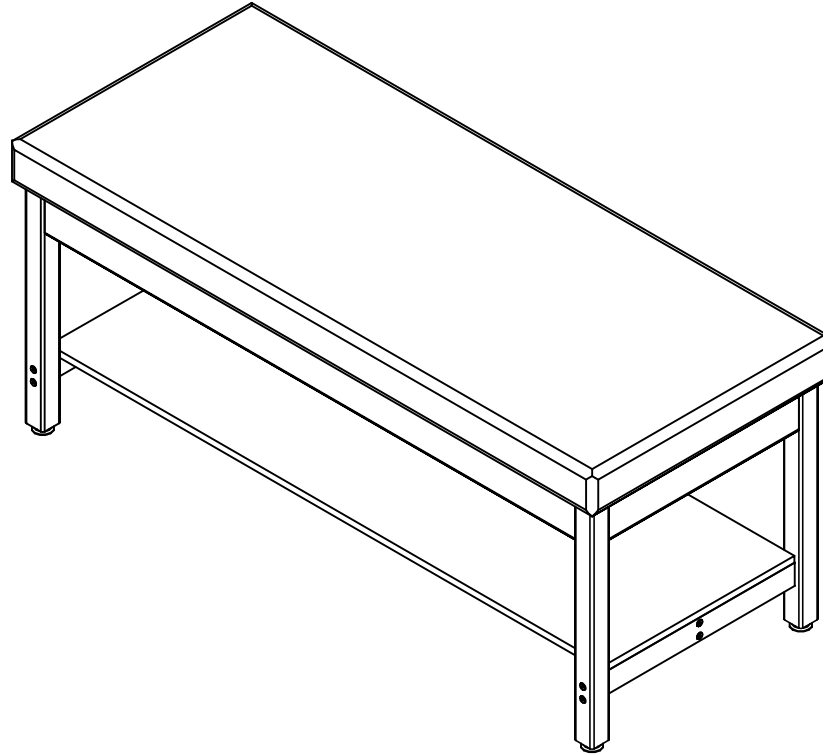


FIRST AID TRAINING BENCH

FAB31, FAB36, FAB31SF, & FAB36SF SERIES (OAK OR MAPLE)
ASSEMBLY INSTRUCTIONS



NOTE:


1. MODEL VIEWS MAY NOT REPRESENT EXACT MODEL PURCHASED

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TITLE:
FIRST AID TRAINING BENCH
ASSEMBLY INSTRUCTIONS

DRAWING NUMBER:
FAB31, FAB36, FAB31SF, & FAB36SF

SCALE:
NTS

SHEET:
1 OF 11

REVISION:
REV A

TOOLS REQUIRED

½" WRENCH
½" SOCKET AND TORQUE WRENCH - OPTIONAL
4MM ALLEN WRENCH

ASSEMBLY COMPONENTS

ITEMS INCLUDED	PART #	PART DESCRIPTION	QTY
APRON AND TOP ASSEMBLY	N/A	APRON ASSEMBLY WITH SUPPORT TOP (FACTORY ASSEMBLED)	1
LEGS	VARIES	LEG, 2.25X2.25X(HEIGHT VARIES)	4
CONFIRMATS - LEGS	227578	SCREW, 7MMX90MM, CONN, ALLENHEAD, BLACK	8
CONFIRMATS - STRETCHER	228564	SCREW, 7MMX50MM, CONN, ALLENHEAD, BLACK	4
BRACE	N/A	TABLE BRACE - 23.50" LONG	2
STRETCHER	N/A	TABLE STRETCHER - 67.00" LONG	1
LEG HARDWARE KIT	520001-4	LEG HARDWARE KIT, 4 LEGS	1
PAD	256749	4.75X30X72, BLACK, HIGH DENSITY FOAM	1
VELCRO	221594	VELCRO, BLACK, 2.00W	2
SHELF - OPTIONAL	N/A	SHELF - 0.75" THK x 23.38" W x 68.50" L	1
SCREWS - SHELF	100066	SCREW, #8X1.5 FSQ SMS TYPE 17	7


NOTE:

1. COMPONENTS VARY WITH STYLE OF TABLE PURCHASED.
 - 1.1. HEIGHT SELECTIONS:
 - 1.1.1. 31"H OR 36"H

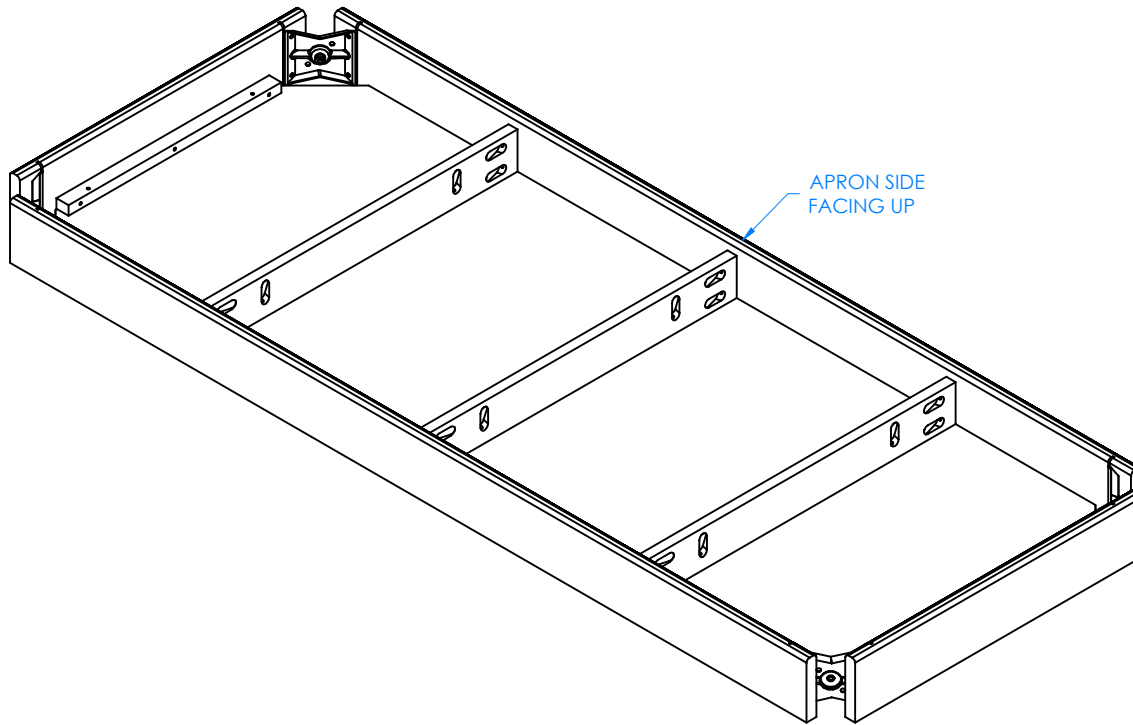
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ANGLES: = ± 1°0'	APR BY:		DATE APR:	
CABINET SQUARENESS: = ± .0625				

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TITLE: FIRST AID TRAINING BENCH TOOLS AND ASSEMBLY COMPONENTS			
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FAB31, FAB36, FAB31SF, & FAB36SF		NTS	2 OF 11 REV A

A	CREATED DRAWING	4/15/21	EMR	N/A
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STEP 1:

- LAY TABLE ON FLOOR WITH APRON SIDE FACING UP.

NOTE:

1.

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ANGLES: = ± 1°	APR BY:		DATE APR:	
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TITLE:
FIRST AID TRAINING BENCH
ASSEMBLY INSTRUCTIONS

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REV.	DESCRIPTION	DATE	NAME	ECN No.
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FAB31, FAB36, FAB31SF, & FAB36SF	NTS	3 OF 11	REV A

INSERT HANGER BOLT
THROUGH HERE WITH LOCK
WASHER AND HEX NUT

STEP 2:

- INSERT HANGER BOLT ON ONE LEG THROUGH THE CORNER BRACKET AND INSERT LOCK WASHER AND HEX NUT.
- SCREW ON NUT USING A $\frac{1}{2}$ " WRENCH OR $\frac{1}{2}$ " SOCKET AND TORQUE WRENCH.
- DO NOT TIGHTEN ALL THE WAY.
- REPEAT FOR OTHER CORNER LEGS.

CLOSE UP CORNER LEG ASSEMBLY

NOTE:

1.

