CITYMULTI®

# 28-TON PUHY-EP336TSNU-A(-BS)

MITSUBISHI ELECTRIC
HEATING & AIR CONDITIONING

Job Name:

System Reference: Date:

## 208/230V OUTDOOR VRF HEAT PUMP SYSTEM



## UNIT OPTION

☑ Standard Model ..... PUHY-EP336TSNU-A
☑ Seacoast (BS) Model ..... PUHY-EP336TSNU-A-BS

## ACCESSORIES

☑ Big Foot Stand ..... for details see Big Foot Stands submittals
☑ Twinning Kit (Required) ..... CMY-Y300CBK2
☑ Header Kit ..... for details see Pipe Accessories Submittal
☑ Joint Kit ..... for details see Pipe Accessories Submittal
☑ Low Ambient Kit ..... for details see Low Ambient Kit Submittal
☑ Panel Heater Kit ..... for details see Panel Heater Kit Submittal
☑ Snow/Hail Guards Kit ..... for details see Snow/Hail Guards Kit Submittal

| Specifications | | | System |
|---|---|---|---|
| Unit Type | | | PUHY-EP336TSNU-A(-BS) |
| Cooling Capacity (Nominal) | | BTU/H | 336,000 |
| Heating Capacity (Nominal) | | BTU/H | 378,000 |
| Net Weight | | Lbs. [kg] | 1,888 [856] |
| Refrigerant Piping Diameter | Liquid (High Pressure) | In. [mm] | 3/4 [19.05] Brazed |
| | Gas (Low Pressure) | In. [mm] | 1-5/8 [41.28] Brazed |
| Max. Total Refrigerant Line Length | | Ft. | 3,280 |
| Max. Refrigerant Line Length (Between ODU & IDU) | | Ft. | 541 |
| Max. Control Wiring Length | | Ft. | 1,640 |
| Indoor Unit Connectable | Total Capacity | | 50.0~130.0% of outdoor unit capacity |
| | Model/Quantity | | P04~P96/2.0~50.0 |
| Sound Pressure Levels | | dB(A) | 63.5/65.5 |
| Sound Power Levels | | dB(A) | 83.5/84.5 |
| Compressor Operating Range | | | 5.0% to 100.0% |
| AHRI Ratings (Ducted/Non-ducted) | EER | | 10.5/10.0 |
| | IEER | | 21.0/22.4 |
| | COP | | 3.58/3.68 |

| Specifications | | | Module 1 | Module 2 | Module 3 |
|---|---|---|---|---|---|
| Unit Type | | | PUHY-EP120TNU-A(-BS) | PUHY-EP120TNU-A(-BS) | PUHY-EP96TNU-A(-BS) |
| Cooling Capacity (Nominal) | | BTU/H | 120,000 | 120,000 | 96,000 |
| Heating Capacity (Nominal) | | BTU/H | 135,000 | 135,000 | 108,000 |
| Guaranteed Operating Range[1] | Cooling[2] | ºF [ºC] | 23~126 [-5.0~52.0] | 23~126 [-5.0~52.0] | 23~126 [-5.0~52.0] |
| Guaranteed Operating Range | Heating | ºF [ºC] | -13~60 [-25.0~15.5] | -13~60 [-25.0~15.5] | -13~60 [-25.0~15.5] |
| Extended Operating Range | Heating | ºF [ºC] | -27.4~60 [-33.0~15.5] | -27.4~60 [-33.0~15.5] | -27.4~60 [-33.0~15.5] |
| External Dimensions (H x W x D) | | In. [mm] | 71-5/8 x 48-7/8 x 29-3/16 [1,818 x 1,240 x 740 ] | 71-5/8 x 48-7/8 x 29-3/16 [1,818 x 1,240 x 740 ] | 71-5/8 x 48-7/8 x 29-3/16 [1,818 x 1,240 x 740 ] |
| Net Weight | | Lbs. [kg] | 633 [287] | 633 [287] | 622 [282] |
| External Finish | | | Pre-coated galvanized steel sheet (+powder coating for -BS type) [MUNSELL 3Y 7.8/1.1 or similar] | Pre-coated galvanized steel sheet (+powder coating for -BS type) [MUNSELL 3Y 7.8/1.1 or similar] | Pre-coated galvanized steel sheet (+powder coating for -BS type) [MUNSELL 3Y 7.8/1.1 or similar] |
| Electrical Power Requirements | Voltage, Phase, Hertz, Power Tolerance | | 208/230V, 3-phase, 60 Hz, ±10% | 208/230V, 3-phase, 60 Hz, ±10% | 208/230V, 3-phase, 60 Hz, ±10% |
| Minimum Circuit Ampacity | | A | 55.0/49.0 | 55.0/49.0 | 44.0/40.0 |
| Maximum Overcurrent Protection | | A | 90/80 | 90/80 | 70/60 |
| Recommended Fuse Size | | A | 60/50 | 60/50 | 45/40 |
| Recommended Minimum Wire Size | | AWG [mm] | 4/6 [21.2/13.3] | 4/6 [21.2/13.3] | 6/8 [13.3/8.4] |
| SCCR | | kA | 5 | 5 | 5 |
| FAN[4] | Type x Quantity | | Propeller fan x 2 | Propeller fan x 2 | Propeller fan x 2 |
| | Airflow Rate | CFM | 7,750 | 7,750 | 6,700 |
| | External Static Pressure | In. WG | Selectable; 0.00, 0.12, 0.24, 0.32, In. WG; factory set to 0 In. WG | Selectable; 0.00, 0.12, 0.24, 0.32, In. WG; factory set to 0 In. WG | Selectable; 0.00, 0.12, 0.24, 0.32, In. WG; factory set to 0 In. WG |
| Compressor | Type x Quantity | | Inverter scroll hermetic compressor x 1 | Inverter scroll hermetic compressor x 1 | Inverter scroll hermetic compressor x 1 |
| Refrigerant | Type x Original Charge | | R410A x 21.0 lbs + 9.0 oz [9.8 kg] | R410A x 21.0 lbs + 9.0 oz [9.8 kg] | R410A x 21.0 lbs + 9.0 oz [9.8 kg] |
| Protection Devices | High Pressure Protection | | High pressure sensor, High pressure switch at 4.15 MPa (601 psi) | High pressure sensor, High pressure switch at 4.15 MPa (601 psi) | High pressure sensor, High pressure switch at 4.15 MPa (601 psi) |
| | Inverter Circuit (Comp./Fan) | | Over-current protection | Over-current protection | Over-current protection |

