

CITY MULTI[®] Model: 28-TON PUHY-P336TSJMU-A-BS MITSUBISHI ELECTRIC

(Consists of Two PUHY-P120TJMU-A-BS, One PUHY-P96TJMU-A-BS, and One CMY-Y300VBK2 Twinning Kit)

Job Name: _____ Location: _____

Drawing Reference: _____ Schedule No. _____

System No.: _____ Date: _____

OUTDOOR VRFZ HEAT PUMP SYSTEM FEATURES

- 3-phase, 208 / 230V
- Modular variable refrigerant flow zoning (VRFZ) systems; smaller capacity units can be piped together to form a single, large-capacity two-pipe system
- Required Twinning Kit allows for easy field piping connection
- Selectable fan static, 0.12 or 0.24"WG external static pressure; factory set to 0"WG
- Max. Total Refrigerant Line Length: 3,280'; Max. Refrigerant Line Length: 541'; Max. Control Wiring Length: 1,640'
- Connects to CITY MULTI indoor units; controlled via CITY MULTI Controls Network
- External finish: Pre-coated Galvanized-steel Sheets with thermoset polyester-resin
- Operating Temperature Range
 - Cooling (Outdoor): 23° ~ 115°F (-5° ~ +46°C) DB
 - Heating (Outdoor): -4° ~ +60°F (-20° ~ +16°C) WB



PUHY-P120TJMU-A-BS PUHY-P120TJMU-A-BS PUHY-P96TJMU-A-BS

INVERTER



OPTIONAL PARTS

- ☐ Twinning Kit* CMY-Y300VBK2
 - ☐ T-Branch Joint (≤ 72,000 Btu/h).....CMY-Y102S-G2
 - ☐ T-Branch Joint (73,000-144,000 Btu/h).....CMY-Y102L-G2
 - ☐ T-Branch Joint (145,000 - 234,000 Btu/h).....CMY-Y202-G2
 - ☐ T-Branch Joint (≥ 235,000 Btu/h).....CMY-Y302-G2
 - ☐ Header - 4-Branch (Capacity: ≤ 72,000 Btu/h).....CMY-Y104-G
 - ☐ Header - 8-Branch (Capacity: ≤ 144,000 Btu/h).....CMY-Y108-G
 - ☐ Header - 10-Branch (Capacity: ≤ 234,000 Btu/h).....CMY-Y1010-G
- * Twinning Kit is necessary to combine the refrigerant flows of the modules and is included in the outdoor unit set.

