

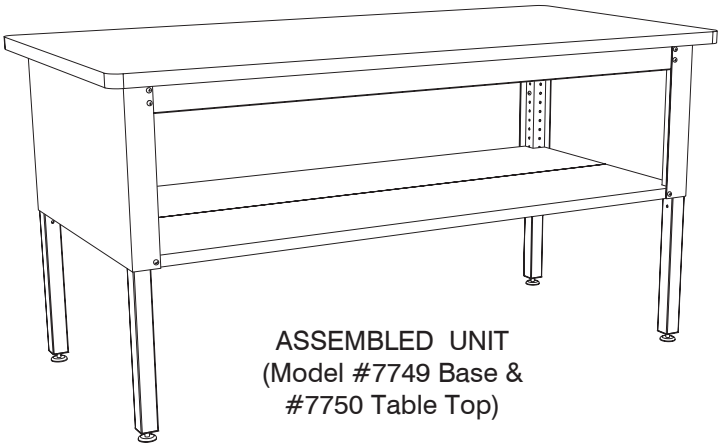
ASSEMBLY INSTRUCTIONS

This product will assemble very easily IF you read and follow the instructions carefully.
So take your time, read your instructions, and enjoy your project.

IMPORTANT ♦ READ and FOLLOW these instructions carefully!
♦ CHECK ALL PACKAGING - there may be parts in it!
♦ SORT and COUNT your parts - compare with the list below. If you find problems, refer to the Product Warranty Registration form included with this product.

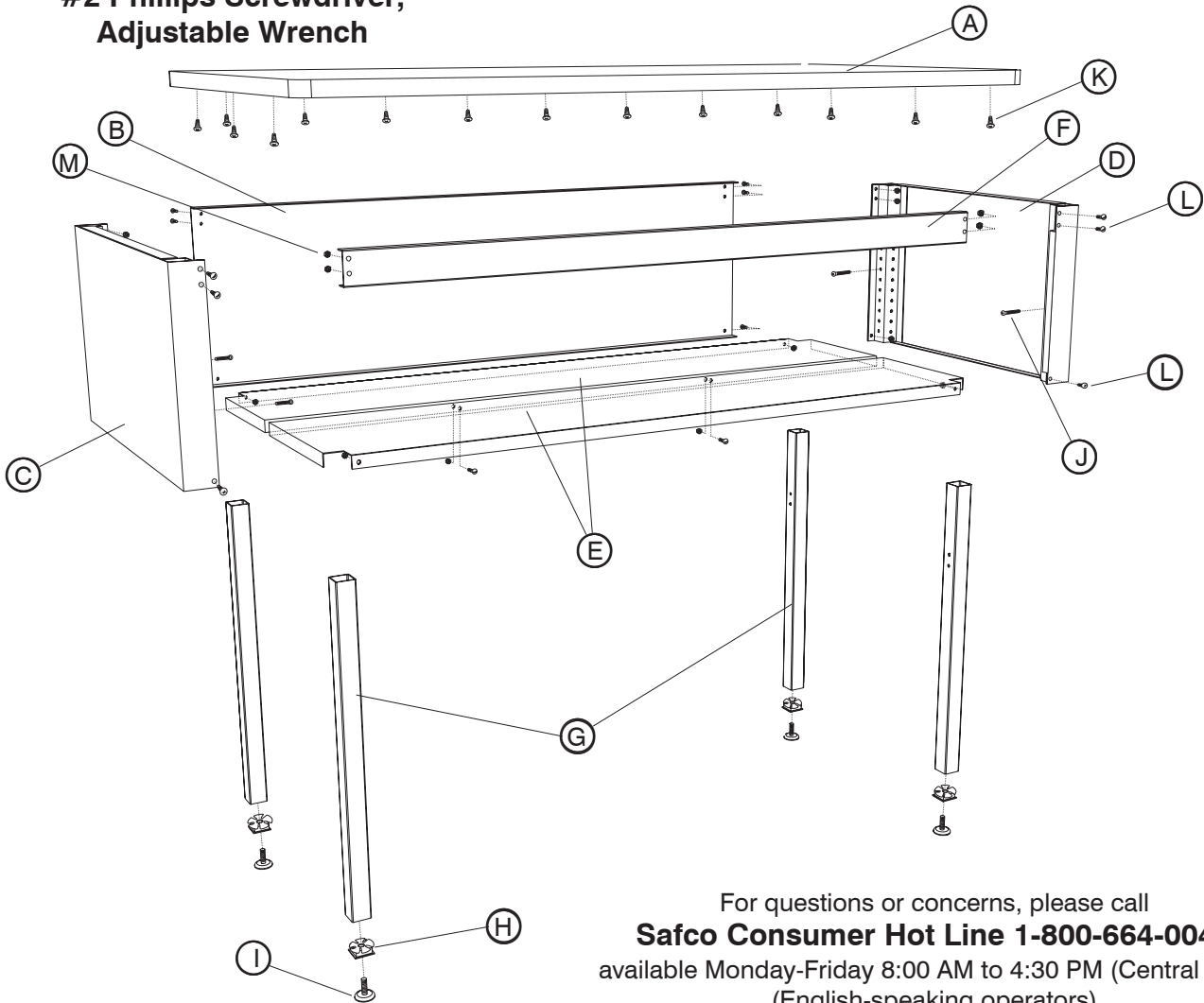
1 Sort and count your parts!