NOTES:
Nominal cooling conditions (Test conditions are based on AHRI 1230-2023)
Indoor: 80°FD.B./67°FW.B. (26.7°CD.B./19.4°CW.B.), Outdoor: 95°FD.B. (35°CD.B.)
Nominal heating conditions (Test conditions are based on AHRI 1230-2023)
Indoor: 70°FD.B. (21.1°CD.B.), Outdoor: 47°FD.B./43°FW.B. (8.3°CD.B./6.1°CW.B.)

[1]Harsh weather environments may demand performance enhancing equipment. Ask your Mitsubishi Electric representative for more details about your region
[2]For details on extended cooling operation range down to -10° F DB, see Low Ambient Kit Submittal
[3]When applying product below -4°F, consult your design engineer for cold climate application best practices, including the use of a backup source for heating
[4]Unit will continue to operate in extended operating range, but capacity is not guaranteed

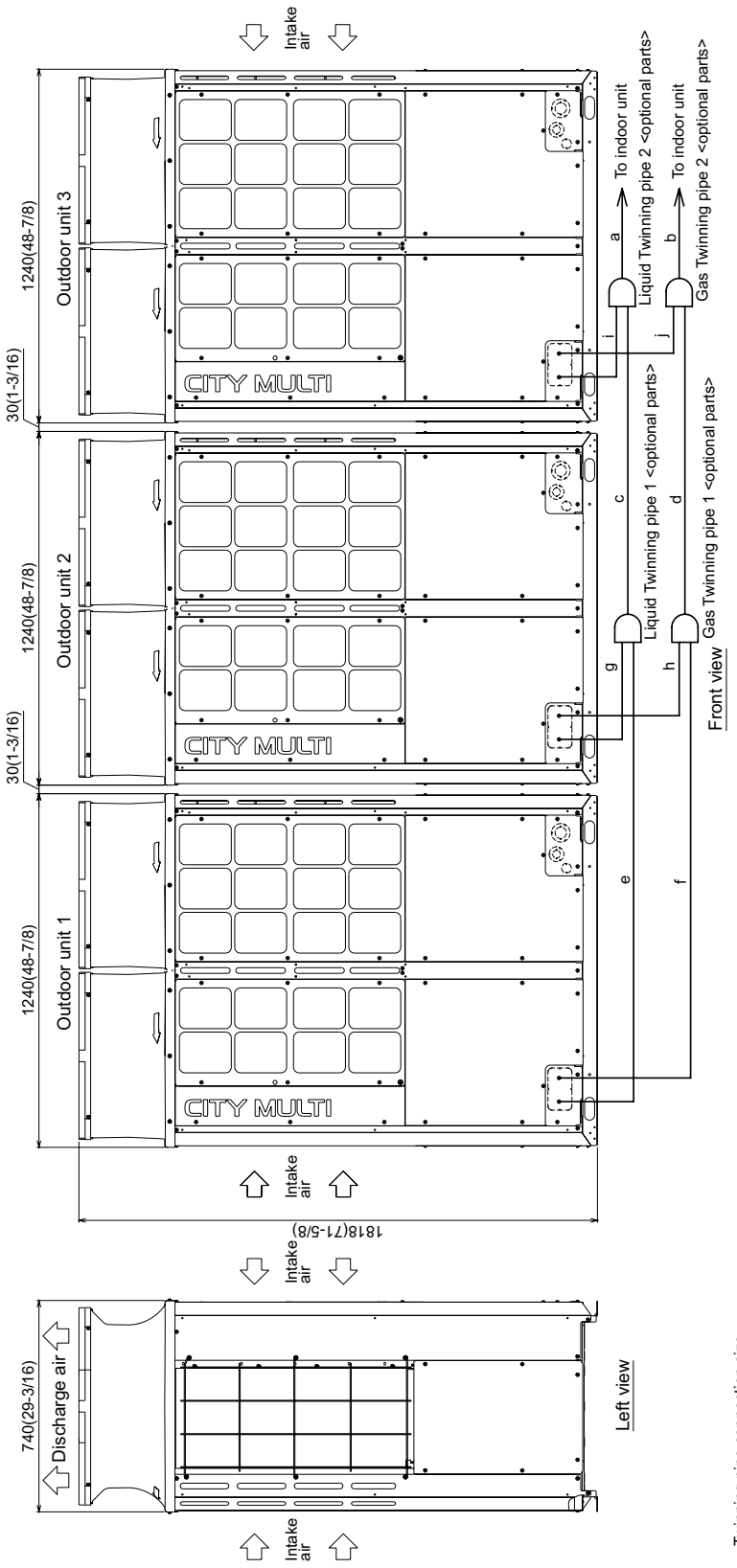
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# OUTDOOR UNIT: PUHY-EP336TSNU-A(-BS) – DIMENSIONS

PUHY-EP336, 360, 384, 408, 432TSNU-A(-BS)

Unit: mm (in.)




Twinning pipe connection size

| Package unit name | | | PUHY-EP336TSNU-A(-BS) | PUHY-EP360TSNU-A(-BS) | PUHY-EP384TSNU-A(-BS) | PUHY-EP408TSNU-A(-BS) | PUHY-EP432TSNU-A(-BS) |
|---|---|---|---|---|---|---|---|
| Component unit name | Outdoor unit 1 | | PUHY-EP120TNU-A(-BS) | PUHY-EP144TNU-A(-BS) | PUHY-EP144TNU-A(-BS) | PUHY-EP144TNU-A(-BS) | PUHY-EP144TNU-A(-BS) |
