

October 2015

No.OCB467
REVISED EDITION-B


PARTS CATALOG

R410A

Outdoor unit
[Model Name]

SUZ-KA09NA

SUZ-KA12NA

SUZ-KA15NA

SUZ-KA18NA

[Service Ref.]

SUZ-KA09NA.TH
SUZ-KA12NA.TH
SUZ-KA15NA.TH
SUZ-KA18NA.TH

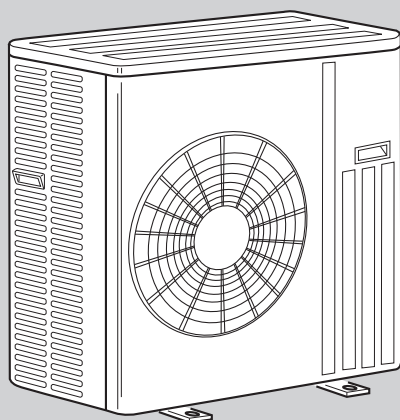
Revision:

- Updated some parts numbers in "1. RoHS PARTS LIST" in REVISED EDITION-B.
- Some descriptions have been modified.

- Please void OCB467 REVISED EDITION-A.

Note:

- RoHS compliant products have <G> mark on the spec name plate.


SUZ-KA18NA.TH

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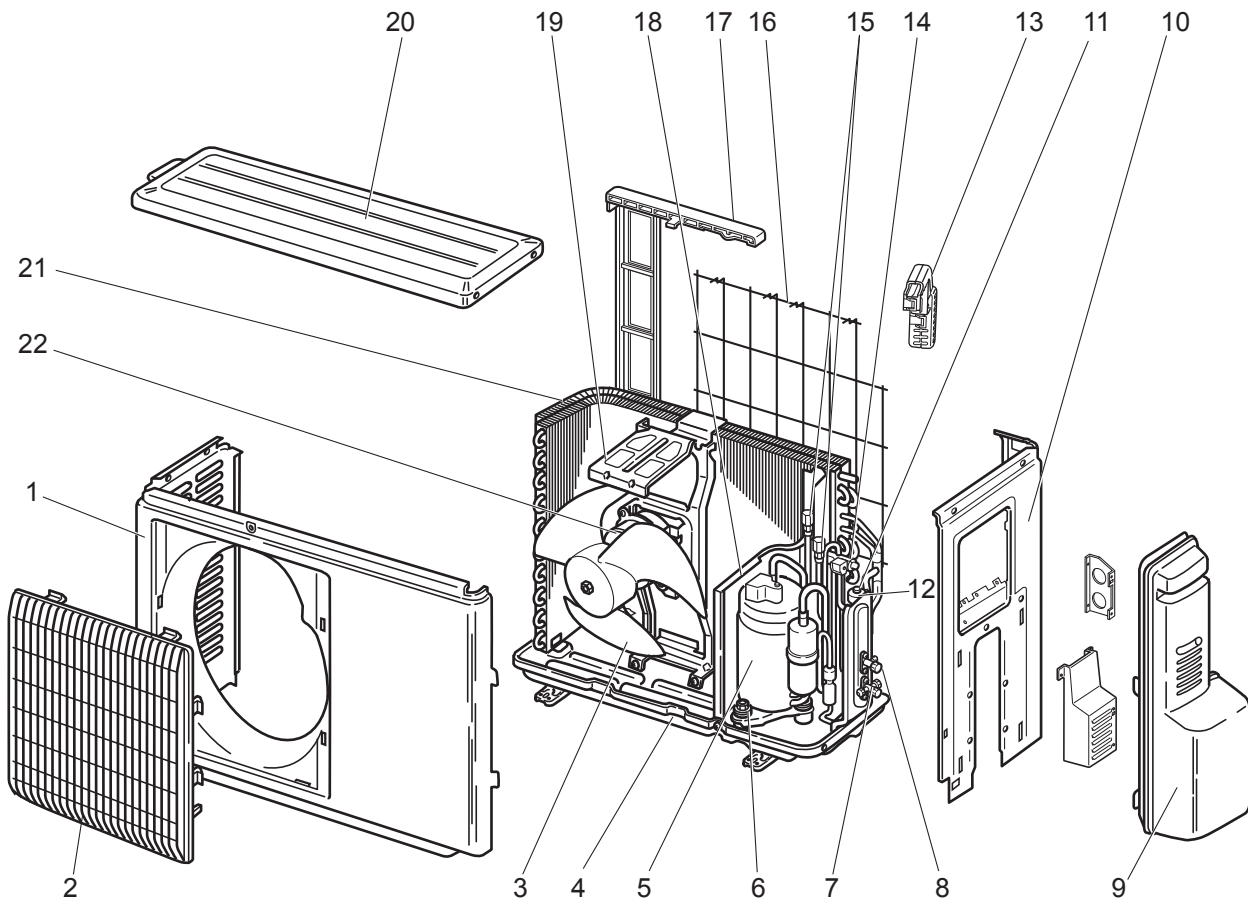
SERVICE MANUAL (OCH467)

