

TPKA0A0181HA70A & TRUYA0181KA70(N/B)A
18,000 BTU/H WALL-MOUNTED INDOOR UNIT
18,000 BTU/H COOLING ONLY OUTDOOR



Job Name:

System Reference:

Date:



Indoor Unit.....TPKA0A0181HA70A

Outdoor Unit

☐ Standard Model.....TRUYA0181KA70NA

☐ Seacoast Model.....TRUYA0181KA70BA



INDOOR UNIT FEATURES

- Sleek, compact design
- Simple installation
- Vane setting for air flow direction control
- Auto fan speed mode
- Ideal for spaces such as server rooms, daycare centers, classrooms, churches, small offices, and more
- Multiple control options available:
 - kumo cloud® smart device app for remote access
 - Third-party interface options
 - Wired or wireless controllers

OUTDOOR UNIT FEATURES

- Variable speed INVERTER-driven compressor
- Power receiver pre-charged with refrigerant volume for piping length up to 70 ft
- Low ambient cooling down to -40°F providing 100% capacity (with wind baffles)
- 24-hour continuous operation (cooling mode)
- High pressure protection
- Fast restart
- Superior energy and operational efficiency

SPECIFICATIONS: TPKA0A0181HA70A & TRUYA0181KA70(N/B)A

Cooling at 95°F ¹	Maximum Capacity	BTU/H	18,000
	Rated Capacity	BTU/H	18,000
	Minimum Capacity	BTU/H	8,000
	Maximum Power Input	W	1,820
	Rated Power Input	W	1,820
	Moisture Removal	Pints/h	5.2
	Sensible Heat Factor		0.68
	Power Factor	%	95.3/95.3
Efficiency	SEER		18.5
	EER ¹		9.9
	ENERGY STAR® Certified		No
Electrical	Voltage, Phase, Frequency		208/230, 1, 60
	Guaranteed Voltage Range	V AC	198 - 253
	Voltage: Indoor - Outdoor, S1-S2	V AC	208/230
	Voltage: Indoor - Outdoor, S2-S3	V DC	24
	Short-circuit Current Rating [SCCR]	kA	5
	Recommended Fuse/Breaker Size (Outdoor)	A	15
	Recommended Wire Size [Indoor - Outdoor]	AWG	14
	Power Supply		Indoor unit is powered by the outdoor unit
Indoor Unit	MCA	A	1.0
	Fan Motor Full Load Amperage	A	0.33
	Fan Motor Output	W	30
	Fan Motor Type		DC Motor
	Airflow Rate at Cooling, Dry	CFM	320–370–425
	Airflow Rate at Cooling, Wet	CFM	290–335–380
	Sound Pressure Level [Cooling]	dB[A]	36–40–43
	Drain Pipe Size	In. [mm]	5/8 [16]
	Coating on Heat Exchanger		—
	External Finish Color		White Munsell 1.0Y 9.2/0.2
	Unit Dimensions	W x D x H: In. [mm]	35-3/8 x 9-13/16 x 11-5/8 [898 x 249 x 295]
	Package Dimensions	W x D x H: In. [mm]	39-3/8 x 15-3/4 x 13-3/8 [1000 x 400 x 340]
	Unit Weight	Lbs. [kg]	29 [13]
Indoor Unit Operating Temperature Range	Cooling Intake Air Temp [Maximum / Minimum]*	°F	90 DB, 72 WB / 66 DB, 61 WB
	Heating Intake Air Temp [Maximum / Minimum]	°F	77 DB / 59 DB
Outdoor Unit	MCA	A	11.0
	MOCP	A	28
	Fan Motor Full Load Amperage	A	0.5
	Fan Motor Output	W	46
	Airflow Rate	CFM	1590
	Refrigerant Control		LEV
	Defrost Method		Reverse Cycle
	Coating on Heat Exchanger		Blue Fin Coating (BS Model only)
	Sound Pressure Level, Cooling ¹	dB(A)	44
	Compressor Type		INVERTER-driven twin rotary
	Compressor Model		SNB130FQCMC-L1
	Compressor Rated Load Amps	A	7
	Compressor Locked Rotor Amps	A	12.0
	Compressor Oil Type // Charge	oz.	FV50S // 16
	External Finish Color		Ivory Munsell 3Y 7.8/1.1
	Base Pan Heater		N/A
	Unit Dimensions	W x D x H: In. [mm]	31-13/16 (2+7/16) x 11-13/16 x 24-13/16 [809 (+62) x 300 x 630]
	Package Dimensions	W x D x H: In. [mm]	37-1/16 x 16-3/16 x 27-7/16 [941 x 411 x 697]
	Unit Weight	Lbs. [kg]	99 [44]
	Package Weight	Lbs. [kg]	111 [50]
Outdoor Unit Operating Temperature Range	Cooling Air Temp [Maximum / Minimum]*	°F	115 DB / -40 DB
Refrigerant	Type		R410A
	Charge	Lbs, oz	4, 14.0
	Chargeless Piping Length	Ft. [m]	70.0 [21.0]
	Additional Refrigerant Charge Per Additional Piping Length	oz./Ft. [g/m]	0.1 [10]

