

**TPEADA0181AA70A & TRUZA0181KA70(N/B)A
MID STATIC HORIZONTAL-DUCTED INDOOR UNIT
18,000 BTU/H HEAT PUMP UNIVERSAL OUTDOOR**



Job Name:

System Reference:

Date:



Indoor Unit.....TPEADA0181AA70A

Outdoor Unit

☐ Standard Model.....TRUZA0181KA70NA

☐ Seacoast Model.....TRUZA0181KA70BA

INDOOR UNIT FEATURES

- Unobtrusive ceiling-concealed design for short-run ductwork
- Wide ranging external static pressure (0.14-0.60 in. WG)
- Built-in condensate lift mechanism (up to 27-9/16")
- Auto fan speed mode
- Optional FB Series filter boxes for easy access and service
- Ideal for residential homes, retail shopping centers, larger classrooms, office complexes, conference rooms, ballrooms, fitness centers, and more
- Multiple control options available:
 - kumo cloud® smart device app for remote access
 - Third-party interface options
 - Wired or wireless controllers

OUTDOOR UNIT FEATURES

- Variable speed INVERTER-driven compressor
- Power receiver pre-charged with refrigerant volume for piping length up to 70 ft
- Low ambient cooling down to 0°F providing 100% capacity
- 24-hour continuous operation (cooling mode)
- High pressure protection
- Fast restart
- Superior energy and operational efficiency

SPECIFICATIONS: TPEADA0181AA70A & TRUZA0181KA70(N/B)A

Cooling at 95°F ¹	Maximum Capacity	BTU/H	18,000
	Rated Capacity	BTU/H	18,000
	Minimum Capacity	BTU/H	8,000
	Maximum Power Input	W	1,660
	Rated Power Input	W	1,660
	Moisture Removal	Pints/h	3.7
	Sensible Heat Factor		0.77
Heating at 47°F ²	Power Factor	%	91.4/91.4
	Maximum Capacity	BTU/H	22,000
	Rated Capacity	BTU/H	19,000
	Minimum Capacity	BTU/H	7,900
	Maximum Power Input	W	1,750
	Rated Power Input	W	1,400
Heating at 17°F ³	Power Factor	%	92.0/92.0
	Maximum Capacity	BTU/H	13,500
	Rated Capacity	BTU/H	11,000
	Maximum Power Input	W	1,440
Efficiency	Rated Power Input	W	1,350
	SEER		19.9
	EER ¹		10.8
	HSPF [IV]		10.2
	COP at 47°F ²		3.97
	COP at 17°F at Maximum Capacity ³		2.75
Electrical	ENERGY STAR® Certified		No
	Voltage, Phase, Frequency		208/230, 1, 60
	Guaranteed Voltage Range	V AC	198 - 253
	Voltage: Indoor - Outdoor, S1-S2	V AC	208/230
	Voltage: Indoor - Outdoor, S2-S3	V DC	24
	Short-circuit Current Rating [SCCR]	kA	5
	Recommended Fuse/Breaker Size (Outdoor)	A	15
	Recommended Wire Size [Indoor - Outdoor]	AWG	14
Indoor Unit	Power Supply		Indoor unit is powered by the outdoor unit
	MCA	A	1.69
	Fan Motor Full Load Amperage	A	1.35
	Fan Motor Output	W	85
	Fan Motor Type		DC Motor
	Airflow Rate at Cooling, Dry	CFM	424–512–600
	Airflow Rate at Cooling, Wet	CFM	382–461–540
	Airflow Rate at Heating, Dry	CFM	424–512–600
	Sound Pressure Level [Cooling]	dB[A]	30–33–37
	Sound Pressure Level [Heating]	dB[A]	30–33–37
	External Static Pressure	in.WG	0.14–0.2–0.28–0.4–0.6
	Drain Pipe Size	In. [mm]	1-1/4 [32]
	Condensate Lift Mechanism, Maximum Distance	In. [mm]	27-9/16 [700]
	Coating on Heat Exchanger		—
	External Finish Color		Galvanized
	Unit Dimensions	W x D x H: In. [mm]	35-7/16 x 28-7/8 x 9-7/8 [900 x 732 x 250]
	Package Dimensions	W x D x H: In. [mm]	45-5/16 x 34-11/16 x 13-7/16 [1150 x 880 x 341]
	Unit Weight	Lbs. [kg]	62 [28]
	Package Weight	Lbs. [kg]	71 [32]
Indoor Unit Operating Temperature Range	Cooling Intake Air Temp [Maximum / Minimum]*	°F	90 DB, 72 WB / 66 DB, 61 WB
	Heating Intake Air Temp [Maximum / Minimum]	°F	77 DB / 59 DB

