Fuel Capability.

Cold

Experience comfort and efficiency of heat pump.



Freezing

When the temperature drops below -22°F, use the gas furnace as an available backup.



During Summer: Efficient Cooling

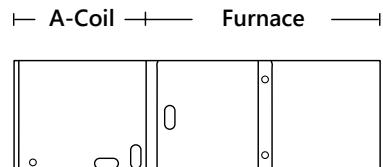
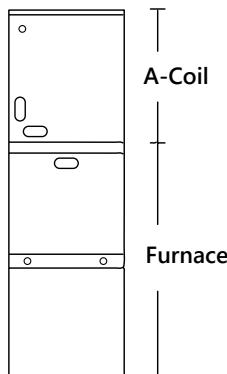
Hot

Experience ultimate comfort with highly efficient and power-ful cooling capabilities.



Versatile Applications

The Flexible Multipoint Design



Available In Cased and Uncased Style



Dimension Drawing

Unit: in. (mm)

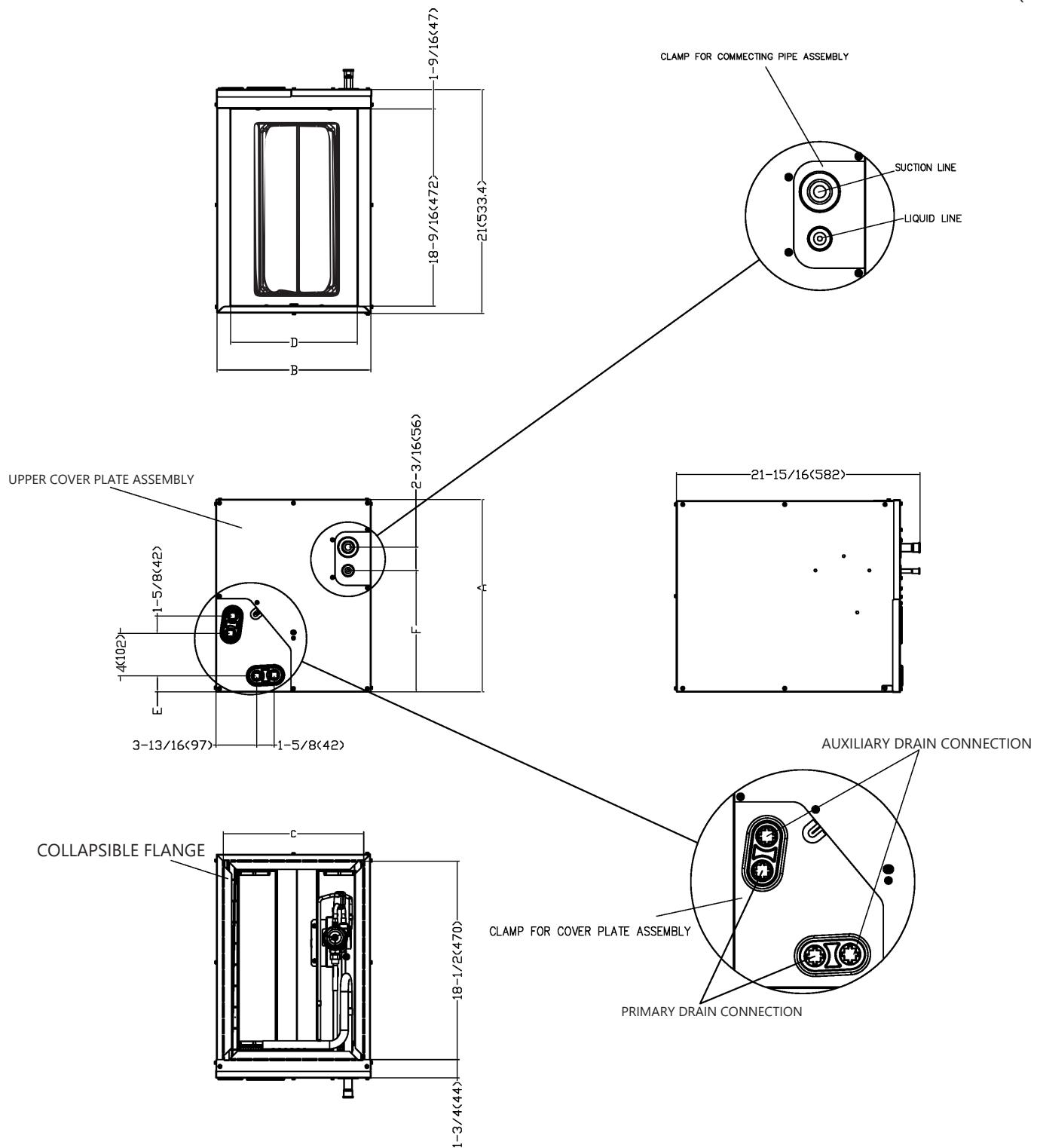


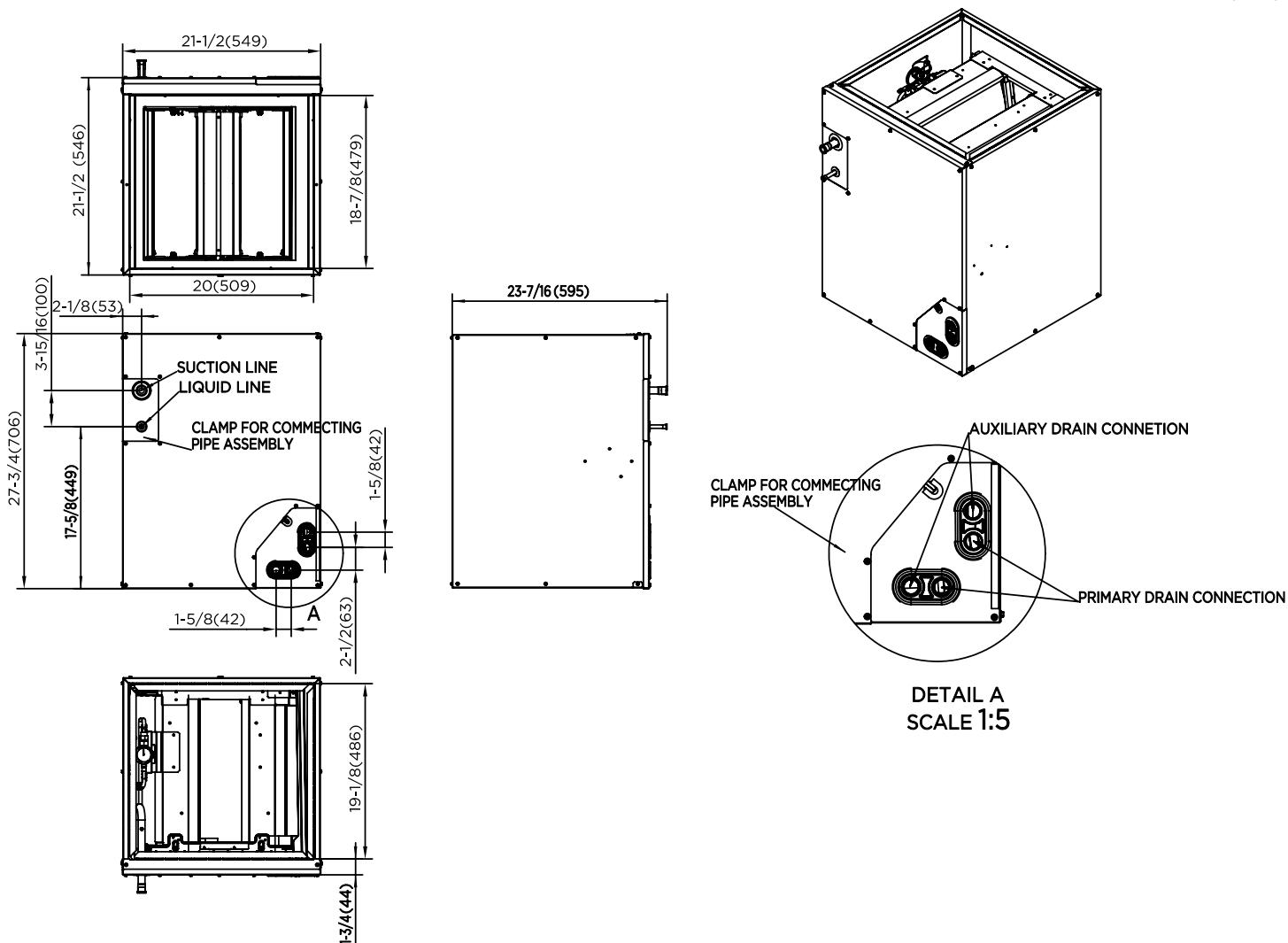
Fig. D-1: Unit Dimensions

Table D-1: Dimensions

| Callout | Model | MAAHE-H24B-AA | | MAAHE-H24B-BA | | MAAHE-H36B-AA | | MAAHE-H36B-BA | | MAAHE-H36B-CA | | MAAHE-H60B-DA | |
|---------|--------------------------|---------------|-----|---------------|-----|---------------|-----|---------------|-----|---------------|-----|---------------|-----|
| | | Dimensions | in. | mm | in. |
| A | Model Height | 18 | 457 | 18 | 457 | 23-5/16 | 592 | 23-9/16 | 599 | 24 | 611 | 28 | 711 |
| B | Model Width | 14-1/2 | 368 | 17-1/2 | 445 | 14-1/2 | 368 | 17-1/2 | 445 | 21 | 534 | 24-1/2 | 622 |
| C | Supply Air Opening Width | 13-1/4 | 336 | 16-3/16 | 411 | 13-1/4 | 336 | 16-3/16 | 411 | 19-3/4 | 502 | 23-1/4 | 591 |
| D | Return Air Opening Width | 11-15/16 | 303 | 14-15/16 | 380 | 11-15/16 | 303 | 14-15/16 | 380 | 18-7/16 | 468 | 23-1/8 | 587 |
| E | Condensate Drains Height | 1-7/16 | 38 | 1-7/16 | 38 | 1-7/16 | 38 | 1-7/16 | 38 | 2-3/16 | 55 | 2-3/16 | 55 |
| F | Liquid Line Height | 11-3/8 | 290 | 11-3/8 | 290 | 17-15/16 | 455 | 16-3/8 | 417 | 17-1/2 | 445 | 21-7/16 | 545 |

MAAHE-H60B-CA

Unit: in. (mm)



Product Overview

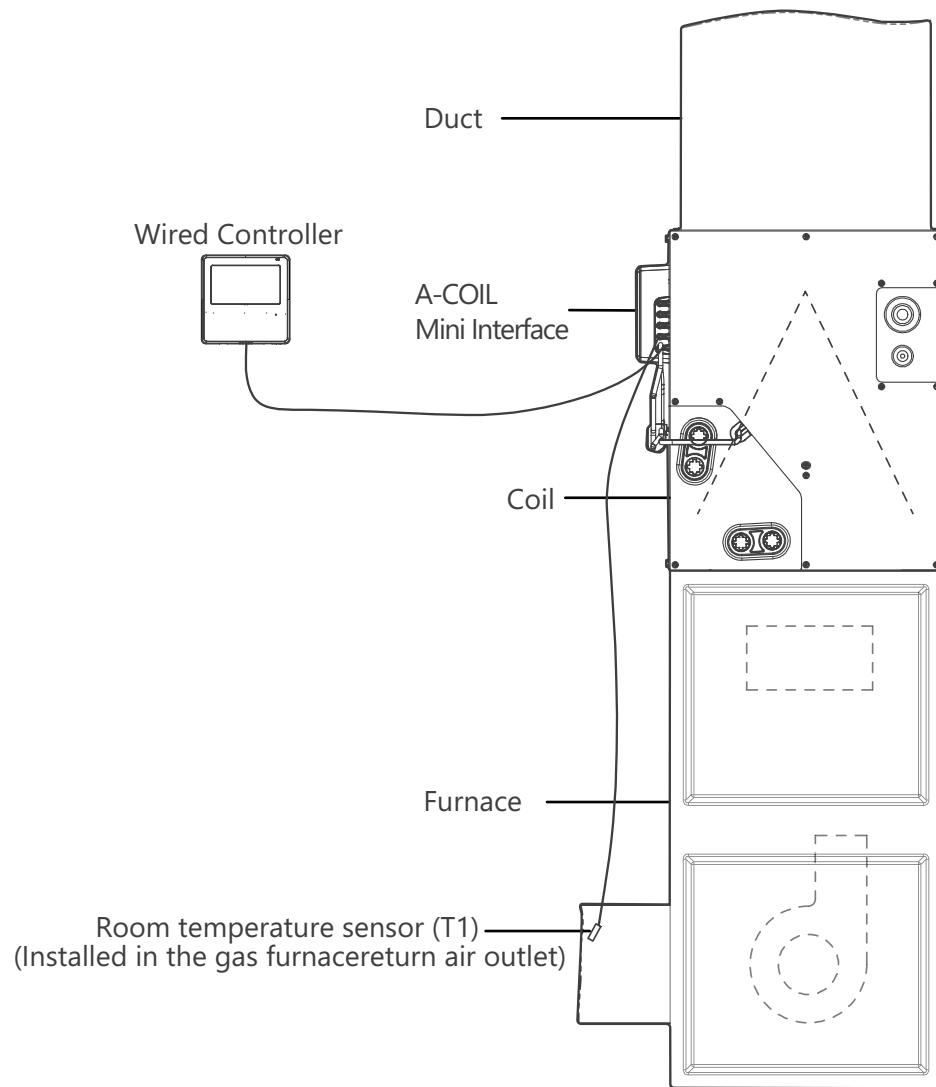


Fig. P-1: External Component Location

MAAHE-H60B-CA

All Other Models

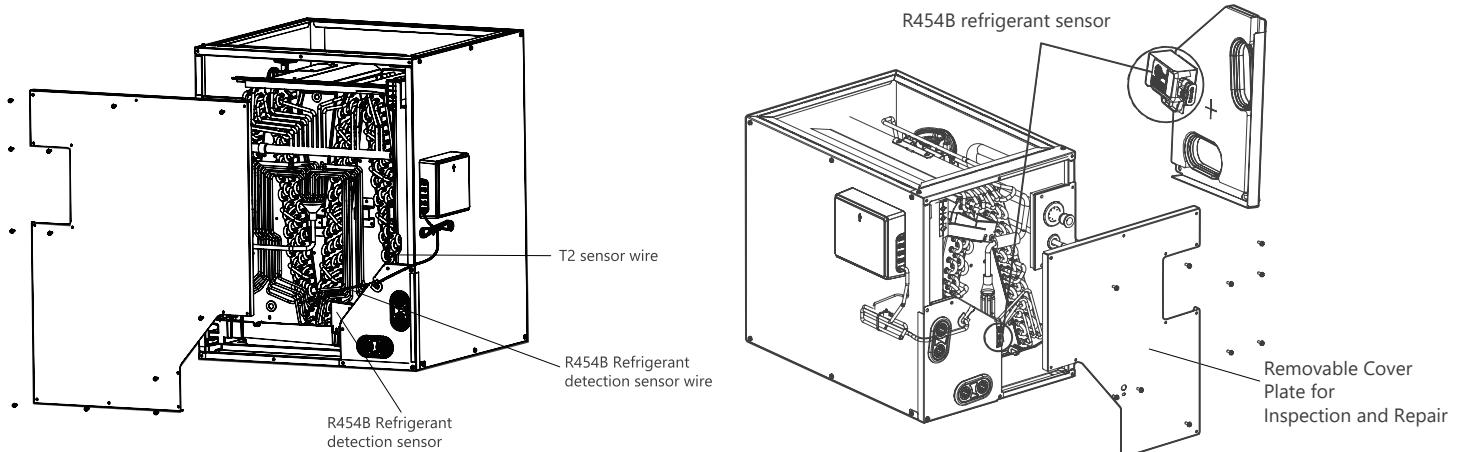


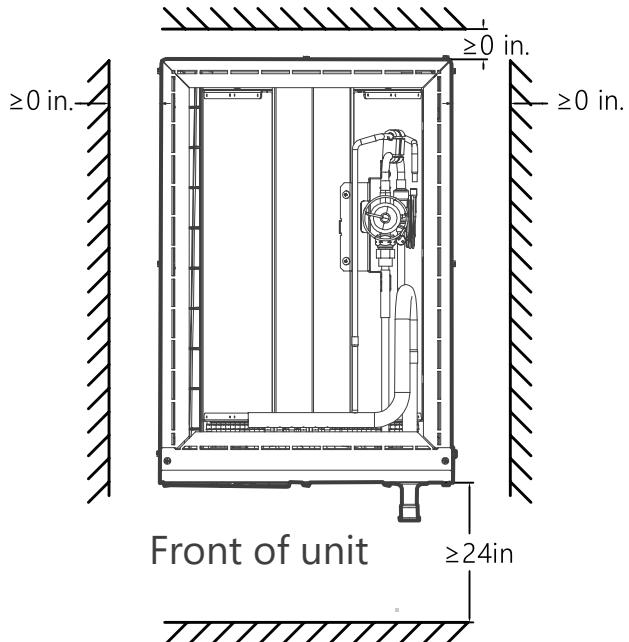
Fig. P-2: Refrigerant Leak Sensor Location

Service Clearances

Following clearances should be provided during installation

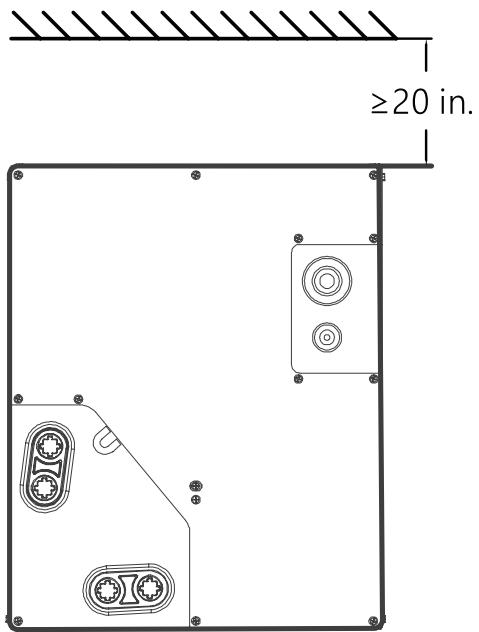
- Maintenance and service access, including coil cleaning and coil assembly removal
- Refrigerant piping and connections
- Condensate drain line

Ensure proper installation. Select a solid and level site. Ensure enough space is allowed for installation and maintenance



Top View of the indoor unit clearance (including air duct)

Fig. SC-1: Unit Clearances



Front view of the indoor unit clearance (including air duct)

Accessories

The air conditioning system comes with the following accessories. Use all the installation parts and accessories to install the air conditioner. Improper installation may result in water leakage, electrical shock, fire, or equipment failure.

Table A-1: Included Accessories

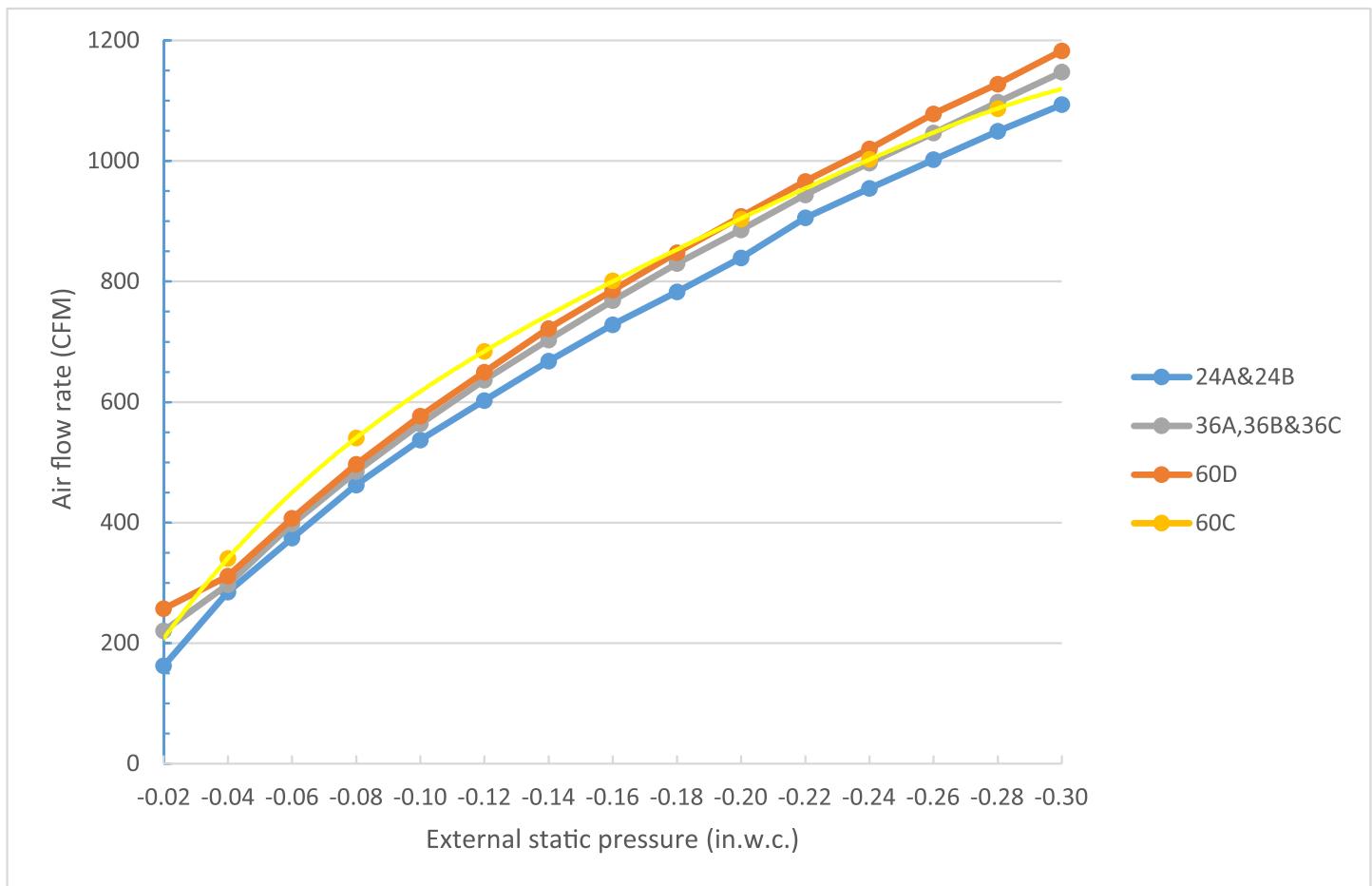
| QTY. | Part Name | Part Image |
|------|---|---|
| 1 | Manual |  |
| 1 | A-COIL Mini Interface (Part on top of foam) |  |
| 1 | Wired control (In a separate package) |  |
| 3 | M4*25 Screws ¹ |  |
| 3 | M4*16 Screws ¹ |  |
| 6 | Anchors ¹ |  |
| 1 | Room Temp. Sensor (T1) ¹ |  |
| 1 | Room Temp. Sensor (T1) (5m) ¹ |  |
| 1 | Ferrite Clamp ¹ |  |
| 1 | Cable ties ¹ |  |

1) For mounting the control box to the wall.