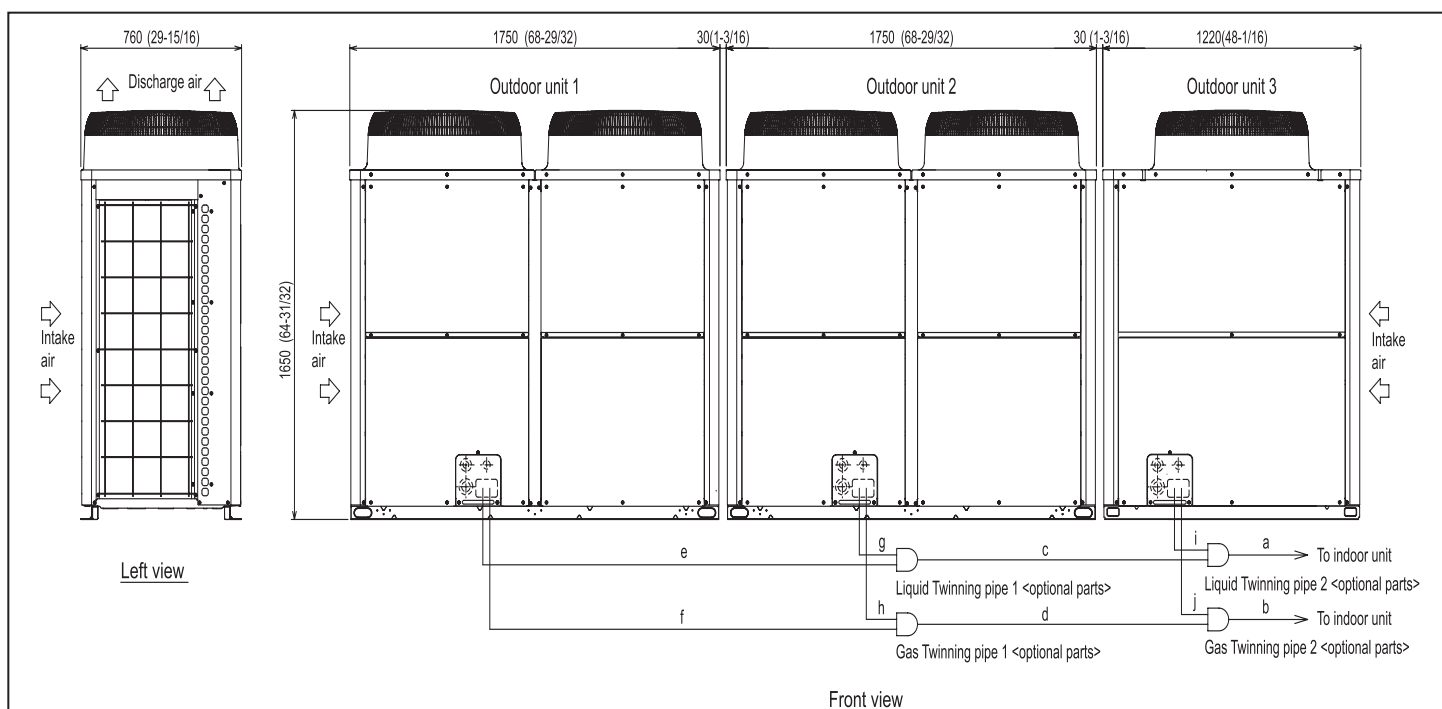
Specifications		System	Module 1	Module 2	Module 3
Unit Type		PUHY-P336TSJMU-A-BS	PUHY-P120TJMU-A-BS	PUHY-P120TJMU-A-BS	PUHY-P96TJMU-A-BS
Nominal Cooling Capacity	Btu/h	336,000	120,000	120,000	96,000
Nominal Heating Capacity	Btu/h	378,000	135,000	135,000	108,000
External Dimensions (H x W x D)	In. / mm	Refer to Module Data	65 x 68-15/16 x 29-15/16 / 1,650 x 1,750 x 760	65 x 68-15/16 x 29-15/16 / 1,650 x 1,750 x 760	65 x 48-1/16 x 29-15/16 / 1,650 x 1,220 x 760
Net Weight	Lbs. / kg	1,755 / 795	629 / 285	629 / 285	497 / 225
Electrical Power Requirements	Voltage, Phase, Hertz	Refer to Module Data**	208 / 230V, 3-phase, 60Hz		
Cooling Power Input	kW	28.58	Refer to System Data		
Heating Power Input	kW	30.24			
Cooling Current (208/230V)	R.L.A.	88.1 / 79.7	Refer to System Data		
Heating Current (208/230V)	R.L.A.	93.2 / 84.3			
Minimum Circuit Ampacity (MCA)**	A	Refer to Module Data**	49 / 46**	49 / 46**	36 / 34**
Recommended Fuse/Breaker Size**	A	Refer to Module Data**	50**	50**	40**
Maximum Fuse Size**	A	Refer to Module Data**	70 / 60**	70 / 60**	50 / 50**
Piping Diameter					
From Twinning Kit to Indoor Units (Brazed) (In. / mm)	Liquid (High Pressure)	3/4 / 19.05	Refer to System Data		
	Gas (Low Pressure)	1-5/8 / 41.28			
From Modules to Twinning Kit (Brazed) (In. / mm)	Liquid (High Pressure)	Refer to Module Data	1/2 / 12.7	1/2 / 12.7	3/8 / 9.52
	Gas (Low Pressure)		7/8 / 22.2	7/8 / 22.2	7/8 / 22.2
Indoor Unit	Total Capacity	50 to 130% of ODUs	Refer to System Data		
	Model / Quantity	P06 ~ P96 / 2 to 50			
Sound Pressure Levels	dB(A)	64.5	60.0	60.0	58.0
Fan		Refer to Module Data			
Type x Quantity			Propeller Fan x 2	Propeller Fan x 2	Propeller Fan x 1
Airflow Rate	CFM		12,010	12,010	6,180
Direct-drive Inverter Motor Output	kW		0.92 + 0.92	0.92 + 0.92	0.92
Compressor Operating Range		7 to 100%	Refer to System Data		
Compressor Type x Quantity		Refer to Module Data	Inverter-driven Scroll Hermetic x 1 for Each Module		
Compressor Motor Output	kW		8.1	8.1	6.8
Compressor Crankcase Heater	kW		0.045	0.045	0.045
Refrigerant			R410A		
Lubricant		Refer to Module Data	MEL32		
High-pressure Protection Device		Refer to Module Data	601 psi / 4.15 MPa	601 psi / 4.15 MPa	601 psi / 4.15 MPa
Compressor / Fan Protection Device			Overheat Protection / Thermal Switch		
Inverter Protection Device			Overheat / Overcurrent Protection		
Blue Fin Anti-corrosion Protection: Cellulose- and polyurethane-resin coating treatment applied to condenser coil that protects it from air contaminants; ≥1µm thick; Salt Spray Test Method - no unusual rust development to 960 hours					