NOTES:

AHRI Rated Conditions

(Rated data is determined at a fixed compressor speed) ¹Cooling (Indoor // Outdoor) °F 80 DB, 67 WB // 95 DB, 75 WB

*Outdoor Unit Operating Temperature Range (Cooling Air Temp (Maximum / Minimum)):

- Wind baffles required to operate below 23°F DB in cooling mode.
- Cooling-only system with advanced wind baffle: -40°F - 115°F.
- Refer to wind baffle documentation for further information.

**Outdoor Unit Operating Temperature Range (Cooling Thermal Lock-out / Re-start Temperatures; Heating Thermal Lock-out / Re-start Temperatures):

- System cuts out in heating mode to avoid thermistor error and automatically restarts at these temperatures.

SEACOAST PROTECTION (TRU*A0*****BA MODELS)

- External Outer Panel: Phosphate coating + Acrylic-Enamel coating
- Fan Motor Support: Epoxy resin coating (at edge face)
- Separator Assembly Valve Bed: Epoxy resin coating (at edge face)
- Blue Fin treatment is an anti-corrosion treatment that is applied to the condenser coil to protect it against airborne contaminants.

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Piping	Gas Pipe Size O.D. [Flared]	In.[mm]	1/2 [12.7]
	Liquid Pipe Size O.D. [Flared]	In.[mm]	1/4 [6.35]
	Maximum Piping Length	Ft. [m]	165 [50]
	Maximum Height Difference	Ft. [m]	100 [30]
	Maximum Number of Bends		15

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INDOOR UNIT ACCESSORIES: TPKA0A0181HA70A