| | Outdoor unit 2 | | PUHY-EP120TNU-A(-BS) | PUHY-EP120TNU-A(-BS) | PUHY-EP144TNU-A(-BS) | PUHY-EP144TNU-A(-BS) | PUHY-EP144TNU-A(-BS) |
| | Outdoor unit 3 | | PUHY-EP96TNU-A(-BS) | PUHY-EP120TNU-A(-BS) | PUHY-EP120TNU-A(-BS) | PUHY-EP120TNU-A(-BS) | PUHY-EP144TNU-A(-BS) |
| Outdoor Twinning Kit(optional parts) | | | CMY-Y300CBK2 | | | | |
| Indoor unit~Twinning pipe 2 | Liquid | a | ø19.05(3/4) | | | | |
| | Gas | b | ø41.28(1-5/8) | | | | |
| Twinning pipe 1~Twinning pipe 2 | Liquid | c | ø19.05(3/4) | | | | |
| | Gas | d | ø34.93(1-3/8) | | | | |

| Twinning pipe~Outdoor unit | Unit model | Liquid | Gas |
|---|---|---|---|
| | | e or g or i | f or h or j |
| | EP96 | ø9.52(3/8) | ø22.2(7/8) |
| | EP120 | ø12.7(1/2) | ø28.58(1-1/8) |
| | EP144 | ø12.7(1/2) | ø28.58(1-1/8) |

Note 1. Connect the pipes as shown in the figure above. Refer to the table above for the pipe size.
2. Twinning pipes should not be tilted more than 15 degrees from the horizontal plane.
Be sure to see the Installation Manual for details of Twinning pipe installation.
3. The pipe section before the Twinning pipe (section "a" and "b" in the figure) must have at least 500mm(19-11/16) of straight section (*including the straight pipe that is supplied with the Twinning pipe).
4. Only use the Twinning pipe by Mitsubishi (optional parts).