SUZ-KA09NA.TH

SUZ-KA12NA.TH

SUZ-KA15NA.TH

1-1. OUTDOOR UNIT STRUCTURAL PARTS AND FUNCTIONAL PARTS



RoHS PARTS LIST

1-1. OUTDOOR UNIT STRUCTURAL PARTS AND FUNCTIONAL PARTS

Part numbers that are circled are not shown in the illustration.

No.	RoHS	Parts No.	Parts name	Symbol in Wiring Diagram	Q'ty/unit			Remarks
					SUZ-KA-NA.TH			
					09	12	15	
1	G	E12 927 232	CABINET		1	1	1	
2	G	E12 927 521	GRILLE		1	1	1	
3	G	E12 927 501	PROPELLER FAN		1	1	1	
4	G	E12 A82 290	BASE		1	1	1	
5	G	E12 E79 900	COMPRESSOR	MC	1			KNB073FQDHC
	G	E12 E80 900	COMPRESSOR	MC		1		KNB092FQAHC
	G	E12 E34 900	COMPRESSOR	MC			1	SNB130FQBH
6	G	E12 C34 506	COMPRESSOR RUBBER SET				3	3RUBBERS/SET
	G	E12 065 506	COMPRESSOR RUBBER SET		3	3		3RUBBERS/SET
7	G	E12 A54 661	STOP VALVE (GAS) (ø9.52)		1	1		ø3/8
	G	E12 A56 661	STOP VALVE (GAS) (ø12.7)				1	ø1/2
8	G	E12 927 662	STOP VALVE (LIQUID) (ø6.35)		1	1	1	ø1/4
9	G	E12 A49 245	SERVICE PANEL		1	1	1	
10	G	E12 E79 233	BACK PANEL		1	1	1	
11	G	E12 A54 640	EXPANSION VALVE				1	
	G	E12 927 640	EXPANSION VALVE		1	1		
12	G	E12 927 493	EXPANSION VALVE COIL	LEV	1	1	1	
13	G	E12 928 079	THERMO HOLDER		1			
	G	E12 930 079	THERMO HOLDER			1	1	
14	G	E12 A54 961	4-WAY VALVE		1	1	1	
15	G	E12 E79 641	SERVICE PORT		2	2	2	
16	G	E12 928 523	CONDENSER NET		1			
	G	E12 930 523	CONDENSER NET			1	1	
17	G	E12 928 525	CONDENSER WIRE NET		1			
	G	E12 930 525	CONDENSER WIRE NET			1	1	
18	G	E12 C34 293	SEPARATOR			1	1	
	G	E12 D69 293	SEPARATOR		1			
19	G	E12 929 515	MOTOR SUPPORT			1	1	
	G	E12 927 515	MOTOR SUPPORT		1			
20	G	E12 927 297	TOP PANEL		1	1	1	
21	G	E12 N09 630	OUTDOOR HEAT EXCHANGER		1			
	G	E12 N10 630	OUTDOOR HEAT EXCHANGER			1	1	
22	G	E12 E79 301	OUTDOOR FAN MOTOR	MF	1	1	1	RC0J50-□ □
23	G	E12 927 937	CAPILLARY TUBE (ø3.0×ø2.0×240)		1	1	1	O.D. 0.118 × I.D. 0.079 × 9-7/16
24	G	E12 735 936	CAPILLARY TUBE (ø3.0×ø1.8×600)			2	2	O.D. 0.118 × I.D. 0.071 × 23-5/8