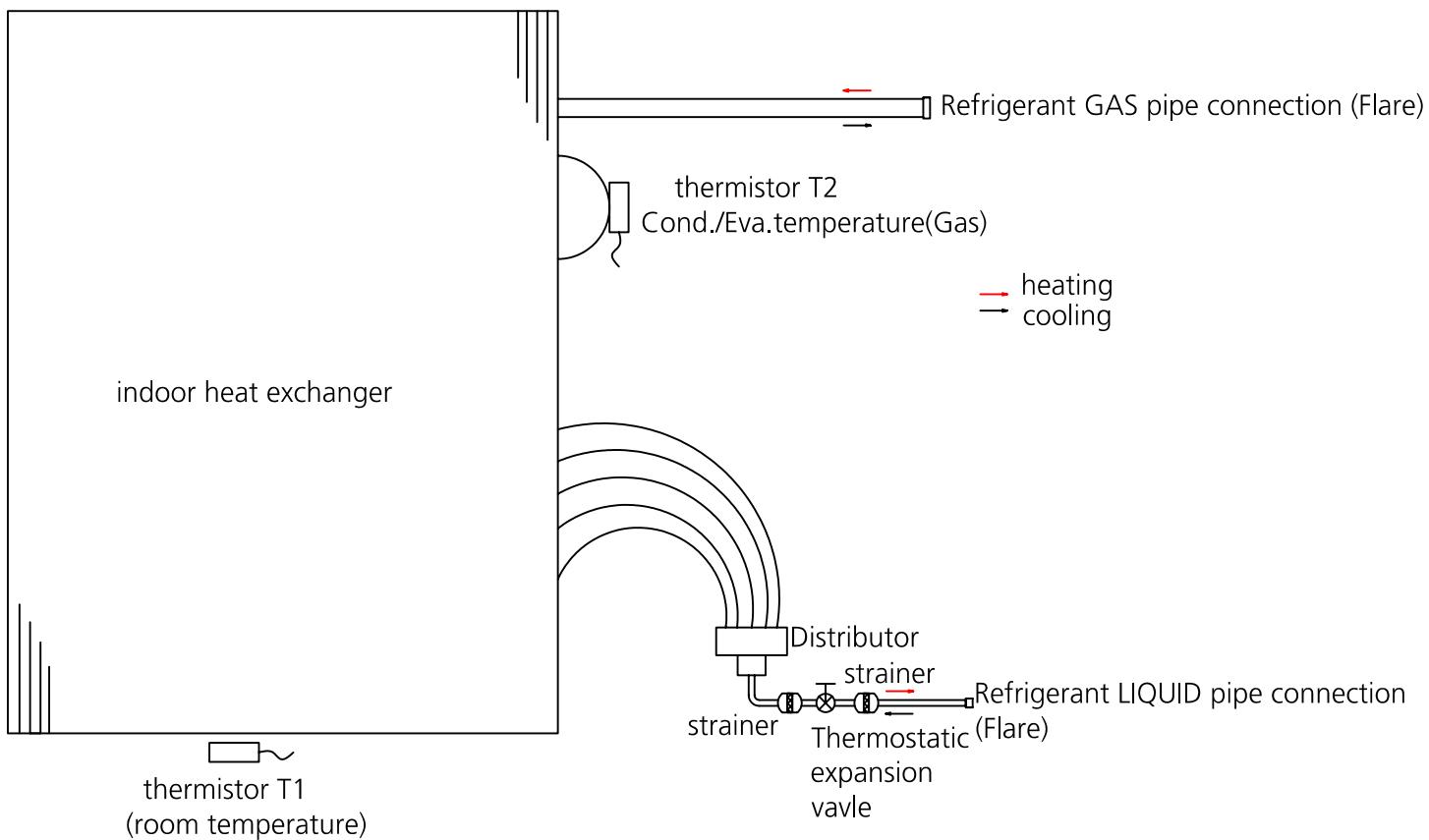
NOTE

The wired system control functions as an IR receiver for the handheld remote. If the remote is not used, it must be retained with the indoor unit to adjust parameters, and for troubleshooting.

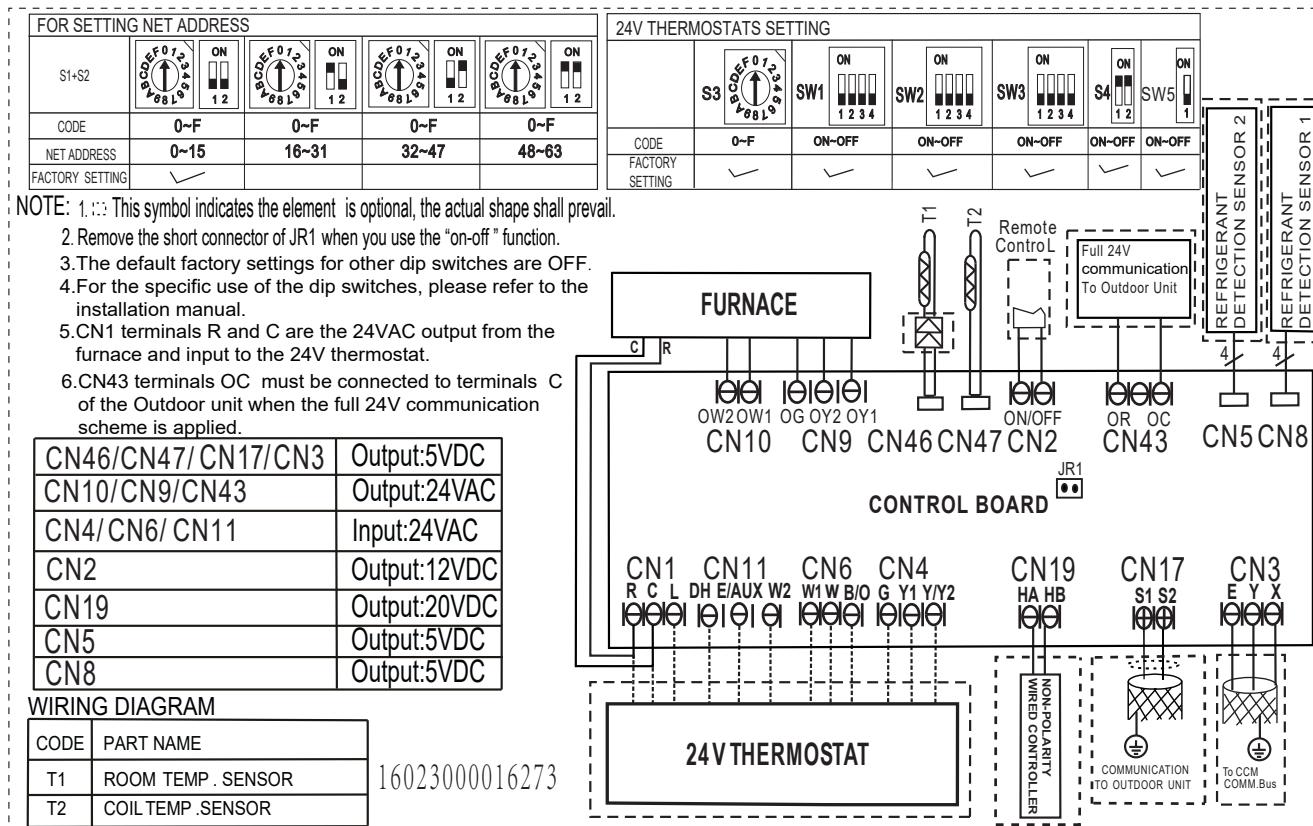
Fan Performance



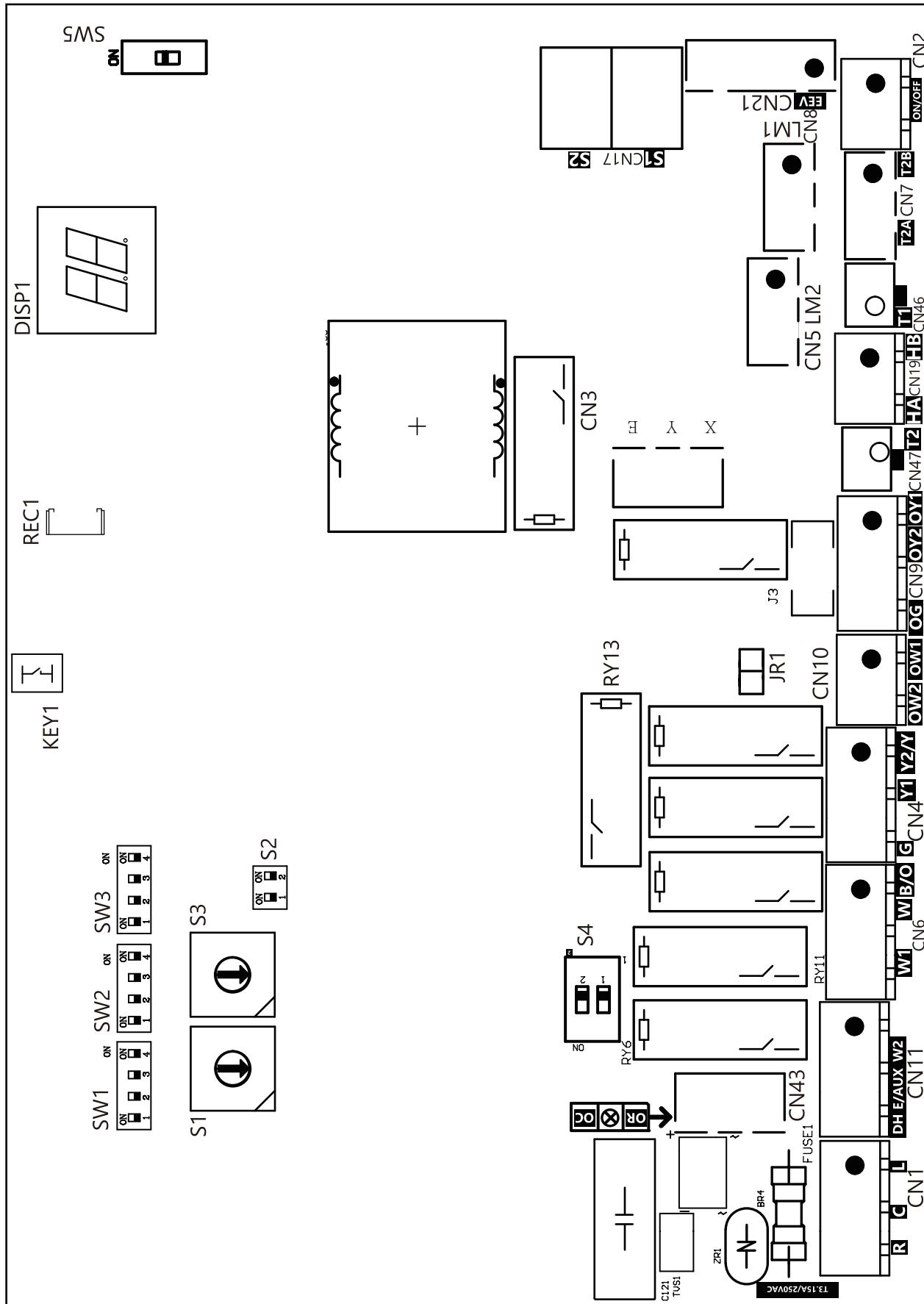
Refrigerant System Diagram



Electrical Wiring Engineering



DIP Switch Definitions



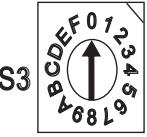
Control Signals To The Furnace

Control signals to the furnace are the standard thermostat control signals R, C, OW1, OW2, OG, OY1, and OY2.

| Connector | Usage |
|-----------|---|
| R | Provides 24VAC power from the furnace to the board. |
| C | The 24VAC common wire between the furnace and the board. |
| OW1 | The first stage of the furnace command line from the board to the furnace. If the furnaces only have a W and do not have a W2, connect OW1 to the W of the furnace and make no connection with the OW2 signal wire. |
| OW2 | The second stage of the furnace command line from the board to the furnace. OW2 cannot be ON unless OW1 is already ON. |
| OY1/OG | For 1-speed configuration, connect the OG signal to G of the furnace. For 2-speed configuration, connect the OG signal to G of the furnace and connect the OY1 signal to Y1 of the furnace. |
| OY2 | For 1-speed configuration, connect this signal to Y of the furnace. In this configuration, the OY2 signal turns on when the fan is requested while in Cool mode or Heat mode using the heat pump. For 2-speed configuration, connect this signal to Y2 of the furnace. In this configuration, the OY2 signal turns on as follows: <ul style="list-style-type: none"> In Fan mode, Cool mode, or Heat mode with HP when high-speed fan is requested. In Auto Fan and Cool mode, the signal goes to high speed when the difference between room temperature and set point temperature is more than or equal to 1.5° C. The signal goes back to low speed when the temperature difference is less than 1° C. In Auto Fan and Heat mode with the HP, the signal goes to high speed when the difference between room temperature and set point temperature is less than or equal to -1.5° C. The signal goes back to low speed when the temperature difference is more than 0° C. |

Wiring Color Guide

| THERMOSTAT | | | INDOOR UNIT | OUTDOOR UNIT |
|----------------------------|------|--------|-------------|--------------|
| Heat - 2nd stage | W2 | WHITE | W2 | N/C |
| Emergency Heat - 1st stage | W1/E | BLACK | W1 | D |
| | | N/C | | E |
| | | N/C | W | W |
| 4 Way Valve | B | ORANGE | B | B |
| Cool - 2nd stage | Y2 | BROWN | Y2 | Y2 |
| Cool - 1st stage | Y | YELLOW | Y | Y |
| Fan | G | GREEN | G | G |
| | L | GRAY | L | L |
| Power Common | C | BLUE | C | C |
| Power | R | RED | R | R |
| | DH | PURPLE | DH | N/C |

| 24V THERMOSTATS SETTING | | | | | | |
|-------------------------|---|--|--|---|---|--|
| | S3  | SW1  | SW2  | SW3  | S4  | SW5  |
| CODE | 0-F | ON-OFF | ON-OFF | ON-OFF | ON-OFF | ON-OFF |
| FACTORY SETTING | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |

A. Function DIP Switch Settings

Indoor Unit Dial Code

The 24V thermostat mode needs to refer to the following settings:

| No. | Dial Code | Function | ON | OFF | Note |
|-------------------------------|------------------|--|---|---|------------------------------------|
| Control Scenario | | | | | |
| 1 | SW1-2 | Anti-cold blow protection option | NO | [Default] YES | |
| 2 | SW1-3 | Single cooling/heating and cooling options | Cooling | [Default] Cooling & Heating | |
| 3 | SW2-4 | Compressor | The operation of heat pump is limited by the outdoor temperature, and the operation of auxiliary heat is not limited. The system makes judgments according to the following rules: 1) The compressor can be operated when the outdoor temperature is $\geq S3$ DIP switch temperature +2 °C. 2) The compressor cannot be operated when the outdoor temperature is lower than the S3 DIP switch temperature. | [Default] The operation of heat pump is limited by the outdoor temperature, and the operation of auxiliary heat is not limited. The system makes judgments based on the following rules: 1) The compressor cannot be operated when the outdoor temperature is lower than the S3 DIP switch. 2) The compressor can be operated when the outdoor temperature is $\geq S3$ DIP switch temperature +2 °C. | SW2-4 and S3 need to work together |
| 4 | Rotary Switch S3 | Set outdoor temperature Limitation (for auxiliary heating or compressor) | Table A | | |
| 5 | SW3-1 | Maximum continuous runtime allowed before system automatically stages up capacity to satisfy set point. This adds 1 to 5°F to the user set point in the calculated control point to increase capacity and satisfy user set point | 30 minutes | [Default] 90 minutes | |
| 6 | SW3-2 | Cooling and heating Y/Y2 temperature differential adjustment. | Compressor slower speed | [Default] Faster Compressor | Only affects compressor |
| 7 | S4-1 | Default ON | [Default] For single stage supplemental heat, W1 and W2 are connected | For dual stage supplemental heat, W1 and W2 are controlled independently. | |
| 8 | S4-2 | DH function selection | [Default] Dehumidification control not available | Dehumidification feature is enabled through thermostat | |
| 9 | SW5 | Selection of the second Refrigerant Sensor | Both Refrigerant Sensors are used | Only use the first Refrigerant Sensor interface is CN8 | |
| Control Scenario | | | | | |
| Wired Controller S1+S2 | | | | | |
| 1 | SW1-2 | Anti-cold blow protection option | NO | [Default] YES | |
| 2 | SW1-3 | Single cooling/heating and cooling options | Cooling | [Default] Cooling & Heating | |
| 3 | SW2-1 | Temperature differential to activate the first-stage furnace heating for HP+furnace mode | 2°F (1°C) | [Default] 4°F (2°C) | |

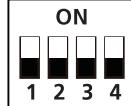
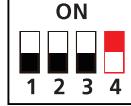
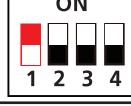
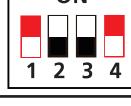
Indoor Unit Dial Code (continued)

| No. | Dial Code | Function | ON | OFF | Note |
|-------------------------|------------------|--|---|---|---------------------------------------|
| 4 | SW2-4 | Compressor/Auxiliary heat outdoor ambient lockout | The operation of heat pump is limited by the outdoor temperature, and the operation of auxiliary heat is not limited. The system makes judgments according to the following rules: 1) The compressor can be operated when the outdoor temperature is \geq S3 DIP switch temperature +2 °C. 2) The compressor cannot be operated when the outdoor temperature is lower than the S3 DIP switch temperature. | [Default]Only one heat pump or auxiliary heat can be operated .The system makes judgments according to the following rules: 1) When the outdoor temperature is lower than the S3 DIP switch temperature,the compressor is not allowed to operated , but auxiliary heat is allowed to operated ; 2) When the outdoor temperature is \geq S3 DIP switch temperature +2 (°C), the compressor can be operated, but auxiliary heat cannot be operated. | SW2-4 and S3 need to working together |
| 5 | Rotary Switch S3 | Set outdoor temperature Limitation (for auxiliary heating or compressor) | Table A | | |
| 6 | SW3-3 | Temperature differential to activate second-stage furnace heating for furnace only or HP+furnace mode. | 6°F (3°C) | [Default] 4°F (2°C) | |
| 7 | SW5 | Selection of the second Refrigerant Sensor | Both Refrigerant Sensors are used. | Only use the first Refrigerant Sensor interface is CN8 | |
| Control Scenario | | | | | |
| Full 24 V | | | | | |
| 1 | SW1-3 | Single cooling/heating and cooling options | Cooling | [Default] Cooling & Heating | |
| 2 | S4-1 | Default ON | [Default] For single-stage supplemental heat, W1 and W2 are connected | For dual-stage supplemental heat, W1 and W2 are controlled independently. | |
| 3 | S4-2 | DH function selection | [Default] Dehumidification control not available | Dehumidification feature is enabled through thermostat | |
| 4 | SW5 | Selection of the second Refrigerant Sensor | Both Refrigerant Sensors are used. | Only use the first Refrigerant Sensor interface is CN8 | |

Table A

| S3 | S3 (°F) | S3 (°C) |
|----|---------|---------|
| 0 | OFF | OFF |
| 1 | -22 | -30 |
| 2 | -18 | -30 |
| 3 | -15 | -26 |
| 4 | -11 | -24 |
| 5 | -8 | -22 |
| 6 | -4 | -20 |
| 7 | 3 | -16 |
| 8 | 10 | -12 |
| 9 | 18 | -8 |
| A | 25 | -4 |
| B | 32 | 0 |
| C | 36 | 2 |
| D | 39 | 4 |
| E | 43 | 6 |
| F | 46 | 8 |

Function combination table of SW1-1 and SW1-4

| SW1 | Control Type | IDU & ODU Connection | Note |
|---|------------------------------------|---------------------------|----------------|
|  | Wired controller / 24 V thermostat | (S1+S2) / 24 V connection | Auto Discovery |
|  | Wired controller | S1+S2 | Scenario 2 |
|  | 24 V Thermostat | S1+S2 | Scenario 1 |
|  | 24 V Thermostat | 24 V connection | Scenario 3 |

Specific Wiring Methods

WARNING

Please refer to the wiring nameplate for the wiring method. Do not connect the power cord to the communication line, as this may damage the system.

Communication Wiring Sizes

| Option | Communication Type | Recommended Cable Size |
|--------|--|------------------------------------|
| 1 | Non-Polarity RS485 Communication (S1 - S2) | 20 AWG (stranded shielded) |
| 2 | 24 V communication | 18 AWG 8 conductor thermostat wire |

WARNING

EQUIPMENT DAMAGE HAZARD

Failure to follow this caution may result in equipment damage or improper operation. Wires should be sized based on NEDC and local codes.



NOTE

- Do not use the thermostat wire for any RS-485 connection between indoor and outdoor units.
- All connections between the indoor and outdoor units must be made as shown in the wiring diagrams.

Power needs to be OFF before dip switch adjustments.

CAUTION

EQUIPMENT DAMAGE HAZARD

Failure to follow this caution may result in equipment damage or improper operation. Be sure to comply with local codes while running wire from the indoor unit to the outdoor unit. Every wire must be connected firmly. Loose wiring may cause the terminal to overheat or result in unit malfunction. A fire hazard may also exist. Ensure all wiring is tightly connected.



No wire should touch the refrigerant tubing, compressor or any moving parts. Disconnecting means must be provided and shall be located within sight and readily accessible from the air conditioner. Connecting cable with conduit shall be routed through the hole in the conduit panel.

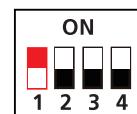
Scenario 1: EVOX Heat Pump and Air Handler 3rd Party 24 V Thermostat

| Matchup | Thermostat | Wiring | AHU SW1 | ODU SW |
|------------------------|---------------------------|-------------------------|---------|--------|
| Midea A-Coil+Midea ODU | 3rd Party 24 V Thermostat | 24 V communication* | ON | ON |

*This is a general wiring diagram. Use the diagram that comes with your selected 24 V thermostat.

Scenario 1 Wiring Diagram

- The IDU and ODU need separate power or are from the ODU. See Step 4 - Power Wiring Connections.
- Bi Communication (IDU SW1-1&-4 and ODU SW-1) auto recognize
- IDU and ODU need 2 non-polarities (5 V RS485 communication through S1 S2)
- IDU and Thermostat Controller Communicate with 24 VAC signal
- Even in retrofit cases, there is no need to change the wire set (use the existing 24 V thermostat wire)
- Factory Default Setting on all Dip Switches are OFF
- IDU SW1 for control optional factory design has automatic recognition (the system will know it is a wired controller signal or 24 V thermostat signal, the DIP switch is just for a verification test)
- When connecting a wired controller and 24 V thermostat will take a 24 V signal as a priority



Scenario 2: EVOX Heat Pump, Air Handler, and RS485 Communication

| Matchup | Thermostat | Wiring | AHU SW1 | ODU SW |
|------------------------|------------------------|--------------------------------------|---------|--------|
| Midea A-Coil+Midea ODU | Midea Wired Thermostat | Non-polarity RS485 communication | ON | ON |

Scenario 2 Wiring Diagram and Dip Switch Settings

- The IDU and ODU need separate power or are from the ODU. See Step 4 - Power Wiring Connections.
- IDU and ODU need 2 non-polarity (5 V RS485 S1 and S2 communication)
- IDU and Midea wired controller (HA & HB with 20 VDC)

NOTE

HA & HB is RS485 communication and cannot use 16 AWG wire as it will not fit the wired controller.

- Even in the retrofit case we don't need to change the wire set (use the existing 24 V thermostat wire)
- Factory Default Setting on all Dip Switches are OFF
- When connecting a wired controller and 24 V thermostat will take a 24 V signal as a priorit

Scenario 3: Self-Adapt Mode with 3rd Party Equipment

| Matchup | Thermostat | Wiring | AHU SW1 | ODU SW |
|------------------------|---------------------------|-------------------------|-----------------------------------|--------------------------|
| Midea A-Coil+Brand ODU | 3rd Party 24 V Thermostat | 24 V communication* | ON | Other Brand Outdoor Unit |
| Brand A-Coil+Midea ODU | 3rd Party 24 V Thermostat | 24 V communication* | Other Brand Air Handling Unit | 1 2 3 4 |

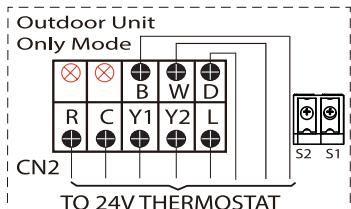
NOTE

For Brand AHU+Midea ODU, the 24V thermostat needs to be connected to a mainboard with a refrigerant sensor, and it should be able to cut off power to the outdoor unit in case of refrigerant leakage. Otherwise, there will be a risk of refrigerant leakage.

Scenario 3 Wiring Diagram and Dip Switch Settings

- The IDU and ODU need separate power or are from the ODU. See Step 4 - Power Wiring Connections or the 3rd party unit's instructions.
- IDU and ODU without any wire communication
- IDU and ODU control by 24 V thermostat (24 VAC)
- Factory Default Setting on all Dip Switches is OFF
- When the connected wired controller and 24 V thermostat will take the 24 V signal as a priority

24 V Connection Diagrams



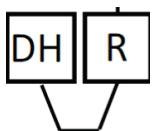
Never Connect 24 V to S1-S2

24 V must never be connected to S1 – S2. All wiring must be in compliance with the above scenarios. Incorrect wiring will cause irreversible damage to the control.