NOTES:
SEACOAST PROTECTION
Anti-corrosion Protection: A coating treatment is applied to condenser coil for protection from air contaminants.
Standard: Salt Spray Test Method - no unusual rust development to 480 hours.
Sea Coast (BS): Salt Spray Test Method (JRA 9002) - no unusual rust development to 960 hours.

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# MODULE 1: PUHY-EP120TNU-A(-BS) – DIMENSIONS

## PUHY-EP96, 120, 144TNU-A(-BS)

Unit: mm (in.)

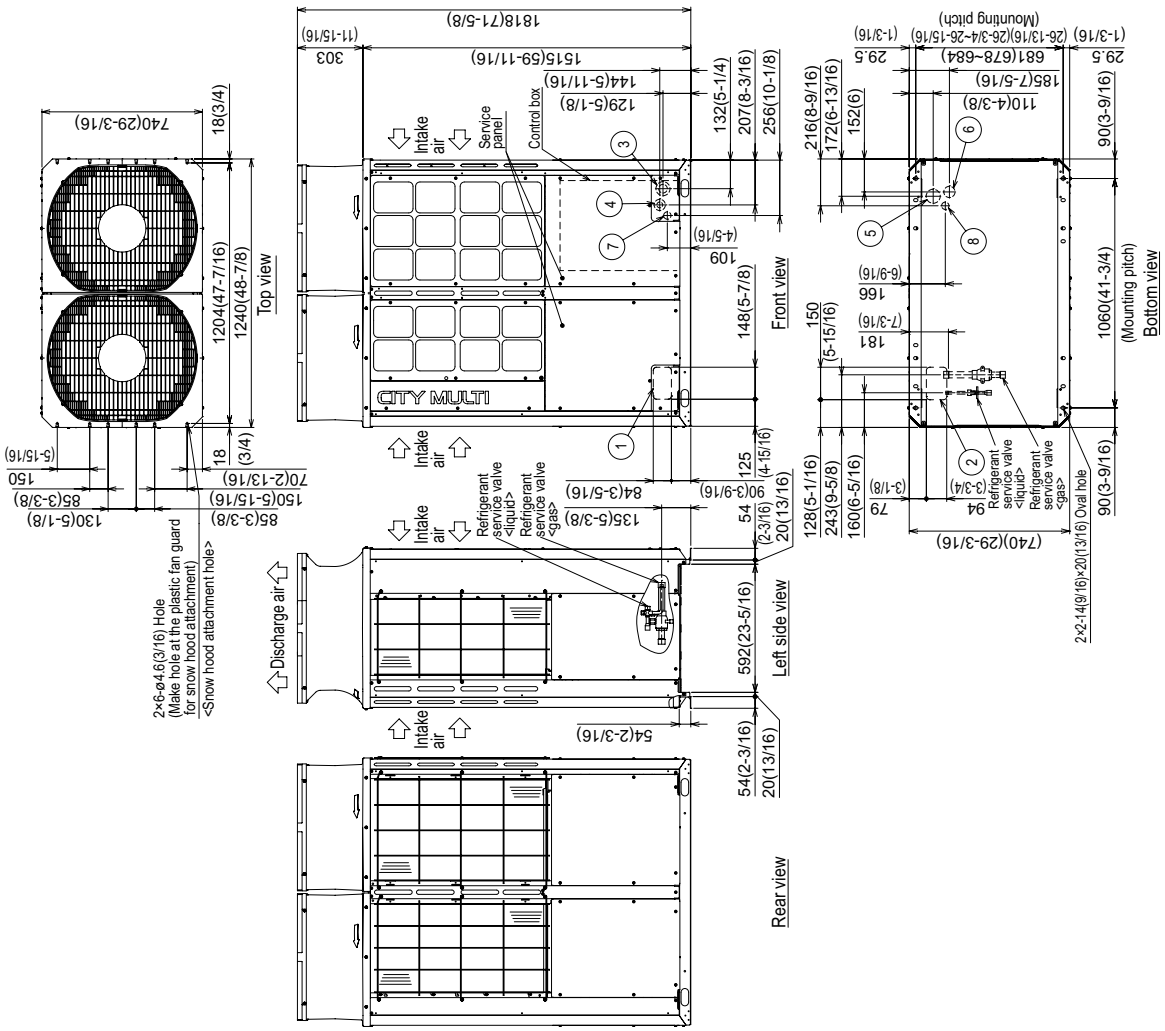
Note 1. At brazing of pipes, wrap the refrigerant service valve with wet cloth and keep the temperature of refrigerant service valve under 120°C(248°F).

