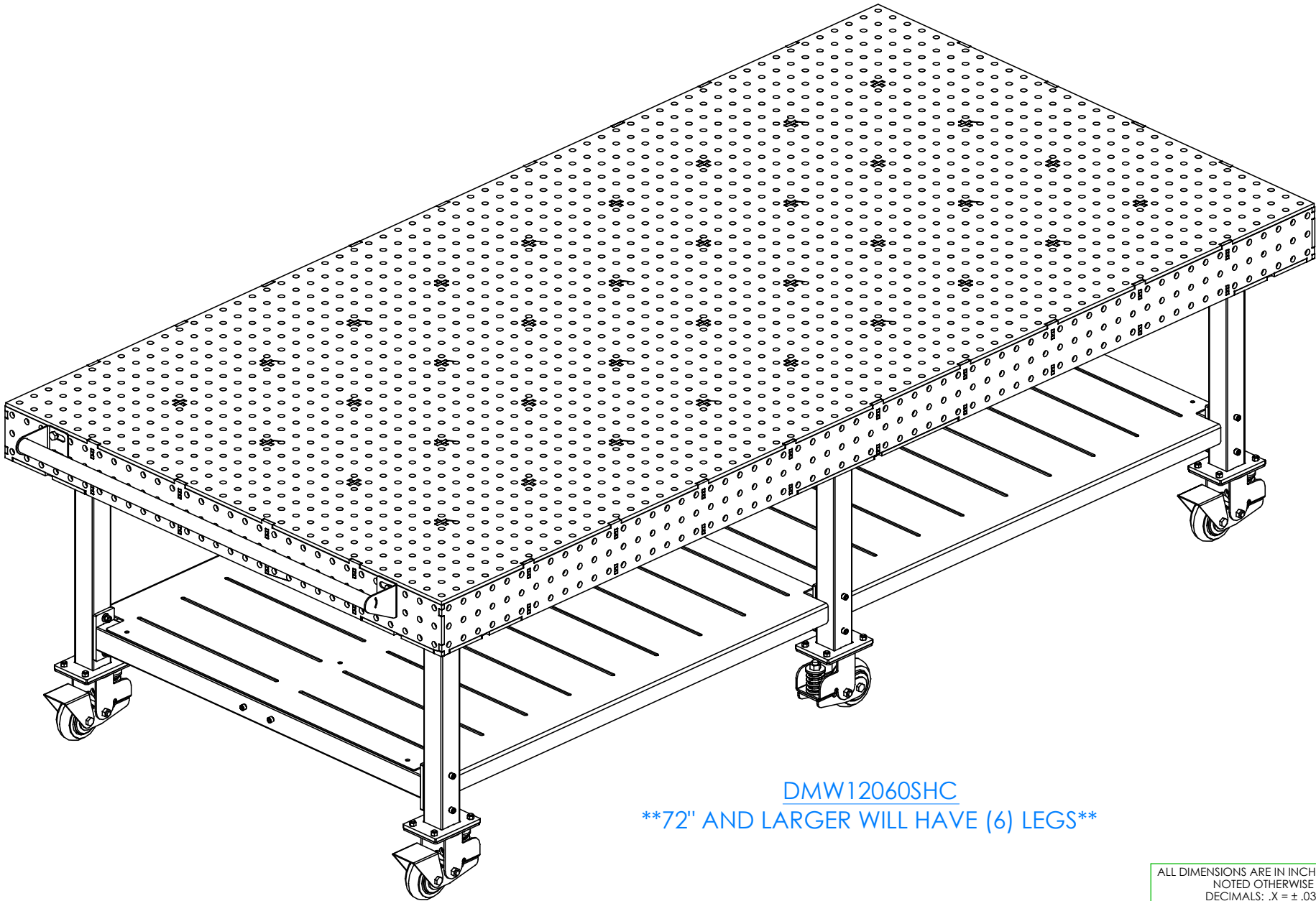
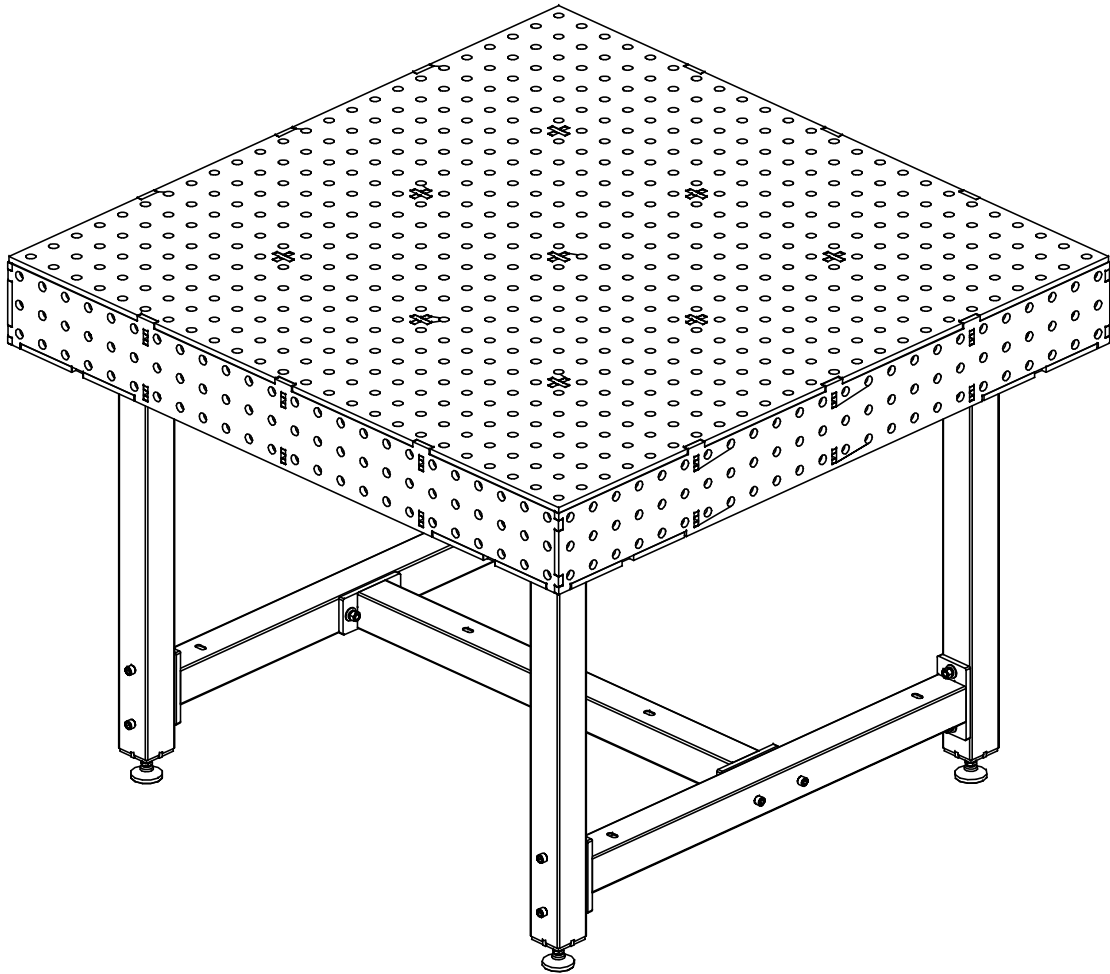