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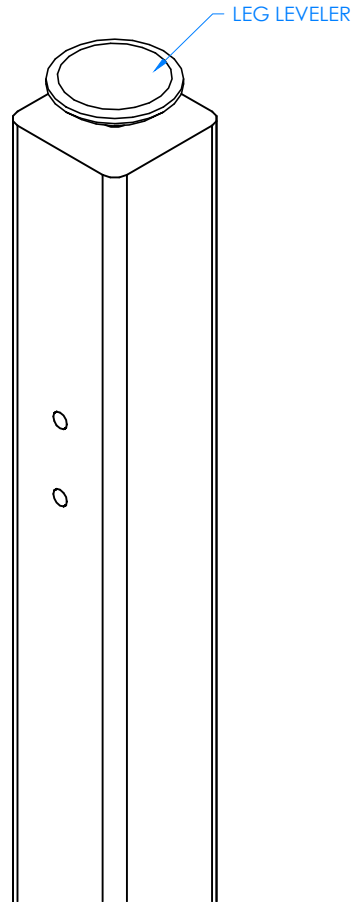


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FAB31, FAB36, FAB31SF, & FAB36SF	NTS	4 OF 11	REV A



CLOSE UP LEG LEVELER ASSEMBLY

STEP 3:

- SCREW LEG LEVELERS INTO T-NUT ON BOTTOM OF LEG.


NOTE:

1.

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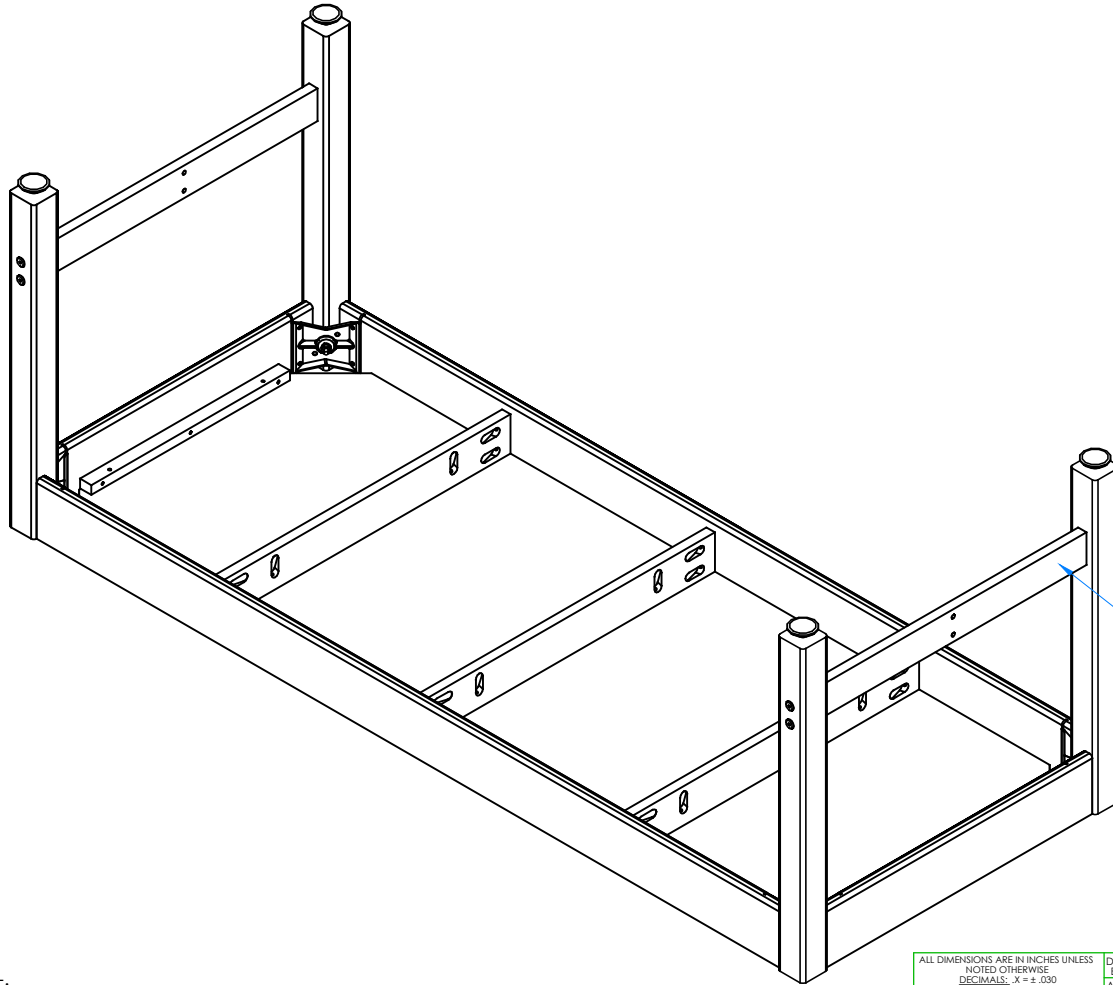
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5 OF 11

