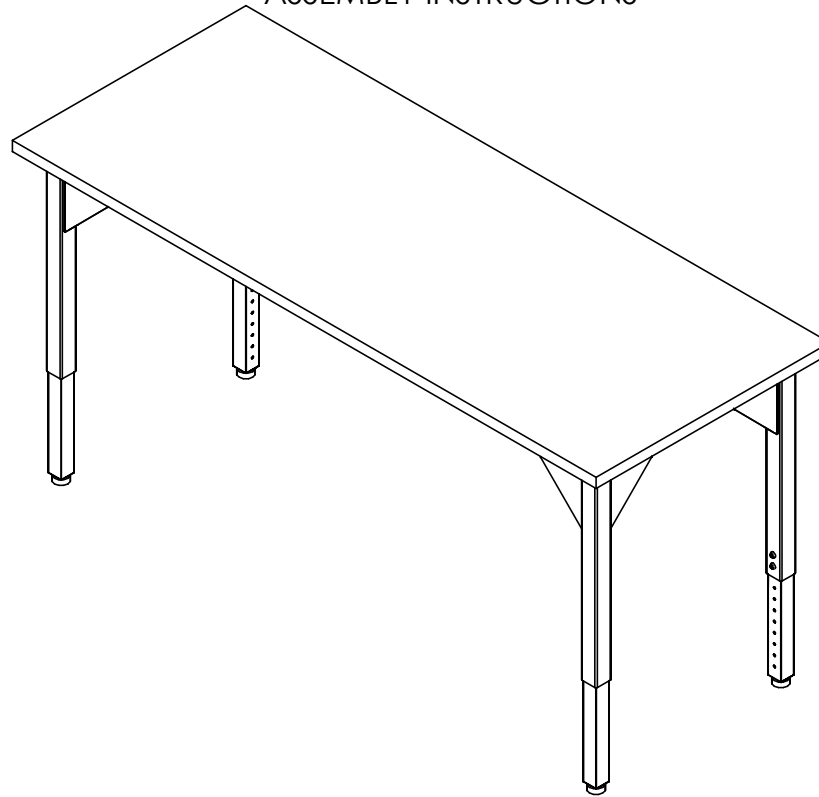


METAL ACTIVITY TABLE

X700(4,6) & X800(4,6) SERIES TABLES
ASSEMBLY INSTRUCTIONS



NOTE:

1. MODEL VIEWS MAY NOT REPRESENT EXACT MODEL PURCHASED

A	CREATED ASSEMBLY INSTRUCTIONS	7/1/20	EMK	-
REV.	DESCRIPTION	DATE	NAME	ECN NO.
REVISION LEVEL				

ALL DIMENSIONS ARE IN INCHES UNLESS NOTED OTHERWISE
CABINET SQUARENESS = $\pm .0625$
PRACTICAL VALUES = $\pm 1/32"$
- ALL VALUES $\pm$ OVERALL -

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TITLE:
METAL ACTIVITY TABLE
ASSEMBLY INSTRUCTIONS

DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
X700(4,6) & X800(4,6) SERIES	NTS	1 OF 7	REV A

TOOLS REQUIRED

$\frac{1}{2}$ " WRENCH
$\frac{1}{2}$ " SOCKET AND TORQUE WRENCH - OPTIONAL
** $\frac{3}{16}$ " ALLEN WRENCH**

ASSEMBLY COMPONENTS

ITEMS INCLUDED	PART #	PART DESCRIPTION	QTY
TOP	VARIES	TOP (SIZE AND STYLE VARY)	1
STEEL FRAME	VARIES	FRAME (SIZE AND STYLE VARY)	1
GUSSET	254681	GUSSET, LOBO TABLE, 4.5X4.5, SET OF 4	1
SILICONE	100711	SILICONE, SEALANT, CLEAR	1
LEG KIT - X7000 SERIES	249375	LEG KIT - FIXED HEIGHT LEGS	1
OR			
LEG KIT - X8000 SERIES	249374	LEG KIT - ADJ. HEIGHT LEGS	1

NOTE:

1. COMPONENTS VARY WITH STYLE OF TABLE PURCHASED.
 - 1.1. FRAME COLORS:
 - 1.1.1. BLACK
 - 1.2. TOP SELECTIONS:
 - 1.2.1. PHENOLIC OR EPOXY
 - 1.3. HEIGHTS OF TABLE:
 - 1.3.1. X7 = 30"H
 - 1.3.2. X8 = ADJUSTABLE
2. **XX** INDICATES ITEMS USED ONLY FOR ADJUSTABLE HEIGHT TABLES (X8000 SERIES).