NOTES:

AHRI Rated Conditions

(Rated data is determined at a fixed compressor speed)

¹Cooling (Indoor // Outdoor)

²Heating at 47°F (Indoor // Outdoor)

³Heating at 17°F (Indoor // Outdoor)

°F 80 DB, 67 WB // 95 DB, 75 WB

°F 70 DB, 60 WB // 47 DB, 43 WB

°F 70 DB, 60 WB // 17 DB, 15 WB

Conditions

⁴Heating at 5°F (Indoor // Outdoor)

⁵Heating at -4°F (Indoor // Outdoor)

⁶Heating at -5°F (Indoor // Outdoor)

⁷Heating at -13°F (Indoor // Outdoor)

°F 70 DB, 60 WB // 5 DB, 4 WB

°F 70 DB, 60 WB // -4 DB, -5 WB

°F 70 DB, 60 WB // -5 DB, -6 WB

°F 70 DB, 60 WB // -13 DB, -14 WB

*Outdoor Unit Operating Temperature Range (Cooling Air Temp (Maximum / Minimum)):

• Wind baffles required to operate below 23°F DB in cooling mode.

• Heat pump system with wind baffle: 0°F - 115°F.

• Refer to wind baffle documentation for further information.

**Outdoor Unit Operating Temperature Range (Cooling Thermal Lock-out / Re-start Temperatures; Heating Thermal Lock-out / Re-start Temperatures):

• System cuts out in heating mode to avoid thermistor error and automatically restarts at these temperatures.

SEACOAST PROTECTION (TRU*A0*****BA MODELS)

• External Outer Panel: Phosphate coating + Acrylic-Enamel coating

• Fan Motor Support: Epoxy resin coating (at edge face)

• Separator Assembly Valve Bed: Epoxy resin coating (at edge face)

• Blue Fin treatment is an anti-corrosion treatment that is applied to the condenser coil to protect it against airborne contaminants.

SPECIFICATIONS: TPEADA0181AA70A & TRUZA0181KA70(N/B)A

Outdoor Unit	MCA	A	11.0
	MOCP	A	28
	Fan Motor Full Load Amperage	A	0.5
	Fan Motor Output	W	46
	Airflow Rate	CFM	1590/1590
	Refrigerant Control		LEV
	Defrost Method		Reverse Cycle
	Coating on Heat Exchanger		Blue Fin Coating (BS Model only)
	Sound Pressure Level, Cooling ¹	dB(A)	44
	Sound Pressure Level, Heating ²	dB(A)	46
	Compressor Type		INVERTER-driven twin rotary
	Compressor Model		SNB130FQCMC-L1
	Compressor Rated Load Amps	A	7
	Compressor Locked Rotor Amps	A	12.0
	Compressor Oil Type // Charge	oz.	FV50S // 16
	External Finish Color		Ivory Munsell 3Y 7.8/1.1
	Base Pan Heater		N/A
	Unit Dimensions	W x D x H: In. [mm]	31-13/16 (2+7/16) x 11-13/16 x 24-13/16 [809 (+62) x 300 x 630]
	Package Dimensions	W x D x H: In. [mm]	37-1/16 x 16-3/16 x 27-7/16 [941 x 411 x 697]
	Unit Weight	Lbs. [kg]	100 [45]
Outdoor Unit Operating Temperature Range	Cooling Air Temp [Maximum / Minimum]*	°F	115 DB / 0 DB
	Heating Air Temp [Maximum / Minimum]	°F	70 DB, 59 WB / 12 DB, 14 WB
	Heating Thermal Lock-out / Re-start Temperatures**	°F	8 / 12
Refrigerant	Type		R410A
	Charge	Lbs, oz	4, 14.0
	Chargeless Piping Length	Ft. [m]	70.0 [21.0]
	Additional Refrigerant Charge Per Additional Piping Length	oz./Ft. [g/m]	0.2 [19]
Piping	Gas Pipe Size O.D. [Flared]	In.[mm]	1/2 [12.7]
	Liquid Pipe Size O.D. [Flared]	In.[mm]	1/4 [6.35]
	Maximum Piping Length	Ft. [m]	100 [30]
	Maximum Height Difference	Ft. [m]	100 [30]
	Maximum Number of Bends		15

