



**Boehringer Ingelheim Pharmaceuticals, Inc. and Lilly USA, LLC**  
cordially invite you to a presentation

***Tradjenta<sup>®</sup> (linagliptin) tablets: Focusing on What Matters***  
***Improving Glycemic Control for Adult Patients With Type 2 Diabetes***

**Featuring  
Guest Speaker:**

Elizabeth A. Nardacci, NP, RN  
Certified Diabetes Educator

**Program Date:**

Thursday, March 14, 2013

**Program Location:**

The Willows  
900 Culver Avenue  
Utica, New York  
13501

**Program Start Time:**

6:00 PM

**RSVP by Monday,  
March 11, 2013**

To:

Gabby LaBella  
315-725-4677  
Chuck Serafin  
315-368-3330

This program is open to healthcare practitioners (HCPs) for whom the information presented is relevant to their practice. Spouses or guests cannot be accommodated.

By registering for this event I agree to allow Boehringer Ingelheim Pharmaceuticals, Inc. (BIPI), Lilly USA, LLC, and third parties associated with the execution of this program to contact me, by phone, fax, e-mail, or in person.

BIPI and Lilly USA, LLC have adopted the PhRMA (Pharmaceutical Research and Manufacturers of America) Code on Interactions with Healthcare Professionals that went into effect on July 1, 2002. Pursuant to the Code, inclusion of healthcare professionals' spouses or guests is not permitted. We appreciate your understanding and support of our commitment to following the highest ethical standards as related to interactions with healthcare professionals. To comply with federal regulations, attendance at the entire session is required and early departures are not permitted.

*If you are a US medical doctor or doctor of osteopathy with an active state license number, the value of the food, beverage, and/or educational item that you receive when attending this program will be disclosed on Eli Lilly and Company's Physician Payment Registry as a transfer of value made to you by Lilly. As a result of enacted state regulations food and beverage will not be provided to healthcare professionals licensed in the states of Minnesota and/or Vermont. Additionally, educational items will not be provided to healthcare professionals licensed in Minnesota. Several states also prohibit state/government employees from receiving, or being provided, gift items which may include educational materials and meals. Please consult your state regulations and ethics laws to see if such prohibition would apply to you.*

**TRADJENTA Indication and Important Limitations of Use**

TRADJENTA is indicated as an adjunct to diet and exercise to improve glycemic control in adults with type 2 diabetes mellitus.

TRADJENTA should not be used in patients with type 1 diabetes or for the treatment of diabetic ketoacidosis.

**Please see Important Safety Information on next page and accompanying full Prescribing Information, including Patient Information.**