PARTS LIST			
LETTER CODE	DESCRIPTION	QTY.	PART NO.
(A)	Table Top (ordered separately)	1	7749
(B)	Back Panel	1	7749-01
(C)	Left Side Panel	1	7749-02
(D)	Right Side Panel	1	7749-03
(E)	Shelf	2	7749-06
(F)	Cross Piece	1	7749-04
(G)	Legs	4	7749-05
(H)	Glide Adapter	4	7749-26
(I)	Adjustable Leveling Glide	4	7749-25
(J)	Leg Adjustment Screws	4	7749-06
(K)	5/8" Sheet Metal Screw	14	7749-27
(L)	1/2" Machine Screw	14	7749-28
(M)	Hex-Head Nut	14	7749-29



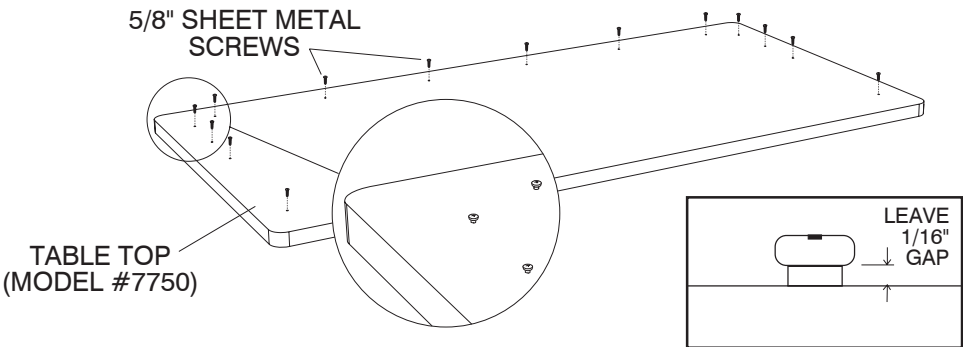
ASSEMBLED UNIT
(Model #7749 Base & #7750 Table Top)

TOOLS REQUIRED:
#2 Phillips Screwdriver,
Adjustable Wrench

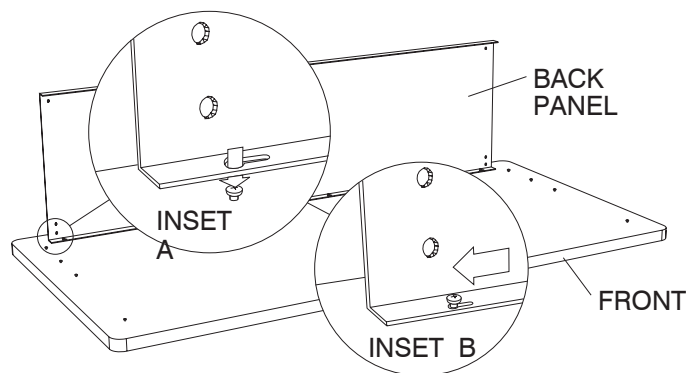


For questions or concerns, please call
Safco Consumer Hot Line 1-800-664-0042
available Monday-Friday 8:00 AM to 4:30 PM (Central Time)
(English-speaking operators)