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REV A

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REV.	DESCRIPTION	DATE	NAME	ECN No.
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STEP 4:

- ATTACH BRACES TO LEGS.
- INSERT CONFIRMATS INTO ONE LEG AND SCREW INTO BRACE USING A 4MM ALLEN WRENCH.
- REPEAT ON ALL LEGS.
- MAKE SURE BRACES ARE STRAIGHT AND ALL CONFIRMATS ARE SECURE.

NOTE:

1.

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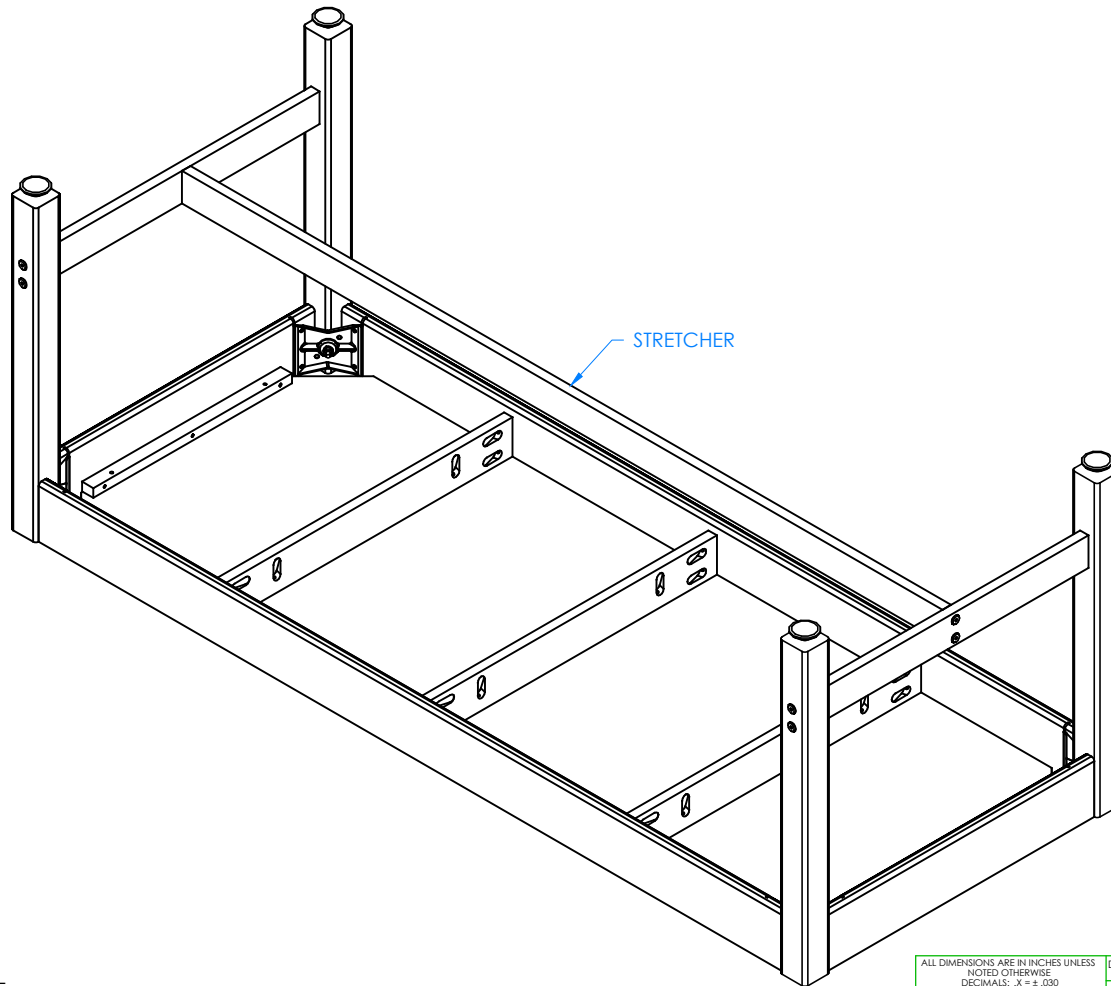


