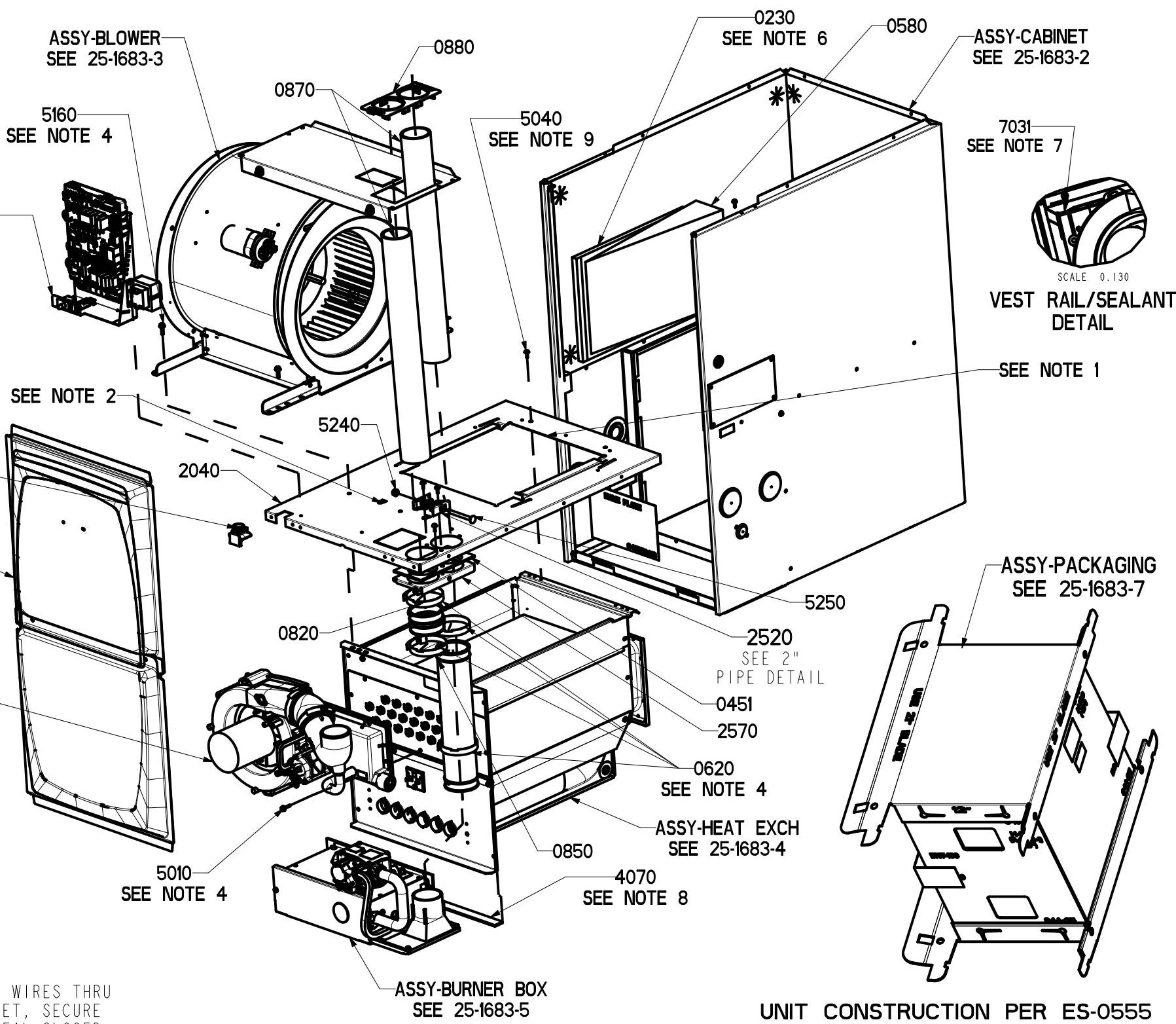
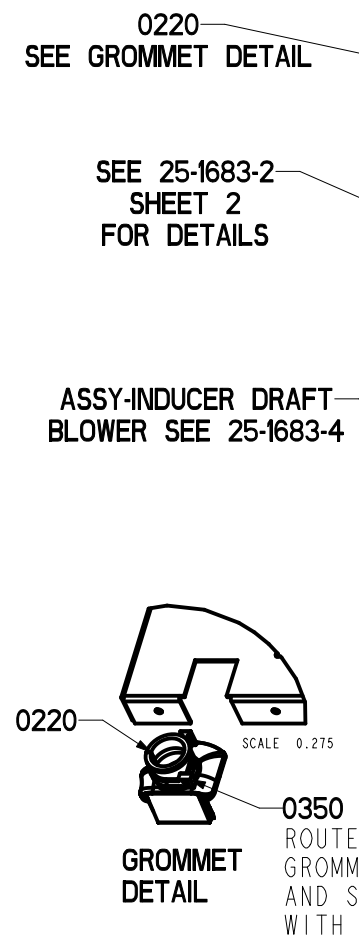
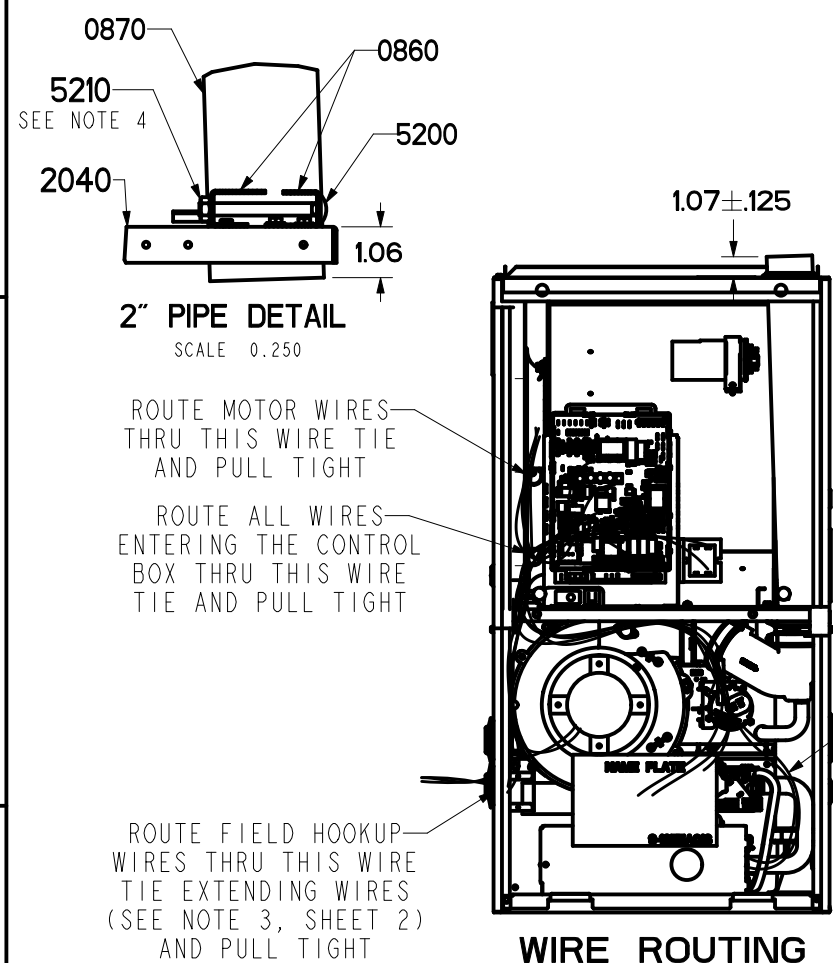