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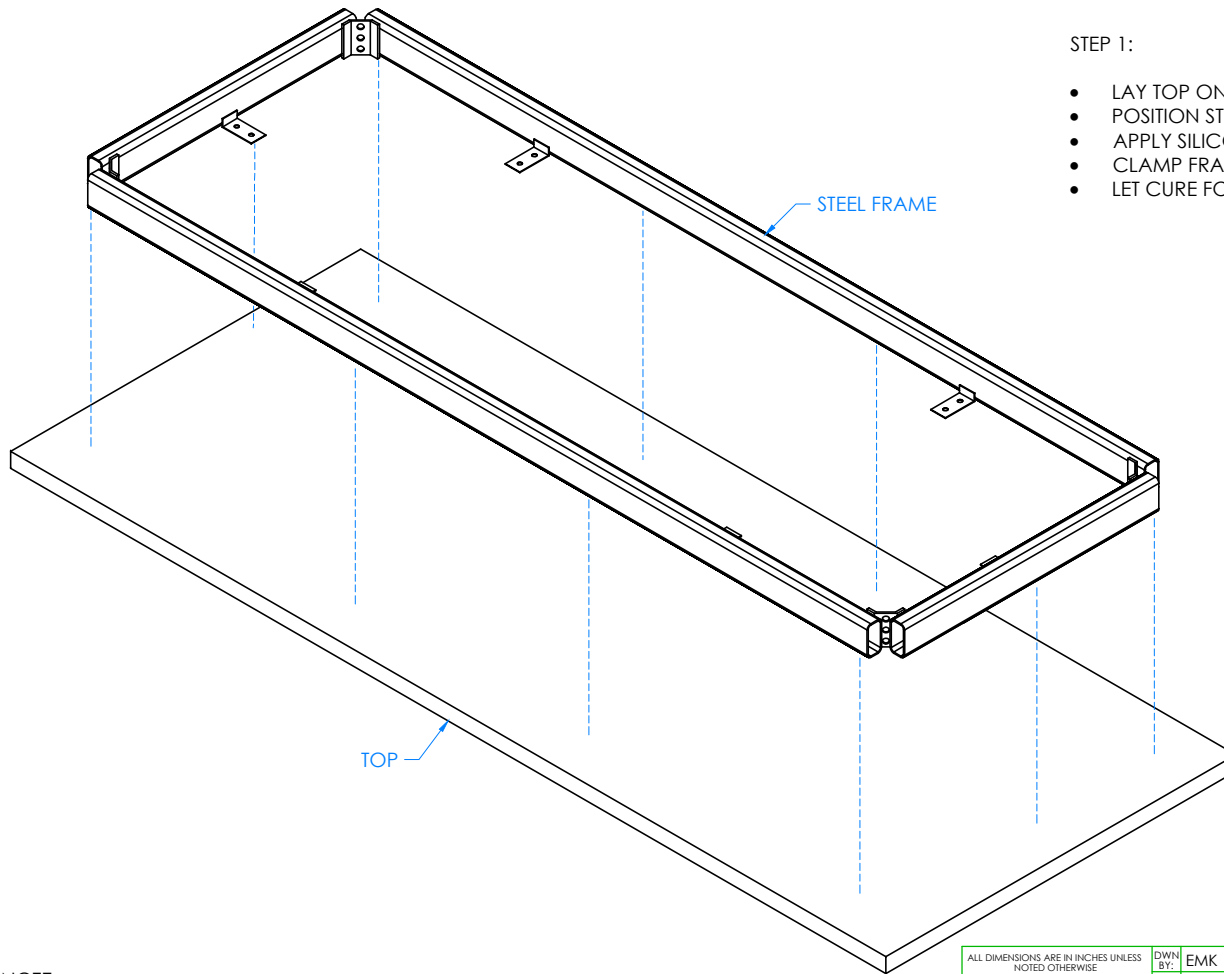
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TITLE:
 METAL ACTIVITY TABLE
 TOOLS AND ASSEMBLY COMPONENTS

DRAWING NUMBER: X700(4,6) & X800(4,6) SERIES SCALE: NTS SHEET: 2 OF 7 REVISION: REV A



STEP 1:

- LAY TOP ON FLOOR.
- POSITION STEEL FRAME OVER TOP WITH PROPER OVERHANG (CENTERED ON TOP).
- APPLY SILICONE ADHESIVE TO STEEL FRAME AND FIRMLY PRESS TO TOP.
- CLAMP FRAME TO TOP AND ALLOW TO SET.
- LET CURE FOR 6-12 HOURS.