WELDING TABLE CASTER & LEVELER ASSEMBLY

DMW4830(C), DMW6036(C), DMW4848(C), DMW7236(C), DMW6060(C), DMW9648(C), DMW12048(C), & DMW12060(C) SERIES
ASSEMBLY INSTRUCTIONS



DMW12060SHC
72" AND LARGER WILL HAVE (6) LEGS



DMW4848

NOTE:

- 1. MODEL VIEWS MAY NOT REPRESENT EXACT MODEL PURCHASED


A	CREATED INSTRUCTIONS	4/15/25	EMR	1516
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.XXX = ± .010
ANGLES: = ± 1°
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TITLE:
WELDING TABLE CASTER & LEVELER ASSEMBLY
ASSEMBLY INSTRUCTIONS

DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
CASTER & LEVELER ASSEMBLY	NTS	1 OF 7	REV A


TOOLS REQUIRED
BOX CUTTER
RUBBER Mallet
7/16" SOCKET & RATCHET
3/4" SOCKET & RATCHET
FORKLIFT
WD40 (FOR CLEANING PURPOSES)
ANTI-SPLATTER SOLUTION (FOR CLEANING PURPOSES)

NOTE:

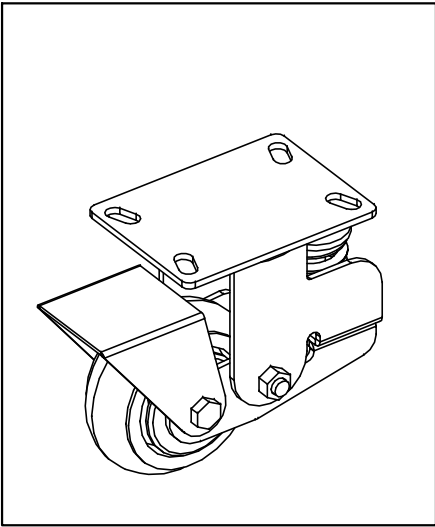
1. INSPECT TABLE BEFORE UNWRAPPING!
- 1.1. IF THERE IS ANY DISCOLORATION TO THE BLUE PLASTIC AROUND THE TABLE, TELL THE CARRIER THAT THERE IS POSSIBLE DAMAGE!
2. THERE IS TO BE NO STACKING ON TOP OF TABLE!!

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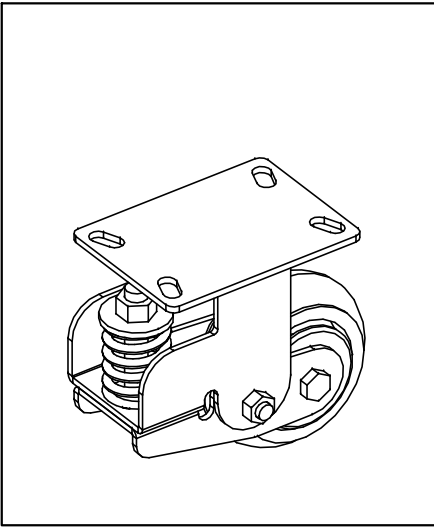
<div><div>300 South Krueger Street Suring, WI 54174 diversifiedwoodcrafts.com</div></div>			
TITLE: WELDING TABLE CASTER & LEVELER ASSEMBLY TOOLS REQUIRED			
DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
CASTER & LEVELER ASSEMBLY	NTS	2 OF 7	REV A