NOTES:

AHRI Rated Conditions

(Rated data is determined at a fixed compressor speed)

¹ Cooling (Indoor // Outdoor)	°F	80 DB, 67 WB // 95 DB, 75 WB
² Heating at 47°F (Indoor // Outdoor)	°F	70 DB, 60 WB // 47 DB, 43 WB
³ Heating at 17°F (Indoor // Outdoor)	°F	70 DB, 60 WB // 17 DB, 15 WB

Conditions

⁴ Heating at 5°F (Indoor // Outdoor)	°F	70 DB, 60 WB // 5 DB, 4 WB
⁵ Heating at -4°F (Indoor // Outdoor)	°F	70 DB, 60 WB // -4 DB, -5 WB
⁶ Heating at -5°F (Indoor // Outdoor)	°F	70 DB, 60 WB // -5 DB, -6 WB
⁷ Heating at -13°F (Indoor // Outdoor)	°F	70 DB, 60 WB // -13 DB, -14 WB

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INDOOR UNIT ACCESSORIES: TPEADA0181AA70A

Control Interface	3-Pin Connector	☐ PAC-715AD
	BACnet® and Modbus® Interface	☐ PAC-UKPRC001-CN-1
	CN24 Relay Kit	☐ CN24RELAY-KIT-CM3
	Connector cable for remote display	☐ PAC-SA88HA-EP
	IT Extender	☐ PAC-WHS01IE-E
	kumo station® for kumo cloud®	☐ TAC-WHS01HC-E
	Lockdown bracket for remote controller	☐ RCMKP1CB
	Remote Operation Adapter†	☐ PAC-SF40RM-E
	Thermostat Interface	☐ PAC-US444CN-1
	USNAP Adapter	☐ PAC-WHS01UP-E
	Wireless Interface for kumo cloud®	☐ PAC-USWHS002-WF-2
Remote Sensor	Flush Mount Temperature Sensor	☐ PAC-USSEN001-FM-1
	Remote Temperature Sensor	☐ PAC-SE41TS-E
	Wireless temperature and humidity sensor for kumo cloud®	☐ PAC-USWHS003-TH-1
Wired Remote Controller	Airzone ZBS Wired Blueface Principal Controller White	☐ AZZBSBLUEFACECB
	Airzone ZBS Wired Lite Controller White	☐ AZZBSLITECB
	Airzone ZBS Wired Think Controller White	☐ AZZBSTHINKCB
	Airzone ZBS Wireless Lite Controller White	☐ AZZBSLITERB
	Airzone ZBS Wireless Think Controller White	☐ AZZBSTHINKRB
	Deluxe Wired MA Remote Controller†	☐ TAR-40MAAU
	Simple MA Remote Controller†	☐ TAC-YT53CRAU-J
	Touch MA Controller†	☐ TAR-CT01MAU-SB
Wireless Remote Controller	kumo touch™ RedLINK™ Wireless Controller	☐ MHK2
	Wireless MA Controller	☐ PAR-SR32MA-E
	Wireless MA Remote Controller	☐ TAR-FL32MA-E
Condensate	Blue Diamond (Advanced) Mini Condensate Pump w/ Reservoir & Sensor (208/230V) [recommended]	☐ X87-721
	Blue Diamond (MegaBlue Advanced) Condensate Pump w/ Reservoir & Sensor	☐ X87-835
	Blue Diamond Sensor Extension Cable — 15 Ft.	☐ C13-103
Control Wire	20/2PR, 1PR shielded + 1PR plenum wire for Airzone, 100 ft reel	☐ CW2042S2-100
	20/2PR, shielded + 1PR plenum wire for Airzone, 500 ft reel	☐ CW2042S2-500
Disconnect Switch	(30A/600V/UL) [fits 2" X 4" utility box] - Black	☐ TAZ-MS303
	(30A/600V/UL) [fits 2" X 4" utility box] - White	☐ TAZ-MS303W
Filter Box	Filter Box with MERV 13 Filter	☐ FBM2-2-A
Lineset	100' x 1/4" x 100' / 1/2" Lineset (Twin-Tube Insulation)	☐ MLS141212T-100
	15' x 1/4" x 15' / 1/2" Lineset (Twin-Tube Insulation)	☐ MLS141212T-15
	30' x 1/4" x 30' / 1/2" Lineset (Twin-Tube Insulation)	☐ MLS141212T-30
	50' x 1/4" x 50' / 1/2" Lineset (Twin-Tube Insulation)	☐ MLS141212T-50
	65' x 1/4" x 65' / 1/2" Lineset (Twin-Tube Insulation)	☐ MLS141212T-65