** Each individual module requires a separate electrical connection. Reference electrical data for each individual module.

SEACOAST PROTECTION

- External Panel Base, External Front Panel, Pillar: Alloyed galvanized-steel sheets with thermoset polyester-resin coating on internal and external surfaces
- Compressor Cover: Galvanized-aluminum sheets with thermoset polyester-resin coating on internal and external surfaces
- Electrical Parts Box: Galvanized-aluminum sheets with thermoset polyester-resin coating on external surface
- Fan Motor Support: Galvanized-steel sheets with thermoset polyester-resin coating on internal and external surfaces
- Printed Circuit Board: Epoxy resin with polyurethane-coating on external surface

Outdoor Unit: PUHY-P336TSJMU-A-BS – DIMENSIONS



Twinning pipe connection size

Package unit name		PUHY-P336TSJMU-A(-BS)	PUHY-P360TSJMU-A(-BS)
Component unit name	Outdoor unit 1	PUHY-P120TJMU-A(-BS)	PUHY-P144TJMU-A(-BS)
	Outdoor unit 2	PUHY-P120TJMU-A(-BS)	PUHY-P120TJMU-A(-BS)
	Outdoor unit 3	PUHY-P96TJMU-A(-BS)	PUHY-P96TJMU-A(-BS)
Outdoor Twinning Kit(optional parts)		CMY-Y300VBK2	
Indoor unit-Twinning pipe 2	Liquid a	ø19.05(3/4)	
	Gas b	ø41.28(1-5/8)	
Twinning pipe 1-Twinning pipe 2	Liquid c	ø19.05(3/4)	
	Gas d	ø34.93(1-3/8)	

Twinning pipe-Outdoor unit	Unit model	Liquid e or g or i	Gas f or h or j
	P96	ø9.52(3/8)	ø22.2(7/8)
	P120	ø12.7(1/2)	ø22.2(7/8)
	P144	ø12.7(1/2)	ø28.58(1-1/8)

Note 1. Connect the pipes as shown in the figure above. Refer to the table above for the pipe size.

2. Twinning pipes should not be tilted more than 15 degrees from the horizontal plane.

Be sure to see the Installation Manual for details of Twinning pipe installation.

3. The pipe section before the Twinning pipe (sections "a", "b", "c" and "d" in the figure) must have at least 500mm(19-11/16) of straight section

(*including the straight pipe that is supplied with the Twinning pipe).

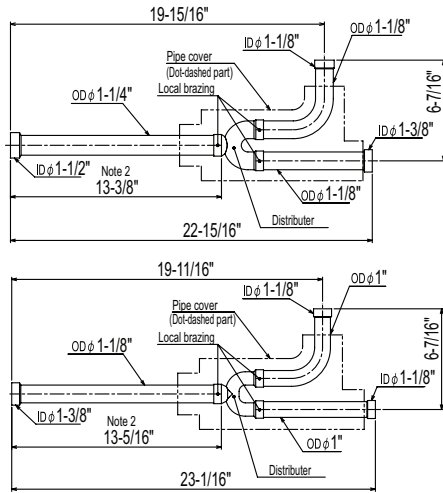
4. Only use the Twinning pipe by Mitsubishi (optional parts).

Unit : mm(in.)