NOTES:

- 1 - MAKE SURE REAR BLOWER FLANGE IS INSERTED ABOVE THE BLOWER DECK OPENING [Se]
- 2 - COIL ENDPLATE MUST ENGAGE IN LANCE TABS IN THE BLOWER DECK
- 3 - ALL SCREWS ARE ITEM 5040 UNLESS LABELED OTHERWISE
- 4 - REFER TO LB-101799 FOR TORQUE [Ce]
- 5 - MINIMUM DISTANCE FROM BOTTOM OF 2 OR 3 PIN CONNECTOR ON CONTROL BOARD TO THE TOP OF THE WIRE HARNESS LEAVING THE CONTROL BOX
- 6 - AFFIX M/N AND S/N STICKER FROM NAMEPLATE, ITEM 1130, TO REGISTRATION CARD ON LITERATURE BAG ASSY, ITEM 0230
- 7 - ADD SEALANT TO UPPER AND LOWER CORNERS FORMED BY VEST RAIL, TOP CAP, & CABINET AFTER HEAT EXCHANGER IS INSTALLED IN CABINET.
- 8 - PLACE ADHESIVE TOWARDS FLANGE ON BOTTOM OF HX ASSEMBLY CENTERED (APPX. .125 PAST EDGE - BOTH SIDES) [Se]
- 9 - CONSTRAIN SECONDARY HEAT EXCHANGER TO BLOWER DECK USING TWO SCREWS THRU BLOWER DECK INTO COIL REAR SUPPORT BRACKET [Se]



A96DS-SER

UNIT CONSTRUCTION PER ES-0555

— THIS SYMBOL REPRESENTS A CRITICAL OR SIGNIFICANT ATTRIBUTE. A DOCUMENTED CONTROL PLAN IS REQUIRED FOR ALL ITEMS MARKED WITH THIS SYMBOL. REFER TO ES-0345.

REV	EC NO.	DATE	BY	APVD	REVISION NOTE	REV	EC NO.	DATE	BY	APVD	REVISION NOTE
X	CN-000868AH	10-16-14	JKT	NAG	ORIGINATED AT ALLIED						

TOLERANCES UNLESS OTHERWISE NOTED:
2 PL ±.03 3 PL ±.030
ANGLES ±2°
HOLES:
Ø1.0 OR LESS ±.005
GREATER THAN Ø1.0 ±.010
DIMENSIONS ARE IN INCHES.
TOLERANCES NONCUMULATIVE.
DO NOT SCALE DRAWING.
DRAWING IS THE PROPERTY OF LII WHHC ENGINEERING.

THIRD ANGLE PROJECTION

DB REVISION 000		
LII WORLDWIDE HEATING AND COOLING ENGINEERING		
MATERIAL N/A		
DESCRIPTION ACCOLADE A95DS2V-SER		
FMEA NO.	SHEET NO. 1 OF 1	DRAWING NO. A96DS-SERIES