Default ON: For single-stage supplemental heat, W1 and W2 are connected.

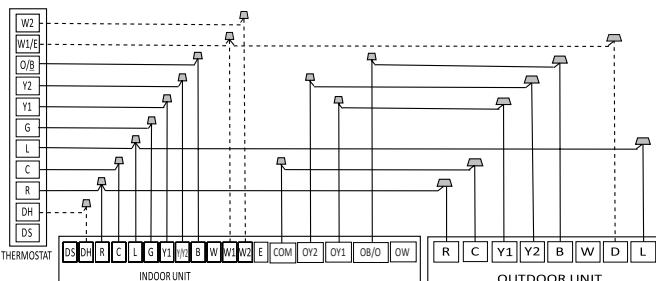
OFF: W1 and W2 are controlled independently for dual-stage supplemental heat. feature is enabled through the thermostat.



S4-2:

Default ON: Dehumidification control not available.

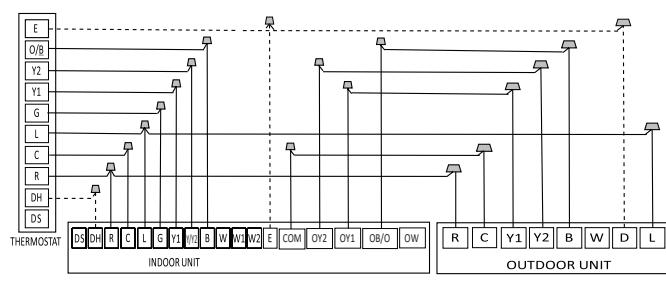
OFF: The dehumidification feature is enabled through the thermostat.



S4-2 Default on, DH function off.
Turn switch off to activate DH function.

S4-4 Default on, W1 and W2 shorted for single stage Aux heat operation. Turn off to separate stages.

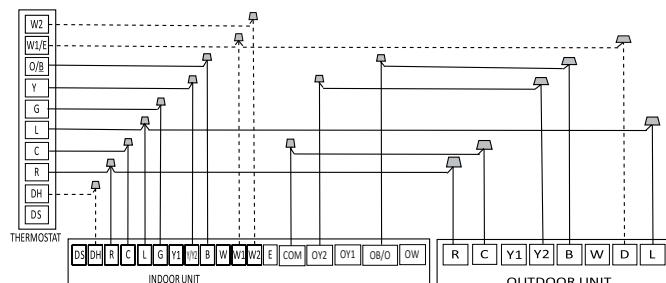
Wiring for 4H and 2C Thermostat



S4-2 Default on, DH function off.
Turn switch off to activate DH function.

Emergency heating control two groups of electric heating at the same time

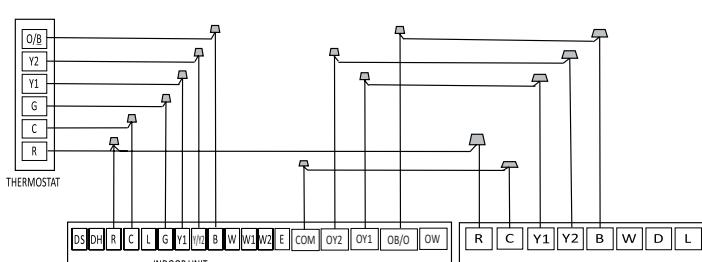
Wiring for 3H and 2C Thermostat



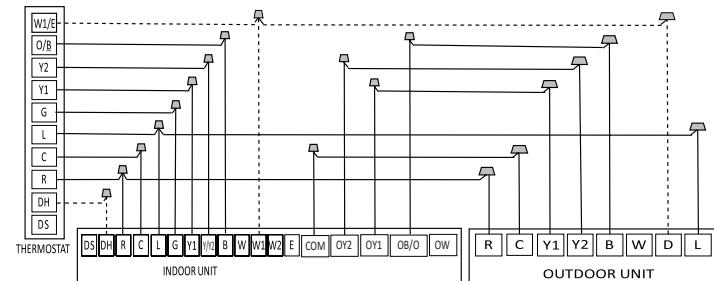
S4-2 Default on, DH function off.
Turn switch off to activate DH function.

S4-4 Default on, W1 and W2 shorted for single stage Aux heat operation. Turn off to separate stages.

Wiring for 3H and 1C Thermostat



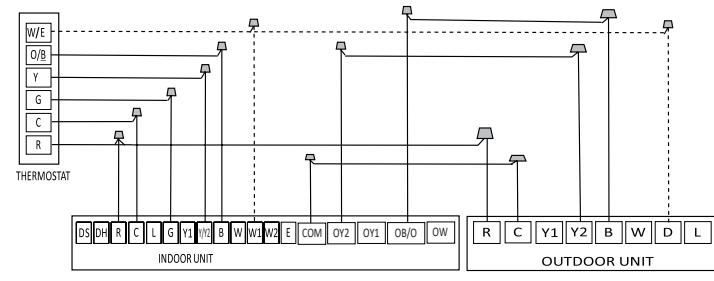
Wiring for 2H and 2C Thermostat No Auxiliary Heat



S4-2 Default on, DH function off.
Turn switch off to activate DH function.

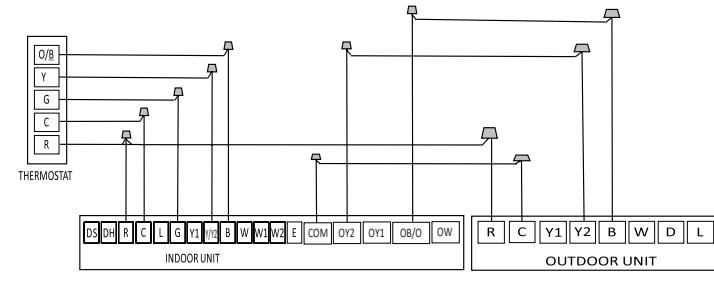
S4-4 Default on, W1 and W2 shorted for single stage Aux heat operation. Turn off to separate stages.

Wiring for 3H and 2C Thermostat

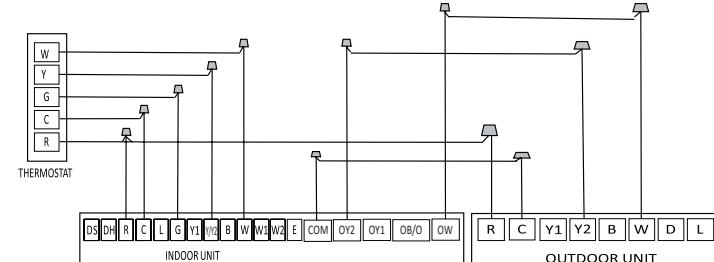


S4-4 Default on, W1 and W2 shorted for single stage Aux heat operation. Turn off to separate stages.

Wiring for 2H and 1C Thermostat



Wiring for 1H and 1C Thermostat



Wiring for 1H and 1C Thermostat

NOTE

This is the least preferred method of control wiring and should only be used in emergencies. It may not achieve full capacity.

NOTE

If the outdoor condensing unit initiates defrost cycles frequently, then it is recommended to adjust the "thermal balance point" to a temperature that would decrease the recurrence of these cycles and prevent cold air from blowing during the duration of the defrost cycle. The thermal balance point is the outdoor ambient temperature at which the heat pump can no longer provide sufficient heating to the space on its own and compromises the reliability of the compressor.

24 V Signal Chart (Cooling & Heating)

| Matrix | | | Demand from 24V thermostat | | | | | | | | | | Output to furnace (FAN Control) | | | Furnace | |
|----------------------|----------|---------|----------------------------|----|------|---|---|----|----|-----------|----|--------|------------------------------------|---------------------|---|---------|--|
| Mode | Priority | Display | G | Y1 | Y/Y2 | B | W | W1 | W2 | E/ AUX | DH | OG | OY1 | OY2 | OW1 | OW2 | |
| OFF | / | 00 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | * | NA | NA | NA | NA | NA | |
| FAN | 7 | 01 | 1 | 0 | 0 | * | 0 | 0 | 0 | 0 | * | Active | NA | NA | NA | NA | |
| Cooling Stage1 | 6 | 02 | * | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | NA | Active | NA | NA | NA | |
| Cooling Stage2 | | 03 | * | * | 1 | 0 | 0 | 0 | 0 | 0 | 1 | NA | Active | Active | NA | NA | |
| Dehumidify 1 | | 04 | * | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | Active | NA | NA | NA | NA | |
| Dehumidify 2 | | 05 | * | * | 1 | 0 | 0 | 0 | 0 | 0 | 0 | Active | NA | NA | NA | NA | |
| Heat pump stage 1 | | 06 | * | 1 | 0 | 1 | 0 | 0 | 0 | 0 | 1 | NA | Active ¹ | NA | NA | NA | |
| Heat pump stage 2 | | 07 | * | * | 1 | 1 | 0 | 0 | 0 | 0 | 1 | NA | Active ¹ | Active ¹ | NA | NA | |
| Heat pump stage 2 | | | * | * | * | * | 1 | 0 | 0 | 0 | 1 | NA | Active ¹ | Active ¹ | NA | NA | |
| Furnace | 3 | 12 | * | 0 | 0 | * | 0 | 1 | 0 | 0 | * | NA | NA | NA | 1)If thermostat output AUX or W2, Output OW1 and OW2 2)If thermostat only output W1, Output OW1 3)Other case: only output OW1 | | |
| | | | * | 0 | 0 | * | 0 | 0 | 1 | 0 | * | NA | NA | NA | | | |
| | | | * | 0 | 0 | * | 0 | 1 | 1 | 0 | * | NA | NA | NA | | | |
| | 4 | | * | 1 | 0 | 1 | 0 | 1 | 0 | 0 | 1 | NA | NA | NA | | | |
| | | | * | 1 | 0 | 1 | 0 | 0 | 1 | 0 | 1 | NA | NA | NA | | | |
| | | | * | * | 1 | 1 | 0 | 1 | 0 | 0 | 1 | NA | NA | NA | | | |
| | | | * | * | * | * | 1 | 1 | 0 | 0 | 1 | NA | NA | NA | | | |
| | | | * | * | 1 | 1 | 0 | 0 | 1 | 0 | 1 | NA | NA | NA | | | |
| | | | * | * | * | * | 1 | 0 | 1 | 0 | 1 | NA | NA | NA | | | |
| | 1 | | * | 1 | 0 | 1 | 0 | 1 | 1 | 0 | 1 | NA | NA | NA | | | |
| | | | * | * | 1 | 1 | 0 | 1 | 1 | 0 | 1 | NA | NA | NA | | | |
| | | | * | * | * | * | 1 | 1 | 1 | 0 | 1 | NA | NA | NA | | | |
| Heating zone control | 2 | 13 | * | 1 | 0 | 1 | 0 | * | * | 0 | 0 | NA | Active ¹ | NA | NA | NA | |
| | | | * | * | 1 | 1 | 0 | * | * | 0 | 0 | NA | Active ¹ | NA | NA | NA | |
| | | | * | * | * | * | 1 | * | * | 0 | 0 | NA | Active ¹ | NA | NA | NA | |

1. Heat Pump Mode, if the compressor operating time less than 1 minute, OY1 and OY2 will stop output at 24 V when the anti-cold blow protection enabled.

NOTE

1: 24 V signal

0: No 24 V signal

*: 1 or 0

The A-Coil will turn off the 24 V input cannot meet the table.

Functions And Features

Safety Features

(Non-24 V Control)

Sensor redundancy and automatic shutoff

If one temperature sensor malfunctions, the air conditioner continues operation and displays the corresponding error code, allowing for emergency use.

- When more than one temperature sensor is malfunctioning, the air conditioner ceases operation.

Basic Functions

(Non-24 V Control)

Abbreviation

Unit Element Abbreviations

| Abbreviation | Element |
|--------------|----------------------------------|
| T1 | Indoor room temperature |
| T2 | Coil temperature of evaporator |
| T3 | Coil temperature of condenser |
| T4 | Outdoor ambient temperature |
| TP | Compressor discharge temperature |
| TS | Setting temperature |
| Tsc | Adjusted setting temperature |

Fan Mode

When fan mode is activated:

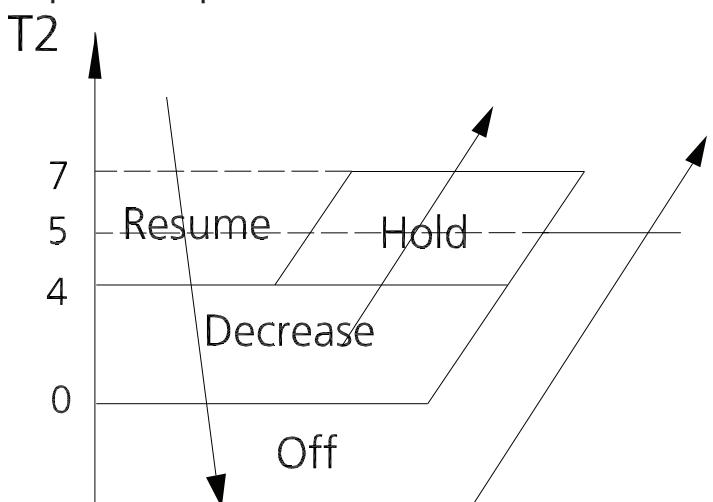
- Temperature control is disabled, and no temperature setting is displayed.
- Auto fan: In fan-only mode, AC operates the same as auto fan in cooling mode with the temperature set at 75°F (24°C).

Cooling Mode

Indoor Fan Control

1. In cooling mode, the indoor fan operates continuously. The fan speed can be set to low, medium, high, turbo, and auto.
2. Auto fan action in cooling mode:
 - Descent curve
 - When T1-Tsc is lower than 6°F/3.5°C, fan speed reduces to high (OY1+OY2);
 - When T1-Tsc is lower than 2°F/1°C, fan speed reduces to medium (OY1);
 - When T1-Tsc is lower than 1°F/0.5°C, fan speed reduces to low (OY1);
 - Rise curve
 - When T1-Tsc is higher than or equal to 2°F/1°C, fan speed increases to medium (OY1);
 - When T1-Tsc is higher than or equal to 3°F/1.5°C, fan speed increases to high (OY1+OY2);
 - When T1-Tsc is higher than or equal to 7°F/4°C, fan speed increases to turbo (OY1+OY2).

Evaporator Temperature Protection



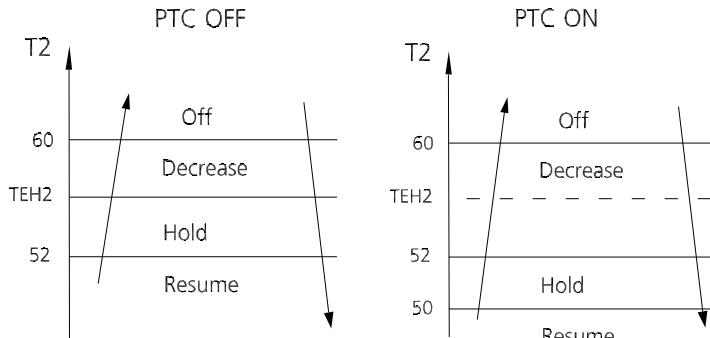
- Off: Compressor stops.
- Decrease: Decrease the running frequency to a lower level per 1 minute.
- Hold: Keep the current frequency.
- Resume: No limitation for frequency.

Heating Mode (Heat Pump Units)

Indoor Fan Control:

1. In heating mode, the indoor fan operates continuously. The fan speed can be set to low, medium, high, turbo, and auto.
 - a. Set machine: G1 G2 does not output within 1 minute of compressor stop or compressor turn on in single heat pump mode, and outputs the set fan after 1 minute of compressor opening.
 - b. Set machine: After exit defrosting, the fan is delayed for 30s before output.
 - c. Single indoor machine: no anti-cold air function, according to the set fan output. (When the indoor unit is faulty, the set fan output will still be sent according to the display.)
2. Auto fan action in heating mode:
 - Rise curve
 - When T1-Tsc is higher than -1.5°C/-3°F, fan speed reduces to high (OY1+OY2);
 - When T1-Tsc is higher than 0°C/0°F, fan speed reduces to medium (OY1);
 - When T1-Tsc is higher than 0.5°C/1°F, fan speed reduces to low (OY1);
 - Descent curve
 - When T1-Tsc is lower than or equal to 0°C/0°F, fan speed increases to medium;
 - When T1-Tsc is lower than or equal to -1.5°C/-3°F, fan speed increases to high (OY1+OY2);
 - When T1-Tsc is lower than or equal to -3°C/-5°F, fan speed increases to turbo (OY1+OY2).

Evaporator Coil Temperature Protection



- Off: Compressor stops
- Decrease: Decrease the running frequency to the lower level per 20 seconds.
- Hold: Keep the current frequency.
- Resume: No limitation for frequency.

Auto Mode

- This mode can be selected with the remote control and the temperature setting can be adjusted between 61°F~86°F (16°C~30°C).
- In auto mode, the machine selects cooling, heating, or fan-only mode based on ΔT ($\Delta T = T1 - TS$).

| ΔT | Running mode |
|---|--------------|
| $\Delta T > 4^{\circ}\text{F}$ (2°C) | Cooling |
| -5°F (-3°C) $> \Delta T \leq 4^{\circ}\text{F}$ (2°C) | Fan-only |
| $\Delta T \leq -5^{\circ}\text{F}$ (3°C) | Heating* |

Heating*: In auto mode, cooling-only models run the fan

- Indoor fan will run at auto fan speed.
- If the machine switches mode between heating and cooling, the compressor will keep stopping for certain time and then choose mode according to ΔT .

Drying Mode

Indoor Fan Control

1. In drying mode, the indoor fan operates continuously. The fan speed can be set to low, medium, high, turbo, and auto.
2. Auto fan action in drying mode:

- Descent curve
 - When $T1 - Tsc$ is lower than $6^{\circ}\text{F}/3.5^{\circ}\text{C}$, fan speed reduces to high (OY1+OY2);
 - When $T1 - Tsc$ is lower than $2^{\circ}\text{F}/1^{\circ}\text{C}$, fan speed reduces to medium (OY1);
 - When $T1 - Tsc$ is lower than $1^{\circ}\text{F}/0.5^{\circ}\text{C}$, fan speed reduces to low (OG).
- Rise curve
 - When $T1 - Tsc$ is higher than or equal to $2^{\circ}\text{F}/1^{\circ}\text{C}$, fan speed increases to medium (OY1);
 - When $T1 - Tsc$ is higher than or equal to $3^{\circ}\text{F}/1.5^{\circ}\text{C}$, fan speed increases to high (OY1+OY2);
 - When $T1 - Tsc$ is higher than or equal to $7^{\circ}\text{F}/4^{\circ}\text{C}$, fan speed increases to turbo (OY1+OY2).

All protections are activated and operate the same as they do in cooling mode.

Low Room Temperature Protection

If the room temperature is lower than $50^{\circ}\text{F}/10^{\circ}\text{C}$, the compressor ceases operations and does not resume until the room temperature exceeds $54^{\circ}\text{F}/12^{\circ}\text{C}$.

Forced Operation Function

Press the AUTO/COOL button, the AC will run as below sequence:

Forced auto → Forced cooling → Off



- Forced cooling mode:

The compressor and outdoor fan continue to run and the indoor fan runs at breeze speed. After running for 30 minutes, the AC will switch to auto mode with a preset temperature of 76°F (24°C).

- Forced auto mode:

Forced auto mode operates the same as normal auto mode with a preset temperature of 76°F (24°C).

- The unit exits forced operation when it receives the following signals:

- Switch off
- Receive the remote signal to change the running mode.

Timer Function

- The timing range is 24 hours.
- Timer On. The machine turns on automatically at the preset time.
- Timer Off. The machine turns off automatically at the preset time.
- Timer On/Off. The machine turns on automatically at the preset On Time and then turns off automatically at the preset Off Time.
- Timer Off/On. The machine turns off automatically at the preset Off Time and then turns on automatically at the preset On Time.
- The timer does not change the unit operation mode. If the unit is off now, it does not start up immediately after the "timer off" function is set. When the setting time is reached, the timer LED switches off and the unit running mode remains unchanged.
- The timer uses relative time, not clock time

Sleep Function

- The sleep function is available in cooling, heating, auto mode or Heat pump + Electric heater.
- The operational process for sleep mode is as follows:
 - When cooling, the set temperature rises by $2^{\circ}\text{F}/1^{\circ}\text{C}$ (to not higher than $86^{\circ}\text{F}/30^{\circ}\text{C}$) every hour. After 2 hours, the temperature stops rising and the indoor fan is fixed at low speed.
 - When heating, the set temperature decreases by $2^{\circ}\text{F}/1^{\circ}\text{C}$ (to not lower than $61^{\circ}\text{F}/16^{\circ}\text{C}$) every hour. After 2 hours, the temperature stops decreasing and the indoor fan is fixed at low speed. Anti-cold wind function takes priority.
 - When in auto mode, the fan speed is also fixed at low speed. After 1 hour, if the actual operation mode is cooling mode, the set temperature will rise by $2^{\circ}\text{F}/1^{\circ}\text{C}$, if it is heating mode, the set temperature will decrease by $2^{\circ}\text{F}/1^{\circ}\text{C}$, if it is fan mode, the set temperature will not change, and the set temperature will not change after two hours of operation.
- The timer setting is available in this mode.

Auto-Restart Function

- The indoor unit has an auto-restart module that allows the unit to restart automatically. The module automatically stores the current settings and in the case of a sudden power failure, will restore those setting automatically within 3 minutes after power returns.

Troubleshooting

WARNING

Be sure to turn off all power supplies or disconnect all wires to avoid electric shock. While checking indoor/outdoor PCBs, please equip yourself with antistatic gloves or wrist strap to avoid damage to the board.

WARNING

Electricity remains in capacitors even when the power supply is off. Ensure the capacitors are fully discharged before troubleshooting.

Indoor Unit Diagnostic Guide

When the indoor unit encounters a recognized error, the operation lamp will flash in a corresponding series, the timer lamp may turn on or begin flashing, and an error code will be displayed. These error codes are described in the following table:

Error Display (Indoor Unit)

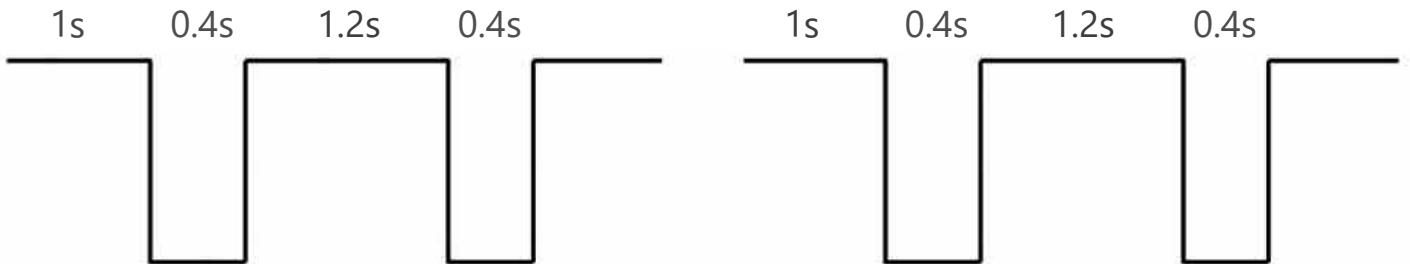
| Display | Error Information | Click On Number For Solution |
|---------|--|------------------------------|
| EC 07 | ODU fan speed out of control | page 45 |
| EC 0d | ODU malfunction | page 58 |
| EC 51 | ODU EEPROM parameter error | page 43 |
| EC 52 | ODU coil temp. sensor (T3) error | page 47 |
| EC 53 | ODU ambient temp. sensor (T4) error | |
| EC 54 | COMP. discharge temp. sensor (TP) error | |
| EC 56 | IDU coil outlet temp. sensor (T2B) errorMulti-zone) | |
| EC C1 | Other IDU refrigerant sensor detects leakage (Multi-zone) | page 57 |
| EH 00 | IDU EEPROM malfunction | page 43 |
| EH 03 | IDU fan speed out of control | page 45 |
| EH 0A | IDU EEPROM parameter error | page 43 |
| EH 0b | IDU main control board and display board communication error | page 59 |
| EH 0E | Water-level alarm malfunction | page 49 |
| EH 3A | External fan DC bus voltage is too low protection | page 57 |
| EH 3b | External fan DC bus voltage is too high fault | |
| EH 60 | IDU room temp. sensor (T1) error | page 47 |
| EH 61 | IDU coil temp. sensor (T2) error | |
| EH 6A | Communication malfunction between indoor unit and external fan module | page 57 |
| EH C1 | Refrigerant sensor detects leakage | page 58 |
| EH C2 | Refrigerant sensor is out of range and leakage is detected | |
| EH C3 | Refrigerant sensor is out of range | page 57 |
| EL 01 | IDU & ODU communication error | page 44 |
| EL 0C | System lacks refrigerant | page 47 |
| EL 16 | Communication malfunction between adapter board and outdoor main board | page 60 |
| FH CC | Refrigerant sensor error | page 57 |
| FL 09 | Mismatch between the new and old platforms | page 60 |
| PC 00 | ODU IPM module protection | page 50 |
| PC 01 | ODU voltage protection | page 51 |
| PC 02 | Compressor top (or IPM) temp. protection | page 55 |
| PC 03 | Pressure protection (low or high pressure) | page 53 |
| PC 04 | Inverter compressor drive error | page 52 |
| PC 0L | Low ambient temperature protection | page 55 |
| ----- | IDUs mode conflict (Multi-zone) | -- |

For other errors:

The display board may show a garbled code or a code undefined by the service manual. Ensure that this code is not a temperature reading.