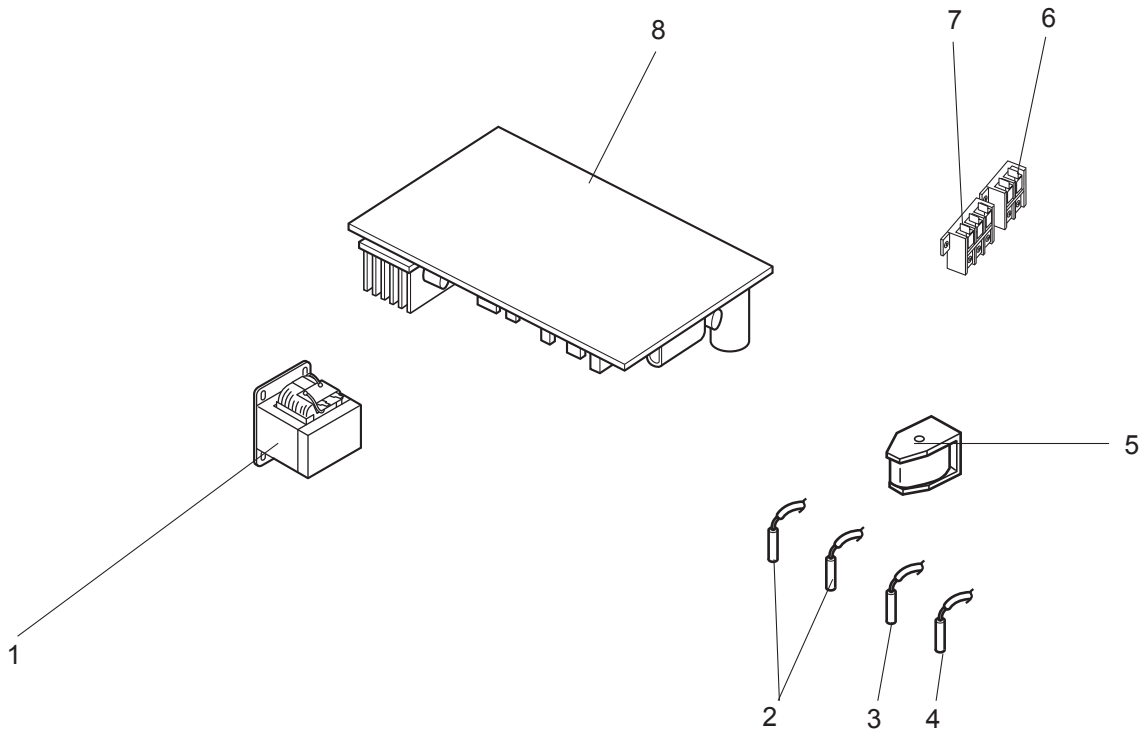
RoHS PARTS LIST

SUZ-KA09NA.TH

SUZ-KA12NA.TH

SUZ-KA15NA.TH

1-2. OUTDOOR UNIT ELECTRICAL PARTS



RoHS PARTS LIST

1-2. OUTDOOR UNIT ELECTRICAL PARTS

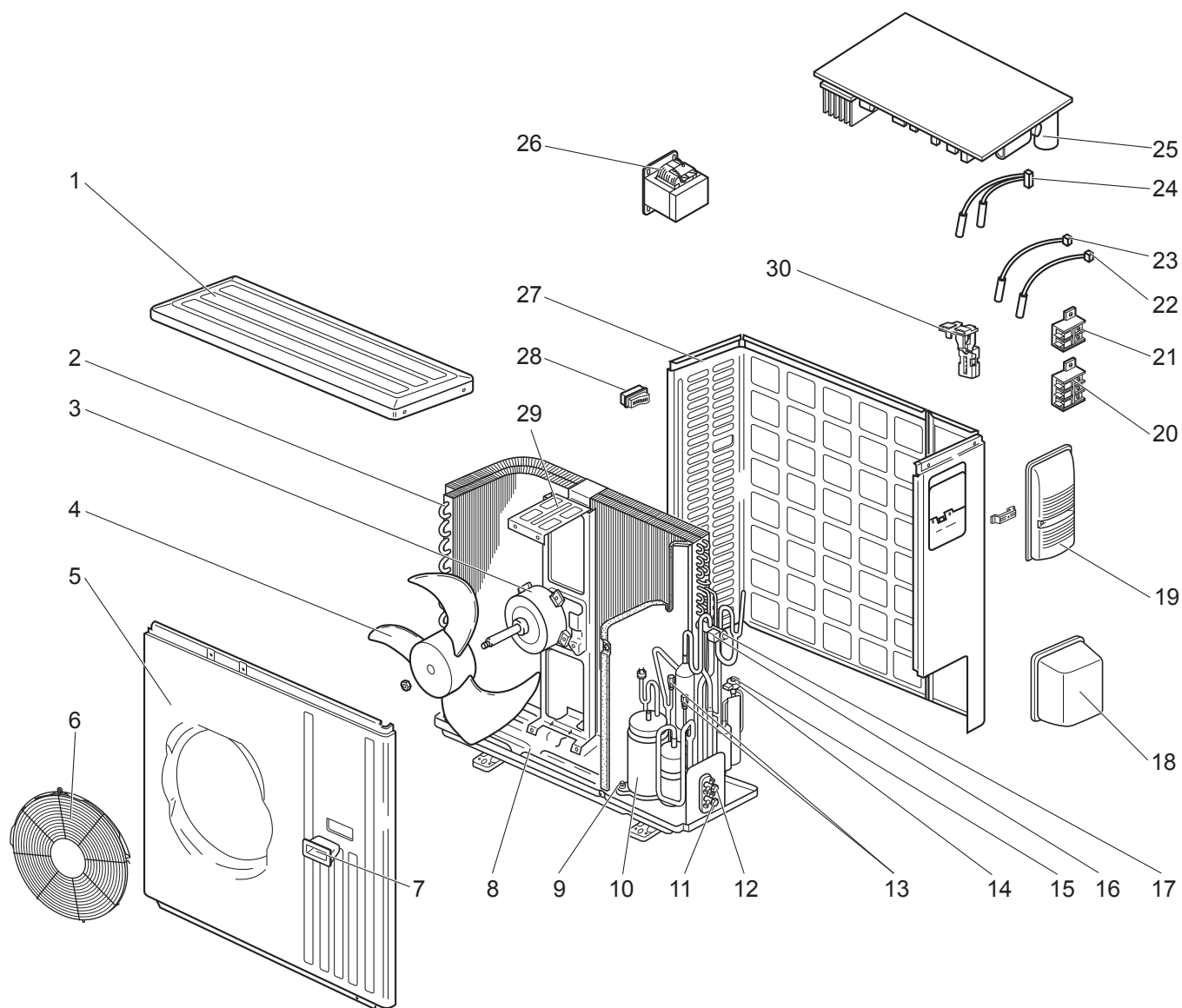
Part numbers that are circled are not shown in the illustration.

No.	RoHS	Parts No.	Parts name	Symbol in Wiring Diagram	Q'ty/unit			Remarks
					SUZ-KA-NA.TH			
					09	12	15	
1	G	E12 838 337	REACTOR	L61		1	1	
	G	E12 B72 337	REACTOR	L61	1			
2	G	E12 C34 306	THERMISTOR SET	RT61,RT62	1	1	1	DEFROST, DISCHARGE
3	G	E12 927 308	AMBIENT TEMPERATURE THERMISTOR	RT65	1	1	1	
4	G	E12 C34 307	OUTDOOR HEAT EXCHANGER TEMPERATURE THERMISTOR	RT68	1	1	1	