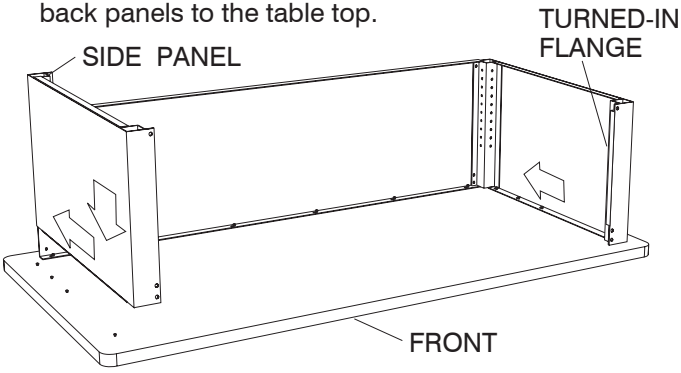
2 Lay (A) Table Top (Model #7750, purchased separately) down on a clean flat surface with the holes up. (A clean, carpeted floor is ideal.) Screw fourteen (K) 5/8" Sheet Metal Screws into the pre-drilled holes leaving a 1/16" gap between the surface and the screw head.



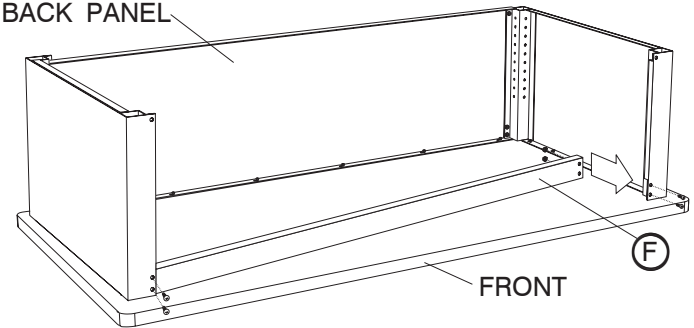
3 Align the holes in the flange on the **(B)** Back Panel with the 6 screws that are parallel to the longest sides of the table top. Flanges face toward the front. Set the holes in the keyhole slots in the flange over these screws (Inset A). Lock the back panel into position by sliding the back panel so the screws are in the narrow end of the keyholes (Inset B).



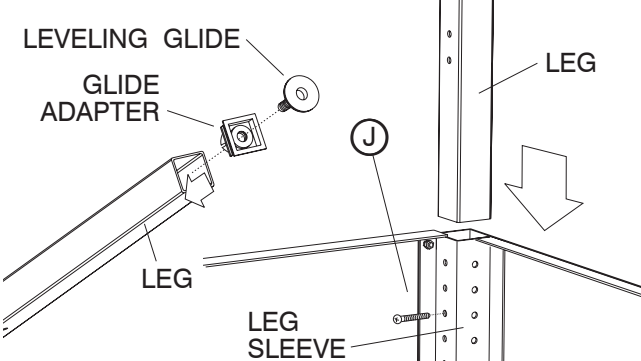
4 Locate **(C)** Left and **(D)** Right Side Panels. (The turned-in flange on the side panels identifies the FRONT of the side panels). With turned-in flange to front, set the keyholes on flange over the screws. Lock side panel into position by sliding side panel toward back panel. Repeat this step for other side panel. Tighten all 14 screws holding the side and back panels to the table top.



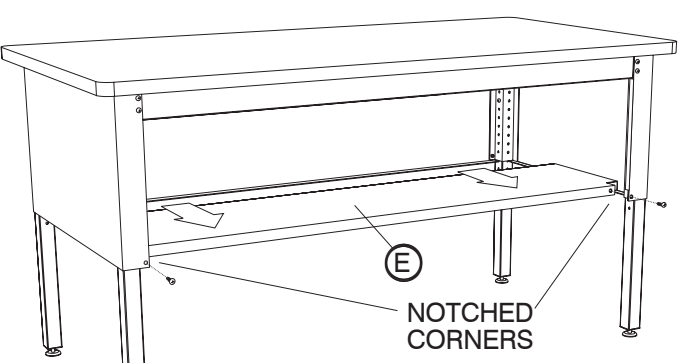
5 Attach **(F)** Cross Piece by aligning two holes on each side of Cross Piece with two holes on each side panel. From the front, insert four **(L)** 1/2" Machine Screws into these holes, secure with four **(M)** Hex-Head Nuts. Align the six holes on the Back Panel with the holes on the Side Panels and fasten with six 1/2" Machine Screws and six Hex-Head Nuts.



