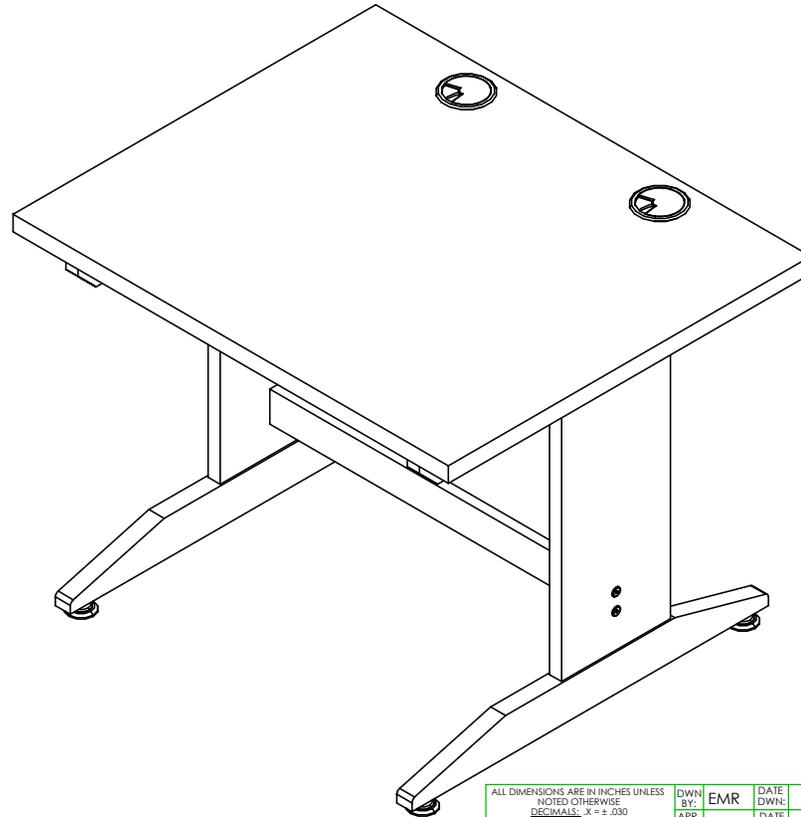


# WORK DESK

## CT-200 SERIES TABLES ASSEMBLY INSTRUCTIONS



**NOTE:**

1. MODEL VIEWS MAY NOT REPRESENT EXACT MODEL PURCHASED

ALL DIMENSIONS ARE IN INCHES UNLESS NOTED OTHERWISE	DWN BY:	EMR	DATE DWN:	1/27/14
DECIMALS: X = ± .030	APR BY:		DATE APR:	
XX = ± .020	APR BY:		DATE APR:	
XXX = ± .010	APR BY:		DATE APR:	
ANGLES: = ± 1°	APR BY:		DATE APR:	
CABINET SQUARENESS: = ± .0625	APR BY:		DATE APR:	

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**WORK DESK  
ASSEMBLY INSTRUCTIONS**

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A	CREATED ASSEMBLY INSTRUCTIONS	1/27/14	EMR	-
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DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
<b>CT-200 SERIES TABLES</b>	NTS	1 OF 6	REV A

## TOOLS REQUIRED

4MM ALLEN WRENCH

#2 PHILLIPS SCREW DRIVER

## ASSEMBLY COMPONENTS

ITEMS INCLUDED	PART #	PART DESCRIPTION	QTY
TOP	VARIES	TOP-VARIES WITH TABLE STYLE	1
CONFIRMATS-STRETCHER	237959	SCREW,7MMX70MM,CONN,ALLENHEAD, BLACK	4
SCREWS-TOP	227831	SCREW,# 10X2.50 PHIL PAN SMS,ZINC	6
LEG LEVELERS	100079	LEG LEVELERS,BLK,BASE 1	4
GROMMETS	100767	GROMMETS,3.125,BLK	2
LEG PANEL ASSEMBLY	234117	LEG,CT,PANEL,PED,ASSY,27 HIGH	2
STRETCHER	N/A	STRETCHER-SIZE VARIES WITH TABLE STYLE	1

**NOTE:**

1.