5	G	E12 C85 490	R.V. COIL	21S4	1	1	1	
6	G	E12 A53 374	TERMINAL BLOCK	TB1	1	1	1	2P (L1, L2)
7	G	E12 927 374	TERMINAL BLOCK	TB2	1	1	1	3P (S1, S2, S3)
8	G	E17 C77 451	INVERTER P.C. BOARD		1			Including heat sink and RT64
	G	E17 C78 451	INVERTER P.C. BOARD			1		
	G	E17 C79 451	INVERTER P.C. BOARD				1	
9	G	E12 784 382	FUSE	F701,F801,F901	1	1	1	T3.15AL250V
10	G	E12 661 385	VARISTOR	NR61-64	1	1	1	

RoHS PARTS LIST

SUZ-KA18NA.TH

1-3. OUTDOOR UNIT STRUCTURAL PARTS, ELECTRICAL PARTS AND FUNCTIONAL PARTS



RoHS PARTS LIST

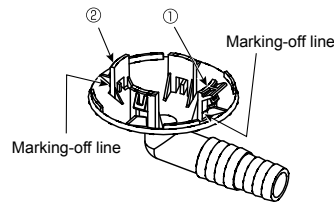
1-3. OUTDOOR UNIT STRUCTURAL PARTS, ELECTRICAL PARTS AND FUNCTIONAL PARTS

Part numbers that are circled are not shown in the illustration.