6 Gently tap the **(H)** Glide Adapters into the end opposite the eight adjustment holes of each **(G)** Leg. If necessary, thread the **(I)** Adjustable Leveling Glides all the way into the glide adapters. Insert each leg into the leg sleeves on the side panels. Securely fasten all legs at the SAME LEVEL with one **(J)** Leg Adjustment Screw per leg.

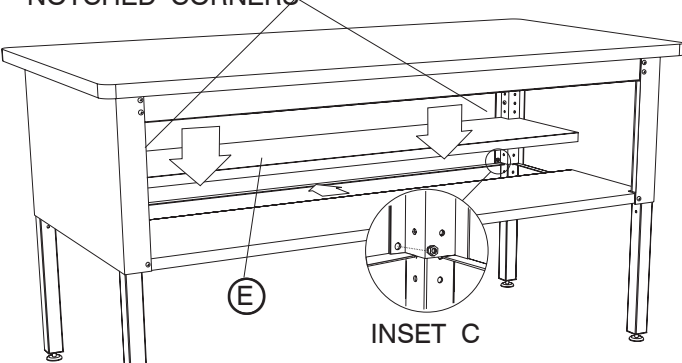


7 With the assistance of another person set the unit upright. Install one **(E)** Shelf section by inserting it at an angle between left and right side panels with recessed side toward the floor and the notched corners to the front. Slide the shelf onto the lower side panel flanges and then pull it flush with the front of the side panels and secure with one **(L)** 1/2" Machine Screw and one **(M)** Hex-Head Nut on each side.

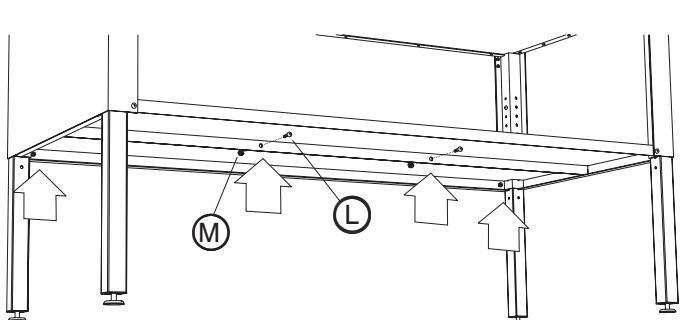


8 Temporarily remove the two screws and nuts at the lower corners on the back panel (Inset C) and set aside. Tilt the remaining **(E)** Shelf into the shelf area, with the recessed side towards the floor and the notched corners toward the back. Slide this shelf into position behind the front shelf section from Step #7, so it is resting on the side and back panel flanges.

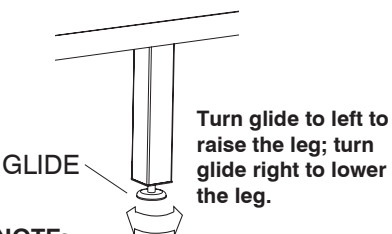
NOTCHED CORNERS



9 Secure the shelf sections by re-attaching the screws and nuts to the lower corners of the back panel. Fasten the centers of the shelf sections together with two 1/2" Machine Screws and two Hex-Head Nuts.



10 Check to insure the table is at the desired height. If not, turn table over and adjust the legs and leg screws. Once table is in place and at desired height, level by turning the adjustable levels on each leg. For accuracy a level is recommended.



NOTE:
If table is very uneven, make sure you have used the same leg and leg sleeve hole positions on all legs. If not, turn table over and adjust legs.

The table is adjustable from 28-36 inches (overall table height) in 1" increments.