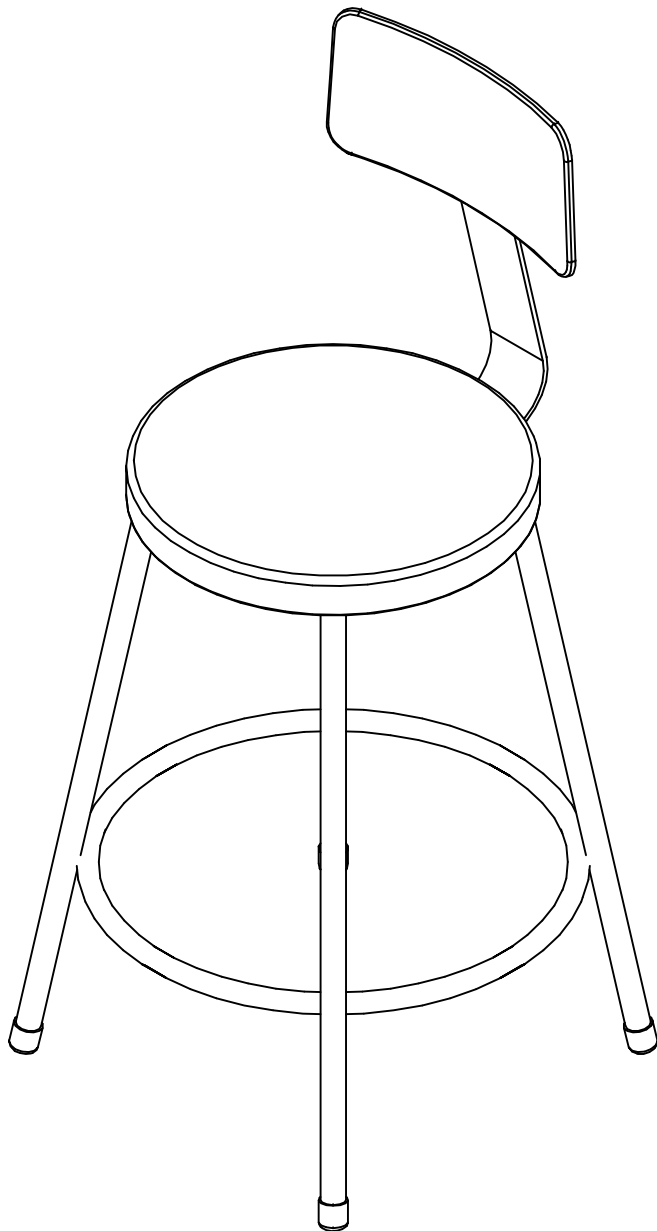


# APPRENTICE STOOL - BACKREST

S-18B, S-24B, & S-30B  
ASSEMBLY INSTRUCTIONS




NOTE:

1. MODEL VIEWS MAY NOT REPRESENT EXACT MODEL PURCHASED.

A	CREATED DRAWING	7/13/2023	RJM	N/A
REV.	DESCRIPTION	DATE	NAME	ECN No.
REVISION LEVEL				

ALL DIMENSIONS ARE IN INCHES UNLESS NOTED OTHERWISE		DWN BY:	RJM	DATE DWN:	7/13/2023
DECIMALS: .X = ± .030		APR BY:		DATE APR:	
.XX = ± .020		APR BY:		DATE APR:	
.XXX = ± .010		APR BY:		DATE APR:	
ANGLES: = ± 1°0'		APR BY:		DATE APR:	
CABINET SQUARENESS = ± .0625		APR BY:		DATE APR:	
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TITLE:  
APPRENTICE STOOL - BACKREST  
ASSEMBLY INSTRUCTIONS

DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
S-18B, S-24B, & S-30B	NTS	1 OF 5	REV A