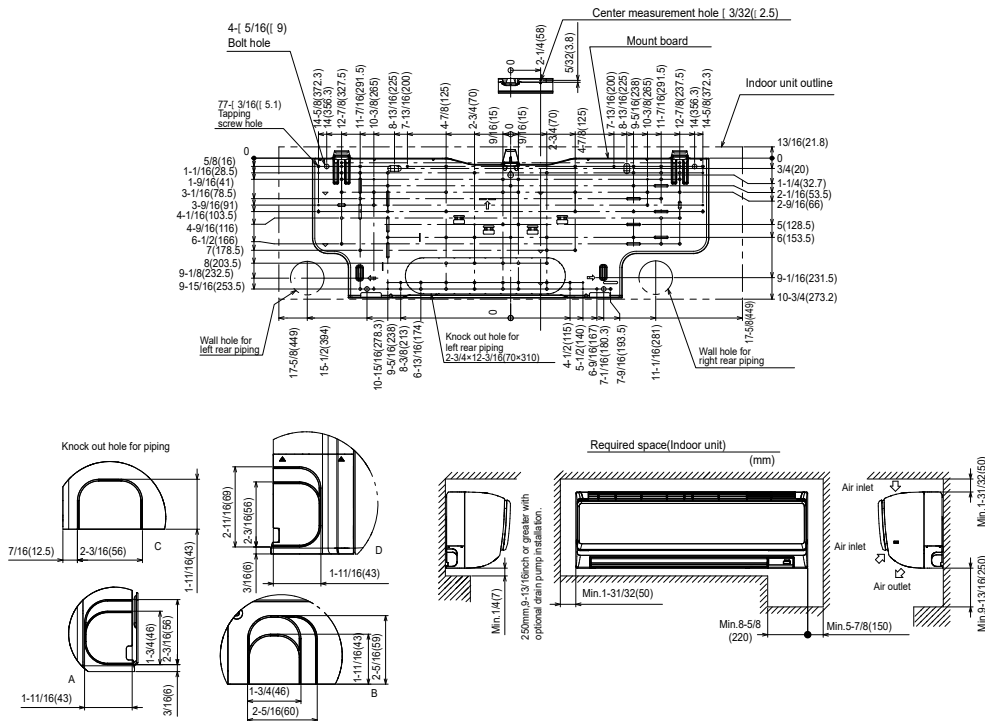
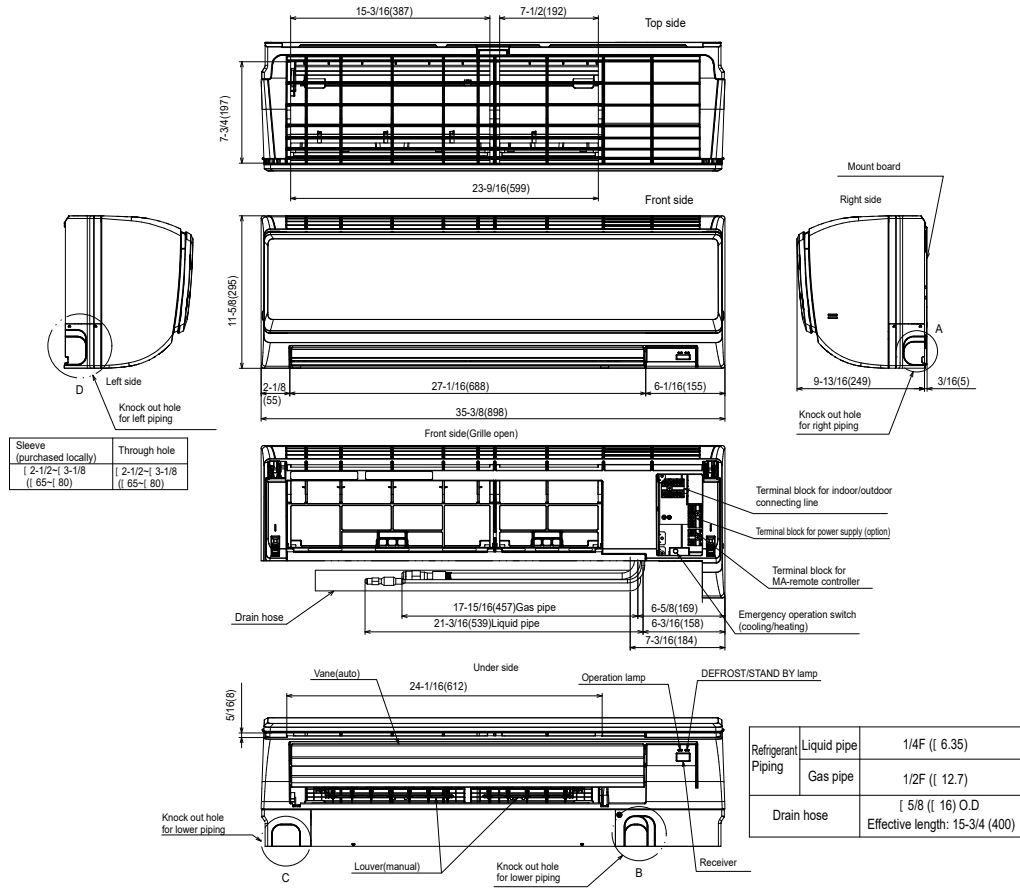
Control Interface	3-Pin Connector	☐ PAC-715AD
	BACnet® and Modbus® Interface	☐ PAC-UKPRC001-CN-1
	IT Extender	☐ PAC-WHS01IE-E
	kumo station® for kumo cloud®	☐ TAC-WHS01HC-E
	Lockdown bracket for remote controller	☐ RCMKP1CB
	Thermostat Interface	☐ PAC-US444CN-1
	USNAP Adapter	☐ PAC-WHS01UP-E
	Wireless Interface for kumo cloud®	☐ PAC-USWHS002-WF-2
Remote Sensor	Flush Mount Temperature Sensor	☐ PAC-USSEN001-FM-1
	Remote Temperature Sensor	☐ PAC-SE41TS-E
	Wireless temperature and humidity sensor for kumo cloud®	☐ PAC-USWHS003-TH-1
Wired Remote Controller	Deluxe Wired MA Remote Controller†	☐ TAR-40MAAU
	Simple MA Remote Controller†	☐ TAC-YT53CRAU-J
	Touch MA Controller†	☐ TAR-CT01MAU-SB
Wireless Remote Controller	kumo touch™ RedLINK™ Wireless Controller	☐ MHK2
	Wireless MA Controller	☐ PAR-SR32MA-E
	Wireless MA Remote Controller	☐ TAR-FL32MA-E
Condensate	Blue Diamond (Advanced) Mini Condensate Pump w/ Reservoir & Sensor (208/230V) [recommended]	☐ X87-721
	Blue Diamond (MicroBlue) Mini Condensate Pump (110/208/230V) up to 18,000 BTU/H	☐ X85-003
	Blue Diamond Sensor Extension Cable — 15 Ft.	☐ C13-103
	Drain Pan Level Sensor/Control	☐ SS610E
	Fascia Kit for MicroBlue Pump, mounts the MicroBlue and sensor directly beneath indoor unit	☐ T18-016
	Sauermann Condensate Pump	☐ SI30-230
Disconnect Switch	(30A/600V/UL) [fits 2" X 4" utility box] - Black	☐ TAZ-MS303
	(30A/600V/UL) [fits 2" X 4" utility box] - White	☐ TAZ-MS303W
Lineset	100' x 1/4" x 100' / 1/2" Lineset (Twin-Tube Insulation)	☐ MLS141212T-100
	15' x 1/4" x 15' / 1/2" Lineset (Twin-Tube Insulation)	☐ MLS141212T-15
	30' x 1/4" x 30' / 1/2" Lineset (Twin-Tube Insulation)	☐ MLS141212T-30
	50' x 1/4" x 50' / 1/2" Lineset (Twin-Tube Insulation)	☐ MLS141212T-50
	65' x 1/4" x 65' / 1/2" Lineset (Twin-Tube Insulation)	☐ MLS141212T-65