Troubleshooting:

Test the unit using the remote control. If the unit does not respond to the remote, the indoor PCB requires replacement. If the unit responds, the display board requires replacement.

LED flash frequency:**Error Display on Two-Way Communication Wired Controller**

| Display | Malfunction or Protection | Solution |
|---------|---|----------|
| EEb3 | Communication malfunction between wire and master control | page 56 |

The other error codes displayed on the wire controller are the same as those on the unit.

Engineering Mode

Information Inquiry

To enter the engineering mode, and check the data of the system (data checking mode), Please take the following steps:

1. Make sure that the AC is on standby status, or working normally in a non-locked condition.
2. Press "Power" + "Fan" buttons together for 7s until the remote controller screen shows "0", and "Auto, Cool, Dry, Heat, Battery" icons will be displayed at the same time.
3. Press the "Up" or "Down" button to choose a different channel number that you want to check (from 0-30) on the remote controller, and then the display will show the parameter value.

| Channel | Code | Meaning | Remark |
|---------|----------------|--|---|
| 0 | | Error code | Refer to next list of error code Empty means no error |
| 1 | T ₁ | Room temperature | Actual data, °C/°F |
| 2 | T ₂ | Indoor coil temperature | Actual data, °C/°F |
| 3 | T ₃ | Outdoor coil temperature | Actual data, °C/°F |
| 4 | T ₄ | Ambient temperature | Actual data, °C/°F |
| 5 | T _P | Discharge temperature | Actual data, °C/°F |
| 6 | F _T | Targeted frequency | Actual data |
| 7 | F _r | Actual frequency | Actual data |
| 8 | d _L | Running current | 3.2A=3 |
| 9 | R _E | AC voltage | |
| 10 | 5 _n | Reserved | |
| 11 | -- | Reserved | |
| 12 | P _r | Indoor air flow | Actual data/10 |
| 13 | L _r | EXV opening steps | Actual data/8 |
| 14 | I _r | Indoor fan speed | Actual data/8 |
| 15 | H _U | Humidity (if a sensor there) | Actual data, % |
| 16 | T _T | Set temperature including compensation | Actual data, °C |
| 17 | n _R | Reserved | |
| 18 | n _R | Reserved | |
| 19 | U _o | Outdoor DC bus voltage | |
| 20 | o _T | Target Frequency calculated by indoor | Without limitation |
| 21~30 | n _R | Reserved | |

Please note that:

- The Channel number indicates a certain parameter value (Check the table below).
- The indoor unit display will show the code for 2s, and then the parameter value.
- In the engineering mode, the other keys or operations are invalid except for the following buttons "Power", "Up", "Down", and "Ok".
- In order to exit from the engineering mode, press "Power" + "Fan" buttons together for 2s to quit Checking and back to the home screen.
- The engineering mode will be exited if there is no valid input data for 60 seconds. Error code of engineer mode.

Engineering Mode Error Codes

| Display | Error Information |
|---------|---|
| EH00 | IDU EEPROM malfunction |
| EH0A | IDU EEPROM parameter error |
| EL0 1 | IDU & ODU communication error |
| EH6A | Communication error between indoor unit and external fan module |
| EH30 | Parameters error of indoor external fan |
| EH35 | Phase failure of indoor external fan |
| EH36 | Indoor external fan current sampling bias fault |
| EH37 | Indoor external fan zero speed failure |
| EH38 | Indoor external fan stall failure |
| EH39 | Out of step failure of indoor external fan |
| EH3A | Low voltage protection of indoor external fan DC bus |
| EH3b | Indoor external fan DC bus voltage is too high fault |
| EH3E | Indoor external fan overcurrent fault |
| EH3F | Indoor external fan module protection/hardware overcurrent protection |
| EH03 | IDU fan speed out of control |
| EC5 1 | ODU EEPROM parameter error |
| EC52 | ODU coil temp. sensor (T3) error |
| EC53 | ODU ambient temp. sensor (T4) error |
| EC54 | COMP. discharge temp. sensor(TP) error |
| EC55 | IGBT temperature sensor TH is in open circuit or short circuit |
| EC0d | Outdoor unit malfunction |
| EH60 | IDU room temp. sensor (T1) error |
| EH6 1 | IDU coil temp. sensor(T2) error |
| EC7 1 | Outdoor external fan overcurrent fault |
| EC75 | Outdoor external fan module protection/hardware overcurrent protection |
| EC72 | Outdoor external fan phase failure |
| EC74 | Outdoor external fan current sampling bias fault |
| EC73 | Zero speed failure of outdoor unit DC fan |
| EC07 | ODU fan speed out of control |
| EH65 | Intelligent eye communication failure |
| EL0C | Refrigerant leak detected |
| EH0E | Water-level alarm malfunction |
| EH0F | Intelligent eye malfunction |
| FH07 | Communication malfunction between indoor unit and auto-lifting panel |
| PC00 | ODU IPM module protection |
| PC 10 | Over low voltage protection |
| PC 11 | Over voltage protection |
| PC 12 | DC voltage protection |
| PC02 | Top temperature protection of compressor or High temperature protection of IPM module |
| PC40 | Communication error between outdoor main chip and compressor driven chip |

Error Codes (continued)

| Display | Error Information |
|---------|---|
| PC41 | Current Input detection protection |
| PC42 | Compressor start error |
| PC43 | Lack of phase (3 phase) protection |
| PC44 | Outdoor unit zero speed protection |
| PC45 | 341PWM error |
| PC46 | Compressor speed malfunction |
| PC49 | Compressor over current protection |
| PC06 | Compressor discharge temperature protection |
| PC08 | Outdoor current protection |
| PH09 | Anti-cold air in heating mode |
| PC0F | PFC module malfunction |
| PC30 | System overpressure protection |
| PC31 | System pressure is too low protection |
| PC03 | Pressure protection |
| PC0L | Outdoor low ambient temperature protection |
| PH90 | Evaporator coil temperature over high protection |
| PH91 | Evaporator coil temperature over low Protection |
| PC0R | Condenser high temperature protection |
| PH0C | Indoor unit humidity sensor failure |
| LH00 | Frequency limit caused by T2 |
| LH30 | Indoor external fan current limit |
| LH31 | Indoor external fan voltage limit |
| LC01 | Frequency limit caused by T3 |
| LC02 | Frequency limit caused by TP |
| LC05 | Frequency limit caused by voltage |
| LC03 | Frequency limit caused by current |
| LC06 | Frequency limit caused by PFC |
| LC30 | Frequency limit caused by high pressure |
| LC31 | Frequency limit caused by low pressure |
| LH07 | Frequency limit caused by remote controller |
| -- | IDUs mode conflict(match with multi outdoor unit) |
| NA | No malfunction and protection |

Advanced Function Setting

To enter the engineering mode, and check the advanced function settings, please take the following steps:

If you want to check the current functions set value (Presetting Page):

1. Firstly, you need to disconnect the power supply from the unit and wait for 1 minute.
2. Then connect the power supply again to the unit (the unit should be under the standby state).
3. Press "Power" + "Fan" buttons together for 7s until the remote controller screen shows "0", and "Auto, Cool, Dry, Heat, Battery" icons will be displayed at the same time.
4. Press "Up" or "Down" button to choose different channel number that you want to check (from 0-30) on the remote controller.
5. Then Press the "Power" button for 2s until the remote controller screen shows "Ch".
6. Press "OK" button to query the current function set value while the remote controller shows "CH", and the function set value will be shown on the indoor unit display.

If you want to change the current functions set value:

1. Firstly, you need to disconnect the power supply from the unit and wait for 1 minute.
2. Then connect the power supply again to the unit (the unit should be under the standby state).
3. Press "Power" + "Fan" buttons together for 7s until the remote controller screen shows "0", and "Auto, Cool, Dry, Heat, Battery" icons will be displayed at the same time.
4. Press the "Up" or "Down" button to choose different channel number that you want to change (from 0-30) on the remote controller.
5. Then Press the "Power" button for 2s until the remote controller screen shows "Ch".
6. Press the "Up" or "Down" button to choose the desired set value from the screen of the remote control.
7. Then Press "OK" to send the new set value to the indoor unit, and the indoor unit will display "CS", which means that the new set value is uploaded successfully.
8. Finally, disconnect the power supply from the unit, and wait for 10 minutes, then connect it again.

Please note that:

1. The Channel number indicates a certain function, and each number will be shown on the indoor unit screen indicates the current function set value (Check the table below).
2. In the engineering mode, the other keys or operations are invalid except for the following buttons "Power", "Up", "Down", and "Ok".
3. To set a new set value successfully, you need to finish the steps (from 2 to 7) within 1 minute only.
4. The engineering mode will be exited if there is no valid input data for the 60s.
5. To exit from the engineering mode, please follow the following steps:
 - Press the "Power" button for 2s press until the remote controller screen shows "0".
 - Then Press "Power" + "Fan" buttons together for 2s to quit the engineering mode and back to the home screen.

Advanced Function Parameter Definitions

| Channel | Function | Parameter Value Meaning | Remark |
|---------|-----------------------------|---|--|
| 0 | / | Nothing to set | |
| 1 | Auto-restart function | 0 – Inactive 1 – Active | 24 V control is invalid |
| 2 | Fan control when Ts reached | 1- Fan stop 2 - Fan runs at lowest RPM 3 - Fan runs at setting RPM 4 - Fan stops for 4 mins and runs for 1mins 5 - Fan stops for 8 mins and runs for 1mins 6 - Fan stops for 16 mins and runs for 1mins 7 - Fan stops for 24 mins and runs for 1mins 8 - Fan stops for 48 mins and runs for 1mins 9 - Fan stops for 15 mins and runs for 2.5mins 10 - Fan stops for 30 mins and runs for 2.5mins 11 - Fan stops for 60 mins and runs for 2.5 12- Fan runs at setting RPM, but stop if choose Automatic speed 13- Fan runs at the lowest speed, but stop if choose Automatic speed | 24 V control is invalid |
| 3 | Mode lock | CH–Cooling and heating (all modes) CC–Cooling only (Cooling + Drying + Fan only) | Remote controller will change as well. |

Advanced Function Parameter Definitions (continued)

| Channel | Function | Parameter Value Meaning | Remark |
|---------|---|--|---|
| 4 | Lowest setting temperature | 16-24 | Remote controller will change as well. 24 V control is invalid |
| 5 | Highest setting temperature | 25-30 | Remote controller will change as well. 24 V control is invalid |
| 6 | Reserved | Nothing to set | |
| 7 | / | Nothing to set | |
| 8 | / | Nothing to set | |
| 9 | / | Nothing to set | |
| 10 | / | Nothing to set | |
| 11 | Min. frequency limitation in cooling mode | 10, 11, 12, ..., 49, 50, -- (Cancel) | Single indoor unit is invalid |
| 12 | Min. frequency limitation in heating mode | 10, 11, 12, ..., 49, 50, -- (Cancel) | Single indoor unit is invalid |
| 13 | / | Nothing to set | |
| 14 | / | Nothing to set | |
| 15 | Frequency selection of outdoor forced-operation | 10, 11, 12, ..., 249, 250, -- (Cancel) | Single indoor unit is invalid |
| 16 | One button reset | rS – Reset | |
| 17 | nA | Nothing to set | |
| 18 | / | Nothing to set | |
| 19 | Max. frequency selection in cooling mode | 40, 41, 42, ..., 83, 84, -- (Cancel) | Single indoor unit is invalid |
| 20 | / | Nothing to set | |
| 21 | Cooling temperature compensation | -3.0, -2.5, -2.0, ..., 3.0, 3.5, -- (Cancel) | 24V control is invalid |
| 22 | Heating temperature compensation | -6.5, -6.0, -5.5, ..., 0.5, 1.0, 1.5, ..., 7.0, 7.5, -- (Cancel) | 24V control is invalid |
| 23 | Reserved | Nothing to set | |
| 24 | Reserved | Nothing to set | |
| 25 | Reserved | Nothing to set | |
| 26 | Reserved | Nothing to set | |
| 27 | Defrosting type | A0-Normal defrosting A1-Enhanced defrosting | Single indoor unit is invalid |
| 28 | Reserved | Nothing to set | |
| 29 | Reserved | Nothing to set | |
| 30 | Reserved | Nothing to set | |

Error Diagnosis and Troubleshooting Without Error Code

WARNING

Be sure to turn off the unit before any maintenance to prevent damage or injury.

Remote maintenance

SUGGESTION: When troubles occur, please check the following points with customers before field maintenance.

| No. | Problem | Solution |
|-----|---|----------|
| 1 | The unit will not start | page 38 |
| 2 | The power switch is on, but the fans will not start | |
| 3 | The temperature on the display board cannot be set | |
| 4 | The unit is on, but the wind is not cold (hot) | |
| 5 | The unit runs but shortly stops | |
| 6 | The unit starts up and stops frequently | |
| 7 | Unit runs continuously but insufficient cooling (heating) | |
| 8 | Cool cannot change to heat | |
| 9 | The unit is noisy | |

Field maintenance

| No. | Problem | Solution |
|-----|---|----------|
| 1 | Unit will not start | page 40 |
| 2 | Compressor will not start but fans run | |
| 3 | Compressor and condenser (outdoor) fan will not start | |
| 4 | Evaporator (indoor) fan will not start | |
| 5 | Condenser (Outdoor) fan will not start | |
| 6 | Unit runs, but shortly stops | |
| 7 | Compressor short-cycles due to overload | |
| 8 | High discharge pressure | |
| 9 | Low discharge pressure | |
| 10 | High suction pressure | |
| 11 | Low suction pressure | |
| 12 | Unit runs continuously but insufficient cooling | |
| 13 | Too cool | |
| 14 | Compressor is noisy | |
| 15 | Horizontal louver can not revolve | |

Remote Troubleshooting

| 1. Remote Maintenance | Electrical Circuit | | | Refrigerant Circuit | |
|--|--------------------|--------------------------|-------------------------------|------------------------|--------------------------------------|
| | Test voltage | Close the power switch | Inspect connections - tighten | Change the transformer | Test voltage |
| Possible causes of trouble | ☆ Power failure | ☆ The main power tripped | ☆ Loose connections | ☆ Faulty transformer | ☆ The voltage is too high or too low |
| Unit will not start | ☆ | ☆ | ☆ | ☆ | ☆ The remote control is powered off |
| The power switch is on but fans will not start | | | | | Broken remote control |
| The temperature on the display board cannot be set | | | | | Dirty condenser fins |
| Unit is on but the wind is not cold(hot) | | | | | Dirty air filter |
| Unit runs, but shortly stops | ☆ | ☆ | ☆ | ☆ | ☆ |
| The unit starts up and stops frequently | ☆ | | | | ☆ |
| Unit runs continuously but insufficient cooling(heating) | | ☆ | ☆ | | ☆ |
| Cool cannot change to heat | | | | ☆ | ☆ |
| Unit is noisy | | | | | ☆ |
| Test method / remedy | | | | | |

Remote Troubleshooting (continued)

| 1. Remote Maintenance | | Others | | | | |
|--|---|---|---|---|--|--|
| Possible causes of trouble | | | | | | |
| Unit will not start | | | | Heavy load condition | | |
| The power switch is on but fans will not start | | | | Loosen hold down bolts and / or screws | | |
| The temperature on the display board cannot be set | | | | Bad airproof | | |
| Unit is on but the wind is not cold(hot) | | | | The air inlet or outlet of either unit is blocked | | |
| Unit runs, but shortly stops | | | | Interference from cell phone towers and remote boosters | | |
| The unit starts up and stops frequently | | | | Shipping plates remain attached | | |
| Unit runs continuously but insufficient cooling(heating) | ☆ | | ☆ | | | |
| Cool can not change to heat | | | | | | |
| Unit is noisy | | | | | | |
| Test method / remedy | | Check heat load | | | | |
| | | Tighten bolts or screws | ☆ | | | |
| | | Close all the windows and doors | | | | |
| | | Remove the obstacles | | | | |
| | | Reconnect the power or press ON/OFF button on remote control to restart operation | | | | |
| | | Remove them | ☆ | | | |

Field Troubleshooting

| 2. Field Maintenance | | Refrigerant Circuit | | | | | | | | | | Others | |
|---|------------------------|---------------------|-------------------------|------------------------|------------------|-----------------------|--|------------------------------------|--------------------------------------|--|---|------------------------------------|---|
| Possible causes of trouble | | Compressor stuck | Shortage of refrigerant | Restricted liquid line | Dirty air filter | Dirty evaporator coil | Insufficient air through evaporator coil | Overcharge of refrigerant | Dirty or partially blocked condenser | Air or incompressible gas in refrigerant cycle | Short cycling of condensing air | High temperature condensing medium | Insufficient condensing medium |
| Unit will not start | ★ | | | | | | | | | | | | |
| Compressor will not start but fans run | | | | | | | | | | | | | |
| Compressor and condenser (outdoor) fan will not start | | | | | | | | | | | | | |
| Evaporator (indoor) fan will not start | | | | | | | | | | | | | |
| Condenser (Outdoor) fan will not start | | | | | | | | | | | | | |
| Unit runs, but shortly stops | ★ | ★ | ★ | ★ | ★ | ★ | ★ | ★ | ★ | ★ | ★ | ★ | ★ |
| Compressor short-cycles due to overload | ★ | | | | | | | | | | | | |
| High discharge pressure | ★ | | | | | | | | | | | | |
| Low discharge pressure | | | | | | | | | | | | | |
| High suction pressure | | | | | | | | | | | | | |
| Low suction pressure | ★ | | | | | | | | | | | | |
| Unit runs continuously but insufficient cooling | ★ | | | | | | | | | | | | |
| Too cool | ★ | | | | | | | | | | | | |
| Compressor is noisy | | | | | | | | | | | | | |
| Horizontal louver can not revolve | | | | | | | | | | | | | |
| Test method / remedy | Replace the compressor | Leak test | Replace restricted part | Clean or replace | Clean coil | Check fan | Change charged refrigerant volume | Clean condenser or remove obstacle | Purge, evacuate and recharge | Remove obstruction to air flow | Remove obstruction in air or water flow | Replace compressor | Test compressor efficiency |
| | | | | | | | | | | | | | Replace valve |
| | | | | | | | | | | | | | Replace valve |
| | | | | | | | | | | | | | Replace valve |
| | | | | | | | | | | | | | Fix feeler bulb |
| | | | | | | | | | | | | | Check heat load |
| | | | | | | | | | | | | | Tighten bolts or screws |
| | | | | | | | | | | | | | Remove them |
| | | | | | | | | | | | | | Choose AC of larger capacity or add the number of AC or with external plate |
| | | | | | | | | | | | | | Rectify piping so as not to contact each other |

Field Troubleshooting (continued)

Quick Maintenance by Error Code

If you do not have the time to test which specific parts are faulty, you can directly change the required parts according to the error code.

You can find the parts to be replaced by the error code in the following table.

| Part Requiring Replacement | Error Code | | | | | | | | | | |
|----------------------------|---------------|------|------|------|------|---------------|------|------|---------------|------|------|
| | EH00/ EH0A | EL01 | EH03 | EH60 | EH61 | EH62/ EH66 | EH65 | EL0C | EHCI/ EHС2 | EH0E | EH03 |
| Indoor PCB | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | x | ✓ | ✓ |
| Outdoor PCB | x | ✓ | x | x | x | x | x | x | x | x | x |
| Indoor fan motor | x | x | ✓ | x | x | x | x | x | x | x | x |
| T1 sensor | x | x | x | ✓ | x | x | x | x | x | x | x |
| T2 sensor | x | x | x | x | ✓ | x | x | ✓ | x | ✓ | x |
| T2B sensor | x | x | x | x | x | ✓ | x | x | x | x | x |
| T2A sensor | x | x | x | x | x | x | ✓ | x | x | x | x |
| Magnet ring | x | ✓ | x | x | x | x | x | x | x | x | x |
| Compressor | x | x | x | x | x | x | x | x | x | x | x |
| Additional refrigerant | x | x | x | x | x | x | x | ✓ | ✓ | ✓ | x |
| Water-level switch | x | x | x | x | x | x | x | x | x | ✓ | x |
| Water pump | x | x | x | x | x | x | x | x | x | ✓ | x |
| Display board | x | x | x | x | x | x | x | x | x | x | ✓ |

| Part Requiring Replacement | Error Code | | | | | | | | | | | |
|----------------------------|------------|------|------|------|------|------|------|------|------|------|------|---------------|
| | EC54 | EC51 | EC52 | EC53 | EC56 | EC07 | PC00 | PC01 | PC02 | PC04 | PC03 | EHCI/ EHС2 |
| Indoor PCB | x | x | x | x | x | x | x | x | x | x | x | ✓ |
| Outdoor PCB | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | x |
| Outdoor fan motor | x | x | x | x | x | ✓ | ✓ | x | ✓ | ✓ | x | x |
| T3 sensor | x | x | ✓ | x | x | x | x | x | x | x | x | x |
| T4 sensor | x | x | x | ✓ | x | x | x | x | x | x | x | x |
| TP sensor | ✓ | x | x | x | x | x | x | x | x | x | x | x |
| T2B sensor | x | x | x | x | ✓ | x | x | x | x | x | x | x |
| Refrigerant sensor | x | x | x | x | x | x | x | x | x | x | x | ✓ |
| Reactor sensor | x | x | x | x | x | x | x | ✓ | x | x | x | x |
| Compressor | x | x | x | x | x | x | ✓ | x | x | ✓ | x | x |
| IPM module board | x | x | x | x | x | x | ✓ | ✓ | ✓ | ✓ | x | x |
| Pressure protector | x | x | x | x | x | x | x | x | x | x | ✓ | x |
| Additional refrigerant | x | x | x | ✓ | x | x | x | x | x | x | ✓ | x |

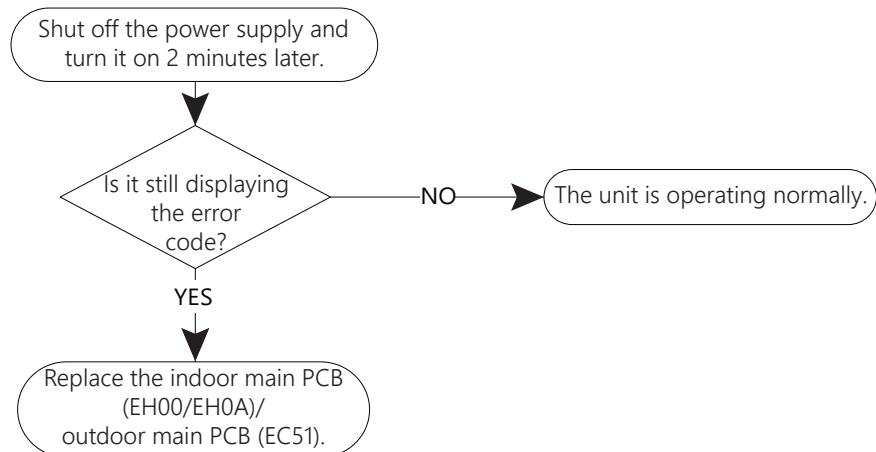
Troubleshooting by Error Code

EH00/ EH0A / EC51 (EEPROM Malfunction Error Diagnosis and Solution)

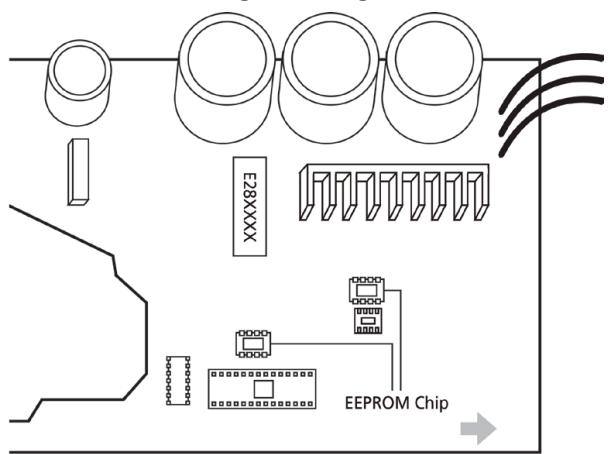
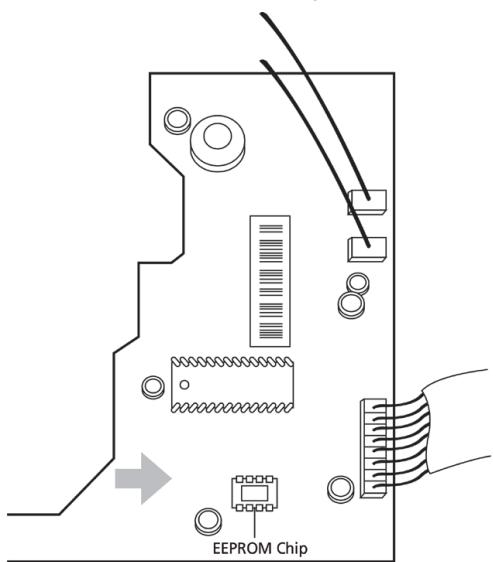
Description: The indoor or outdoor PCB main chip does not receive feedback from the EEPROM chip. Recommended parts to prepare:

- Indoor PCB
- Outdoor PCB

Troubleshooting and repair:



EEPROM Definition: A read-only memory whose contents can be erased and reprogrammed using a pulsed voltage. The location of the EEPROM chip on the indoor and outdoor PCB is shown in the following two images:



These pictures are only for reference, actual appearance may vary.

