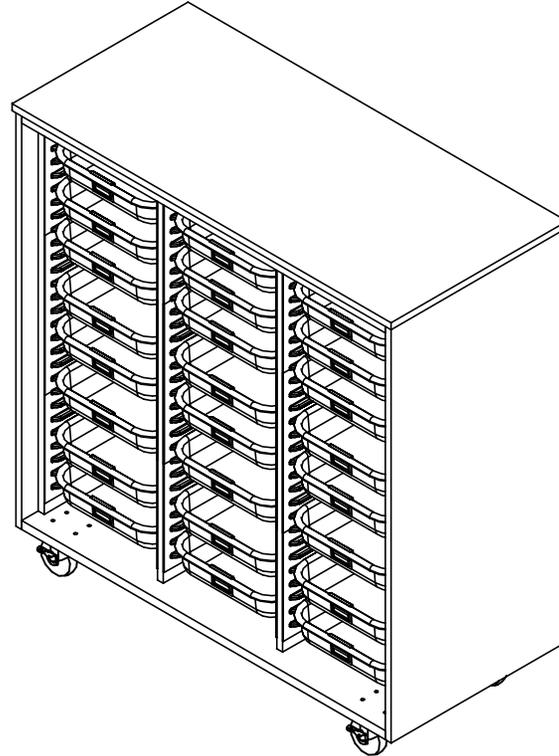


# MOBILE TOTE TRAY CABINET

MTTC-4824 & MTTC-4824WD SERIES  
ASSEMBLY INSTRUCTIONS



**NOTE:**

1. MODEL VIEWS MAY NOT REPRESENT EXACT MODEL PURCHASED

ALL DIMENSIONS ARE IN INCHES UNLESS NOTED OTHERWISE	DWN BY:	EMR	DATE DWN:	11/11/14
DECIMALS: X = ± .020	APR BY:		DATE APR:	
XX = ± .020	APR BY:		DATE APR:	
XXX = ± .010	APR BY:		DATE APR:	
ANGLES: = ± 1°	APR BY:		DATE APR:	
CABINET SQUARENESS = ± .0625	APR BY:		DATE APR:	

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Suring, WI 54174  
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TITLE:  
MOBILE TOTE TRAY CABINET  
ASSEMBLY INSTRUCTIONS

REV.	DESCRIPTION	DATE	NAME	ECN NO.
A	CREATED ASSEMBLY INSTRUCTIONS	11/11/14	EMR	-
REVISION LEVEL				

DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
MTTC-4824 & MTTC-4824WD	NTS	1 OF 4	REV A

## TOOLS REQUIRED

1/2" WRENCH

ADJUSTABLE PLIERS

## ASSEMBLY COMPONENTS

ITEMS INCLUDED	PART #	PART DESCRIPTION	QTY
CASTERS	100081	CASTER,4IN SWIVEL TOP PLATE, W/BRAKE	4
CASTER HARDWARE KIT	235317	CASTER,ASSY,HDWRE,16-SCREWS, 16-NUTS	1
TOTE TRAYS	100135	TOTE TRAY, T-188	24

**NOTE:**

1.

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	APR BY:	DATE APR:
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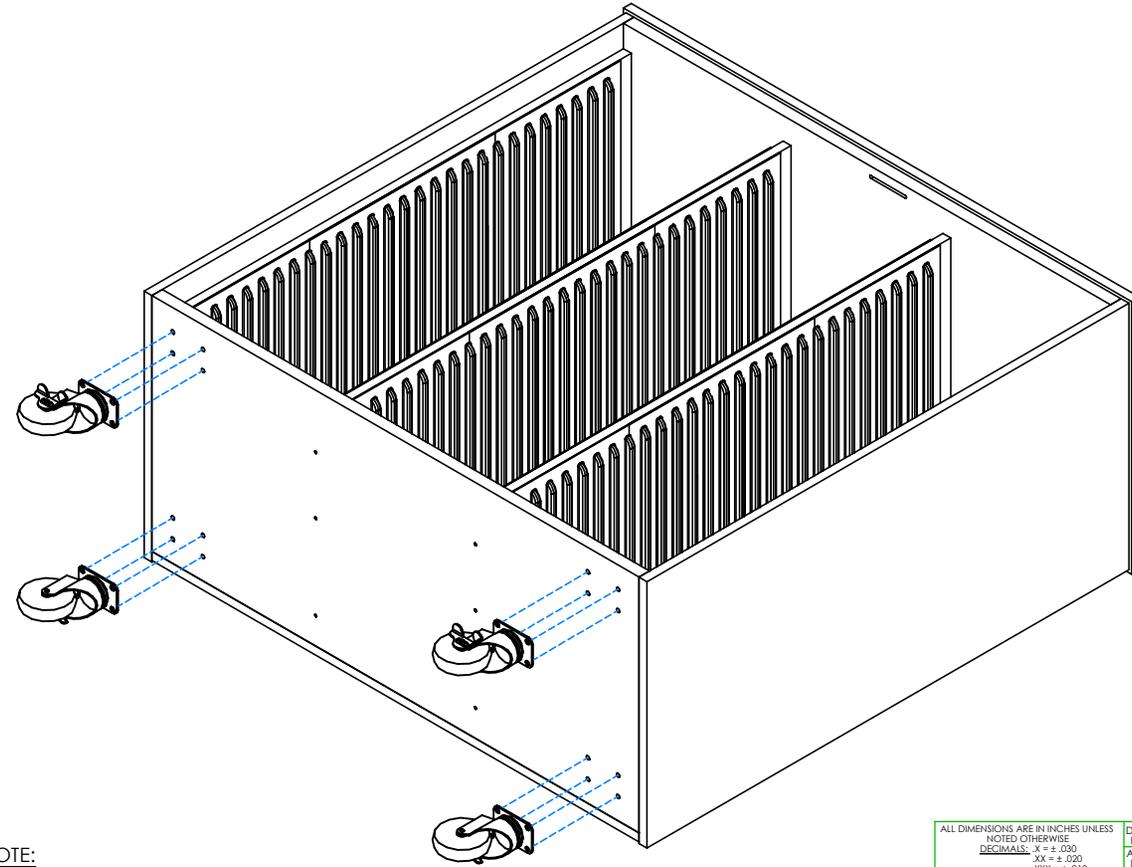
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TITLE:  
MOBILE TOTE TRAY CABINET  
TOOLS AND ASSEMBLY COMPONENTS