OUTDOOR UNIT ACCESSORIES: TRUYA0181KA70(N/B)A

Air Outlet Guide	Air Outlet Guide	☐ PAC-ADG007AA-E
Centralized Drain Pan	Centralized Drain Pan	☐ PAC-SG63DP-E
	Drain Pan	☐ PAC-SG64DP-E
Control/Service Tool	Control/Service Tool	☐ PAC-SK52ST
	M- & P-Series Maintenance Tool Cable Set	☐ M21EC0397
	USB/UART Conversion Cable (Required for all laptop connection)	☐ M21EC1397
Drain Socket	Drain Socket	☐ MAC-871DS
Hail Guards	Hail Guard	☐ HG-A5
M-NET Converter	M-NET Converter	☐ PAC-SJ96MA-E
Mini-Split Wire	14 Gauge, 4 wire MiniSplit Cable—250 ft. roll	☐ S144-250
	14 Gauge, 4 wire MiniSplit Cable—50 ft. roll	☐ S144-50
	16 Gauge, 4 wire MiniSplit Cable—250 ft. roll	☐ S164-250
	16 Gauge, 4 wire MiniSplit Cable—50 ft. roll	☐ S164-50
Mounting Pad	Condensing Unit Mounting Pad: 16" x 36" x 3"	☐ ULTRILITE1
Stand	18" Single Fan Stand	☐ QSMS1801M
	24" Single Fan Stand	☐ QSMS2401M
	Condenser Wall Bracket	☐ QSWB2000M-1
	Condenser Wall Bracket -Stainless Steel Finish	☐ QSWBSS
	Outdoor Unit Stand — 12" High	☐ QSMS1201M
Wind Baffle	Front Wind Baffle	☐ WB-PA4
	Rear Wind Baffle	☐ WB-RE4
	Side Advanced Wind Baffle	☐ WB-SD4