TOOLS REQUIRED
$\frac{3}{8}$ " WRENCH
$\frac{3}{8}$ " SOCKET AND TORQUE WRENCH - OPTIONAL

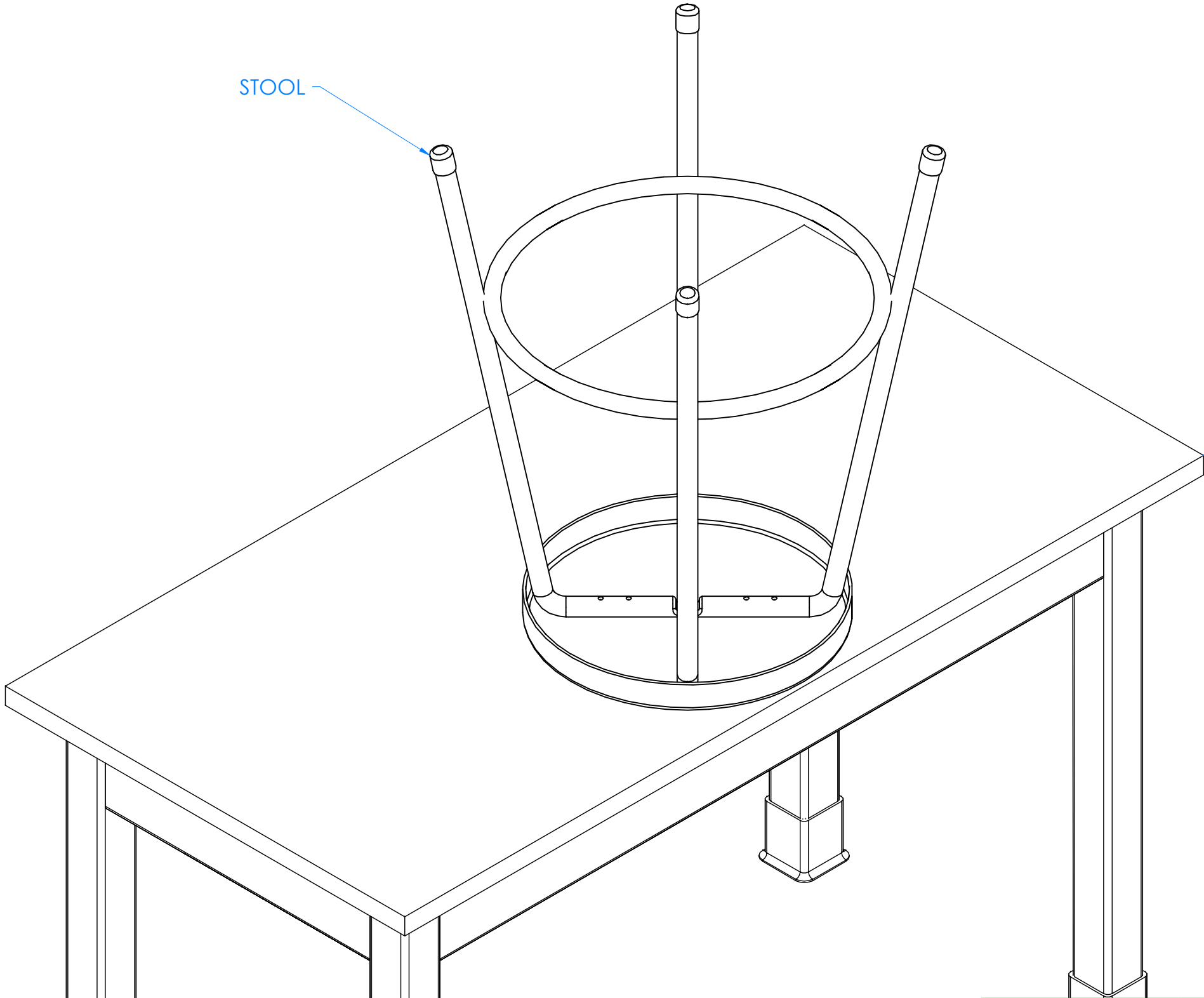
ASSEMBLY COMPONENTS			
ITEMS INCLUDED	PART #	PART DESCRIPTION	QTY
STOOL	S-18 OR S-24 OR S-30	HARDBOARD SEAT STEEL STOOL	1
BACKREST	259180	BACKREST,STEEL,GREY	1
HARDWARE BAG	259166	HARDWARE BAG,STOOL BACKREST SCREWS,#14X3/4 HEX HEAD SM,ZINC,SELF DRILL	1

NOTE:

1.

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<div><div><div>300 South Krueger Street Suring, WI 54174 diversifiedwoodcrafts.com</div></div></div>				
TITLE: APPRENTICE STOOL - BACKREST TOOLS AND ASSEMBLY COMPONENTS				
DRAWING NUMBER: S-18B, S-24B, & S-30B			SCALE: NTS	SHEET: 2 OF 5
			REVISION: REV A	




STEP 1:

- α. FLIP STOOL OVER AND PLACE ON A ELEVATED FLAT SURFACE NEAR THE EDGE.

NOTE:  
1.