Troubleshooting and repair of compressor driven chip EEPROM parameter error and communication error between outdoor main chip and compressor driven chip are same as EC51.

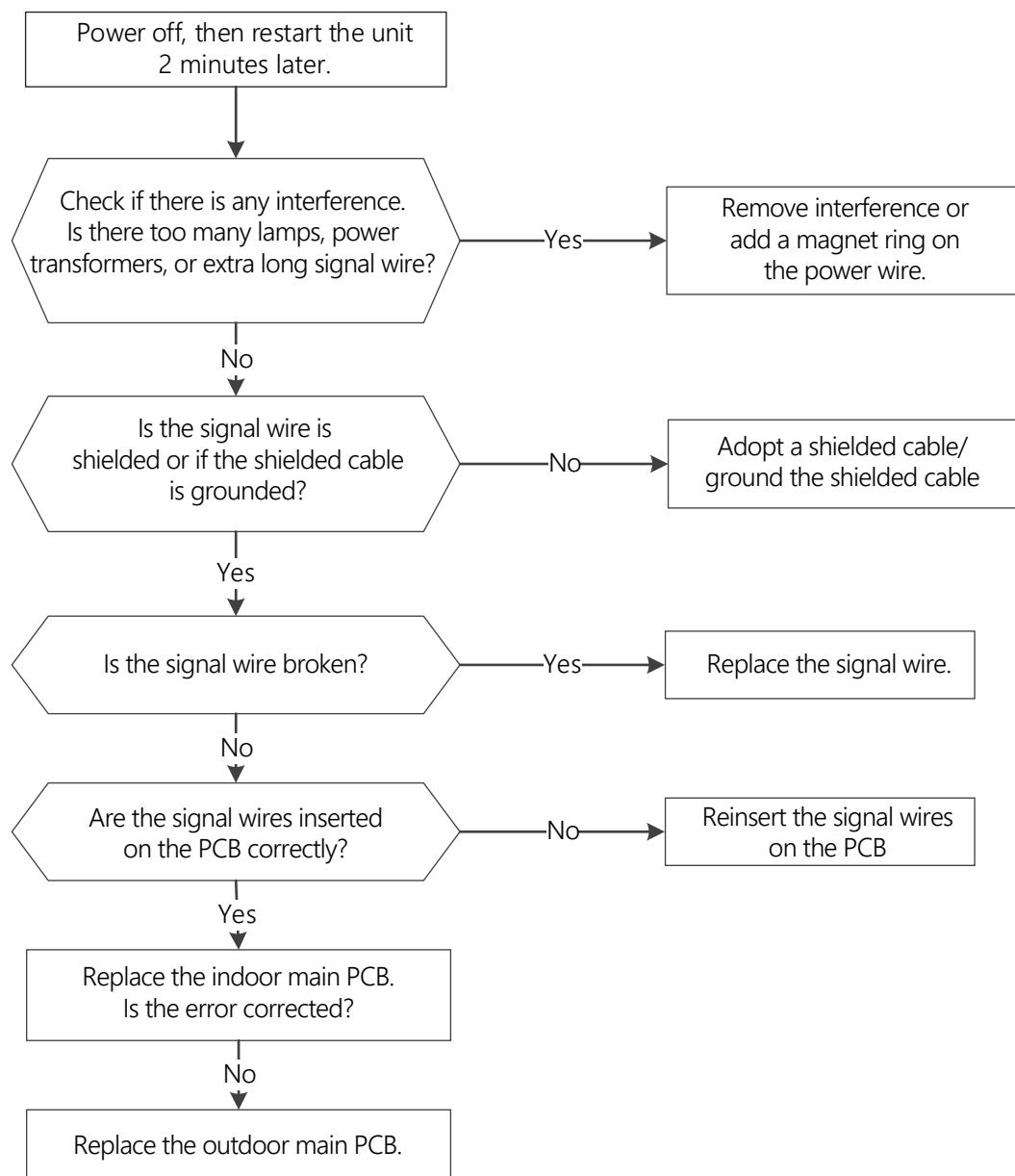
EL01 (Indoor and Outdoor Unit Communication Error Diagnosis and Solution)

Description: The indoor unit cannot communicate with the outdoor unit

Recommended parts to prepare:

- Signal wires
- Magnet ring
- Indoor PCB
- Outdoor PCB

Troubleshooting and repair:



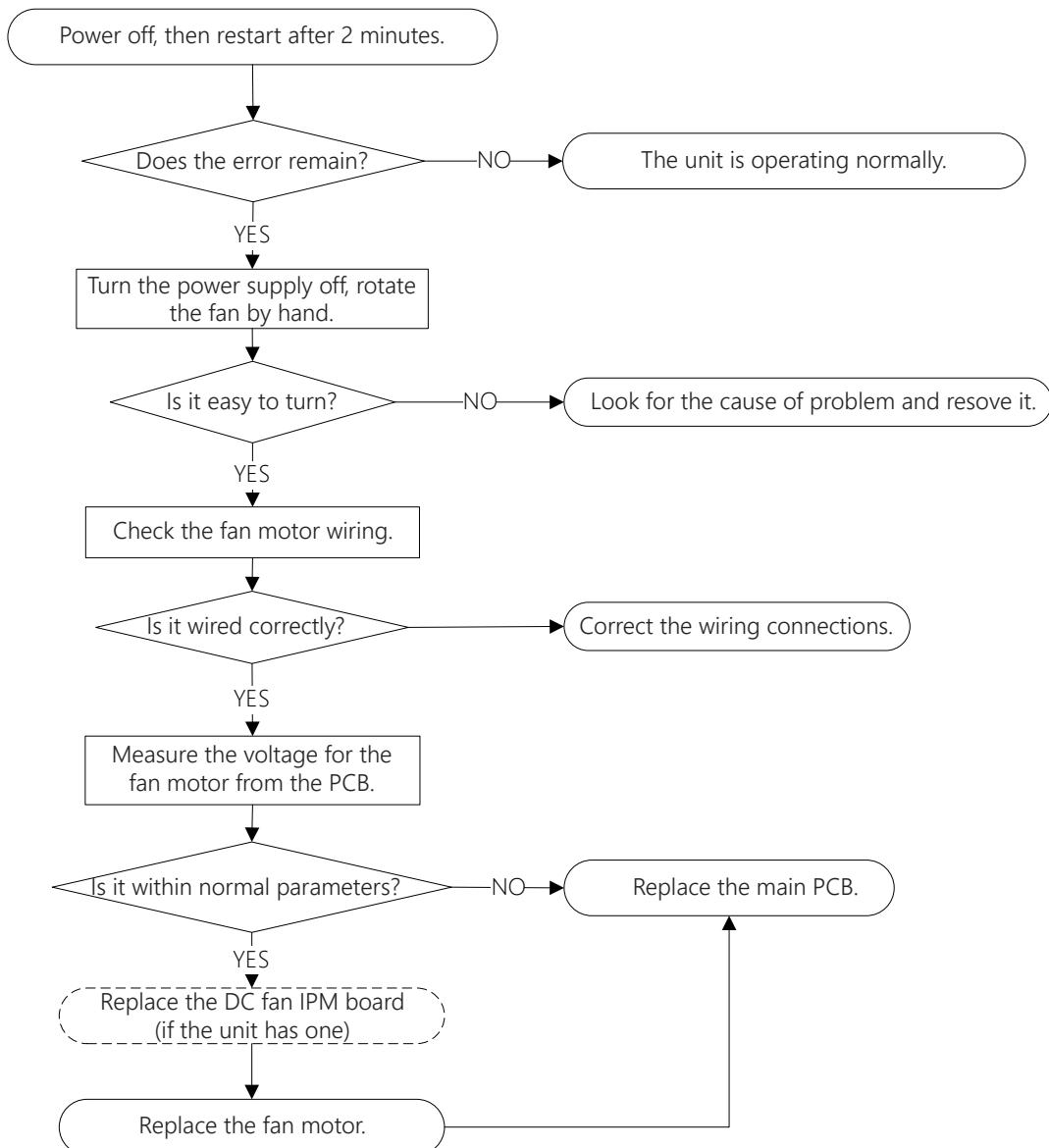
EH03 / EC07 (Fan Speed Is Operating Outside of Normal Range Diagnosis and Solution)

Description: When indoor/outdoor fan speed is kept too low or too high for a certain time, the unit ceases operation and the LED displays the failure.

Recommended parts to prepare:

- Connection wires
- Fan assembly
- Fan motor
- PCB

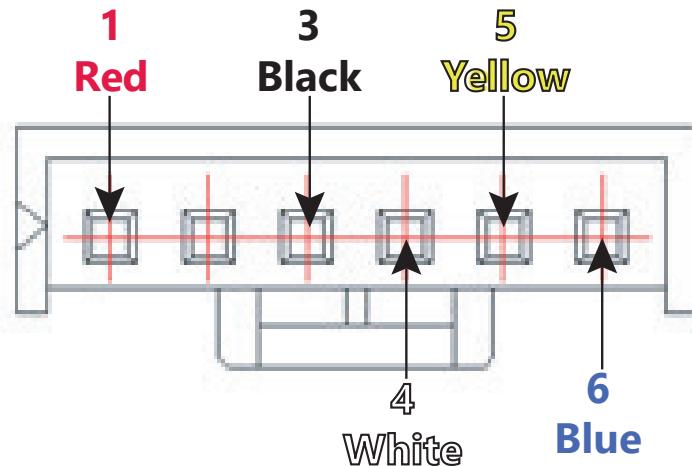
Troubleshooting and repair:



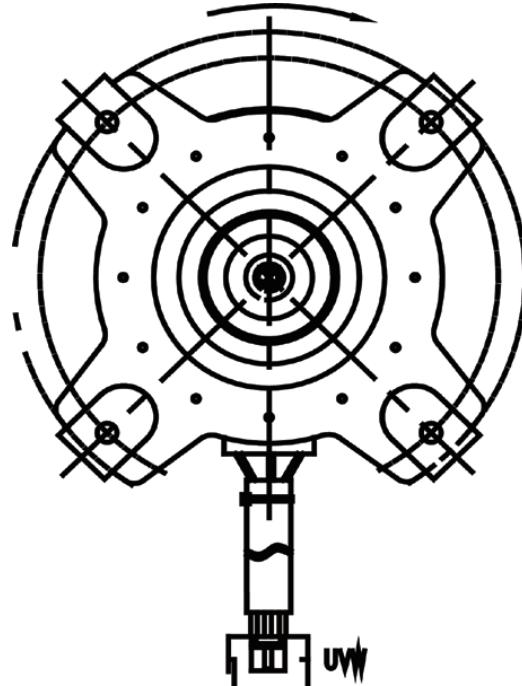
Index:**1. Indoor or Outdoor DC Fan Motor (control chip is in the fan motor)**

Power on and when the unit is on standby, measure the voltage of pin1-pin3, and pin4-pin3 in the fan motor connector. If the voltage value is not in the range shown in the table below, the PCB must have problems and need to be replaced.

| No. | Color | Signal | Voltage |
|-----|--------|--------|-------------|
| 1 | Red | VS/VM | 192 V~380 V |
| 2 | --- | --- | --- |
| 3 | Black | GND | 0 V |
| 4 | White | VCC | 13.5~16.5 V |
| 5 | Yellow | VSP | 0~6.5 V |
| 6 | Blue | FG | 13.5~16.5 V |

**2. Outdoor DC Fan Motor (control chip is in outdoor PCB)**

Release the UVW connector. Measure the resistance of U-V, U-W, and V-W. If the resistance is not equal, the fan motor must have problems and must be replaced. Otherwise, the PCB must have problems and need to be replaced.



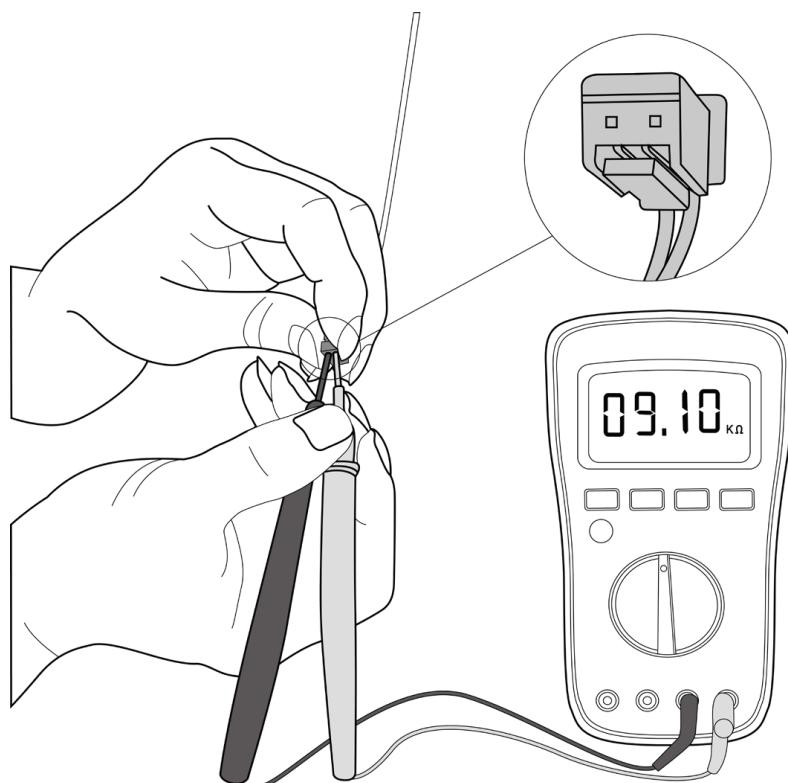
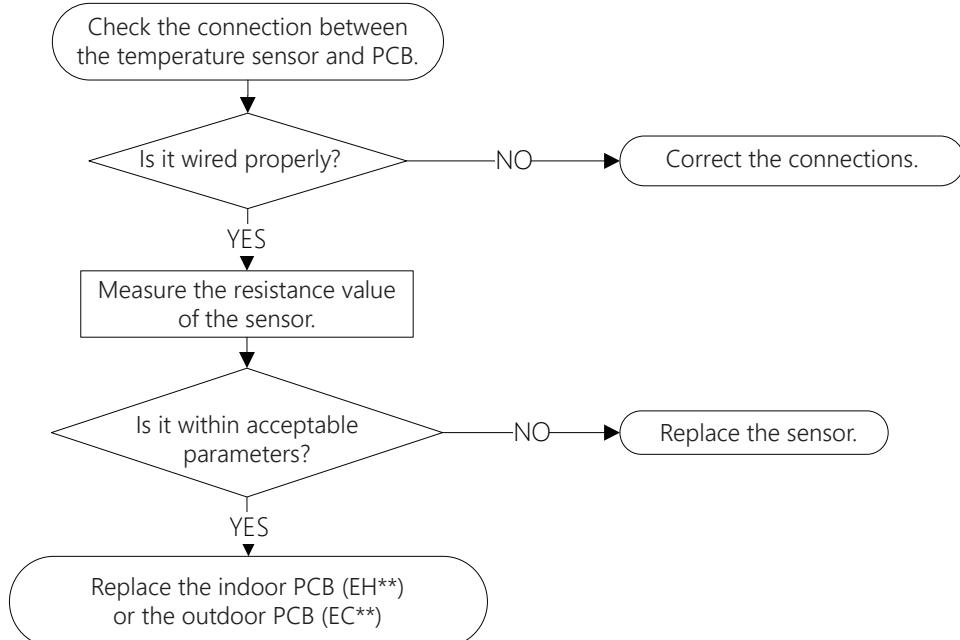
EH60/EH61/EH62/EH66/EH65/EC53/EC52/EC54/EC56 (Open Circuit or Short Circuit of Temperature Sensor Diagnosis and Solution)

Description: If the sampling voltage is lower than 0.06V or higher than 4.94V, the LED displays failure.

Recommended parts to prepare:

- Connection wires
- Sensors
- PCB

Troubleshooting and repair:



This picture and the value on the display are only for reference, actual appearance and value may vary.

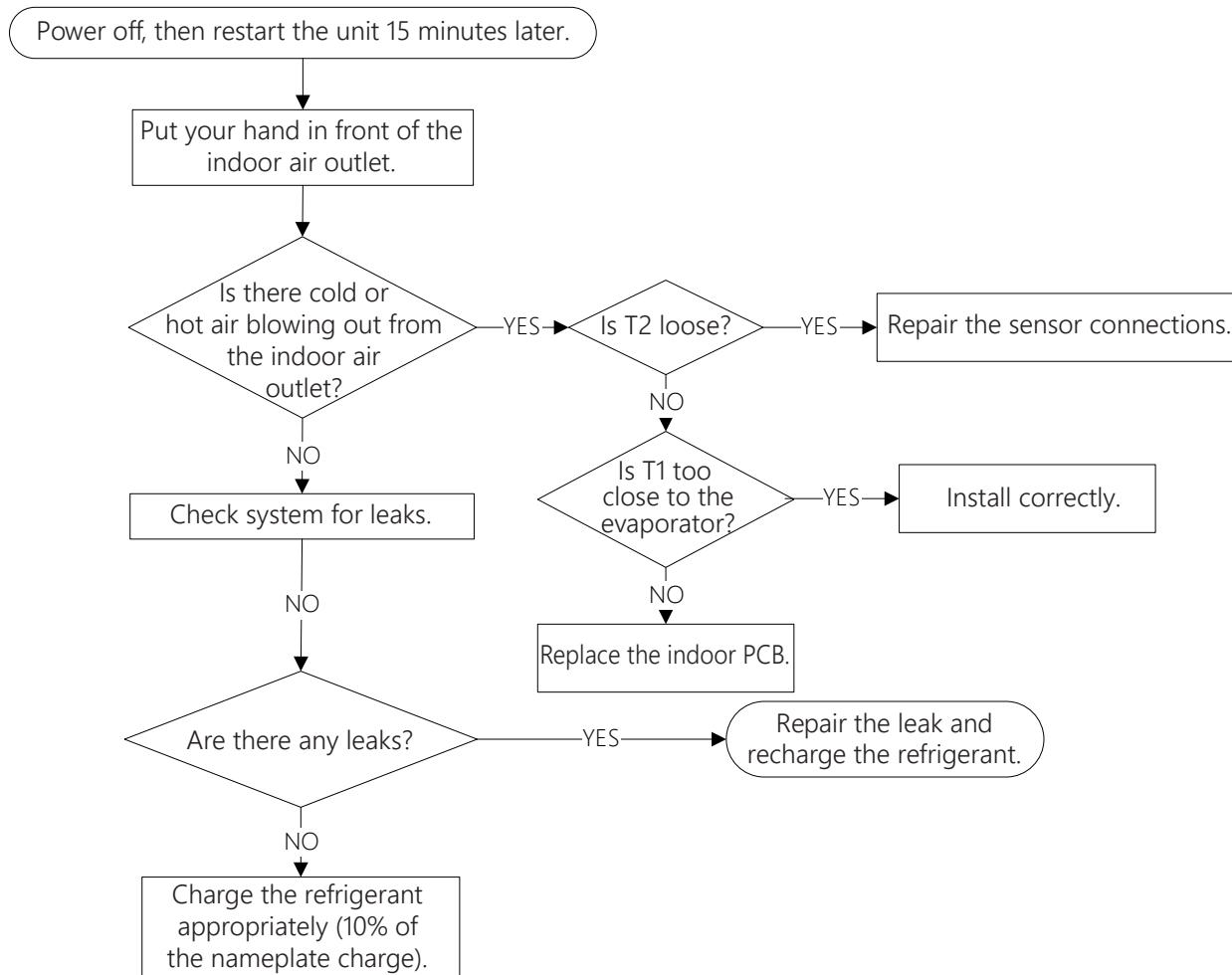
EL0C (System lacks refrigerant Diagnosis and Solution)

Description: Judging the abnormality of the refrigeration system according to the number of compressor stops and the changes in operating parameters caused by excessive exhaust temperature.