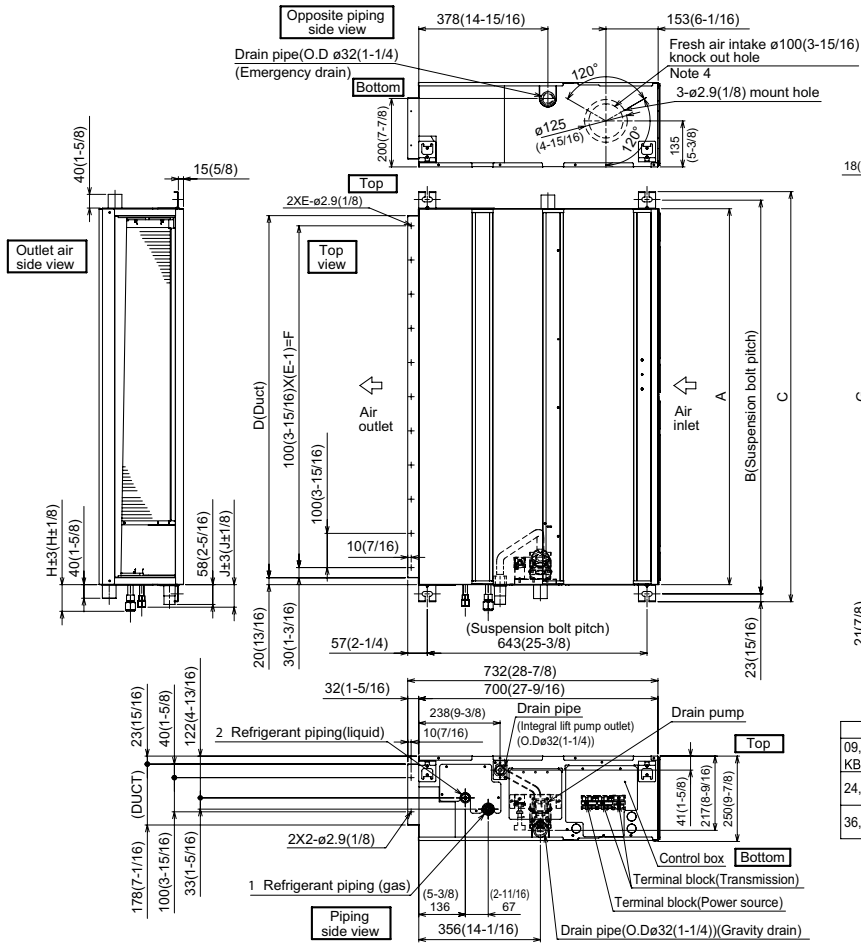
NOTES:

†PAC-SF40RM-E (Unable to use with wireless remote controller)

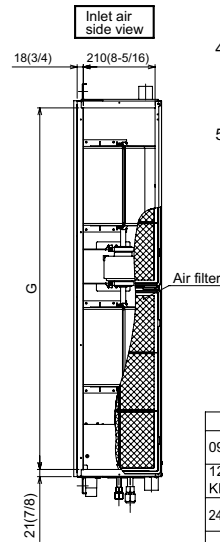
OUTDOOR UNIT ACCESSORIES: TRUZA0181KA70(N/B)A