NOTE:

1.

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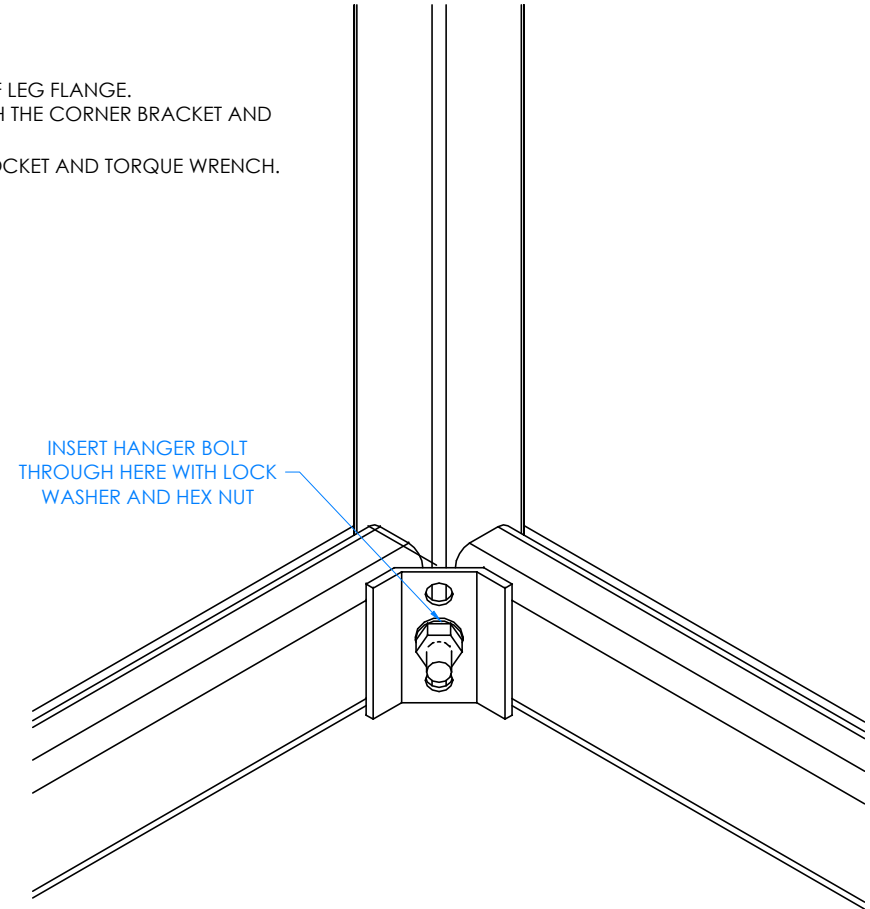
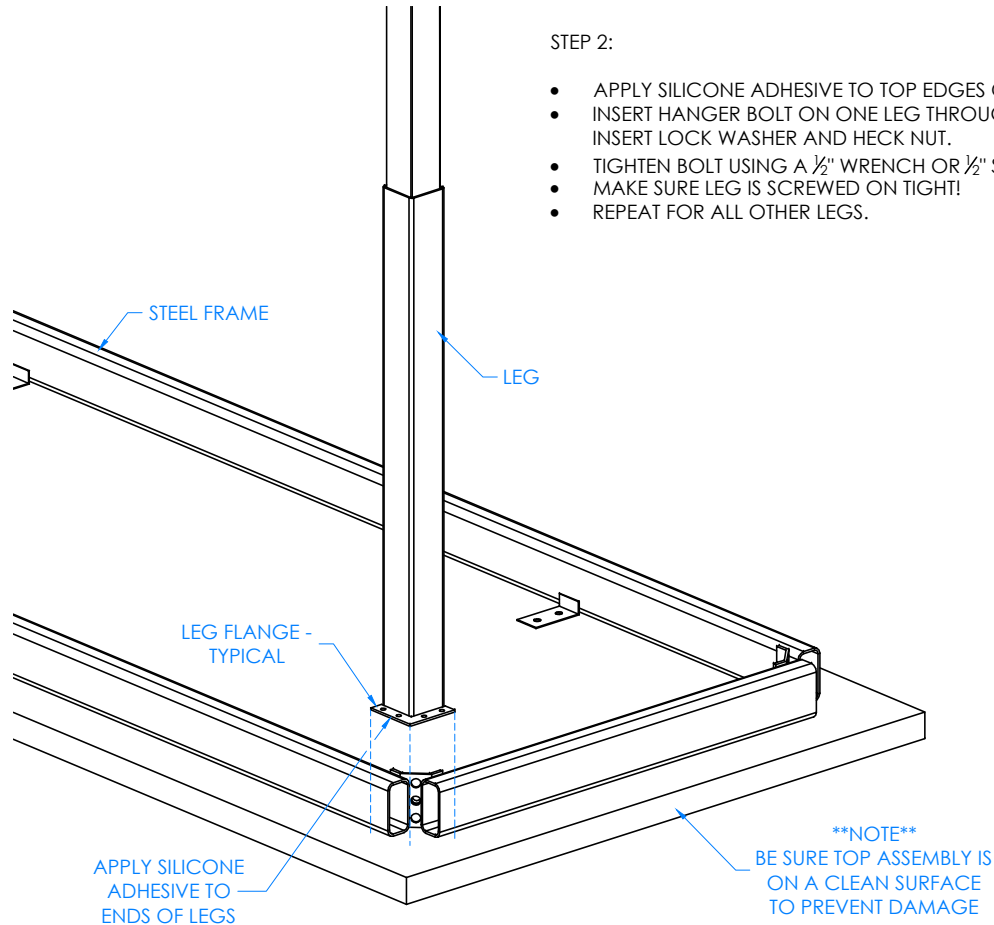
TITLE:
 METAL ACTIVITY TABLE
 ASSEMBLY INSTRUCTIONS