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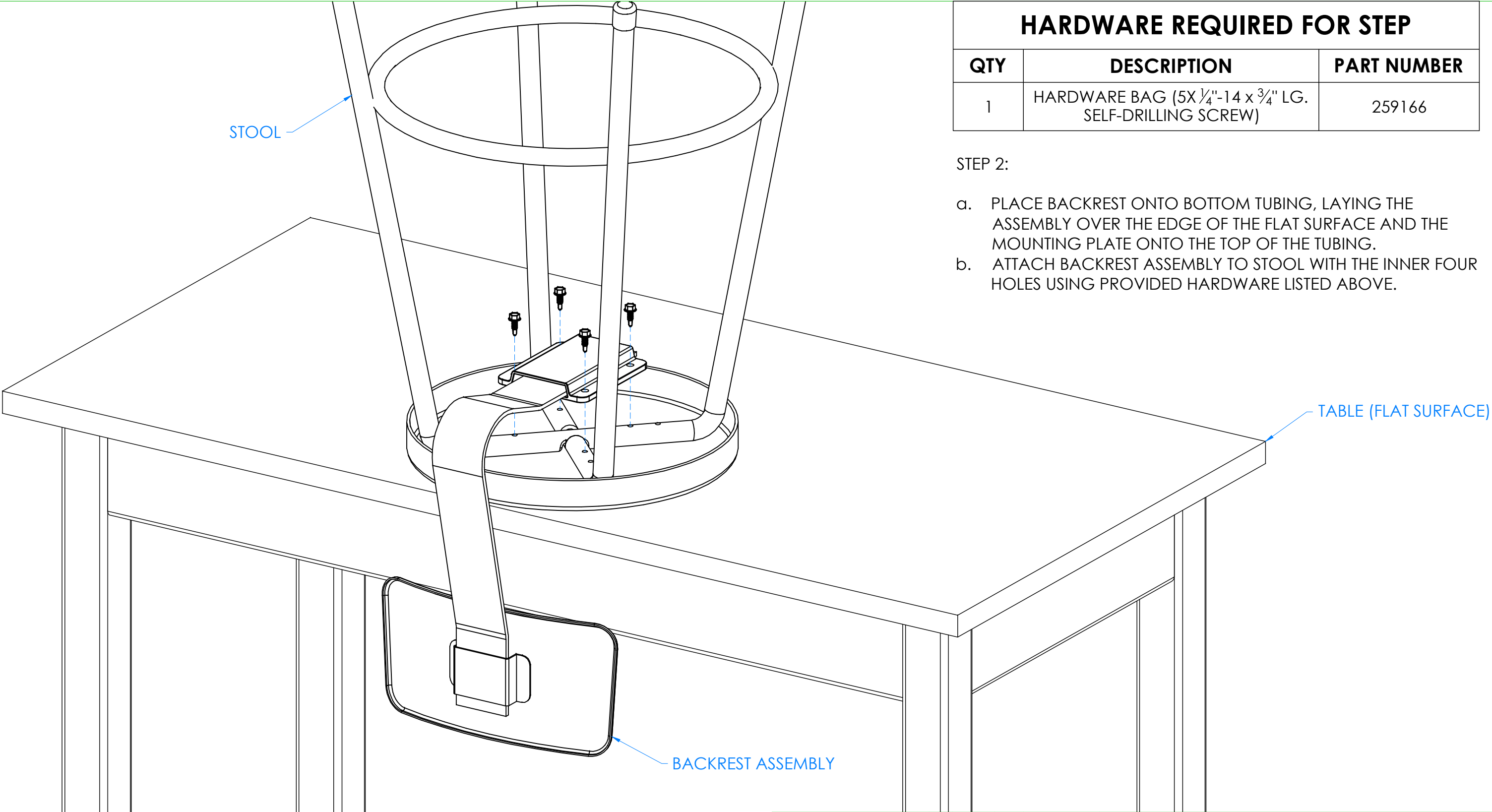
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APPRENTICE STOOL - BACKREST  
ASSEMBLY INSTRUCTIONS

DRAWING NUMBER:  S-18B, S-24B, & S-30B	SCALE:  NTS	SHEET:  3 OF 5	REVISION:  REV A
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HARDWARE REQUIRED FOR STEP		
QTY	DESCRIPTION	PART NUMBER
1	HARDWARE BAG (5X 1/4"-14 x 3/4" LG. SELF-DRILLING SCREW)	259166

STEP 2:


- a. PLACE BACKREST ONTO BOTTOM TUBING, LAYING THE ASSEMBLY OVER THE EDGE OF THE FLAT SURFACE AND THE MOUNTING PLATE ONTO THE TOP OF THE TUBING.
- b. ATTACH BACKREST ASSEMBLY TO STOOL WITH THE INNER FOUR HOLES USING PROVIDED HARDWARE LISTED ABOVE.