ASSEMBLY COMPONENTS



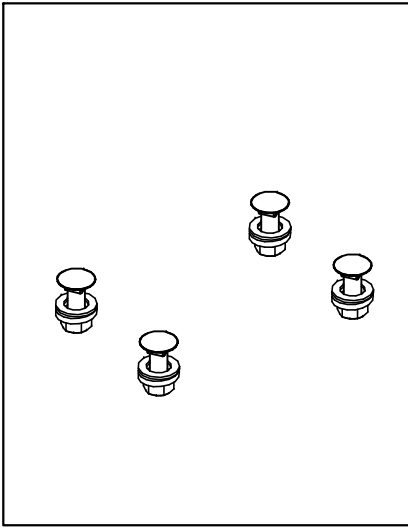
SWIVEL CASTER

QTY: 2 OR 4
(2) SWIVEL CASTERS LOCATED AT *HANDLE END* OF TABLE FOR A FOUR LEGGED TABLE
OR
(4) SWIVEL CASTERS LOCATED AT *EACH END* OF TABLE FOR A SIX LEGGED TABLE



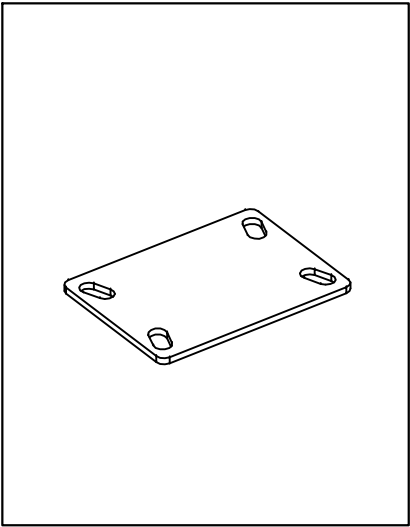
FIXED CASTER

QTY: 2
(2) FIXED CASTERS LOCATED AT *ONE END* OF TABLE FOR A FOUR LEGGED TABLE
OR
(2) FIXED CASTERS LOCATED ON *CENTER* LEGS OF TABLE FOR A SIX LEGGED TABLE



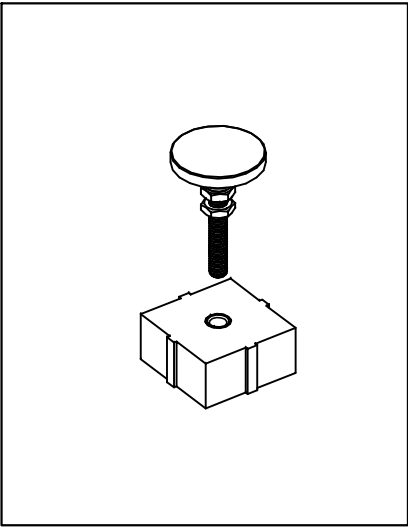
HARDWARE BAG FOR CASTERS

QTY: 1
(4) CARRIAGE BOLTS, (4) WASHERS, (4) LOCK WASHERS, & (4) NUTS FOR *EACH* CASTER



CASTER PLATE

QTY: 2
(2) PLATES FOR EACH *FIXED* CASTER




LEVELER ASSEMBLY

QTY: 4 OR 6
(4) LEVELERS WITH SLEEVE LOCATED ON *EACH* LEG FOR A FOUR LEGGED TABLE
OR
(6) LEVELERS WITH SLEEVE LOCATED ON *EACH* LEG FOR A SIX LEGGED TABLE

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REV.	DESCRIPTION	DATE	NAME	ECN No.
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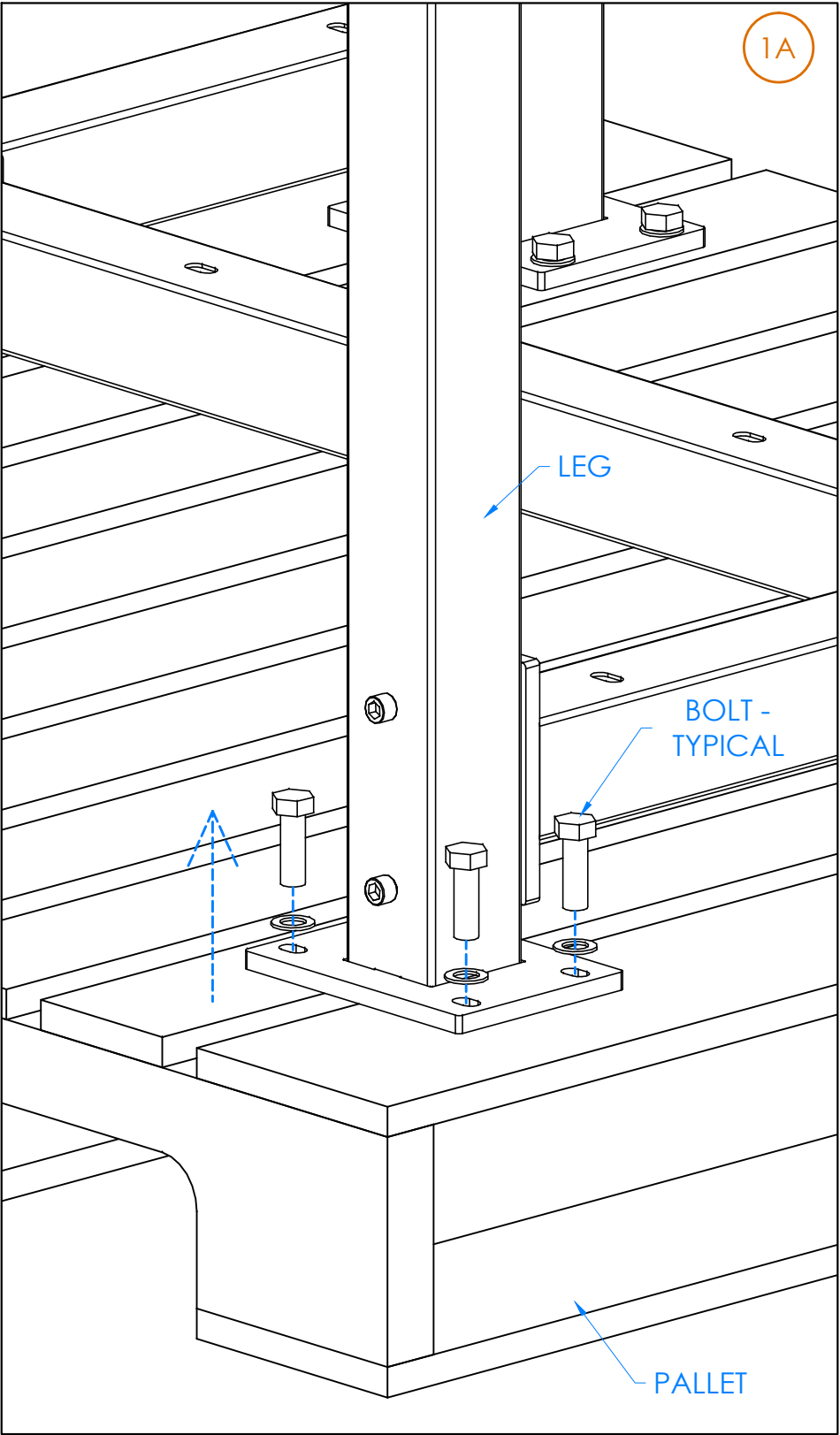
TITLE:
WELDING TABLE CASTER & LEVELER ASSEMBLY
ASSEMBLY COMPONENTS