Air Outlet Guide	Air Outlet Guide	☐ PAC-ADG007AA-E
Centralized Drain Pan	Centralized Drain Pan	☐ PAC-SG63DP-E
	Drain Pan	☐ PAC-SG64DP-E
Control/Service Tool	Control/Service Tool	☐ PAC-SK52ST
	M- & P-Series Maintenance Tool Cable Set	☐ M21EC0397
	USB/UART Conversion Cable (Required for all laptop connection)	☐ M21EC1397
Drain Socket	Drain Socket	☐ MAC-871DS
Hail Guards	Hail Guard	☐ HG-A5
M-NET Converter	M-NET Converter	☐ PAC-SJ96MA-E
Mini-Split Wire	14 Gauge, 4 wire MiniSplit Cable—250 ft. roll	☐ S144-250
	14 Gauge, 4 wire MiniSplit Cable—50 ft. roll	☐ S144-50
	16 Gauge, 4 wire MiniSplit Cable—250 ft. roll	☐ S164-250
	16 Gauge, 4 wire MiniSplit Cable—50 ft. roll	☐ S164-50
Mounting Pad	Condensing Unit Mounting Pad: 16" x 36" x 3"	☐ ULTRILITE1
Stand	18" Single Fan Stand	☐ QSMS1801M
	24" Single Fan Stand	☐ QSMS2401M
	Condenser Wall Bracket	☐ QSWB2000M-1
	Condenser Wall Bracket -Stainless Steel Finish	☐ QSWBSS
	Outdoor Unit Stand — 12" High	☐ QSMS1201M
Wind Baffle	Front Wind Baffle	☐ WB-PA4
	Rear Wind Baffle	☐ WB-RE4
	Side Advanced Wind Baffle	☐ WB-SD4

INDOOR UNIT DIMENSIONS: TPEADA0181AA70A



- Note 1. Use an M10 screw for the suspension bolt (field supply).
 2. Keep the service space for maintenance at the bottom.
 3. This drawing is for 24·30·36·42 KBTU/H models, which have 2 fans.
 09·12·15·18 KBTU/H models have 1 fan.
 4. If the inlet duct is used, remove the air filter (supplied with the unit), then install the filter (field supply) at the suction side.
 5. Heat air to 0°C (32°F) or higher when taking fresh air with a fresh air intake.



Unit:mm(in.)