Recommended parts to prepare:

- Indoor PCB
- Additional refrigerant

Troubleshooting and repair:

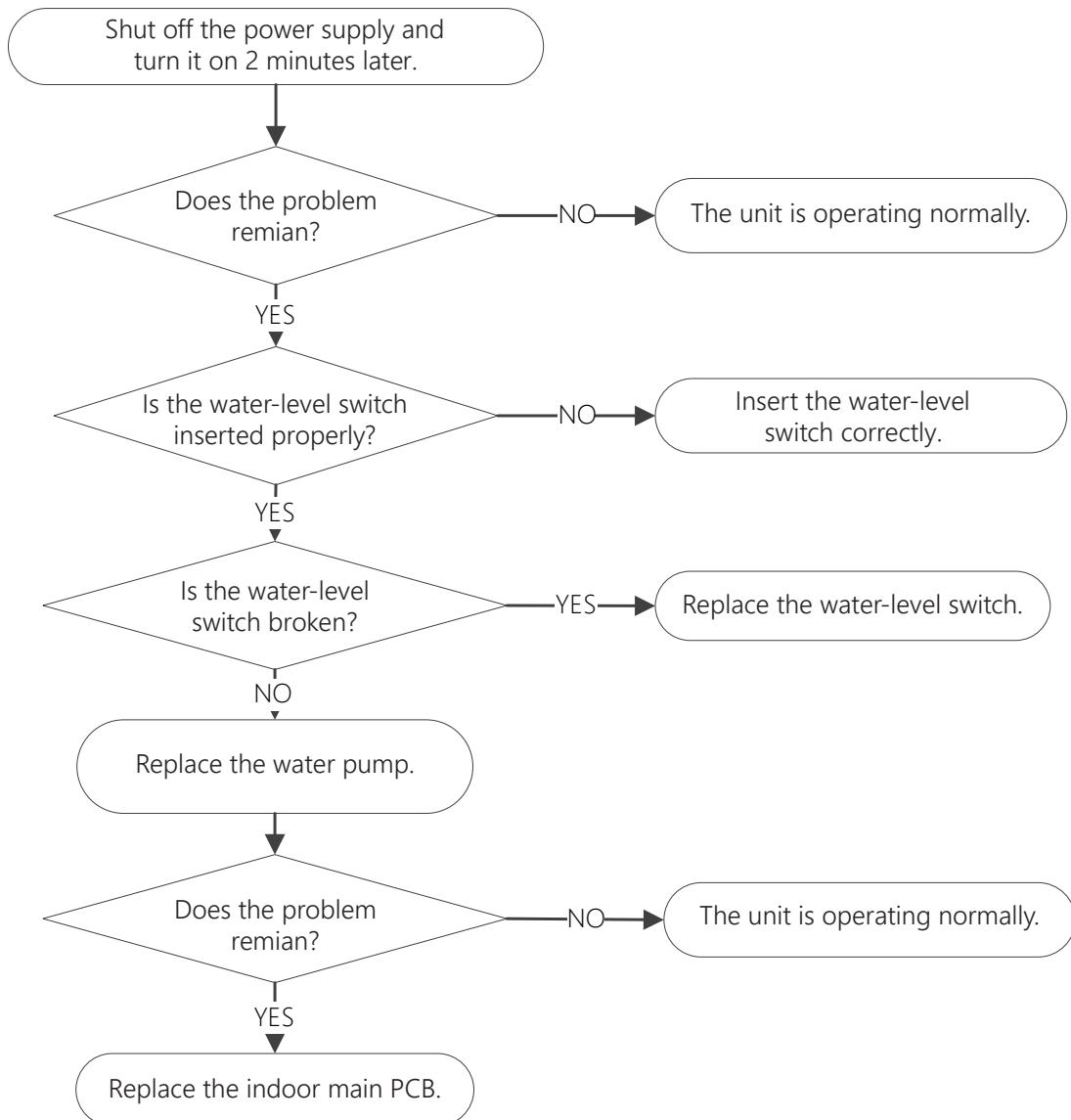


EH0E (Water-Level Alarm Malfunction Diagnosis and Solution)

Description: If the sampling voltage is not 5V, the LED displays the failure code. Recommended parts to prepare:

- Connection wires
- Water-level switch
- Water pump
- Indoor PCB

Troubleshooting and repair:



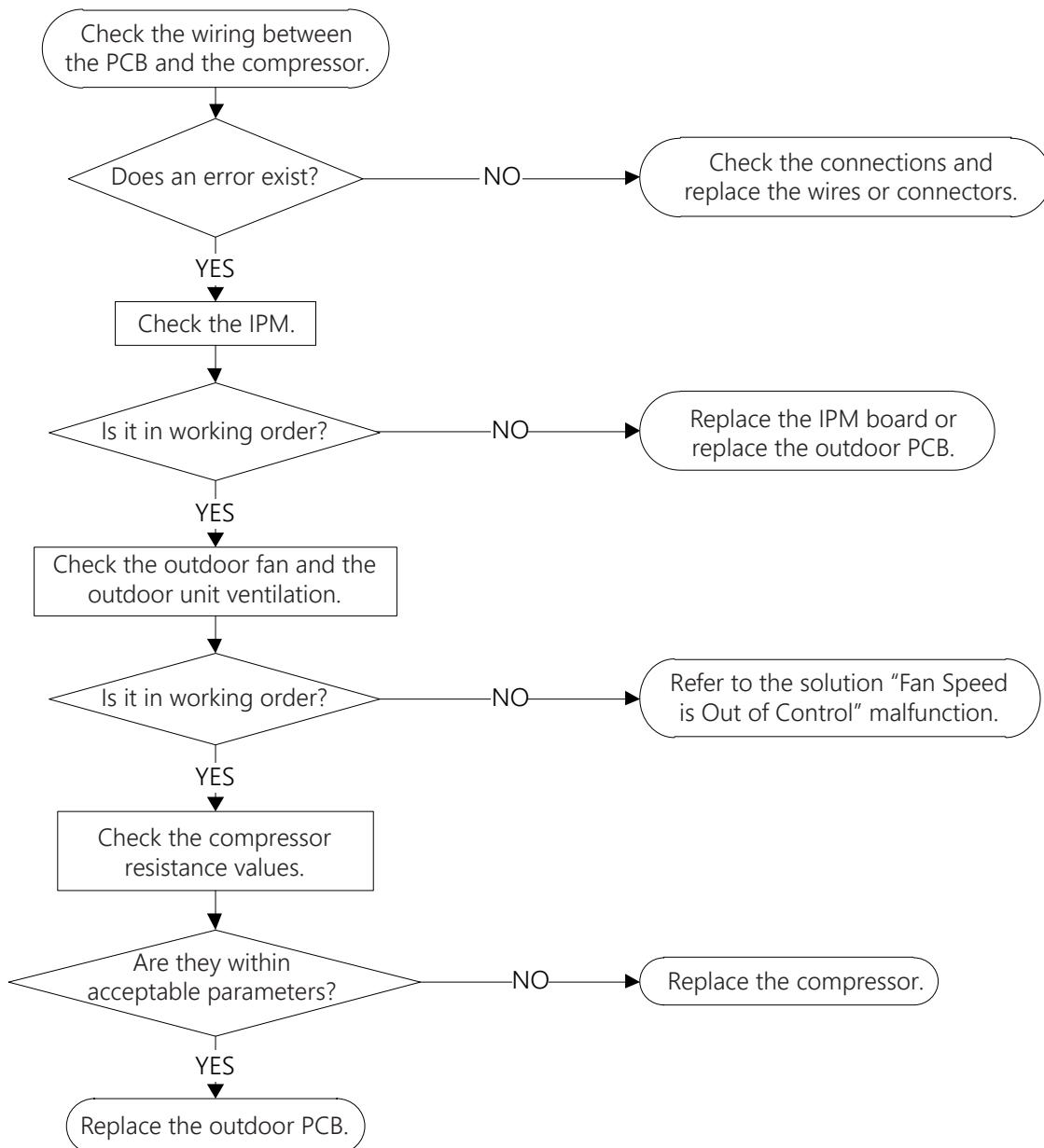
PC00 (ODU IPM module protection Diagnosis and Solution)

Description: When the voltage signal to the IPM sent to the compressor drive chip is abnormal, the display LED shows "PC00" and the AC turns off.

Recommended parts to prepare:

- Connection wires
- IPM module board
- Outdoor fan assembly
- Compressor
- Outdoor PCB

Troubleshooting and repair:



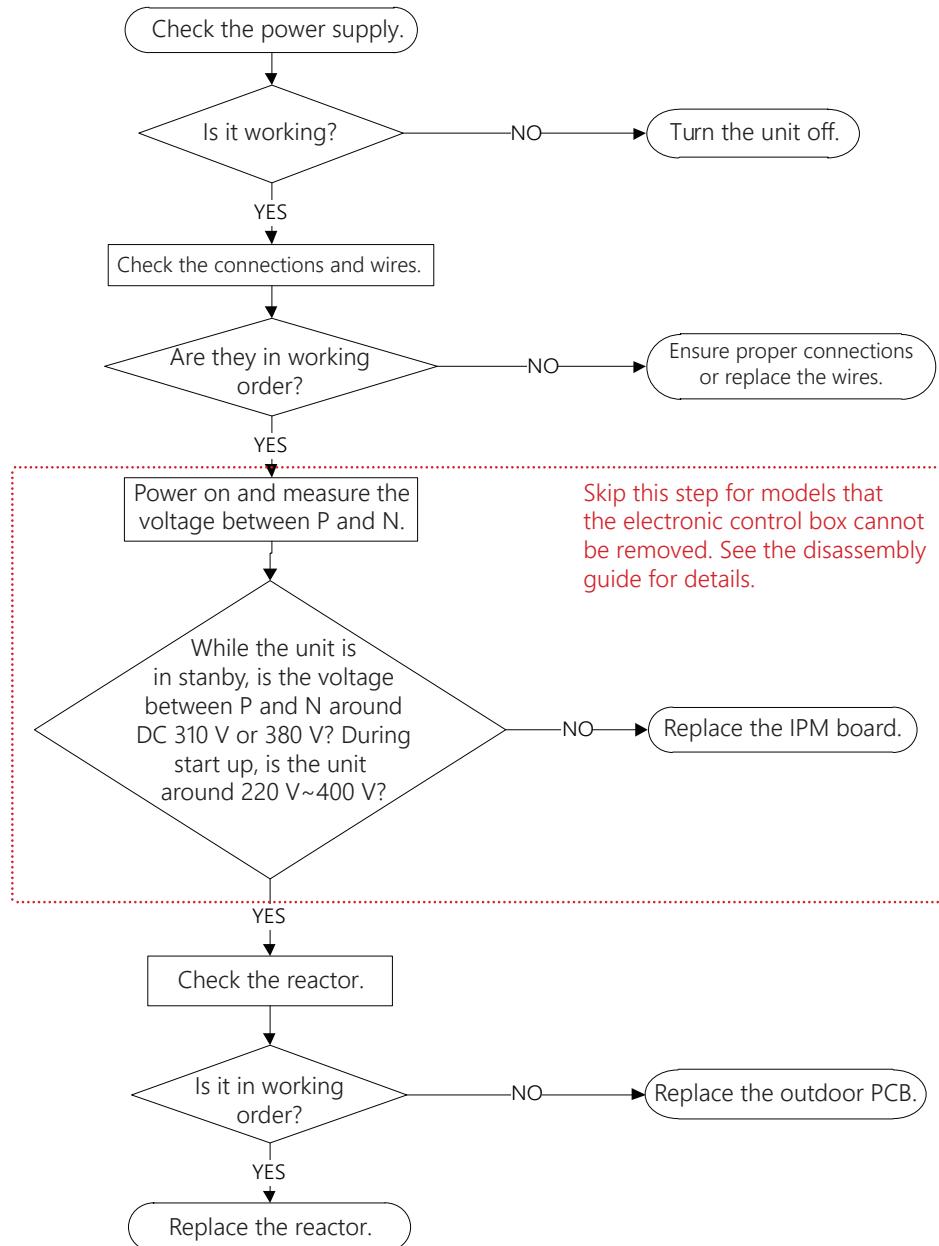
PC01 (ODU voltage protection Diagnosis and Solution)

Description: Abnormal voltage increases or decreases are detected by checking the specified voltage detection circuit.

Recommended parts to prepare:

- Power supply wires
- IPM module board
- PCB
- Reactor

Troubleshooting and repair:



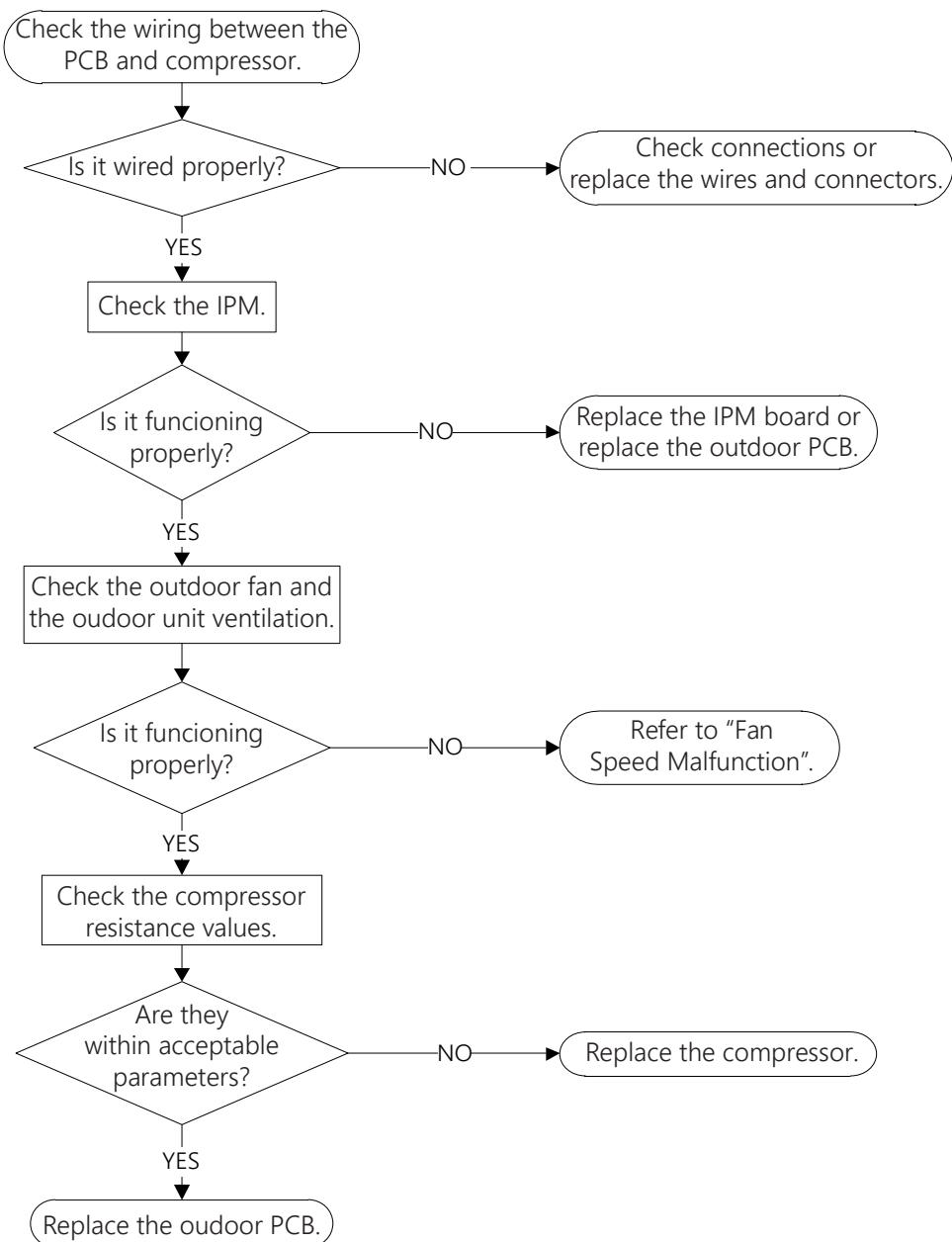
PC04 (Inverter compressor drive error Diagnosis and Solution)

Description: An abnormal inverter compressor drive is detected by a special detection circuit, including communication signal detection, voltage detection, compressor rotation speed signal detection, and so on.

Recommended parts to prepare:

- Connection wires
- IPM module board
- Outdoor fan assembly
- Compressor
- Outdoor PCB

Troubleshooting and repair:



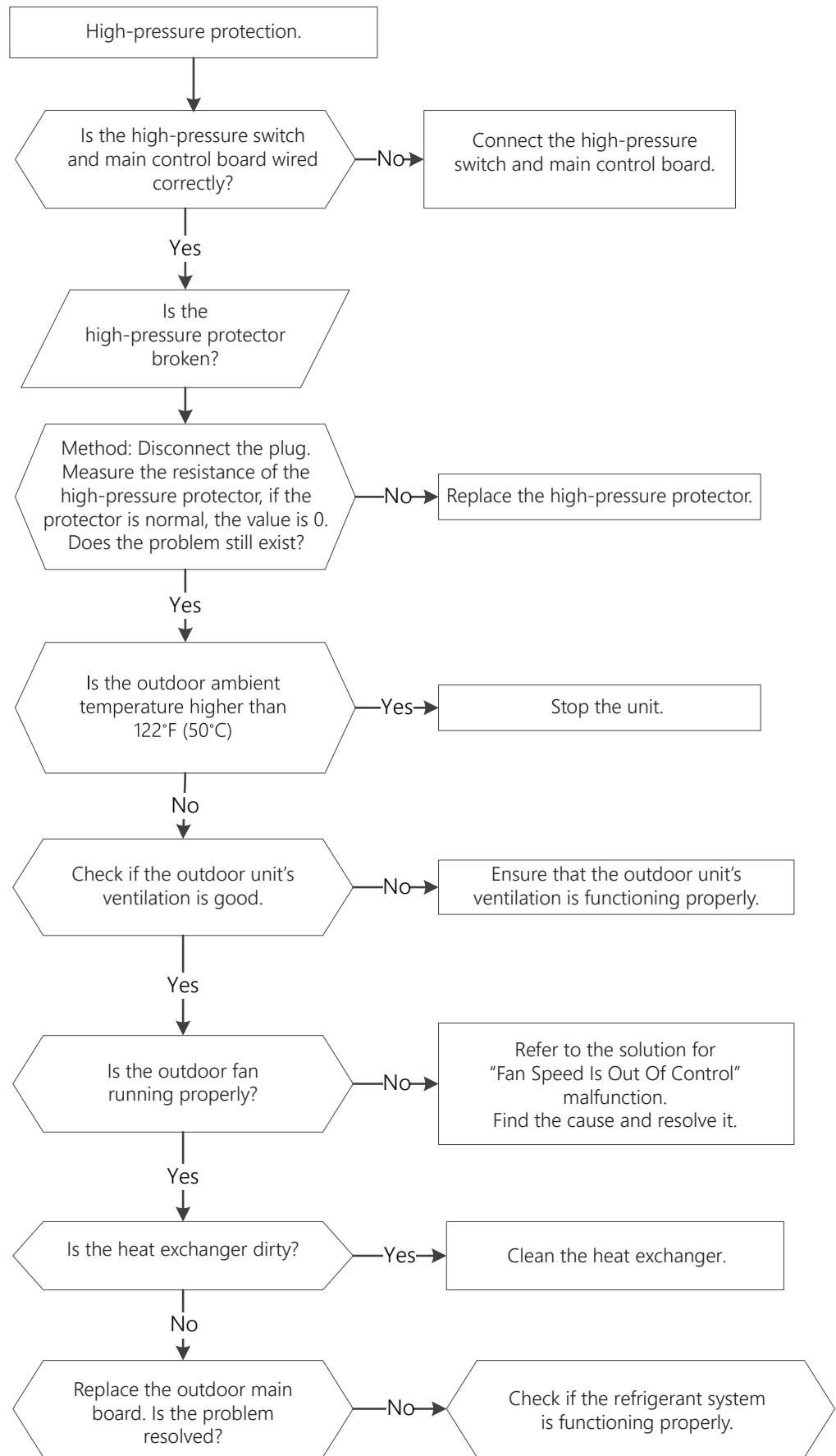
PC03 (Pressure protection (low or high pressure) Diagnosis and Solution)

Description: The outdoor pressure switch cut off the system because the high pressure is higher than 4.4 MPa or the outdoor pressure switch cut off the system because the low pressure is lower than 0.13 MPa, the LED displays the failure code.

Recommended parts to prepare:

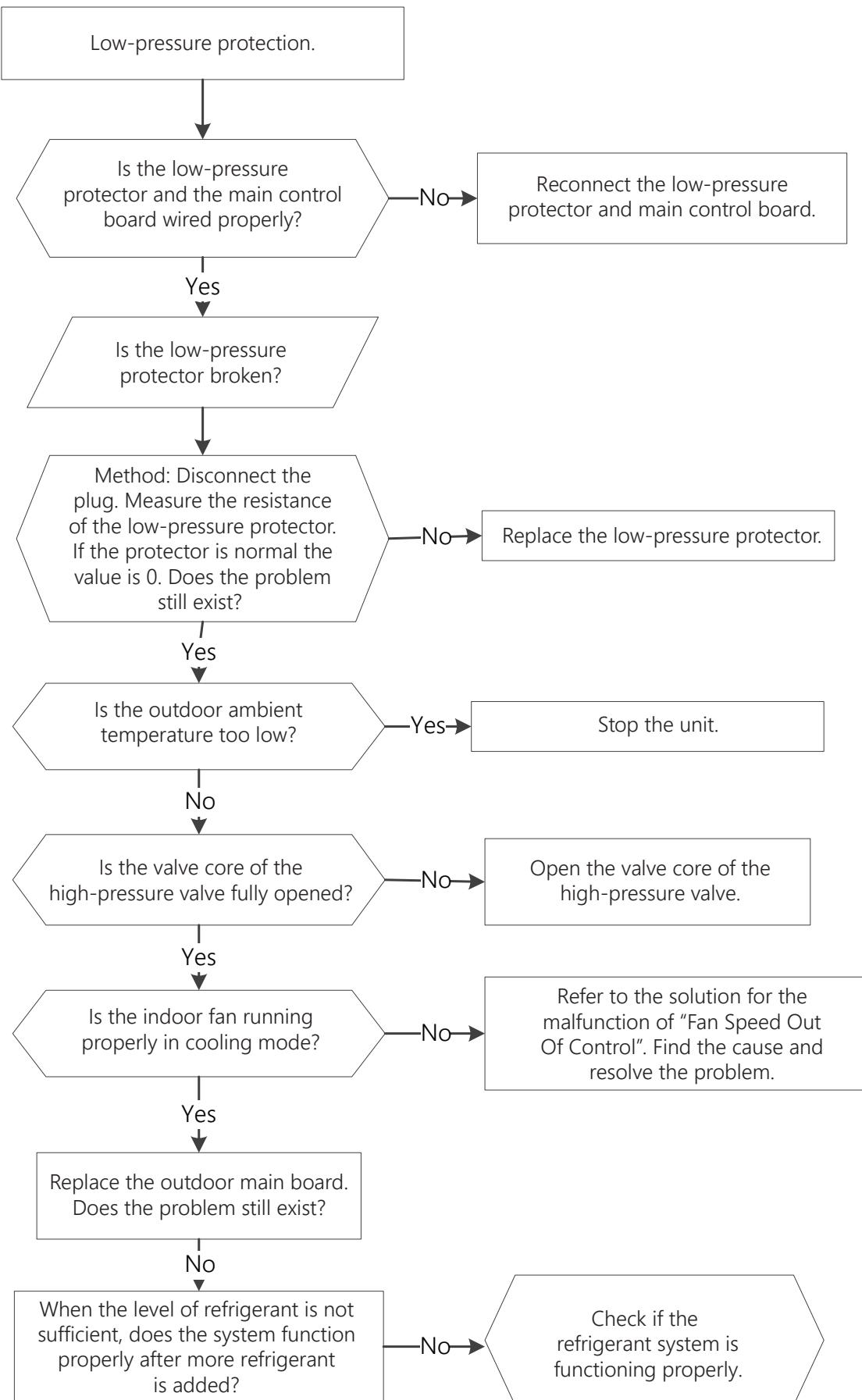
- Connection wires
- Pressure switch
- Outdoor fan
- Outdoor main PCB
- Refrigerant

Troubleshooting and repair:



Continued on the next page.

Continued from the previous page.



PC02(Compressor top (or IPM) temp. protection diagnosis and solution)

Description: For some models with overload protection, If the sampling voltage is not 5 V, the LED will display the failure.