DRAWING NUMBER:
CASTER & LEVELER ASSEMBLY

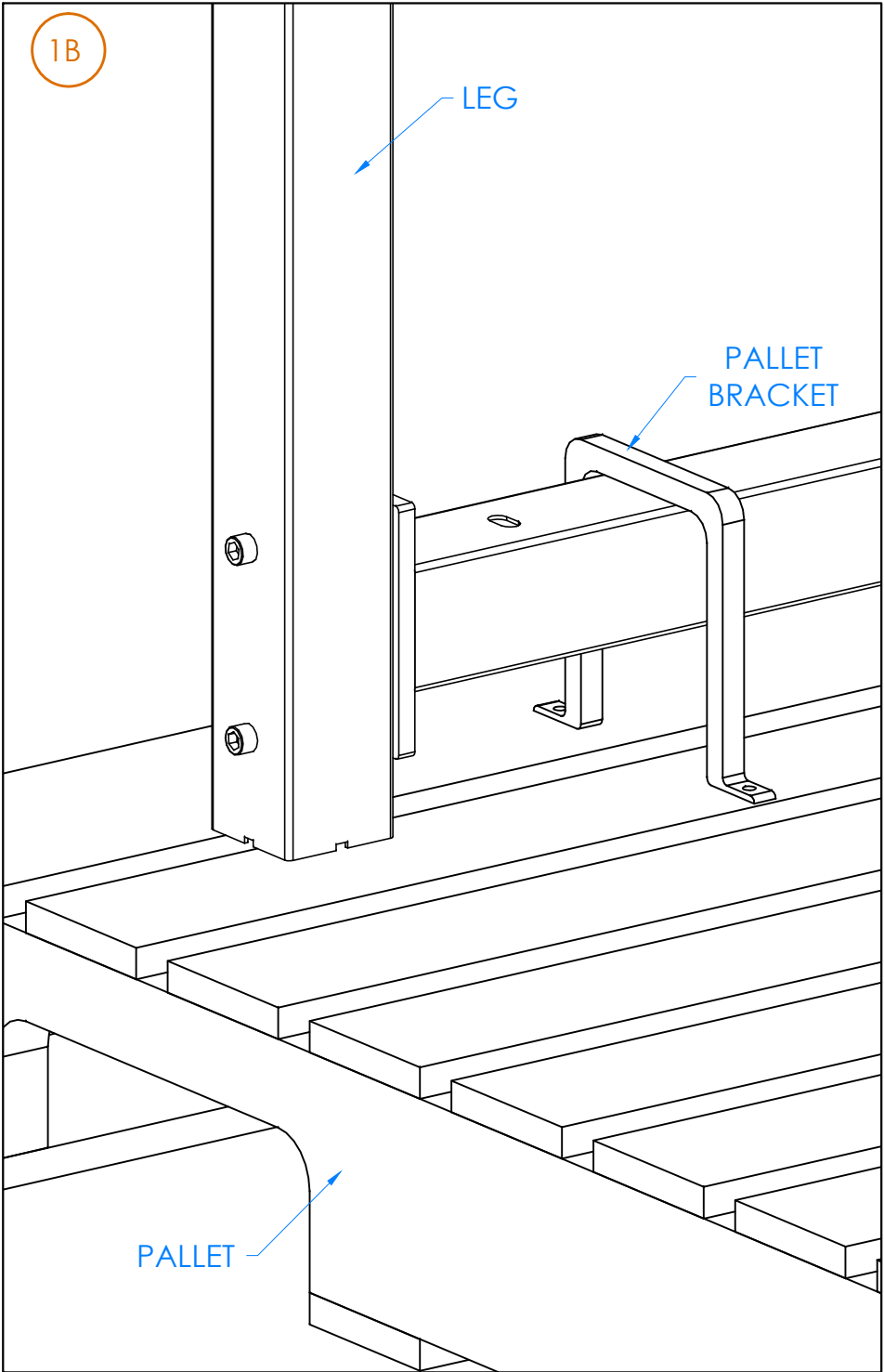
SCALE:
NTS

SHEET:
3 OF 7

REVISION:
REV A



CLOSE UP OF CASTER/PALLET ASSEMBLY SHOWN
ONLY ONE SET SHOWN, ALL CASTERS ARE IDENTICAL



CLOSE UP OF LEVELER/PALLET ASSEMBLY SHOWN
ONLY ONE SET SHOWN, ALL LEVELERS ARE IDENTICAL

HARDWARE REQUIRED FOR STEP

QTY	DESCRIPTION
1	FORKLIFT
1	BOX CUTTER

STEP 1:

- a. INSPECT ITEMS THOROUGHLY FOR ANY DAMAGE.