Connecting pipe specifications

| Model | Diameter | | | |
|---|---|---|---|---|
| | Refrigerant pipe | | Service valve | |
| | Liquid | Gas | Liquid | Gas |
| EP96 | ø9.52(3/8) Brazed (ø12.7(1/2) Brazed)*1, *3 | ø22.2(7/8) Brazed*1, *2 | ø12.7(1/2) | ø28.58(1-1/8) |
| EP120 | ø9.52(3/8) Brazed (ø12.7(1/2) Brazed)*1, *2, *4 | | | |
| EP144 | ø12.7(1/2) Brazed | ø28.58(1-1/8) Brazed | | |

*1 Connect the refrigerant pipe to the service valve according to the Installation Manual.
*2 Indicates dimensions and connection specifications in the case the unit is used in combination with other outdoor units.
*3 Furthest piping length (OU from IU)≥90m
*4 Furthest piping length (OU from IU)≥40m

| NO. | Usage | | Specifications |
|---|---|---|---|
| ① | For pipes | Front through hole | 148(5-7/8) × 84(3-5/16) Knockout hole |
| ② | | Bottom through hole | 150(5-15/16) × 94(3-3/4) Knockout hole |
| ③ | For wires | Front through hole | ø62.7(2-1/2) or ø34.5(1-3/8) Knockout hole |
| ④ | | Front through hole | ø43.7(1-3/4) or ø22.2(7/8) Knockout hole |
| ⑤ | | Bottom through hole | ø65(2-9/16) Knockout hole |
| ⑥ | | Bottom through hole | ø52(2-1/16) Knockout hole |
| ⑦ | For transmission cables | Front through hole | ø34(1-3/8) Knockout hole |
| ⑧ | | Bottom through hole | ø34(1-3/8) Knockout hole |




NOTES:
SEACOAST PROTECTION
Anti-corrosion Protection: A coating treatment is applied to condenser coil for protection from air contaminants.
Standard: Salt Spray Test Method - no unusual rust development to 480 hours.
Sea Coast (BS): Salt Spray Test Method (JRA 9002) - no unusual rust development to 960 hours.

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# MODULE 2: PUHY-EP120TNU-A(-BS) – DIMENSIONS

## PUHY-EP96, 120, 144TNU-A(-BS)

Unit: mm (in.)

