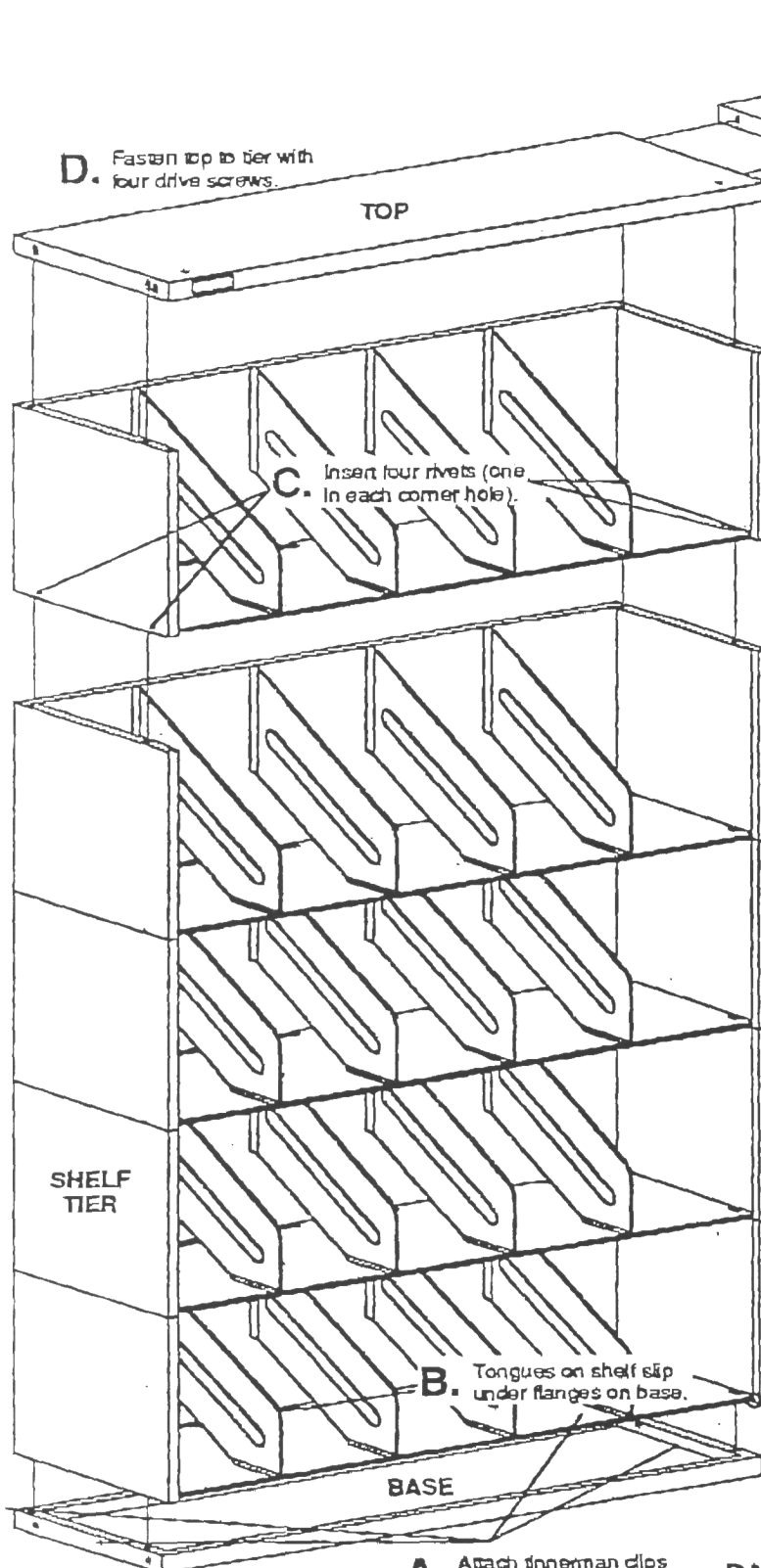


ADD-A-STACK ASSEMBLY OVERVIEW

tennsco
Systems for Success

EASY ASSEMBLY



E. Fastening section
tops together.

D. Fasten top to tier with
four drive screws.

C. Insert four rivets (one
in each corner hole).

B. Tongues on shelf slip
under flanges on base.

A. Attach tinnerman clips
to hole in each corner.

Please read completely before starting
assembly:

1. To simplify installation, assemble but do not tighten fasteners completely until entire row of files has been erected.
2. Place base on floor with flanges facing upward. Slide one tinnerman clip over each of the four prepunched holes located in each corner of the base. (Reference A). Be sure short side of tinnerman clip is facing up.
3. If you are using 4" base assemblies, thread the levelling screws into the weld nuts located in the corner braces.
4. Place first shelf tier on top of base. Be sure the tongues on the underside of tier slip under the rear flange of the base. (Reference B). Being careful not to move or pop the tinnerman clips out of position, make sure each of the four holes in the corners align. Screw four $\frac{1}{2}$ -20 screws through the holes into the clips.
5. Place next tier on top of previous tier. Again, be sure the tongues on underside of new tier slip under the flange of the tier below.
6. Using a plastic faced mallet, attach front of tiers together by inserting a drive rivet through the four holes in tier corners (Reference C). Repeat steps 5 & 6 until desired height is reached.
7. Place unit top onto top tier and attach with four aluminum drive screws (Reference D).
8. Repeat procedure to complete adjacent sections.
9. Fasten TOP of each section to TOP of adjacent section with 2 $\frac{1}{2}$ -20 machine screws and nuts (Reference E).
10. Align all components and tighten fasteners completely.

PARTS:



$\frac{1}{2}$ -20
Machine Screw



$\frac{1}{16}$ "
Hex Nut



Tinnerman
Clip



Drive
Rivet