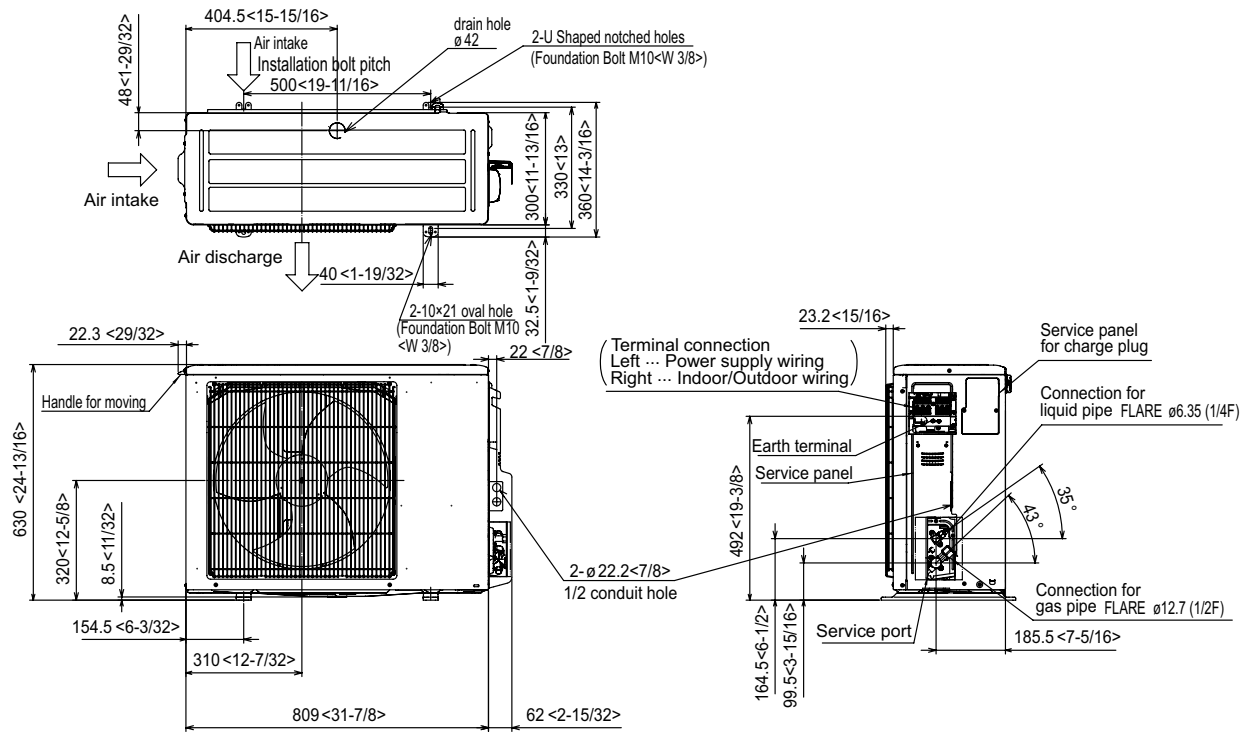
INDOOR UNIT DIMENSIONS: TPKA0A0181HA70A

Unit: inch (mm)

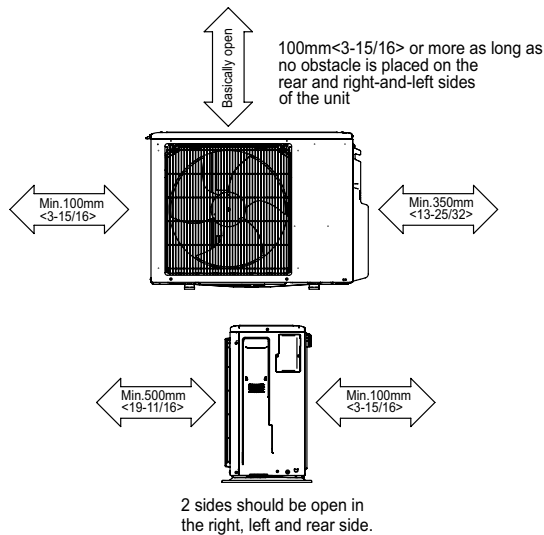


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Unit: mm<in>



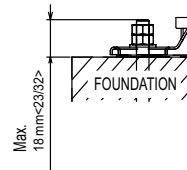
Free space around the outdoor unit (basic example)



FOUNDATION BOLTS

Please secure the unit firmly with 4 foundation (M10<W3/8>) bolts. (Bolts, washers and nut must be purchased locally).

<Foundation bolt height>



PIPING-WIRING DIRECTION

Piping and wiring connection can be made from the rear direction only.