A	CREATED ASSEMBLY INSTRUCTIONS	7/1/20	EMK	-
REV.	DESCRIPTION	DATE	NAME	ECN NO.
REVISION LEVEL				

DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
X700(4,6) & X800(4,6) SERIES	NTS	3 OF 7	REV A

STEP 2:

- APPLY SILICONE ADHESIVE TO TOP EDGES OF LEG FLANGE.
- INSERT HANGER BOLT ON ONE LEG THROUGH THE CORNER BRACKET AND INSERT LOCK WASHER AND HEX NUT.
- TIGHTEN BOLT USING A $\frac{1}{2}$ " WRENCH OR $\frac{1}{2}$ " SOCKET AND TORQUE WRENCH.
- MAKE SURE LEG IS SCREWED ON TIGHT!
- REPEAT FOR ALL OTHER LEGS.



CLOSE UP OF CORNER LEG ASSEMBLY

NOTE:

1.

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TITLE:
 METAL ACTIVITY TABLE
 ASSEMBLY INSTRUCTIONS

DRAWING NUMBER:

X700(4,6) & X800(4,6) SERIES

SCALE:

NTS

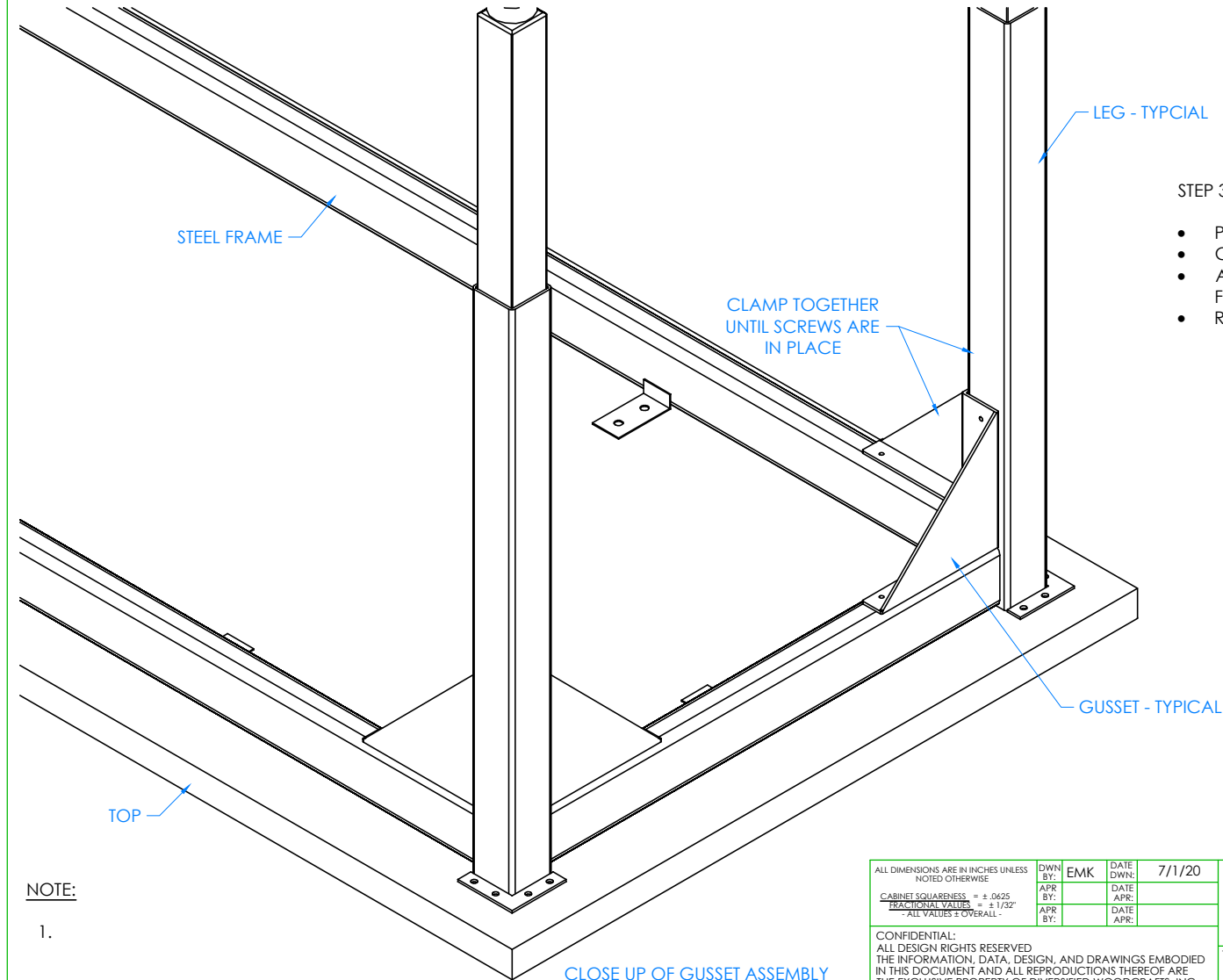
SHEET:

4 OF 7

REVISION:

REV A

A	CREATED ASSEMBLY INSTRUCTIONS	7/1/20	EMK	-