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REV.	DESCRIPTION	DATE	NAME	ECN NO.
A	CREATED ASSEMBLY INSTRUCTIONS	11/11/14	EMR	-
REVISION LEVEL				

DRAWING NUMBER: <b>MTTC-4824 &amp; MTTC-4824WD</b>	SCALE: NTS	SHEET: 2 OF 4	REVISION: REV A
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STEP 1:

- LAY CABINET ON ITS BACK.
- ATTACH CASTERS FROM INSIDE THE CABINET USING HARDWARE PROVIDED.

**\*\*NOTE\*\***  
BE SURE CABINET IS ON  
A CLEAN SURFACE TO  
PREVENT DAMAGE

NOTE:

1.

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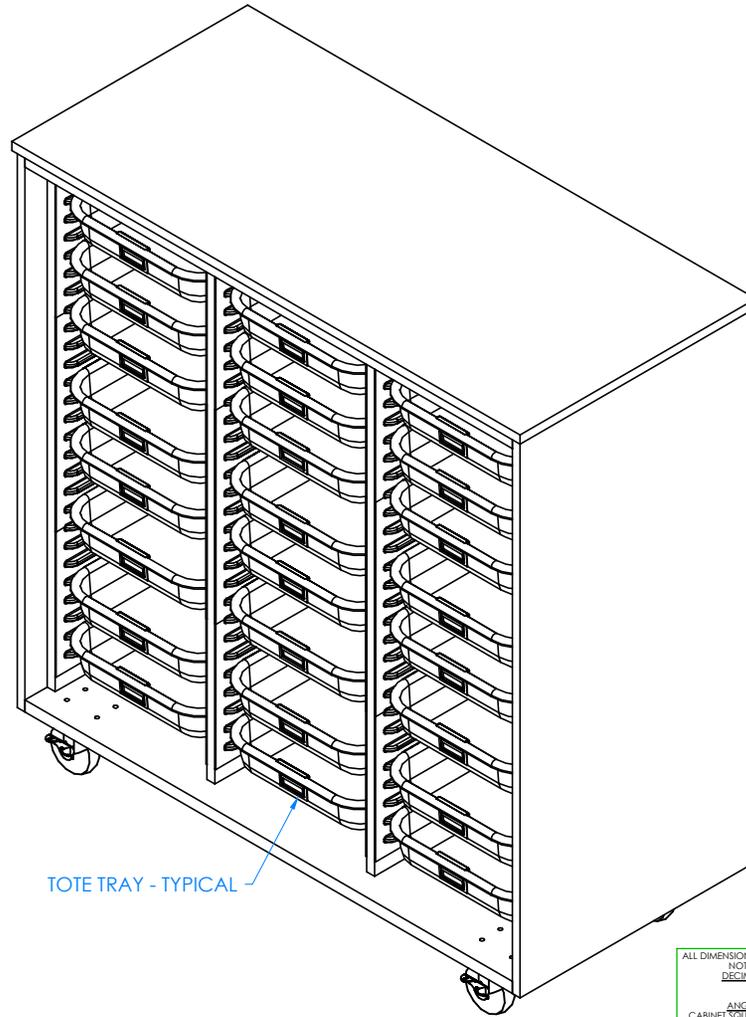


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TITLE:  
MOBILE TOTE TRAY CABINET  
ASSEMBLY INSTRUCTIONS

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A	CREATED ASSEMBLY INSTRUCTIONS	11/11/14	EMR	-
REVISION LEVEL				

DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
MTTC-4824 & MTTC-4824WD	NTS	3 OF 4	REV A



TOTE TRAY - TYPICAL

STEP 2:

- TIP CABINET UP.
- SET CABINET IN DESIRED LOCATION.
- PLACE TOTE TRAYS INSIDE CABINET.

NOTE:

1.

COMPLETE UNIT SHOWN

REV.	DESCRIPTION	DATE	NAME	ECN NO.
A	CREATED ASSEMBLY INSTRUCTIONS	11/11/14	EMR	-
REVISION LEVEL				

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