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FAB31, FAB36, FAB31SF, & FAB36SF	NTS	6 OF 11	REV A



STEP 5:

- INSERT STRETCHER IN BETWEEN BRACES.
- ATTACH STRETCHER TO BRACES WITH HARDWARE PROVIDED.
- GO BACK TO STEP 2 AND TIGHTEN THE HANGER BOLTS FOR EACH LEG USING $\frac{1}{2}$ " WRENCH OR $\frac{1}{2}$ " SOCKET AND TORQUE WRENCH. TO A MINIMUM OF 12FT LBS BUT NOT TO EXCEED 17FT LBS.

NOTE:

1.

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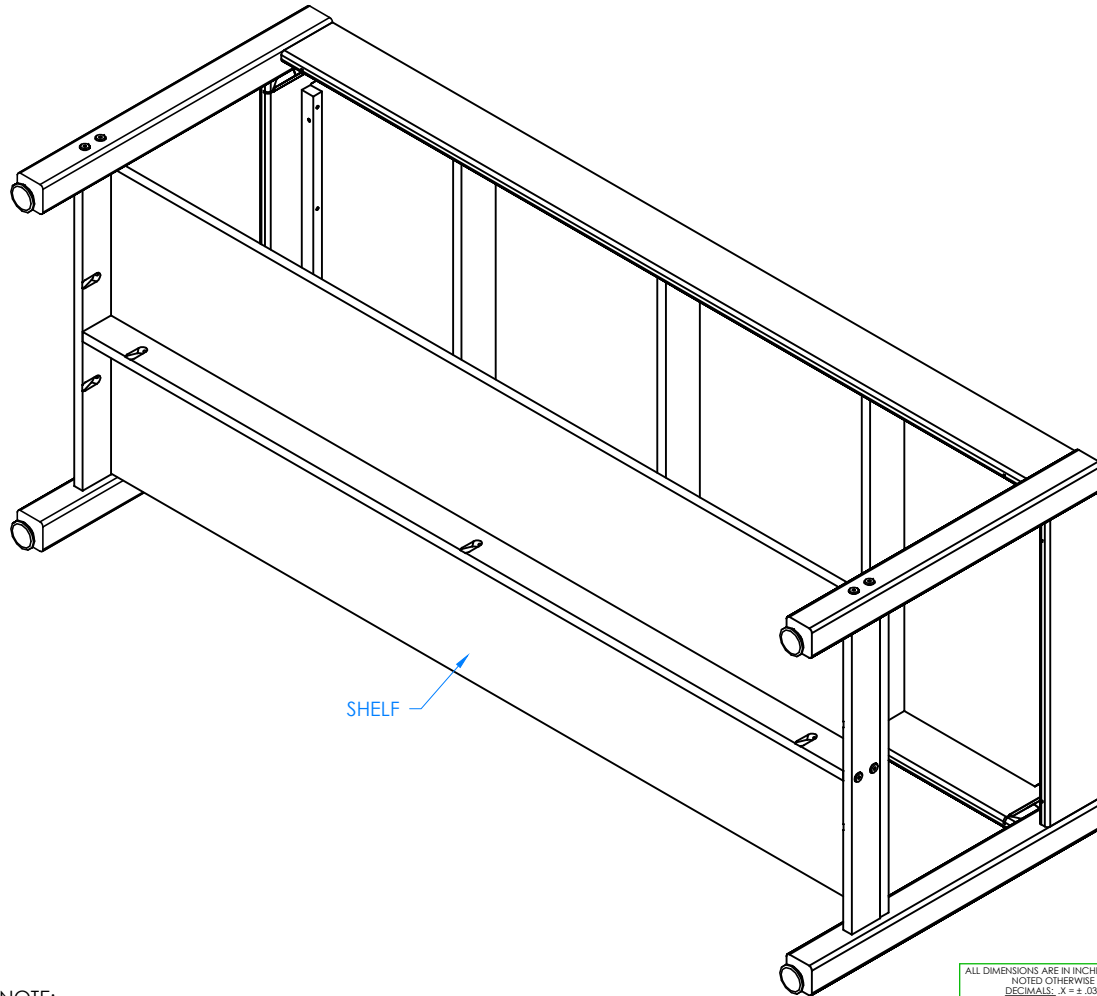
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ASSEMBLY INSTRUCTIONS