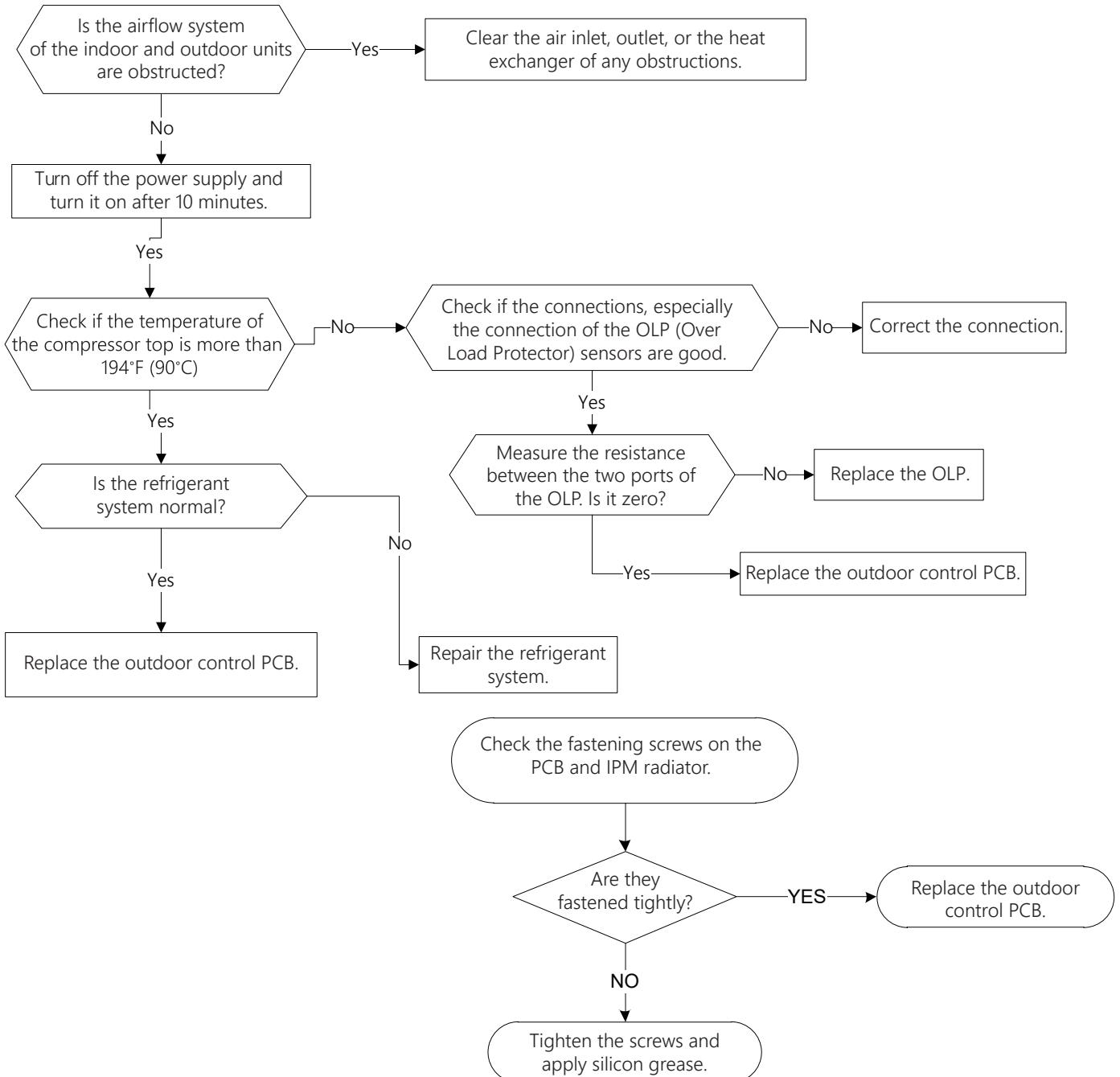
If the temperature of the IPM module is higher than a certain value, the LED displays the failure code.

Models without overload protection should be diagnosed according to the second flowchart.

Recommended parts to prepare:

- Connection wires
- Outdoor PCB
- IPM module board
- High-pressure protector
- System blockages

Troubleshooting and repair:



PC01 (Low ambient temperature protection)

Description: It is a protection function. When the compressor is off, the outdoor ambient temperature (T4) is lower than -31°F (-35°C) for 10 seconds, the AC will stop and display the failure code.

When the compressor is on, the outdoor ambient temperature (T4) is lower than -40°F (-40°C) for 10 seconds, the AC will stop and display the failure code.

When the outdoor ambient temperature (T4) is no lower than -25.6°F (-32°C) for 10 seconds, the unit will exit protection.

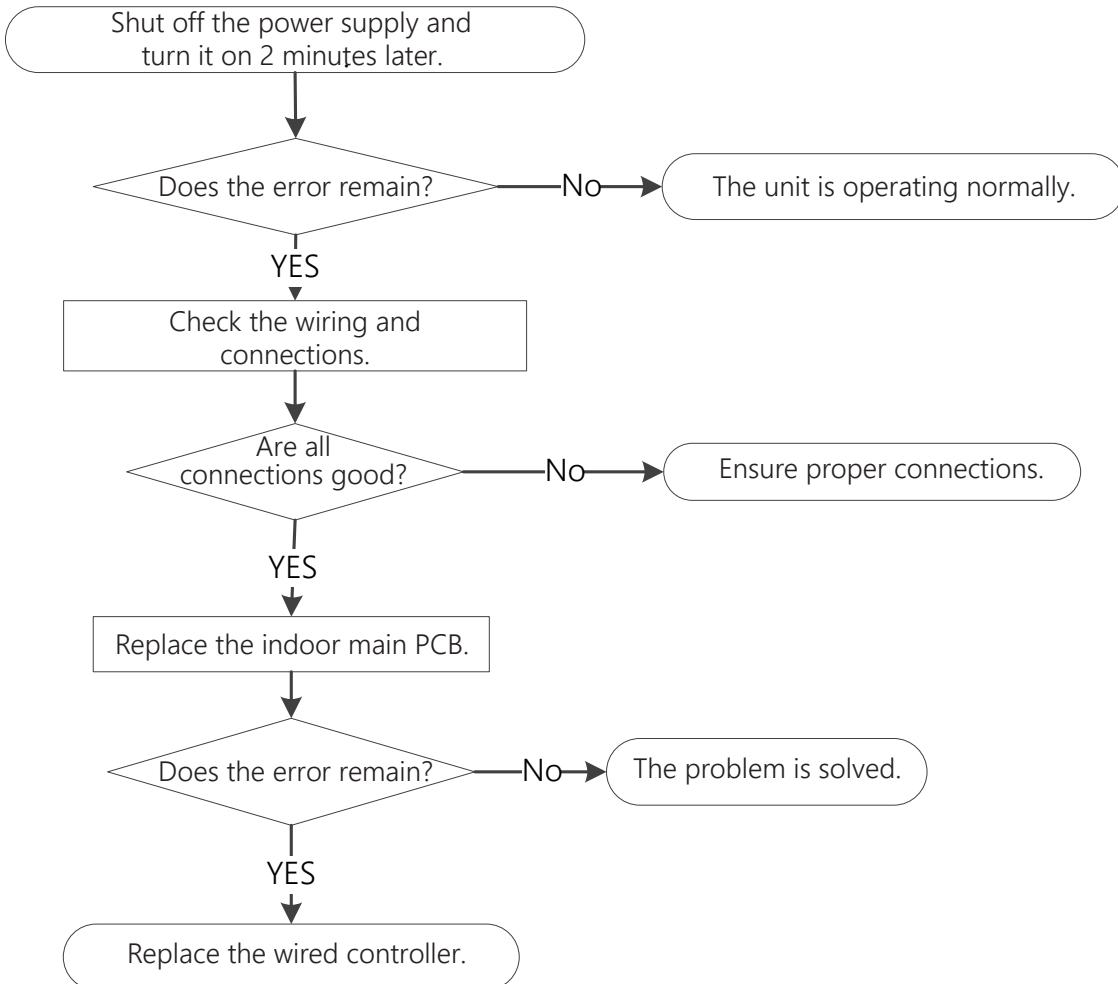
EHb3 (Communication malfunction between the wire and master control) Diagnosis and Solution

Description: If Indoor PCB does not receive feedback from the wired controller, the error is displayed on the wired controller

Recommended parts to prepare:

- Connection wires
- Indoor PCB
- Wired controller

Troubleshooting and repair:



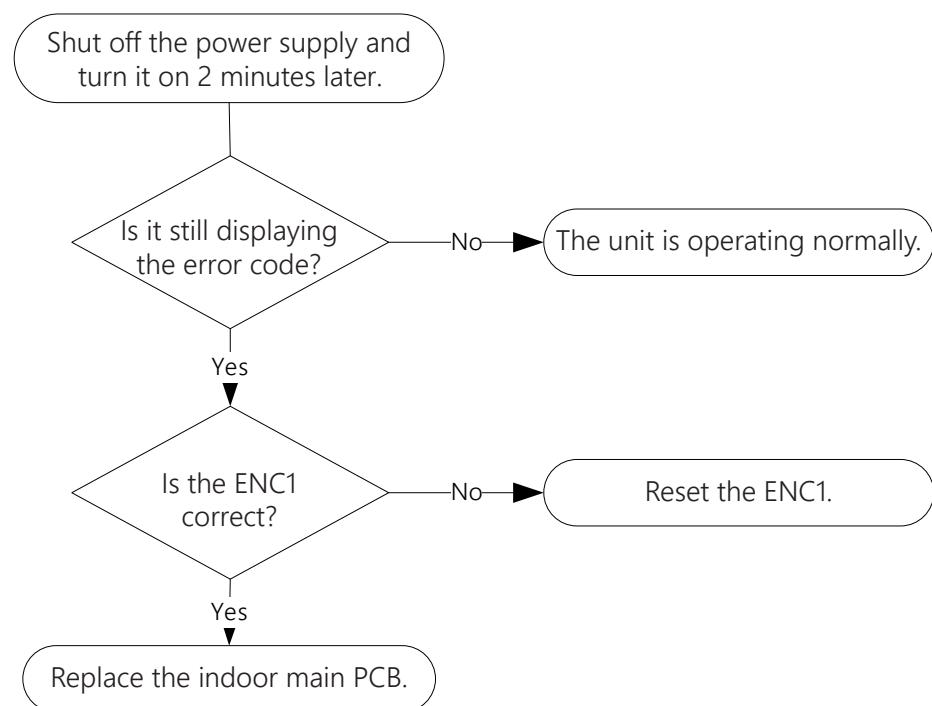
EHbA (Communication malfunction between indoor unit and external fan module)/ EH3A (External fan DC bus voltage is too low protection)/ EH3b (External fan DC bus voltage is too high fault) diagnosis and solution

Description: The indoor unit does not receive feedback from the external fan module for 150 seconds. or Indoor unit receives abnormal increases or decreases in voltage from external fan module.

Recommended parts to prepare:

- Indoor main PCB

Troubleshooting and repair:



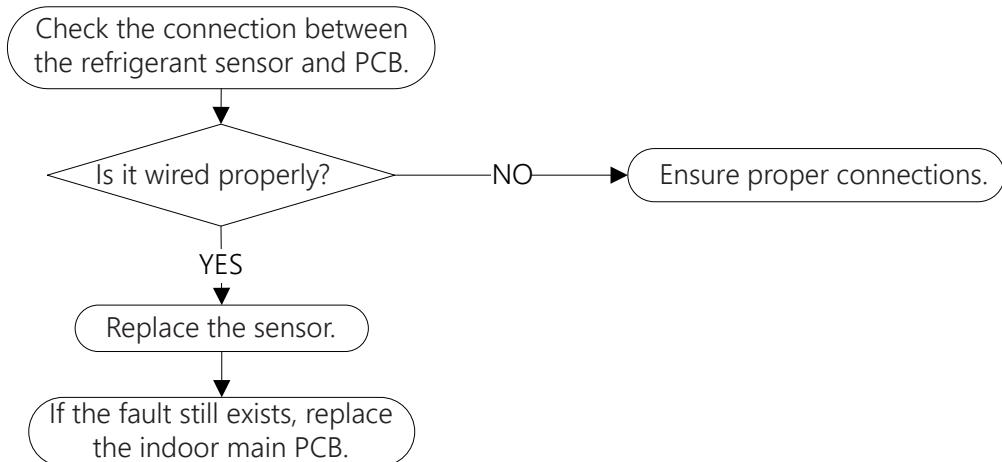
FHCC (Refrigerant sensor error) or EHC3 (Refrigerant sensor is out of range) diagnosis and solution

Description: The indoor unit receives fault signal for 10 seconds or indoor unit does not receive feedback from the refrigerant sensor for 150 seconds.

Recommended parts to prepare:

- Connection wires
- Sensors
- Indoor main PCB

Troubleshooting and repair:



EHC1 (Refrigerant sensor detects leakage) or EHC2 (Refrigerant sensor is out of range and leakage is detected) diagnosis and solution

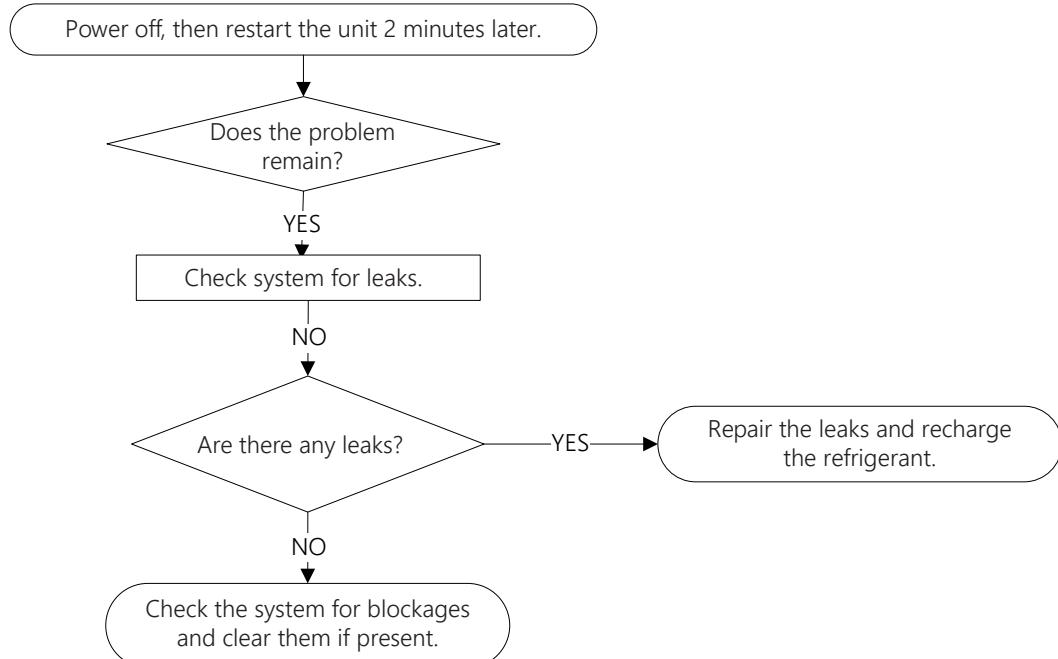
Description:

The refrigerant sensor detects a concentration higher than or equal to 10%*LFL for 10 seconds or the refrigerant sensor detects a concentration higher than or equal to 20%*LFL or the multi-model receives the refrigerant leakage protection fault sent by the outdoor unit.

Recommended parts to prepare:

- Additional refrigerant

Troubleshooting and repair:



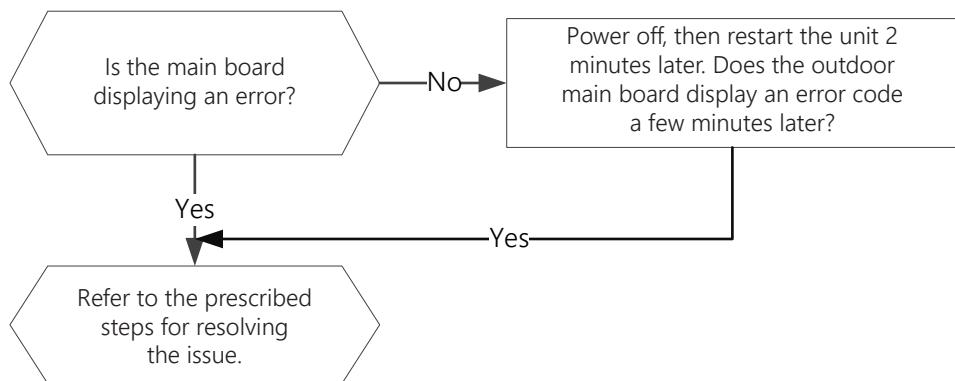
EC0d (ODU malfunction Diagnosis and Solution)

Description: The indoor unit detects the outdoor unit has an error.

Recommended parts to prepare:

- Outdoor unit

Troubleshooting and repair:



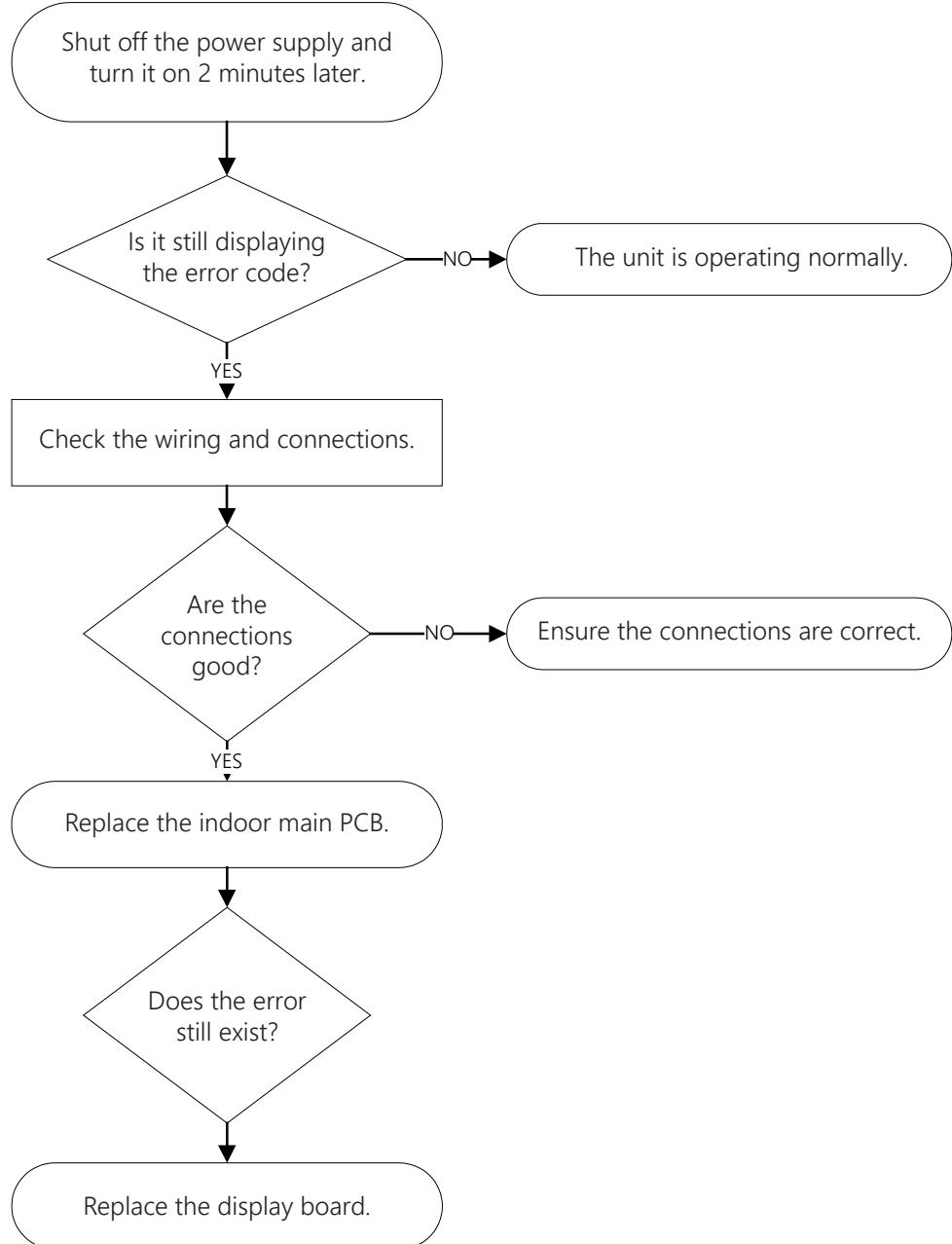
EH0b (IDU main control board and display board communication error diagnosis and solution)

Description: Indoor PCB does not receive feedback from the display board.

Recommended parts to prepare:

- Communication wire
- Indoor PCB
- Display board

Troubleshooting and repair:



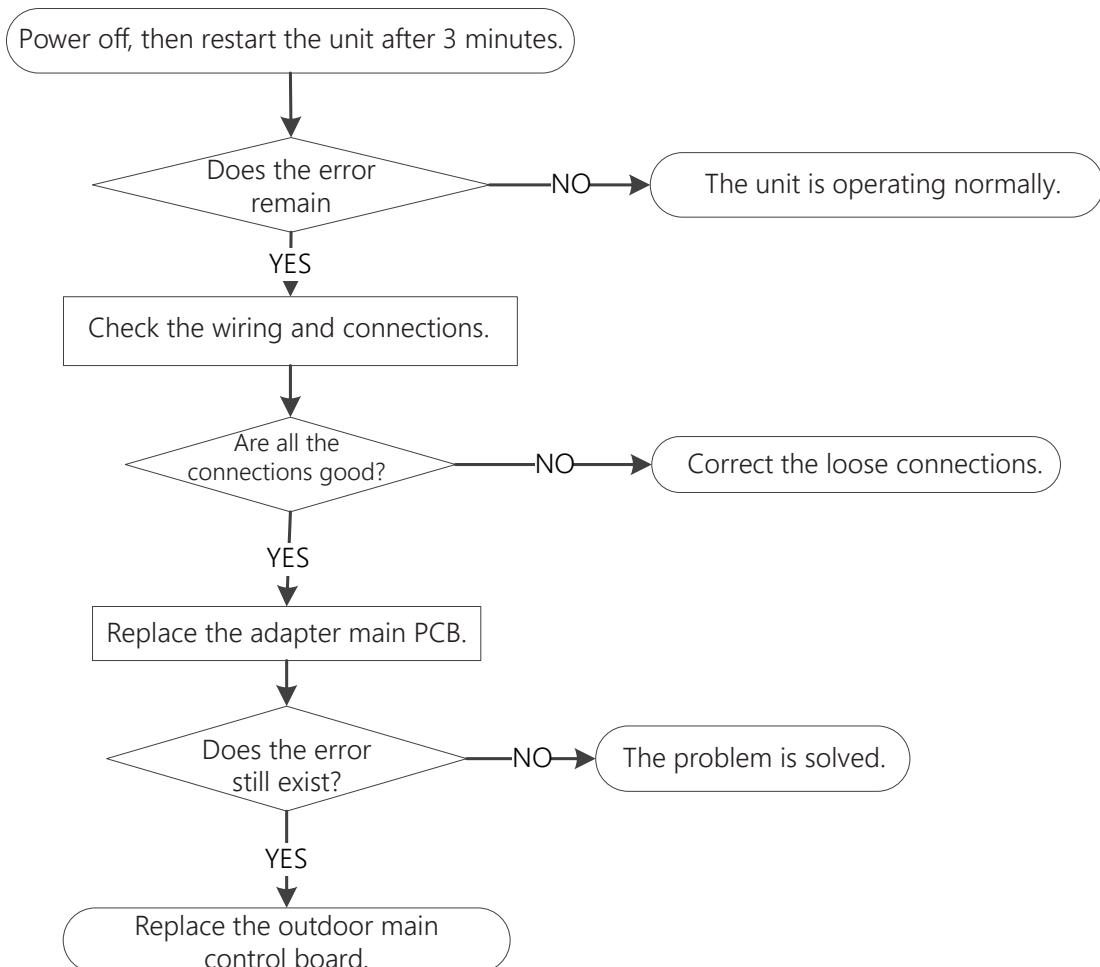
EL16 (Communication malfunction between adapter board and outdoor main board diagnosis and solution)

Description: The adapter PCB cannot detect the main control board.

Recommended parts to prepare:

- Connection wires
- Adapter board
- Outdoor main PCB

Troubleshooting and repair:



FL09 (Mismatch between the new and old platforms diagnosis and solution)

Description: The indoor and outdoor units are mismatched, the LED displays this code. Please replace the matching indoor or outdoor unit.