- b. IF YOUR TABLE HAS CASTERS, UNSCREW BOLTS ON LEGS FROM PALLET - (1A).
- c. IF YOUR TABLE HAS LEVELERS, UNSCREW PALLET BRACKETS FROM PALLET - (1B).
- d. USING A FORKLIFT, GENTLY PLACE FORKS UNDER TOP ASSEMBLY AND SLOWLY LIFT IN AIR.
 - d.a. LIFT HIGH ENOUGH TO ASSEMBLY CASTERS OR LEVELERS
- e. BE VERY CAREFUL WITH THIS STEP AS TABLE ASSEMBLY WILL BE EXTREMELY HEAVY!

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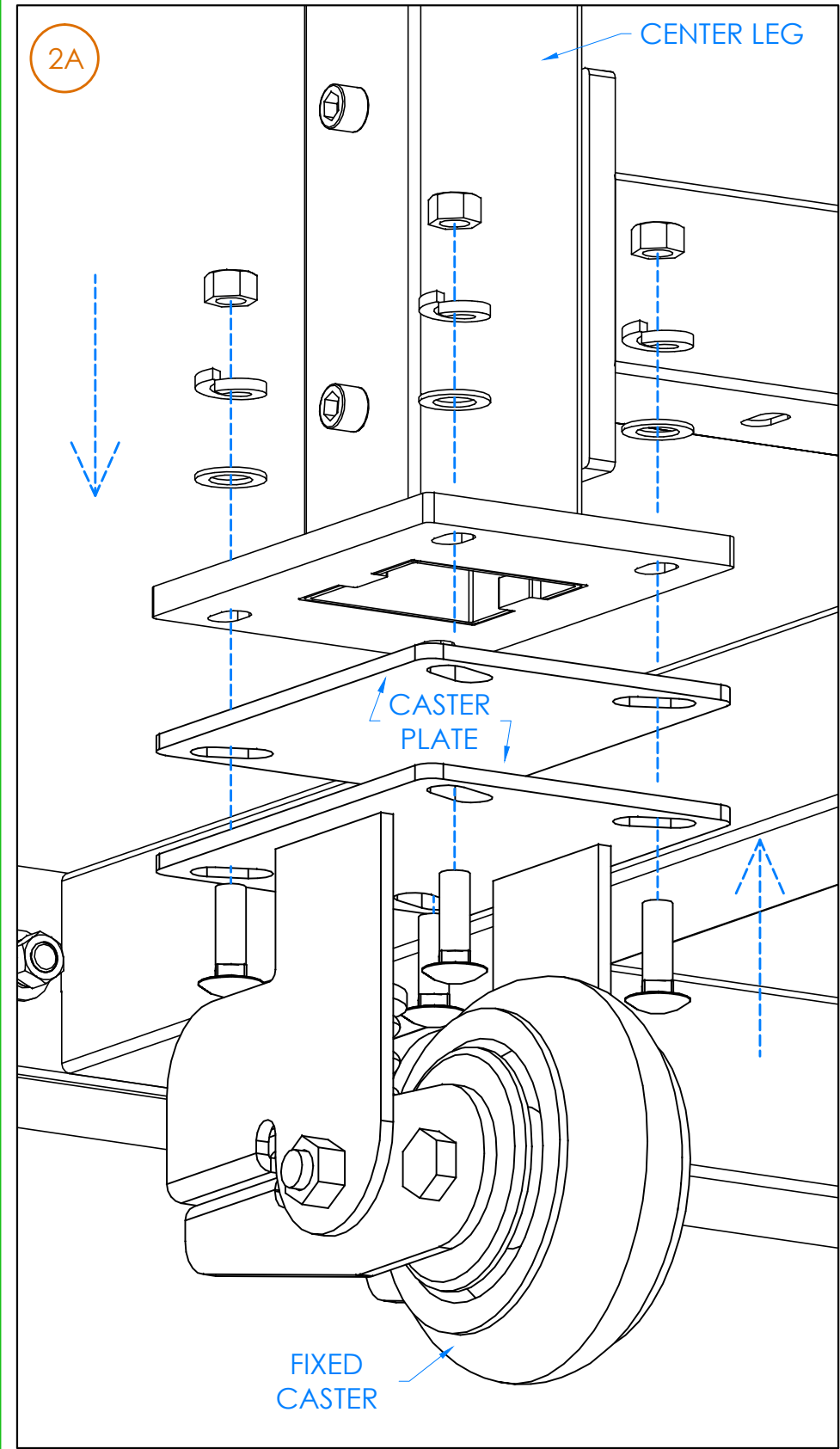