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FAB31, FAB36, FAB31SF, & FAB36SF	NTS	7 OF 11	REV A



STEP 6:

- IF YOUR TABLE DOES NOT HAVE A SHELF, SKIP TO STEP 7.
- WITH HELP FROM ANOTHER PERSON, TIP TABLE ON ITS SIDE.
- ATTACH SHELF TO STRETCHER AND BRACES BY SCREWING INTO POCKET HOLES LOCATED ON UNDERSIDE OF STRETCHER AND BRACES

NOTE:

1.

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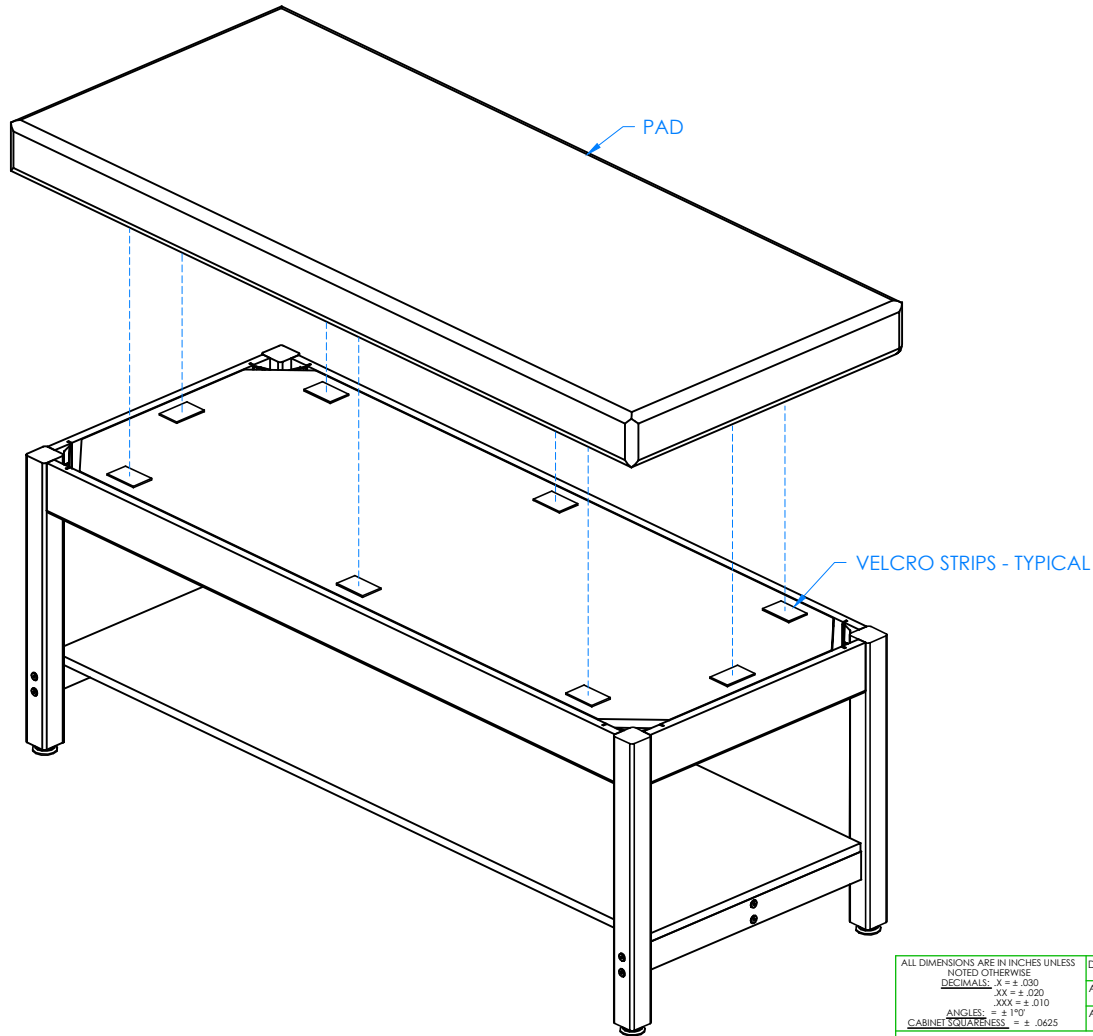