No.	RoHS	Parts No.	Parts Name	Symbol in Wiring Diagram	Q'ty/unit	Remarks
					SUZ-KA18NA.TH	
1	G	E12 819 297	TOP PANEL		1	
2	G	E12 E82 630	OUTDOOR HEAT EXCHANGER		1	
3	G	E12 E34 301	OUTDOOR FAN MOTOR	MF	1	RC0J77-□□
4	G	E12 851 501	PROPELLER FAN		1	
5	G	E12 819 232	CABINET		1	
6	G	E12 819 521	FAN GUARD		1	
7	G	E12 819 009	HANDLE		1	
8	G	E12 D86 290	BASE		1	
9	G	E12 C34 506	COMPRESSOR RUBBER SET		3	3RUBBERS/SET
10	G	E12 E34 900	COMPRESSOR	MC	1	SNB130FQBH
11	G	E12 A56 661	STOP VALVE (GAS) (ø12.7)		1	ø1/2
12	G	E12 927 662	STOP VALVE (LIQUID) (ø6.35)		1	ø1/4
13	G	E12 E79 641	SERVICE PORT		2	
14	G	E12 E05 493	EXPANSION VALVE COIL	LEV	1	
15	G	E12 851 640	EXPANSION VALVE		1	
16	G	E12 E82 490	R.V. COIL	21S4	1	
17	G	E12 A56 961	4-WAY VALVE		1	
18	G	E12 819 650	VALVE COVER		1	
19	G	E12 E82 245	SERVICE PANEL		1	
20	G	E12 935 374	TERMINAL BLOCK	TB2	1	3 P (S1, S2, S3)
21	G	E12 A54 374	TERMINAL BLOCK	TB1	1	2 P (L1, L2)
22	G	E12 E05 307	OUTDOOR HEAT EXCHANGER TEMP. THERMISTOR	RT68	1	
23	G	E12 D58 309	AMBIENT TEMPERATURE THERMISTOR	RT65	1	
24	G	E12 E05 308	THERMISTOR SET	RT61,RT62	1	DEFROST, DISCHARGE
25	G	E17 C80 451	INVERTER P.C. BOARD		1	Including heat sink and RT64
26	G	E12 D58 337	REACTOR	L61	1	
27	G	E12 E82 233	BACK PANEL (OUT)		1	
28	G	E12 817 009	HANDLE		1	
29	G	E12 851 515	MOTOR SUPPORT		1	
30	G	E12 E82 079	THERMO HOLDER		1	
③1	G	E12 784 382	FUSE	F701, F801, F901	1	T3.15AL250V
③2	G	E12 661 385	VARISTOR	NR61-64	1	
③3	G	E12 853 936	CAPILLARY TUBE (ø3.6×ø2.4×50)		1	O.D. 0.142 × I.D. 0.094 × 1-31/32

2-1. DRAIN SOCKET

Model	Parts No.
SUZ-KA09NA SUZ-KA12NA SUZ-KA15NA	MAC-860DS

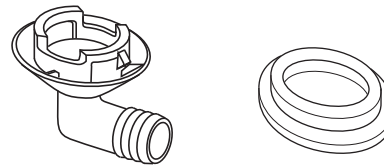


Installing a Drain Socket

For Φ 1-5/8 (Φ 42) hole

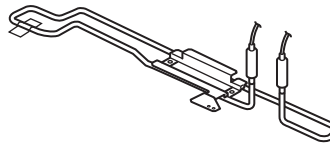
Put the tab ① in the hole first, and then the tab ②.

Model	Parts No.
SUZ-KA18NA	MAC-811DS



2-2. DEFROST HEATER

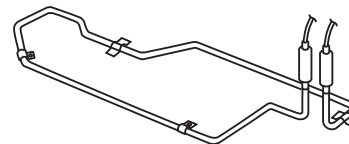
Model	Parts No.
SUZ-KA09NA SUZ-KA12NA SUZ-KA15NA	MAC-640BH-U



Components

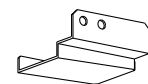
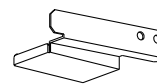
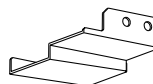
① Defrost heater	1	④ Cable tie	1
② Aluminum tape	1	⑤ Self drilling screw	2
③ Heater support	1	⑥ Insulation	1

Model	Parts No.
SUZ-KA18NA	MAC-641BH-U



Components

① Defrost heater	1	④ Cable tie	1	⑦ Heater cover A	1	⑧ Heater cover B	1	⑨ Heater cover C	1
② Aluminum tape	3	⑤ Self drilling screw	9						
③ Heater support	2	⑥ Clamp	1						

**Note:** Refer to the installation manual for the installation.

MITSUBISHI ELECTRIC CORPORATION

HEAD OFFICE : TOKYO BLDG., 2-7-3, MARUNOUCHI, CHIYODA-KU, TOKYO 100-8310, JAPAN