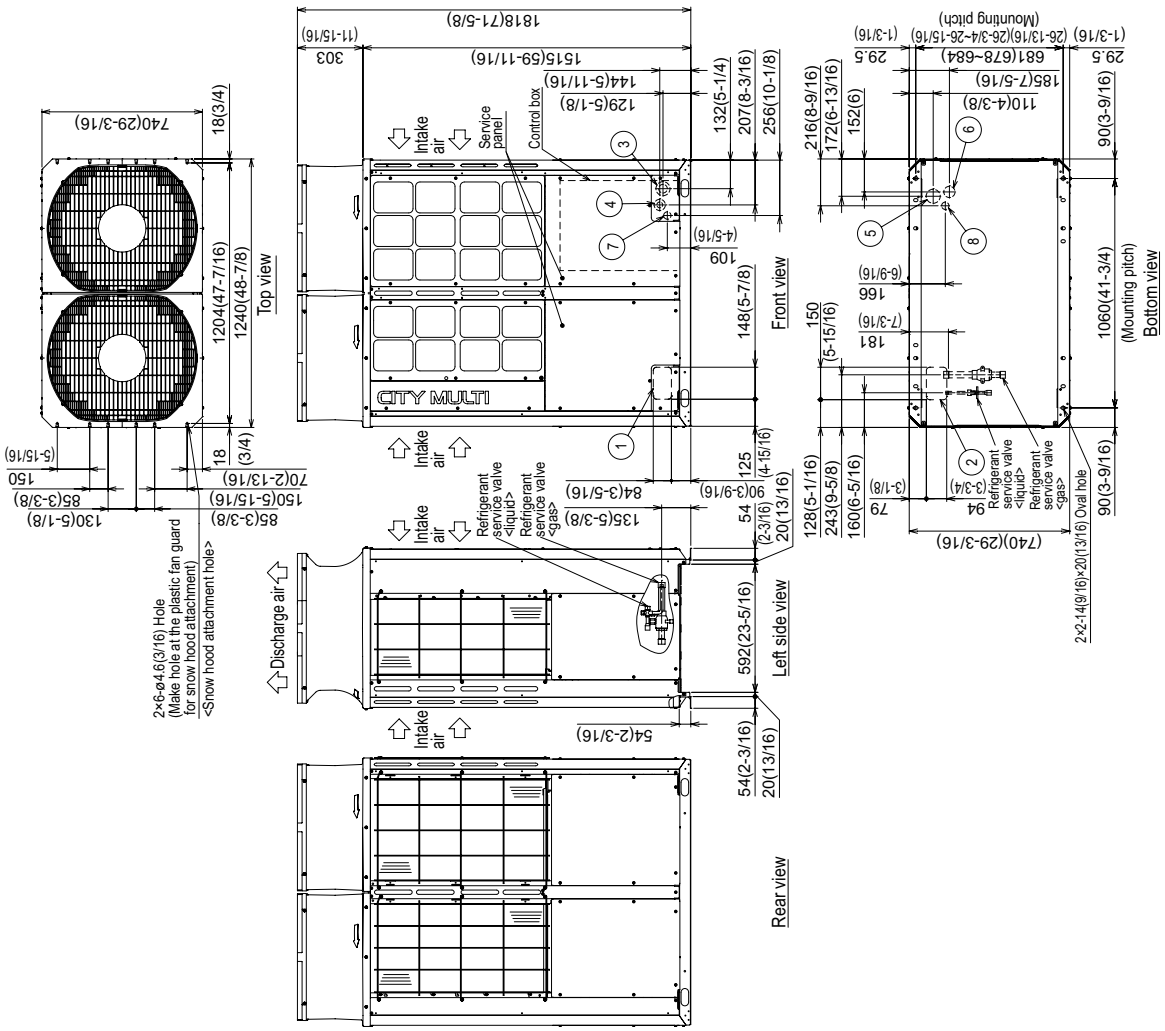
Note 1. At brazing of pipes, wrap the refrigerant service valve with wet cloth and keep the temperature of refrigerant service valve under 120°C(248°F).

Connecting pipe specifications

| Model | Diameter | | | |
|---|---|---|---|---|
| | Refrigerant pipe | | Service valve | |
| | Liquid | Gas | Liquid | Gas |
| EP96 | ø9.52(3/8) Brazed (ø12.7(1/2) Brazed)*1, *3 | ø22.2(7/8) Brazed*1, *2 | ø12.7(1/2) | ø28.58(1-1/8) |
| EP120 | ø9.52(3/8) Brazed (ø12.7(1/2) Brazed)*1, *2, *4 | | | |
| EP144 | ø12.7(1/2) Brazed | ø28.58(1-1/8) Brazed | | |

*1 Connect the refrigerant pipe to the service valve according to the Installation Manual.
*2 Indicates dimensions and connection specifications in the case the unit is used in combination with other outdoor units.
*3 Furthest piping length (OU from IU)≥90m
*4 Furthest piping length (OU from IU)≥40m

| NO. | Usage | | Specifications |
|---|---|---|---|
| ① | For pipes | Front through hole | 148(5-7/8) × 84(3-5/16) Knockout hole |
| ② | | Bottom through hole | 150(5-15/16) × 94(3-3/4) Knockout hole |
| ③ | For wires | Front through hole | ø62.7(2-1/2) or ø34.5(1-3/8) Knockout hole |
| ④ | | Front through hole | ø43.7(1-3/4) or ø22.2(7/8) Knockout hole |
| ⑤ | | Bottom through hole | ø65(2-9/16) Knockout hole |
| ⑥ | | Bottom through hole | ø52(2-1/16) Knockout hole |
| ⑦ | For transmission cables | Front through hole | ø34(1-3/8) Knockout hole |
| ⑧ | | Bottom through hole | ø34(1-3/8) Knockout hole |




NOTES:
SEACOAST PROTECTION
Anti-corrosion Protection: A coating treatment is applied to condenser coil for protection from air contaminants.
Standard: Salt Spray Test Method - no unusual rust development to 480 hours.
Sea Coast (BS): Salt Spray Test Method (JRA 9002) - no unusual rust development to 960 hours.