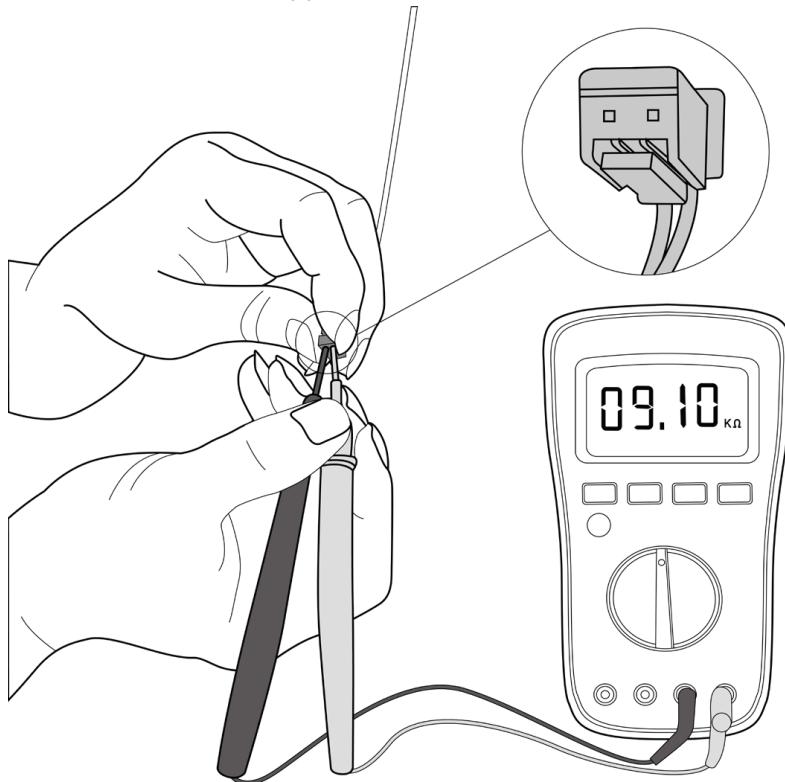
Check Procedures

Temperature Sensor Check

WARNING

Be sure to turn off all power supplies or disconnect all wires to avoid electric shock. Operate after the compressor and coil have returned to normal temperature in case of injury.

1. Disconnect the temperature sensor from the PCB (Refer to Indoor Disassembly and Outdoor Disassembly).
2. Measure the resistance value of the sensor using a multimeter.
3. Check the corresponding temperature sensor resistance value table in the Appendix.



This picture and the value on the display are only for reference, actual appearance and value may vary.

Appendix

Temperature Sensor Resistance Value Table for TP (°C --K)

| °C | °F | K Ohm | °C | °F | K Ohm | °C | °F | K Ohm | °C | °F | K Ohm |
|-----|----|-------|----|-----|-------|----|-----|-------|-----|-----|-------|
| -20 | -4 | 542.7 | 20 | 68 | 68.66 | 60 | 140 | 13.59 | 100 | 212 | 3.702 |
| -19 | -2 | 511.9 | 21 | 70 | 65.62 | 61 | 142 | 13.11 | 101 | 214 | 3.595 |
| -18 | 0 | 483 | 22 | 72 | 62.73 | 62 | 144 | 12.65 | 102 | 216 | 3.492 |
| -17 | 1 | 455.9 | 23 | 73 | 59.98 | 63 | 145 | 12.21 | 103 | 217 | 3.392 |
| -16 | 3 | 430.5 | 24 | 75 | 57.37 | 64 | 147 | 11.79 | 104 | 219 | 3.296 |
| -15 | 5 | 406.7 | 25 | 77 | 54.89 | 65 | 149 | 11.38 | 105 | 221 | 3.203 |
| -14 | 7 | 384.3 | 26 | 79 | 52.53 | 66 | 151 | 10.99 | 106 | 223 | 3.113 |
| -13 | 9 | 363.3 | 27 | 81 | 50.28 | 67 | 153 | 10.61 | 107 | 225 | 3.025 |
| -12 | 10 | 343.6 | 28 | 82 | 48.14 | 68 | 154 | 10.25 | 108 | 226 | 2.941 |
| -11 | 12 | 325.1 | 29 | 84 | 46.11 | 69 | 156 | 9.902 | 109 | 228 | 2.86 |
| -10 | 14 | 307.7 | 30 | 86 | 44.17 | 70 | 158 | 9.569 | 110 | 230 | 2.781 |
| -9 | 16 | 291.3 | 31 | 88 | 42.33 | 71 | 160 | 9.248 | 111 | 232 | 2.704 |
| -8 | 18 | 275.9 | 32 | 90 | 40.57 | 72 | 162 | 8.94 | 112 | 234 | 2.63 |
| -7 | 19 | 261.4 | 33 | 91 | 38.89 | 73 | 163 | 8.643 | 113 | 235 | 2.559 |
| -6 | 21 | 247.8 | 34 | 93 | 37.3 | 74 | 165 | 8.358 | 114 | 237 | 2.489 |
| -5 | 23 | 234.9 | 35 | 95 | 35.78 | 75 | 167 | 8.084 | 115 | 239 | 2.422 |
| -4 | 25 | 222.8 | 36 | 97 | 34.32 | 76 | 169 | 7.82 | 116 | 241 | 2.357 |
| -3 | 27 | 211.4 | 37 | 99 | 32.94 | 77 | 171 | 7.566 | 117 | 243 | 2.294 |
| -2 | 28 | 200.7 | 38 | 100 | 31.62 | 78 | 172 | 7.321 | 118 | 244 | 2.233 |
| -1 | 30 | 190.5 | 39 | 102 | 30.36 | 79 | 174 | 7.086 | 119 | 246 | 2.174 |
| 0 | 32 | 180.9 | 40 | 104 | 29.15 | 80 | 176 | 6.859 | 120 | 248 | 2.117 |
| 1 | 34 | 171.9 | 41 | 106 | 28 | 81 | 178 | 6.641 | 121 | 250 | 2.061 |
| 2 | 36 | 163.3 | 42 | 108 | 26.9 | 82 | 180 | 6.43 | 122 | 252 | 2.007 |
| 3 | 37 | 155.2 | 43 | 109 | 25.86 | 83 | 181 | 6.228 | 123 | 253 | 1.955 |
| 4 | 39 | 147.6 | 44 | 111 | 24.85 | 84 | 183 | 6.033 | 124 | 255 | 1.905 |
| 5 | 41 | 140.4 | 45 | 113 | 23.89 | 85 | 185 | 5.844 | 125 | 257 | 1.856 |
| 6 | 43 | 133.5 | 46 | 115 | 22.89 | 86 | 187 | 5.663 | 126 | 259 | 1.808 |
| 7 | 45 | 127.1 | 47 | 117 | 22.1 | 87 | 189 | 5.488 | 127 | 261 | 1.762 |
| 8 | 46 | 121 | 48 | 118 | 21.26 | 88 | 190 | 5.32 | 128 | 262 | 1.717 |
| 9 | 48 | 115.2 | 49 | 120 | 20.46 | 89 | 192 | 5.157 | 129 | 264 | 1.674 |
| 10 | 50 | 109.8 | 50 | 122 | 19.69 | 90 | 194 | 5 | 130 | 266 | 1.632 |
| 11 | 52 | 104.6 | 51 | 124 | 18.96 | 91 | 196 | 4.849 | | | |
| 12 | 54 | 99.69 | 52 | 126 | 18.26 | 92 | 198 | 4.703 | | | |
| 13 | 55 | 95.05 | 53 | 127 | 17.58 | 93 | 199 | 4.562 | | | |
| 14 | 57 | 90.66 | 54 | 129 | 16.94 | 94 | 201 | 4.426 | | | |
| 15 | 59 | 86.49 | 55 | 131 | 16.32 | 95 | 203 | 4.294 | | | |
| 16 | 61 | 82.54 | 56 | 133 | 15.73 | 96 | 205 | 4.167 | | | |
| 17 | 63 | 78.79 | 57 | 135 | 15.16 | 97 | 207 | 4.045 | | | |
| 18 | 64 | 75.24 | 58 | 136 | 14.62 | 98 | 208 | 3.927 | | | |
| 19 | 66 | 71.86 | 59 | 138 | 14.09 | 99 | 210 | 3.812 | | | |

Other Temperature Sensors Resistance Value Table (°C – K)

| °C | °F | K Ohm | °C | °F | K Ohm | °C | °F | K Ohm | °C | °F | K Ohm |
|-----|----|---------|----|-----|---------|----|-----|---------|-----|-----|---------|
| -20 | -4 | 115.266 | 20 | 68 | 12.6431 | 60 | 140 | 2.35774 | 100 | 212 | 0.62973 |
| -19 | -2 | 108.146 | 21 | 70 | 12.0561 | 61 | 142 | 2.27249 | 101 | 214 | 0.61148 |
| -18 | 0 | 101.517 | 22 | 72 | 11.5 | 62 | 144 | 2.19073 | 102 | 216 | 0.59386 |
| -17 | 1 | 96.3423 | 23 | 73 | 10.9731 | 63 | 145 | 2.11241 | 103 | 217 | 0.57683 |
| -16 | 3 | 89.5865 | 24 | 75 | 10.4736 | 64 | 147 | 2.03732 | 104 | 219 | 0.56038 |
| -15 | 5 | 84.219 | 25 | 77 | 10 | 65 | 149 | 1.96532 | 105 | 221 | 0.54448 |
| -14 | 7 | 79.311 | 26 | 79 | 9.55074 | 66 | 151 | 1.89627 | 106 | 223 | 0.52912 |
| -13 | 9 | 74.536 | 27 | 81 | 9.12445 | 67 | 153 | 1.83003 | 107 | 225 | 0.51426 |
| -12 | 10 | 70.1698 | 28 | 82 | 8.71983 | 68 | 154 | 1.76647 | 108 | 226 | 0.49989 |
| -11 | 12 | 66.0898 | 29 | 84 | 8.33566 | 69 | 156 | 1.70547 | 109 | 228 | 0.486 |
| -10 | 14 | 62.2756 | 30 | 86 | 7.97078 | 70 | 158 | 1.64691 | 110 | 230 | 0.47256 |
| -9 | 16 | 58.7079 | 31 | 88 | 7.62411 | 71 | 160 | 1.59068 | 111 | 232 | 0.45957 |
| -8 | 18 | 56.3694 | 32 | 90 | 7.29464 | 72 | 162 | 1.53668 | 112 | 234 | 0.44699 |
| -7 | 19 | 52.2438 | 33 | 91 | 6.98142 | 73 | 163 | 1.48481 | 113 | 235 | 0.43482 |
| -6 | 21 | 49.3161 | 34 | 93 | 6.68355 | 74 | 165 | 1.43498 | 114 | 237 | 0.42304 |
| -5 | 23 | 46.5725 | 35 | 95 | 6.40021 | 75 | 167 | 1.38703 | 115 | 239 | 0.41164 |
| -4 | 25 | 44 | 36 | 97 | 6.13059 | 76 | 169 | 1.34105 | 116 | 241 | 0.4006 |
| -3 | 27 | 41.5878 | 37 | 99 | 5.87359 | 77 | 171 | 1.29078 | 117 | 243 | 0.38991 |
| -2 | 28 | 39.8239 | 38 | 100 | 5.62961 | 78 | 172 | 1.25423 | 118 | 244 | 0.37956 |
| -1 | 30 | 37.1988 | 39 | 102 | 5.39689 | 79 | 174 | 1.2133 | 119 | 246 | 0.36954 |
| 0 | 32 | 35.2024 | 40 | 104 | 5.17519 | 80 | 176 | 1.17393 | 120 | 248 | 0.35982 |
| 1 | 34 | 33.3269 | 41 | 106 | 4.96392 | 81 | 178 | 1.13604 | 121 | 250 | 0.35042 |
| 2 | 36 | 31.5635 | 42 | 108 | 4.76253 | 82 | 180 | 1.09958 | 122 | 252 | 0.3413 |
| 3 | 37 | 29.9058 | 43 | 109 | 4.5705 | 83 | 181 | 1.06448 | 123 | 253 | 0.33246 |
| 4 | 39 | 28.3459 | 44 | 111 | 4.38736 | 84 | 183 | 1.03069 | 124 | 255 | 0.3239 |
| 5 | 41 | 26.8778 | 45 | 113 | 4.21263 | 85 | 185 | 0.99815 | 125 | 257 | 0.31559 |
| 6 | 43 | 25.4954 | 46 | 115 | 4.04589 | 86 | 187 | 0.96681 | 126 | 259 | 0.30754 |
| 7 | 45 | 24.1932 | 47 | 117 | 3.88673 | 87 | 189 | 0.93662 | 127 | 261 | 0.29974 |
| 8 | 46 | 22.5662 | 48 | 118 | 3.73476 | 88 | 190 | 0.90753 | 128 | 262 | 0.29216 |
| 9 | 48 | 21.8094 | 49 | 120 | 3.58962 | 89 | 192 | 0.8795 | 129 | 264 | 0.28482 |
| 10 | 50 | 20.7184 | 50 | 122 | 3.45097 | 90 | 194 | 0.85248 | 130 | 266 | 0.2777 |
| 11 | 52 | 19.6891 | 51 | 124 | 3.31847 | 91 | 196 | 0.82643 | 131 | 268 | 0.27078 |
| 12 | 54 | 18.7177 | 52 | 126 | 3.19183 | 92 | 198 | 0.80132 | 132 | 270 | 0.26408 |
| 13 | 55 | 17.8005 | 53 | 127 | 3.07075 | 93 | 199 | 0.77709 | 133 | 271 | 0.25757 |
| 14 | 57 | 16.9341 | 54 | 129 | 2.95896 | 94 | 201 | 0.75373 | 134 | 273 | 0.25125 |
| 15 | 59 | 16.1156 | 55 | 131 | 2.84421 | 95 | 203 | 0.73119 | 135 | 275 | 0.24512 |
| 16 | 61 | 15.3418 | 56 | 133 | 2.73823 | 96 | 205 | 0.70944 | 136 | 277 | 0.23916 |
| 17 | 63 | 14.6181 | 57 | 135 | 2.63682 | 97 | 207 | 0.68844 | 137 | 279 | 0.23338 |
| 18 | 64 | 13.918 | 58 | 136 | 2.53973 | 98 | 208 | 0.66818 | 138 | 280 | 0.22776 |
| 19 | 66 | 13.2631 | 59 | 138 | 2.44677 | 99 | 210 | 0.64862 | 139 | 282 | 0.22231 |

System Pressure Table-R454B

| Pressure | | | Temperature | | Pressure | | | Temperature | |
|----------|------|-------|-------------|-------|----------|-------|--------|-------------|-------|
| Kpa | bar | PSI | °C | °F | Kpa | bar | PSI | °C | °F |
| 58.196 | 0.58 | 8.44 | -60 | -76 | 935.23 | 9.35 | 135.64 | 8 | 46.4 |
| 61.517 | 0.62 | 8.92 | -59 | -74.2 | 963.75 | 9.64 | 139.78 | 9 | 48.2 |
| 64.988 | 0.65 | 9.43 | -58 | -72.4 | 992.93 | 9.93 | 144.01 | 10 | 50 |
| 68.615 | 0.69 | 9.95 | -57 | -70.6 | 1,022.8 | 10.23 | 148.34 | 11 | 51.8 |
| 72.402 | 0.72 | 10.50 | -56 | -68.8 | 1,053.3 | 10.53 | 152.76 | 12 | 53.6 |
| 76.354 | 0.76 | 11.07 | -55 | -67 | 1,084.5 | 10.85 | 157.29 | 13 | 55.4 |
| 80.478 | 0.80 | 11.67 | -54 | -65.2 | 1,116.4 | 11.16 | 161.91 | 14 | 57.2 |
| 84.776 | 0.85 | 12.30 | -53 | -63.4 | 1149 | 11.49 | 166.64 | 15 | 59 |
| 89.256 | 0.89 | 12.95 | -52 | -61.6 | 1,182.3 | 11.82 | 171.47 | 16 | 60.8 |
| 93.923 | 0.94 | 13.62 | -51 | -59.8 | 1,216.3 | 12.16 | 176.40 | 17 | 62.6 |
| 98.781 | 0.99 | 14.33 | -50 | -58 | 1,251.1 | 12.51 | 181.45 | 18 | 64.4 |
| 103.84 | 1.04 | 15.06 | -49 | -56.2 | 1,286.6 | 12.87 | 186.60 | 19 | 66.2 |
| 109.1 | 1.09 | 15.82 | -48 | -54.4 | 1,322.8 | 13.23 | 191.85 | 20 | 68 |
| 114.56 | 1.15 | 16.61 | -47 | -52.6 | 1,359.9 | 13.60 | 197.23 | 21 | 69.8 |
| 120.25 | 1.20 | 17.44 | -46 | -50.8 | 1,397.7 | 13.98 | 202.71 | 22 | 71.6 |
| 126.15 | 1.26 | 18.30 | -45 | -49 | 1,436.3 | 14.36 | 208.31 | 23 | 73.4 |
| 132.28 | 1.32 | 19.18 | -44 | -47.2 | 1,475.7 | 14.76 | 214.02 | 24 | 75.2 |
| 138.64 | 1.39 | 20.11 | -43 | -45.4 | 1,515.9 | 15.16 | 219.85 | 25 | 77 |
| 145.24 | 1.45 | 21.06 | -42 | -43.6 | 1,557 | 15.57 | 225.82 | 26 | 78.8 |
| 152.09 | 1.52 | 22.06 | -41 | -41.8 | 1,598.9 | 15.99 | 231.89 | 27 | 80.6 |
| 159.18 | 1.59 | 23.09 | -40 | -40 | 1,641.6 | 16.42 | 238.09 | 28 | 82.4 |
| 166.54 | 1.67 | 24.15 | -39 | -38.2 | 1,685.2 | 16.85 | 244.41 | 29 | 84.2 |
| 174.15 | 1.74 | 25.26 | -38 | -36.4 | 1,729.7 | 17.30 | 250.86 | 30 | 86 |
| 182.04 | 1.82 | 26.40 | -37 | -34.6 | 1,775 | 17.75 | 257.43 | 31 | 87.8 |
| 190.2 | 1.90 | 27.59 | -36 | -32.8 | 1,821.3 | 18.21 | 264.15 | 32 | 89.6 |
| 198.65 | 1.99 | 28.81 | -35 | -31 | 1,868.4 | 18.68 | 270.98 | 33 | 91.4 |
| 207.39 | 2.07 | 30.08 | -34 | -29.2 | 1,916.5 | 19.17 | 277.95 | 34 | 93.2 |
| 216.42 | 2.16 | 31.39 | -33 | -27.4 | 1,965.6 | 19.66 | 285.08 | 35 | 95 |
| 225.76 | 2.26 | 32.74 | -32 | -25.6 | 2,015.5 | 20.16 | 292.31 | 36 | 96.8 |
| 235.41 | 2.35 | 34.14 | -31 | -23.8 | 2,066.5 | 20.67 | 299.71 | 37 | 98.6 |
| 245.37 | 2.45 | 35.59 | -30 | -22 | 2,118.4 | 21.18 | 307.24 | 38 | 100.4 |
| 255.67 | 2.56 | 37.08 | -29 | -20.2 | 2,171.3 | 21.71 | 314.91 | 39 | 102.2 |
| 266.29 | 2.66 | 38.62 | -28 | -18.4 | 2,225.2 | 22.25 | 322.73 | 40 | 104 |
| 277.25 | 2.77 | 40.21 | -27 | -16.6 | 2,280.2 | 22.80 | 330.70 | 41 | 105.8 |
| 288.56 | 2.89 | 41.85 | -26 | -14.8 | 2,336.1 | 23.36 | 338.81 | 42 | 107.6 |
| 300.22 | 3.00 | 43.54 | -25 | -13 | 2,393.2 | 23.93 | 347.09 | 43 | 109.4 |
| 312.24 | 3.12 | 45.28 | -24 | -11.2 | 2,451.3 | 24.51 | 355.52 | 44 | 111.2 |
| 324.63 | 3.25 | 47.08 | -23 | -9.4 | 2,510.4 | 25.10 | 364.09 | 45 | 113 |
| 337.39 | 3.37 | 48.93 | -22 | -7.6 | 2,570.7 | 25.71 | 372.84 | 46 | 114.8 |
| 350.54 | 3.51 | 50.84 | -21 | -5.8 | 2,632.1 | 26.32 | 381.74 | 47 | 116.6 |
| 364.08 | 3.64 | 52.80 | -20 | -4 | 2,694.7 | 26.95 | 390.82 | 48 | 118.4 |
| 378.02 | 3.78 | 54.83 | -19 | -2.2 | 2,758.3 | 27.58 | 400.04 | 49 | 120.2 |
| 392.37 | 3.92 | 56.91 | -18 | -0.4 | 2,823.2 | 28.23 | 409.46 | 50 | 122 |
| 407.13 | 4.07 | 59.05 | -17 | 1.4 | 2,889.3 | 28.89 | 419.04 | 51 | 123.8 |
| 422.31 | 4.22 | 61.25 | -16 | 3.2 | 2,956.5 | 29.57 | 428.79 | 52 | 125.6 |
| 437.92 | 4.38 | 63.51 | -15 | 5 | 3025 | 30.25 | 438.72 | 53 | 127.4 |

System Pressure Table-R454B (continued)

| Pressure | | | Temperature | | Pressure | | | Temperature | |
|----------|------|--------|-------------|------|----------|-------|--------|-------------|-------|
| Kpa | bar | PSI | °C | °F | Kpa | bar | PSI | °C | °F |
| 453.98 | 4.54 | 65.84 | -14 | 6.8 | 3,094.7 | 30.95 | 448.83 | 54 | 129.2 |
| 470.47 | 4.70 | 68.23 | -13 | 8.6 | 3,165.7 | 31.66 | 459.13 | 55 | 131 |
| 487.43 | 4.87 | 70.69 | -12 | 10.4 | 3,238.1 | 32.38 | 469.63 | 56 | 132.8 |
| 504.84 | 5.05 | 73.22 | -11 | 12.2 | 3,311.7 | 33.12 | 480.30 | 57 | 134.6 |
| 522.73 | 5.23 | 75.81 | -10 | 14 | 3,386.7 | 33.87 | 491.18 | 58 | 136.4 |
| 541.1 | 5.41 | 78.48 | -9 | 15.8 | 3,463 | 34.63 | 502.25 | 59 | 138.2 |
| 559.95 | 5.60 | 81.21 | -8 | 17.6 | 3,540.7 | 35.41 | 513.52 | 60 | 140 |
| 579.31 | 5.79 | 84.02 | -7 | 19.4 | 3,619.9 | 36.20 | 525.00 | 61 | 141.8 |
| 599.16 | 5.99 | 86.90 | -6 | 21.2 | 3,700.5 | 37.01 | 536.69 | 62 | 143.6 |
| 619.54 | 6.20 | 89.85 | -5 | 23 | 3,782.7 | 37.83 | 548.61 | 63 | 145.4 |
| 640.43 | 6.40 | 92.88 | -4 | 24.8 | 3,866.3 | 38.66 | 560.74 | 64 | 147.2 |
| 661.86 | 6.62 | 95.99 | -3 | 26.6 | 3,951.5 | 39.52 | 573.10 | 65 | 149 |
| 683.82 | 6.84 | 99.18 | -2 | 28.4 | 4,038.3 | 40.38 | 585.69 | 66 | 150.8 |
| 706.34 | 7.06 | 102.44 | -1 | 30.2 | 4,126.8 | 41.27 | 598.52 | 67 | 152.6 |
| 729.41 | 7.29 | 105.79 | 0 | 32 | 4,217 | 42.17 | 611.60 | 68 | 154.4 |
| 753.06 | 7.53 | 109.22 | 1 | 33.8 | 4,309 | 43.09 | 624.95 | 69 | 156.2 |
| 777.28 | 7.77 | 112.73 | 2 | 35.6 | 4,402.9 | 44.03 | 638.56 | 70 | 158 |
| 802.08 | 8.02 | 116.33 | 3 | 37.4 | 4,498.7 | 44.99 | 652.46 | 71 | 159.8 |
| 827.48 | 8.27 | 120.01 | 4 | 39.2 | 4,596.5 | 45.97 | 666.64 | 72 | 161.6 |
| 853.49 | 8.53 | 123.78 | 5 | 41 | 4,696.5 | 46.97 | 681.15 | 73 | 163.4 |
| 880.11 | 8.80 | 127.64 | 6 | 42.8 | 4,798.9 | 47.99 | 696.00 | 74 | 165.2 |
| 907.35 | 9.07 | 131.60 | 7 | 44.6 | 4,904.1 | 49.04 | 711.25 | 75 | 167 |



Important!

Product Warranty Information

The Warranty Registration below is a requirement to print a warranty certificate. You're not mandated to register your products to enjoy the Midea Standard Warranty; however, registration is highly recommended. Registering your warranty within 60 days ensures easy access to support and service when needed.

The design and specifications may change without prior notice in order to enhance the product. For detailed information, please consult your sales agency or the manufacturer. Any updates to the manual will be posted on the service website, so be sure to check for the latest version.

United States



<https://www.mideacomfort.us/registration.html>

Canada



<https://www.mideacomfortna.ca/registration.html>