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STEP 7:

- TURN TABLE OVER SO TOP IS UP.
- SET TABLE IN DESIRED LOCATION.
- PEEL PLASTIC OFF VELCRO.
- PLACE PAD ON TOP OF VELCRO STRIPS - SEE STEP 8 ON HOW TO INSTALL VELCRO.


NOTE:

1.

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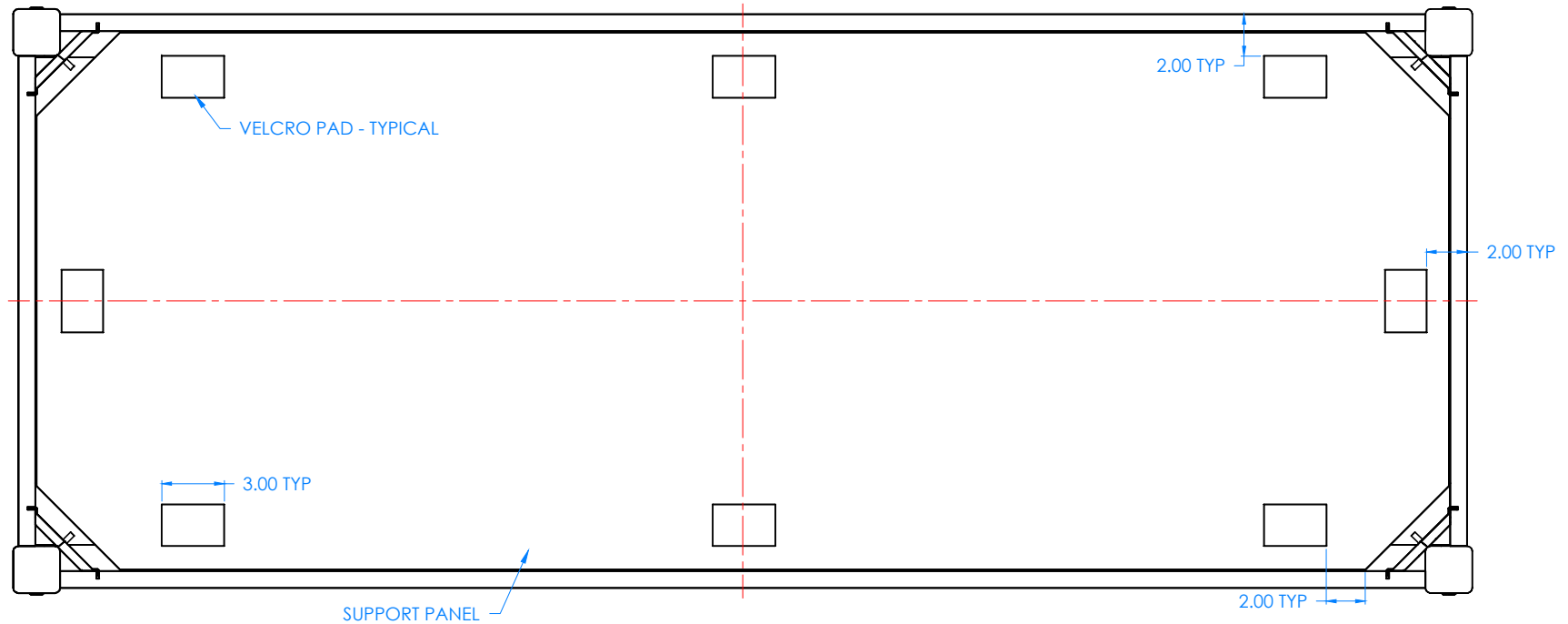
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REV.	DESCRIPTION	DATE	NAME	ECN No.
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STEP 8:

- CUT 8 PIECES OF VELCRO AT 3" LONG.
- PUT ON 2" FRONT EDGE AND CENTERED (AS SHOWN).
- INSTALL ON PLYWOOD PANEL.