REV.	DESCRIPTION	DATE	NAME	ECN NO.
REVISION LEVEL				



STEP 3:

- PLACE GUSSET IN CORNER AROUND EACH LEG.
- CLAMP ONE SIDE OF GUSSET TO LEG.
- ATTACH GUSSET INTO PRE-DRILLED HOLES ON STEEL FRAME WITH HARDWARE PROVIDED.
- REPEAT FOR REMAINING GUSSETS.

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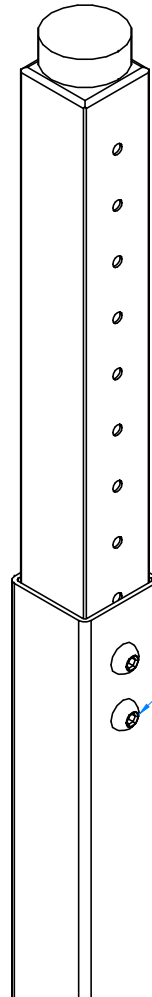
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TITLE:
 METAL ACTIVITY TABLE
 ASSEMBLY INSTRUCTIONS

DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
X700(4,6) & X800(4,6) SERIES	NTS	5 OF 7	REV A



STEP 4:

- IF YOU DO NOT HAVE THE X8000 SERIES, SKIP TO STEP 5.
- ADJUST LEGS TO DESIRED HEIGHT BY REMOVING TWO ALLEN SCREWS IN EACH LEG.
- BE CAREFUL TO SUPPORT THE LEG AS IT WILL FALL ONCE SCREWS ARE REMOVED.
- MOVE LEG TO A NEW HEIGHT AND RE-INSERT ALLEN SCREWS AND TIGHTEN.
- REPEAT FOR OTHER LEGS.