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# MODULE 3: PUHY-EP96TNU-A(-BS) – DIMENSIONS

## PUHY-EP96, 120, 144TNU-A(-BS)

Unit: mm (in.)

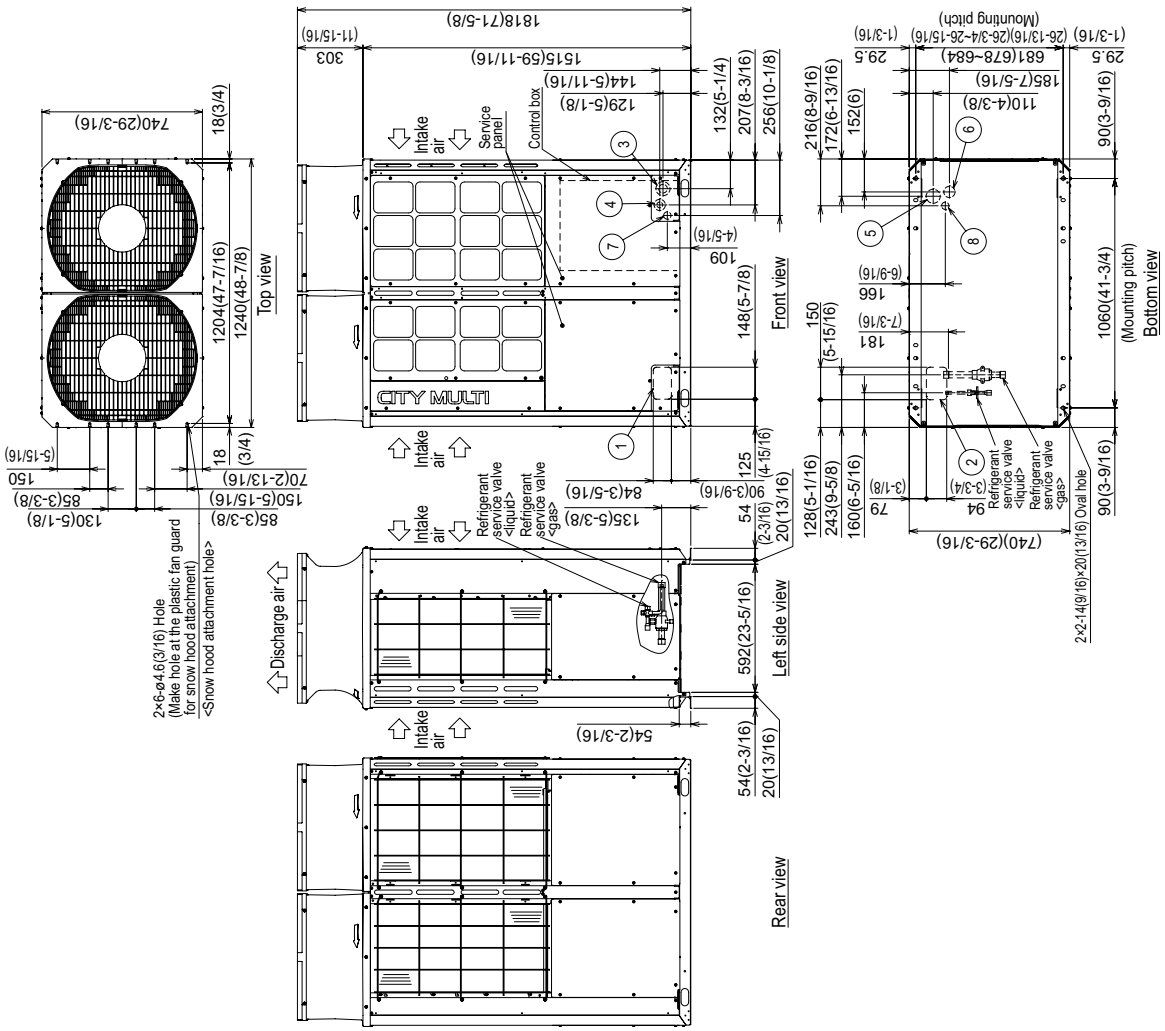
Note 1. At brazing of pipes, wrap the refrigerant service valve with wet cloth and keep the temperature of refrigerant service valve under 120°C(248°F).