TOP VIEW OF BENCH SHOWN

NOTE:

1.

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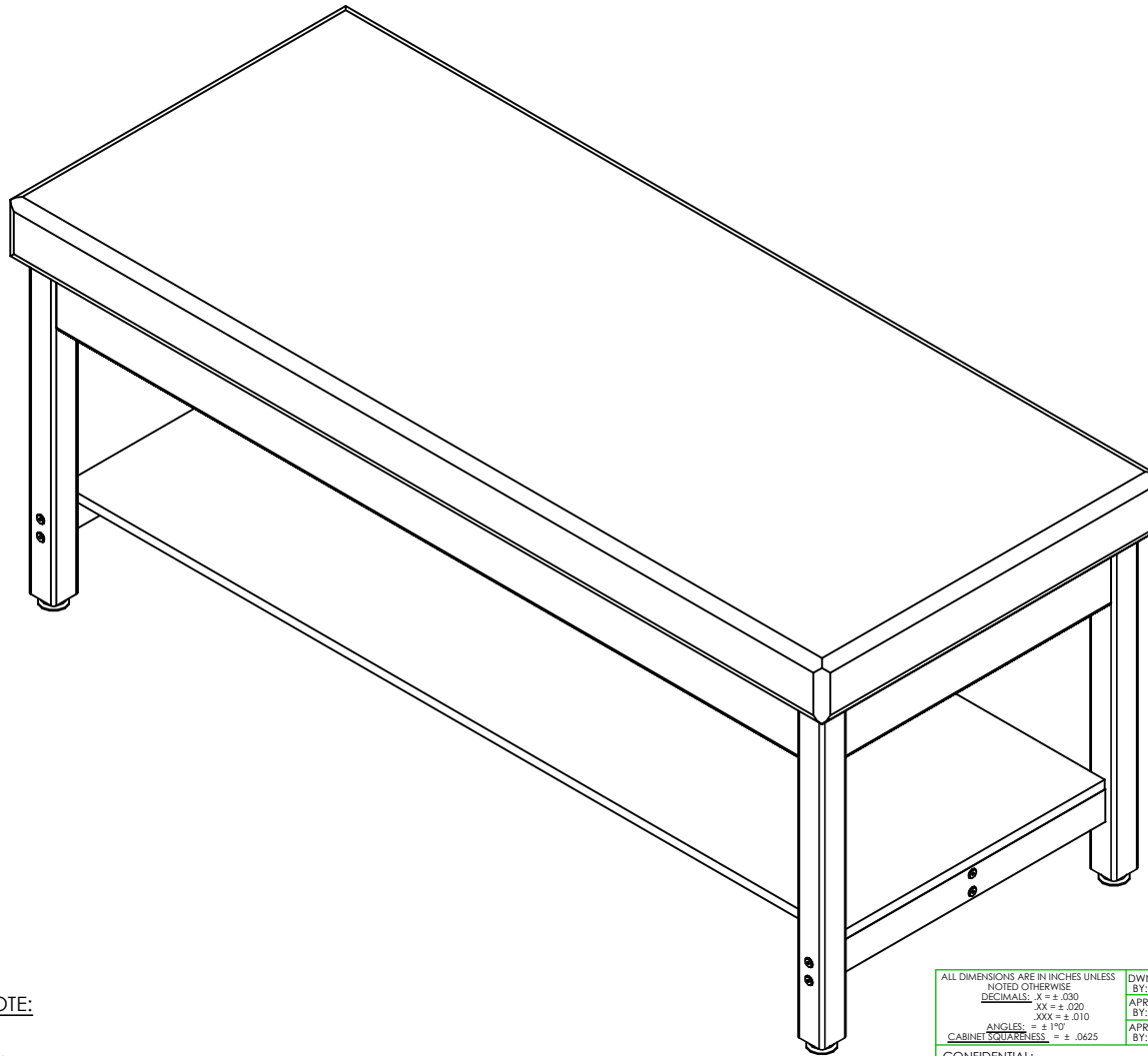
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ASSEMBLY INSTRUCTIONS

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FAB31, FAB36, FAB31SF, & FAB36SF	NTS	10 OF 11	REV A



STEP 9:

- ADJUST LEG LEVELERS TO LEVEL TABLE.

NOTE:


1.

COMPLETE UNIT SHOWN

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