NOTE:

- 1. MOUNTING LOCATIONS MAY NOT BE A HOLE AND INSTEAD BE A PUNCH OR MARK. THE SELF-DRILLING SCREWS WILL BE USED TO DRILL AND TAP THE HOLES WITHOUT NEEDING ANY ADDITIONAL TOOLS.

A	CREATED DRAWING	7/13/2023	RJM	N/A
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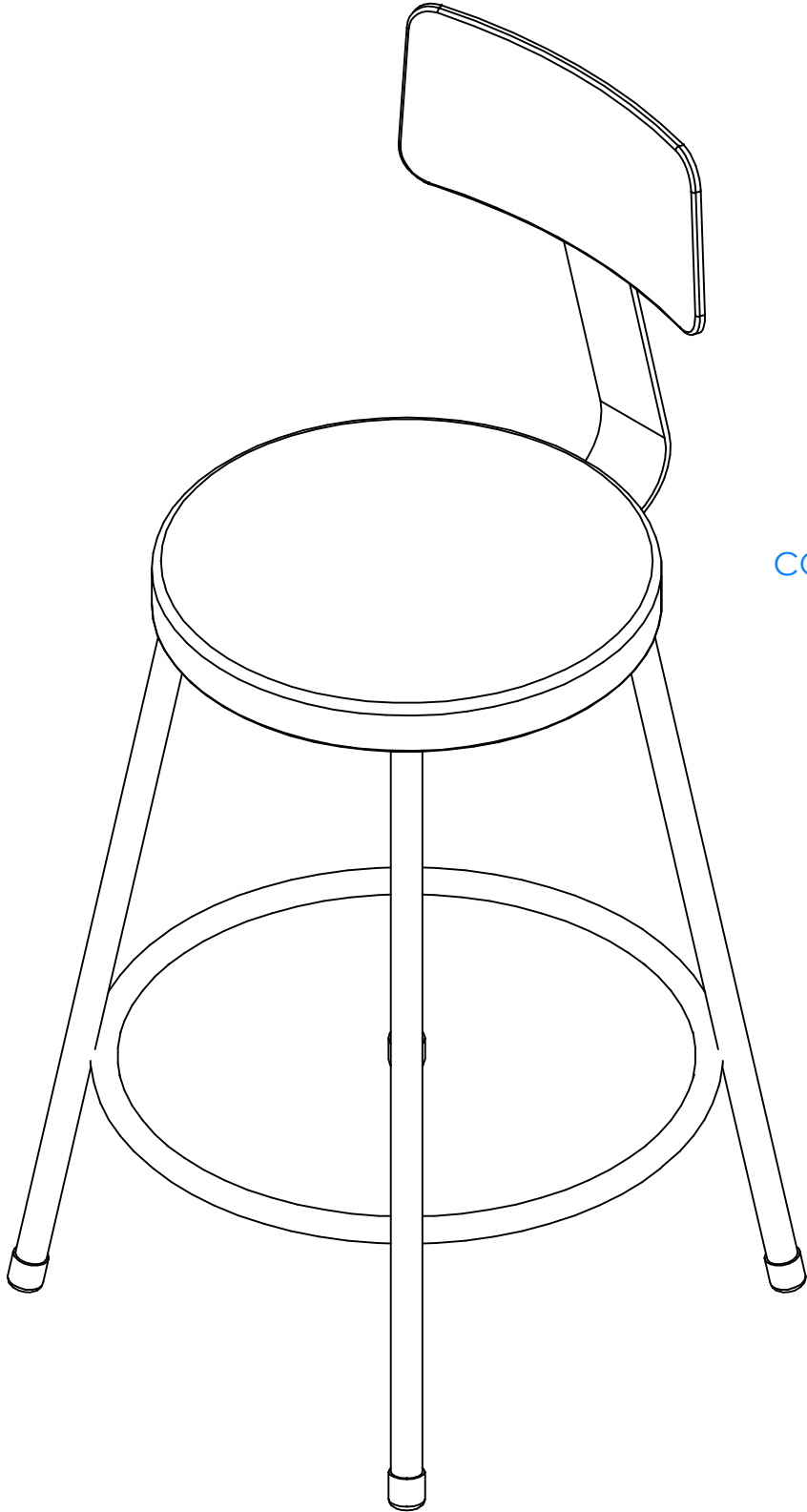
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APPRENTICE STOOL - BACKREST  
ASSEMBLY INSTRUCTIONS

DRAWING NUMBER: S-18B, S-24B, & S-30B	SCALE: NTS	SHEET: 4 OF 5	REVISION: REV A
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COMPLETE UNIT SHOWN


STEP 3:

- a. FLIP STOOL OVER ONTO LEGS.
- b. SET IN DESIRED LOCATION.

NOTE:  
1.

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