Connecting pipe specifications

| Model | Diameter | | | |
|---|---|---|---|---|
| | Refrigerant pipe | | Service valve | |
| | Liquid | Gas | Liquid | Gas |
| EP96 | ø9.52(3/8) Brazed (ø12.7(1/2) Brazed)*1, *3 | ø22.2(7/8) Brazed*1, *2 | ø12.7(1/2) | ø28.58(1-1/8) |
| EP120 | ø9.52(3/8) Brazed (ø12.7(1/2) Brazed)*1, *2, *4 | | | |
| EP144 | ø12.7(1/2) Brazed | ø28.58(1-1/8) Brazed | | |

*1 Connect the refrigerant pipe to the service valve according to the Installation Manual.
*2 Indicates dimensions and connection specifications in the case the unit is used in combination with other outdoor units.
*3 Furthest piping length (OU from IU)≥90m
*4 Furthest piping length (OU from IU)≥40m

| NO. | Usage | | Specifications |
|---|---|---|---|
| ① | For pipes | Front through hole | 148(5-7/8) × 84(3-5/16) Knockout hole |
| ② | | Bottom through hole | 150(5-15/16) × 94(3-3/4) Knockout hole |
| ③ | For wires | Front through hole | ø62.7(2-1/2) or ø34.5(1-3/8) Knockout hole |
| ④ | | Front through hole | ø43.7(1-3/4) or ø22.2(7/8) Knockout hole |
| ⑤ | | Bottom through hole | ø65(2-9/16) Knockout hole |
| ⑥ | | Bottom through hole | ø52(2-1/16) Knockout hole |
| ⑦ | For transmission cables | Front through hole | ø34(1-3/8) Knockout hole |
| ⑧ | | Bottom through hole | ø34(1-3/8) Knockout hole |




NOTES:
SEACOAST PROTECTION
Anti-corrosion Protection: A coating treatment is applied to condenser coil for protection from air contaminants.
Standard: Salt Spray Test Method - no unusual rust development to 480 hours.
Sea Coast (BS): Salt Spray Test Method (JRA 9002) - no unusual rust development to 960 hours.

Specifications are subject to change without notice.

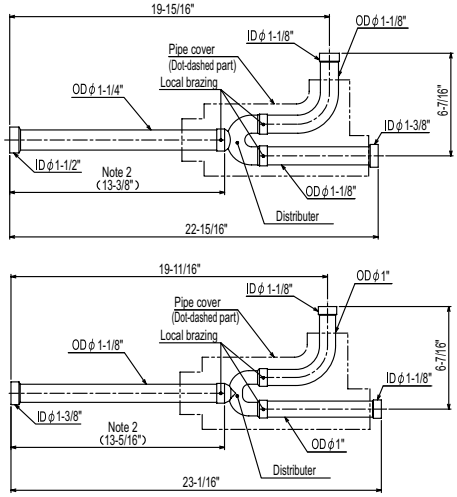
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# TWINNING KIT: CMY-Y300CBK2 – DIMENSIONS

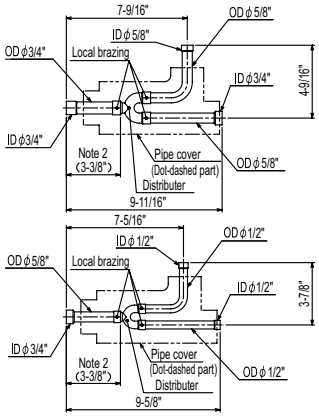
## CMY-Y300CBK2

in.

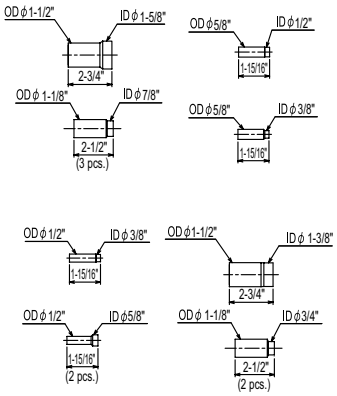
### For Gas pipe:




### For Liquid pipe:

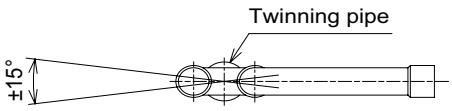



### <Reducer(Accessory)>




ID: Inner Diameter OD: Outer Diameter

Note 1. Reference the attitude angle of the twinning pipe below the fig.




The angle of the twinning pipe is within ±15° against the horizontal plane.

2. Use the attached pipe to braze the port-opening of the twinning pipe.
3. Pipe diameter is indicated by inside diameter.
4. Only use the Twinning pipe by Mitsubishi (optional parts) .


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