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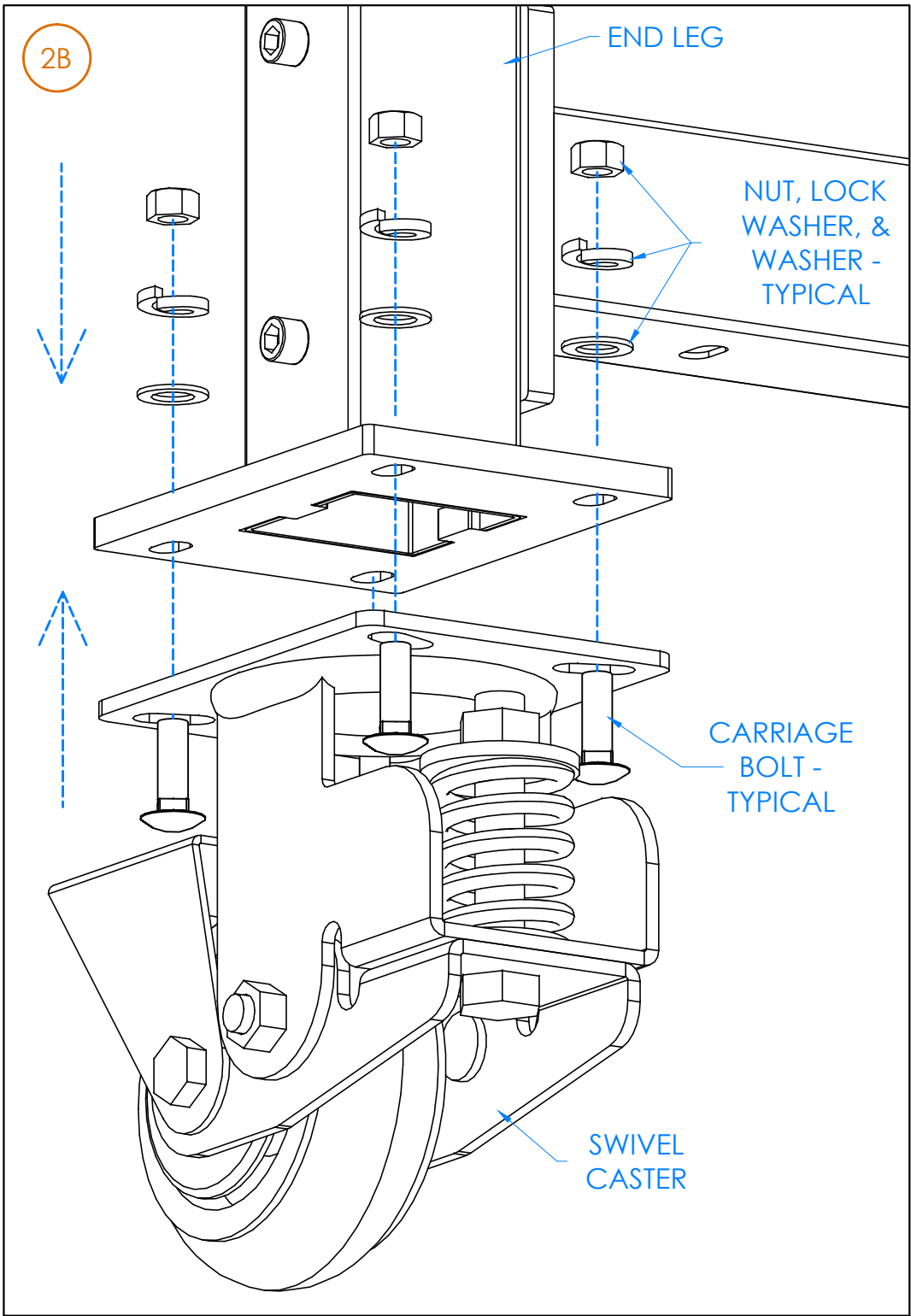
TITLE:
WELDING TABLE CASTER & LEVELER ASSEMBLY
ASSEMBLY INSTRUCTIONS

A	CREATED INSTRUCTIONS	4/15/25	EMR	1516
REV.	DESCRIPTION	DATE	NAME	ECN No.
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CASTER & LEVELER ASSEMBLY	NTS	4 OF 7	REV A



CLOSE UP OF FIXED CASTER SHOWN
**ONLY ONE SET SHOWN, ALL FIXED CASTERS
ARE IDENTICAL**



CLOSE UP OF SWIVEL CASTER SHOWN
**ONLY ONE SET SHOWN, ALL SWIVEL CASTERS
ARE IDENTICAL**

HARDWARE REQUIRED FOR STEP

QTY	DESCRIPTION
2 OR 4	SWIVEL CASTER
2	FIXED CASTER
2	CASTER PLATE
1	HARDWARE BAG FOR CASTERS
1	$\frac{3}{4}$ " SOCKET & RATCHET

STEP 2:

- IF YOUR TABLE HAS LEVELERS, SKIP TO STEP 3.
- ATTACH CASTERS TO LEGS WITH HARDWARE PROVIDED.
- (2) OR (4) SWIVEL CASTERS WILL GO ON END LEGS - (2B).
 - IF UNIT HAS A HANDLE, PLACE SWIVEL CASTERS ON THE END WITH HANDLE.
- (2) FIXED CASTERS WILL GO ON CENTER LEGS - (2A)
- FIXED CASTERS WILL NEED A CASTER PLATE POSITIONED IN BETWEEN THE CASTER AND LEG - (2A).
 - THIS ALLOWS TABLE TO BE EASILY STEERED WHILE MOVING.
- CARRIAGE BOLTS WILL BE PLACED UP INTO CASTER WITH BOTH WASHERS AND NUTS PLACED ON TOP OF ASSEMBLY - (2A,B).
- TIGHTEN AS MUCH AS POSSIBLE.
- SLOWLY LOWER TABLE ONTO GROUND.
- DOUBLE CHECK EACH NUT IS ON TIGHT!
 - ONCE LOWERED, THE WEIGHT OF TABLE WILL CAUSE CASTERS AND PLATES TO COMPRESS CAUSING HARDWARE TO LOOSEN.

A	CREATED INSTRUCTIONS	4/15/25	EMR	1516
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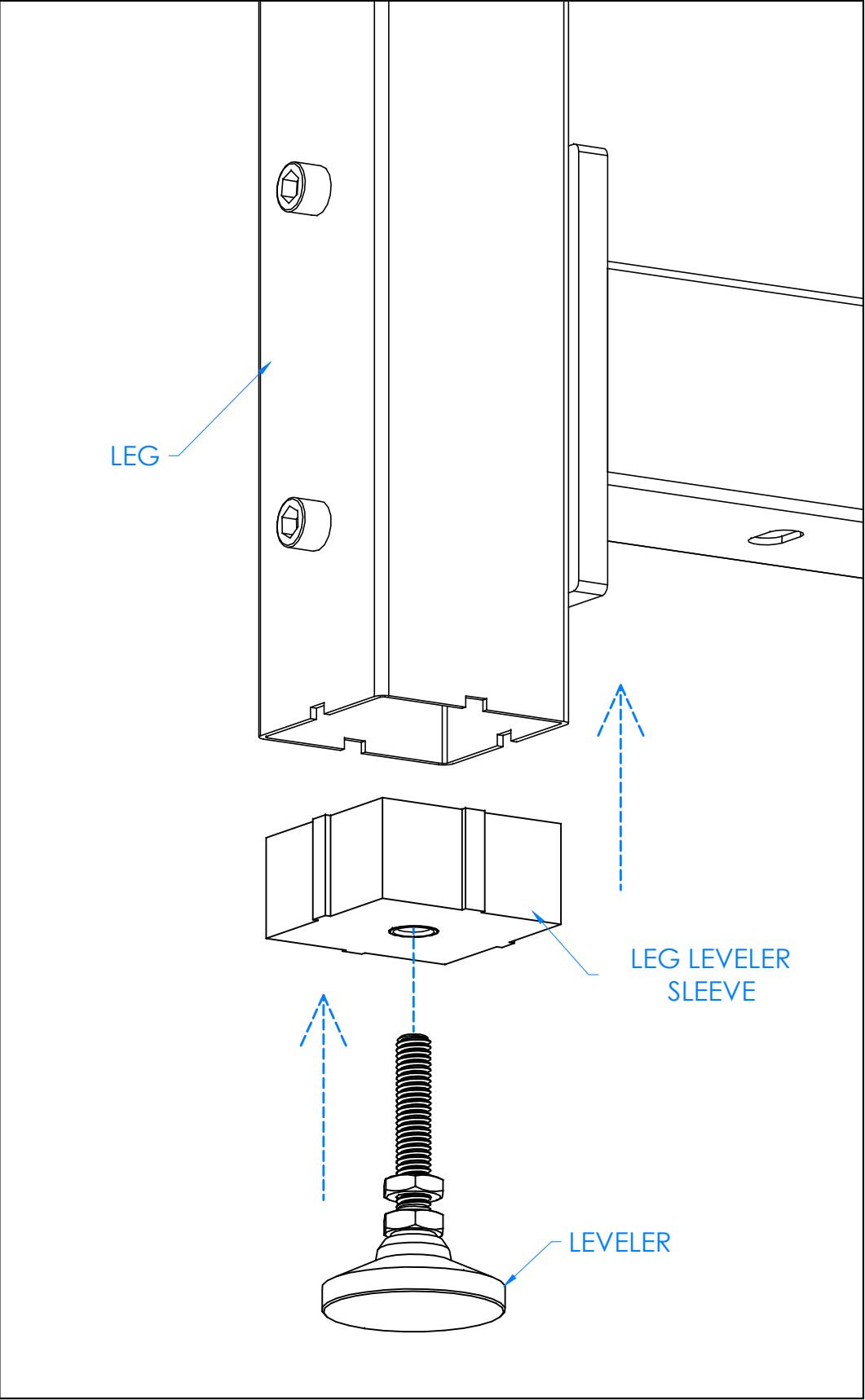
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TITLE:
WELDING TABLE CASTER & LEVELER ASSEMBLY
ASSEMBLY INSTRUCTIONS

DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
CASTER & LEVELER ASSEMBLY	NTS	5 OF 7	REV A



CLOSE UP OF LEVELER
ONLY ONE SET SHOWN, ALL LEVELERS ARE IDENTICAL


HARDWARE REQUIRED FOR STEP

QTY	DESCRIPTION
1	RUBBER Mallet
4 OR 6	LEVELER

STEP 3:

- a. SLIDE LEG LEVELER SLEEVE INTO BOTTOM OF LEGS.
 - a.a. A RUBBER Mallet MAY BE NEEDED TO POUND THE SLEEVE INTO THE LEG IF IT IS TIGHT.
- b. SCREW LEVELERS INTO BOTTOM OF SLEEVE.
- c. ADJUST TO PROPER HEIGHT.
- d. MAKE SURE LEVELERS ARE ON TIGHT!
- e. SLOWLY LOWER TABLE ONTO GROUND.