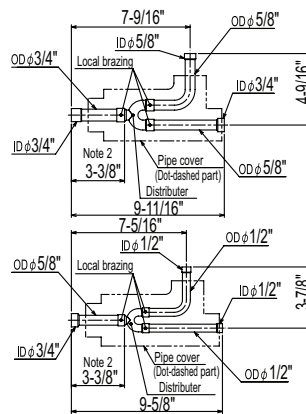
Twinning Kit: CMY-Y300VBK2

CMY-Y300VBK2 Twinning Kit

For Gas pipe:

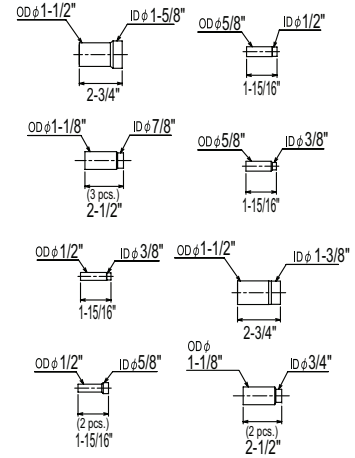


For Liquid pipe:



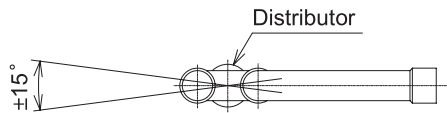
Reducer (Accessory)

Inches



ID: Inner Diameter OD: Outer Diameter

Note 1. Reference the angle of the branch pipe below the fig.

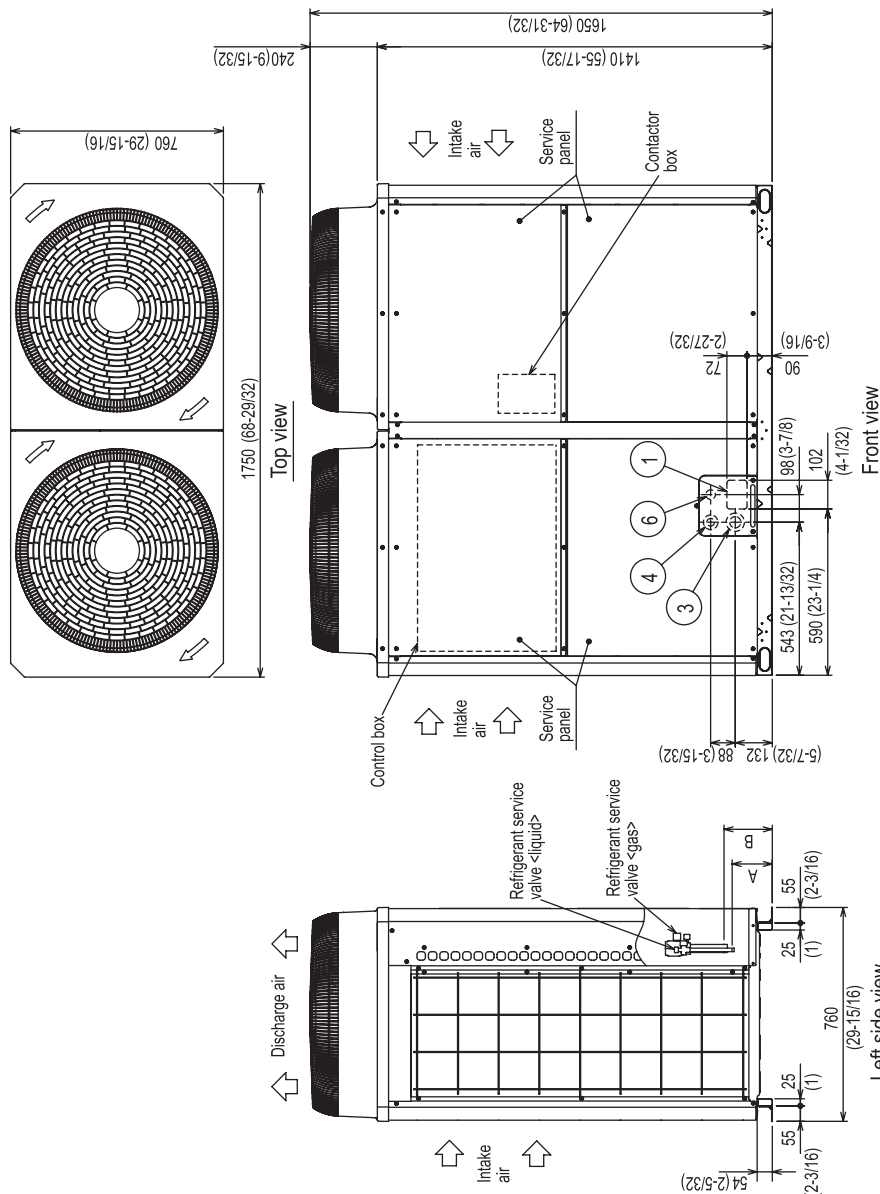


The angle of the branch pipe is within $\pm 15^\circ$ against the ground.