ALLEN SCREW - TYPICAL

NOTE:

1.

CLOSE UP OF X8000 SERIES LEG
ASSEMBLY

REV.	DESCRIPTION	DATE	NAME	ECN NO.
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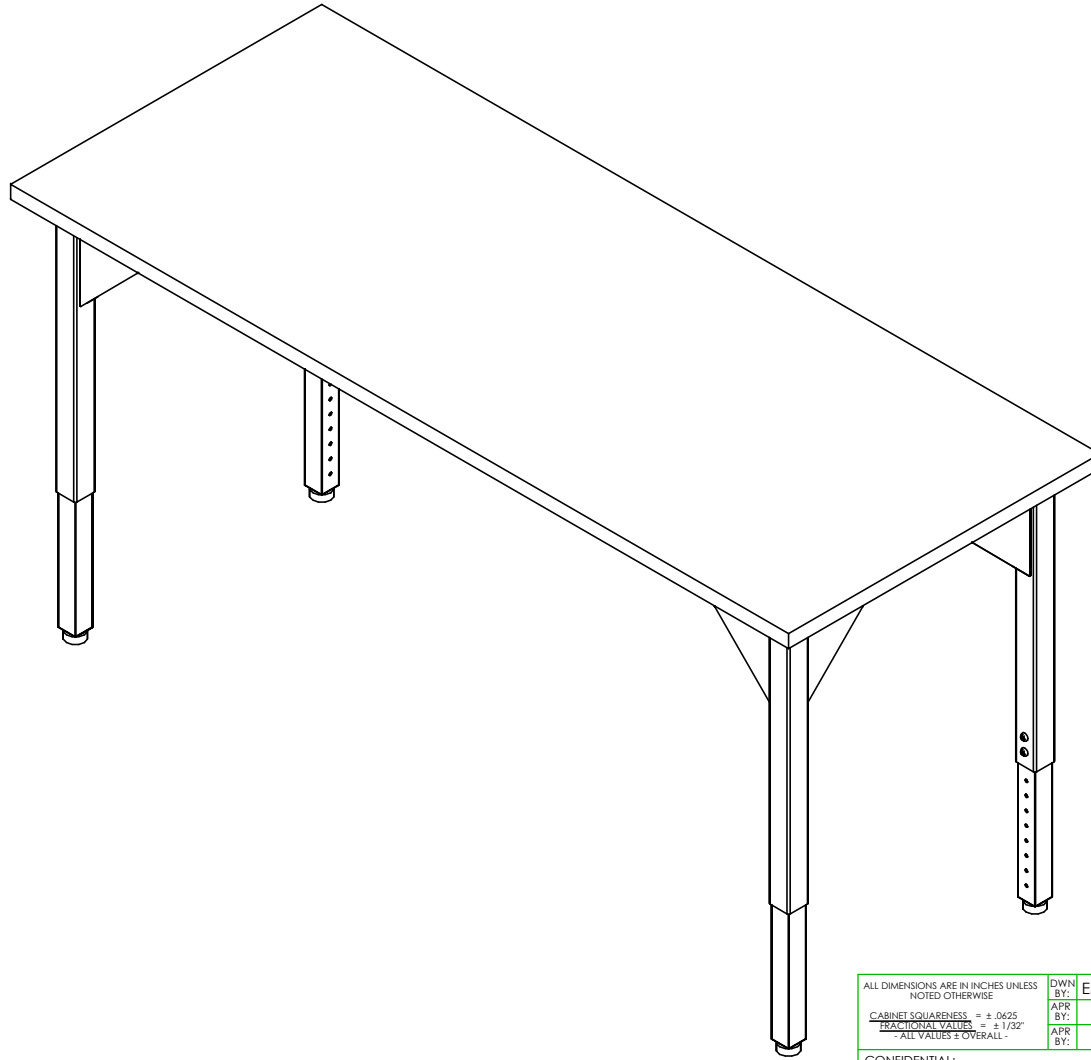
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 METAL ACTIVITY TABLE
 ASSEMBLY INSTRUCTIONS

DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
X700(4,6) & X800(4,6) SERIES	NTS	6 OF 7	REV A



STEP 5:

- TURN TABLE OVER SO TOP IS UP.
- SET YOUR TABLE IN DESIRED LOCATION.
- ADJUST LEG LEVELERS TO LEVEL TABLE.

NOTE:

1.

COMPLETE UNIT SHOWN

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