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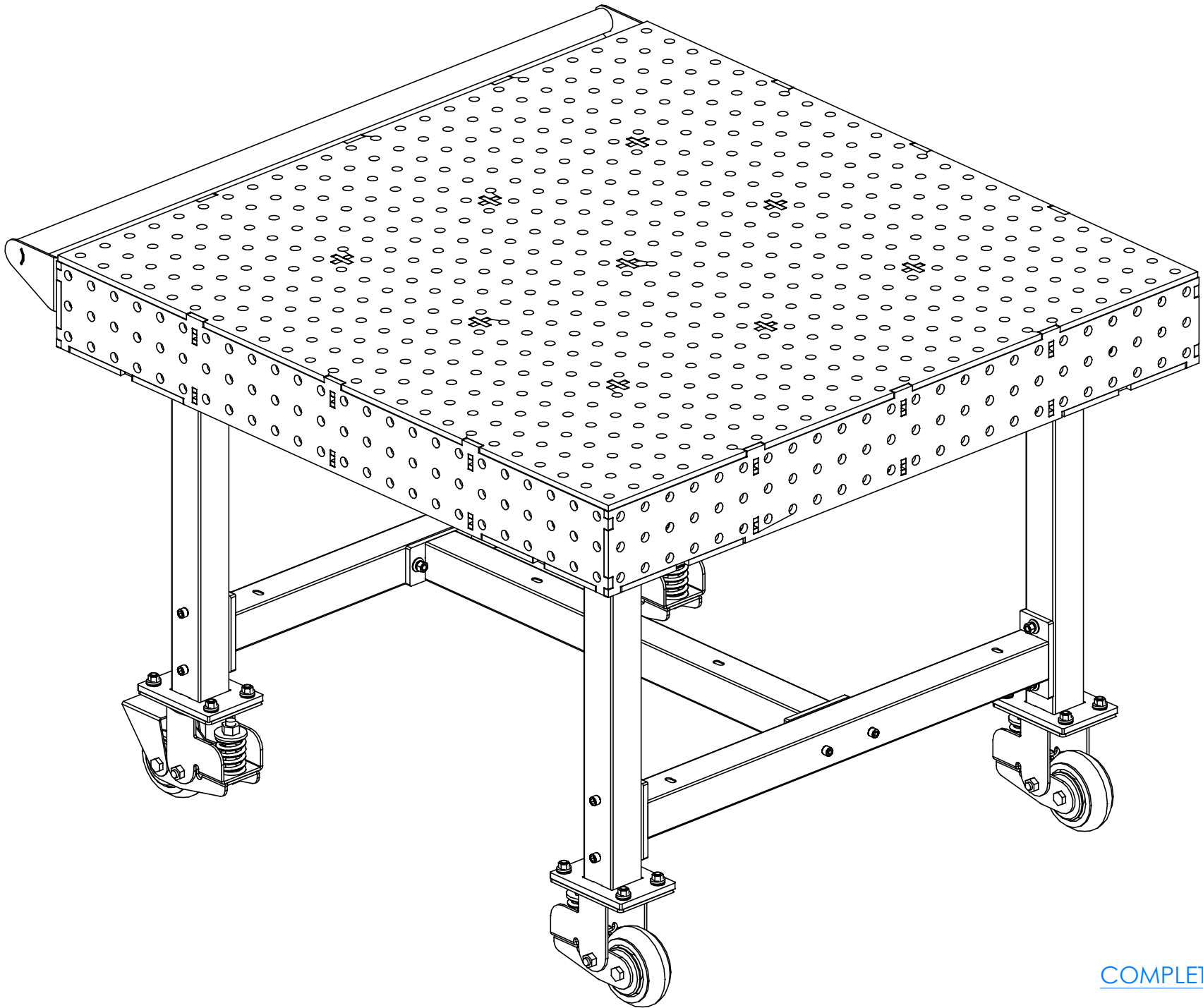


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TITLE:
WELDING TABLE CASTER & LEVELER ASSEMBLY
ASSEMBLY INSTRUCTIONS

DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
CASTER & LEVELER ASSEMBLY	NTS	6 OF 7	REV A

A	CREATED INSTRUCTIONS	4/15/25	EMR	1516
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REVISION LEVEL				



HARDWARE REQUIRED FOR STEP

QTY	DESCRIPTION
1	FORKLIFT
1	3/4" SOCKET & RATCHET
1	WD40
1	ANTI-SPLATTER SOLUTION

STEP 4:

- a. DOUBLE CHECK ALL NUTS/LEVELERS ARE ON TIGHT!
- b. SET TABLE IN PLACE.
- c. USE A MIST OF WD40 AND ANIT-SPLATTER SOLUTION FOR CLEANING.
- d. WIPE DOWN.

COMPLETE UNIT SHOWN


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CASTER & LEVELER ASSEMBLY	NTS	7 OF 7	REV A