2. Use the attached pipe to braze the port-opening of the distributor.
3. Pipe diameter is indicated by inside diameter.

For instructions on piping the units together using the twinning kit, see the Installation Manual.

Modules 1 and 2: PUHY-P120TJMU-A-BS – DIMENSIONS



NO.	Usage	Specifications
①	For pipes	Front through hole 102 X 72 Knockout hole (4-1/32) (2-7/32)
②		Bottom through hole 150 X 94 Knockout hole (5-29/32) (3-23/32)
③		Front through hole ø62.7 or ø34.5 Knockout hole (2-15/32) (1-3/8)
④	For wires	Front through hole ø37.0 or ø22.2 Knockout hole (1-3/4) (7/8)
⑤		Bottom through hole ø65 Knockout hole (2-9/16)
⑥	For transmission cables	Front through hole ø34 Knockout hole (1-11/32)

Note 1: Please refer to (2/2) for information regarding necessary spacing around the unit and foundation work.

2: All brazing of pipes, wrap the refrigerant service valve with wet cloth and keep the temperature of refrigerant service valve under 120°C(248°F).

<Optional parts>
 ● Connecting pipe
 <Gas> Elbow (IDø28.58(1-1/8)XODø28.58(1-1/8)).....P120, 144 1pc.
 Pipe (IDø28.58(1-1/8)XODø22.2(7/8)).....P120 1pc.
 <Liquid> Pipe (IDø12.7(1/2)XODø6.52(3/8)).....P120 1pc.
 Pipe (IDø12.7(1/2)XODø12.7(1/2)).....P120, 144 1pc.

Left side view

Model		Position dimensions for the refrigerant service valve		Connection specifications for the refrigerant service valve *1	
		Liquid	Gas	Liquid	Gas
PUHY-P120TJMU	143 (5-21/32)	172 (6-25/32)		ø9.52 Brazed (3/8)	ø22.2 Brazed (7/8)
				ø12.7 Brazed (1/2) *2-3	
PUHY-P144TJMU				ø12.7 Brazed (1/2)	ø28.58 Brazed (1-1/8)

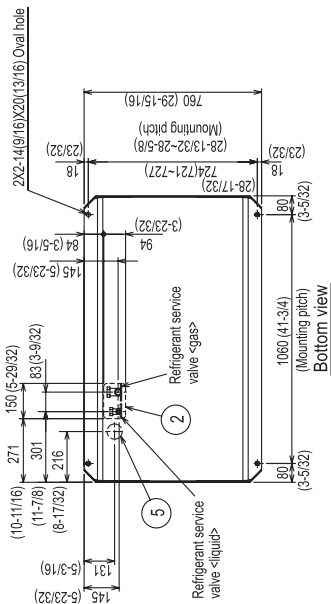
*1 Connect by using the connecting pipes (for bottom piping and front piping) that are sold separately.

*2 Indicates dimensions and connection specifications in the case the unit is that are sold separately.

*3 Total length $\geq 40\text{m}(131\text{ft})$

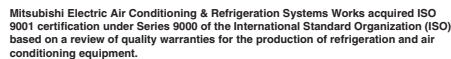
Unit : mm(in.)

Module 3: PUHY-P96TJMU-A-BS – DIMENSIONS



Connecting pipe specifications		Position dimensions for the refrigerant service valve		Connection specifications for the refrigerant service valve *1		
Model			Liquid	Gas	Liquid	Gas
	A	B				
PUHY-P96JMU	158 (6-14)	172 (6-25/32)			ø9.52 Brazed (3/8)	ø22.2 Brazed (7/8)
					(ø12.7 Brazed) (1/2)	(ø22.2 Brazed) (7/8)

*1 Connect by using the connecting pipes (for bottom piping and front piping) that are sold separately.
*2 Total length $\geq 90\text{m}$ (295ft)



Air Conditioning & Refrigeration Systems Works acquired environmental management standard ISO 14001 certification.

Certificate Number EC97J1227

Specifications are subject to change without notice.