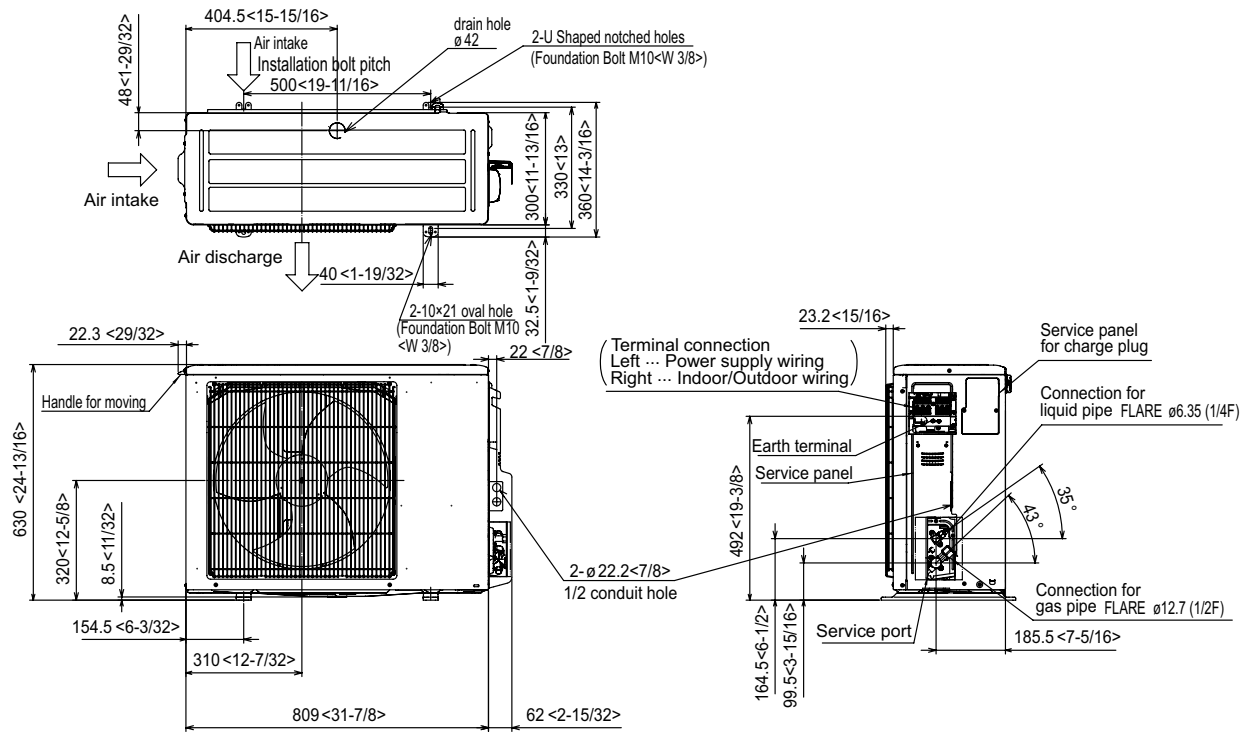
Model	J	1 Gas pipe	2 Liquid pipe
09 KBTU/H	62 (2-1/2)	ø9.52 (3/8)	ø6.35 (1/4)
12,15,18 KBTU/H	62 (2-1/2)	ø12.7 (1/2)	ø6.35 (1/4)
24,30 KBTU/H	66 (2-5/8)	ø15.88 (5/8)	ø9.52 (3/8)
36,42 KBTU/H			

Unit:mm(in.)

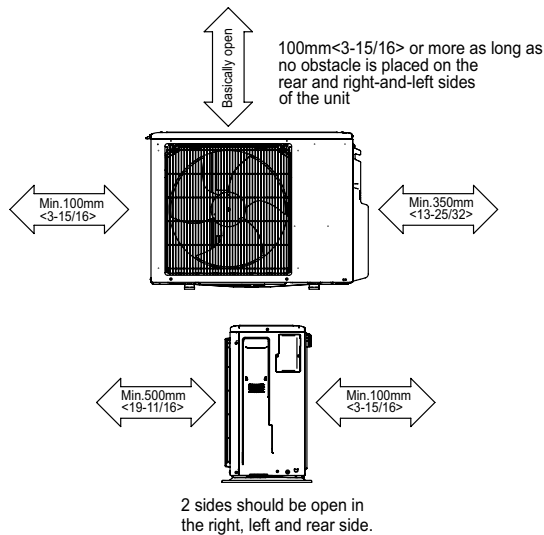
Model	A	B	C	D	E	F	G	H
09,12,15,18 KBTU/H	900 (35-7/16)	954 (37-9/16)	1000 (39-3/8)	860 (33-7/8)	9	800 (31-1/2)	858 (33-13/16)	72 (2-7/8)
24,30 KBTU/H	1100 (43-5/16)	1154 (45-7/16)	1200 (47-1/4)	1060 (41-3/4)	11	1000 (39-3/8)	1058 (41-11/16)	78 (3-1/8)
36,42 KBTU/H	1400 (55-1/8)	1454 (57-1/4)	1500 (59-1/16)	1360 (53-9/16)	14	1300 (51-1/16)	1358 (53-1/2)	

OUTDOOR UNIT DIMENSIONS: TRUZA0181KA70(N/B)A

Unit: mm<in>



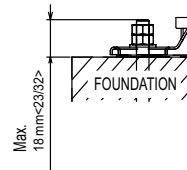
Free space around the outdoor unit (basic example)



FOUNDATION BOLTS

Please secure the unit firmly with 4 foundation (M10<W3/8>) bolts. (Bolts, washers and nut must be purchased locally).

<Foundation bolt height>



PIPING-WIRING DIRECTION

Piping and wiring connection can be made from the rear direction only.