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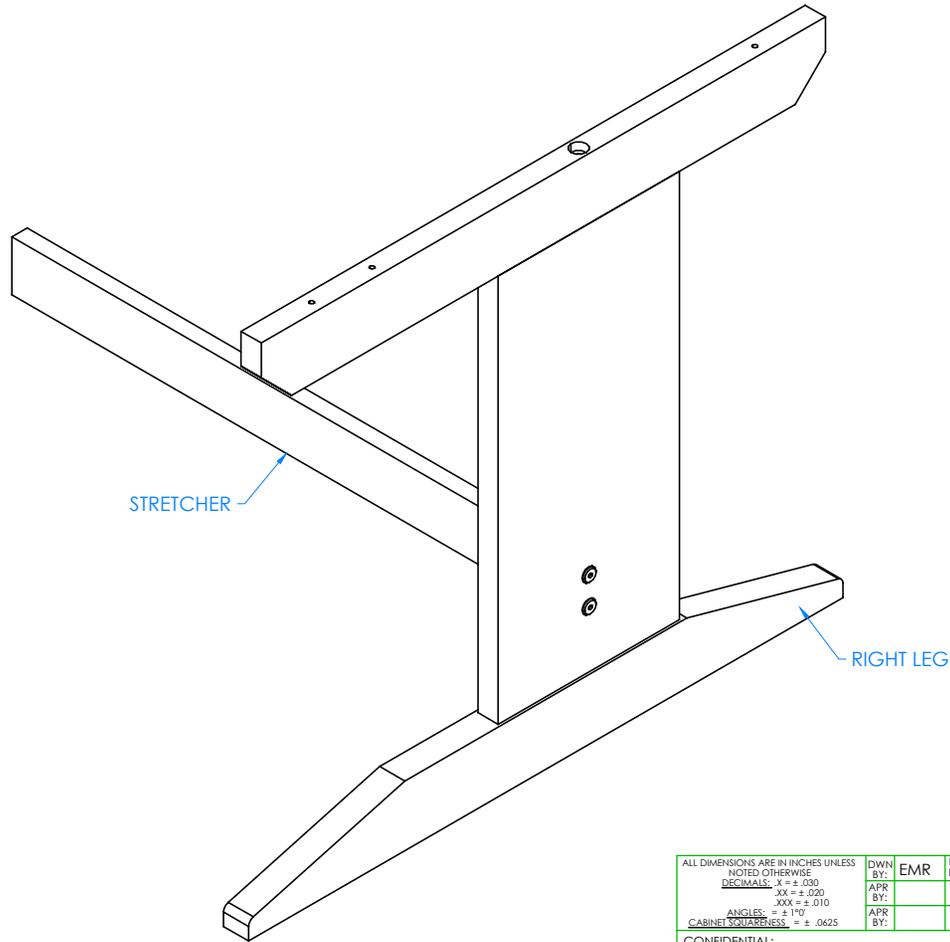


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TITLE:  
**WORK DESK  
TOOLS AND ASSEMBLY COMPONENTS**

DRAWING NUMBER: <b>CT-200 SERIES TABLES</b>	SCALE: NTS	SHEET: 2 OF 6	REVISION: REV A
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REV.	DESCRIPTION	DATE	NAME	ECN NO.
A	CREATED ASSEMBLY INSTRUCTIONS	1/27/14	EMR	-
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STEP 1:

- TAKE RIGHT TABLE LEG AND INSERT STRETCHER THROUGH THE PRE-DRILLED HOLES.
- ATTACH WITH HARDWARE PROVIDED.

NOTE:

1.

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DECIMALS:	X = ± .030	DWN BY:	EMR
	XX = ± .020	APR BY:	
	XXX = ± .010	DATE DWN:	1/27/14
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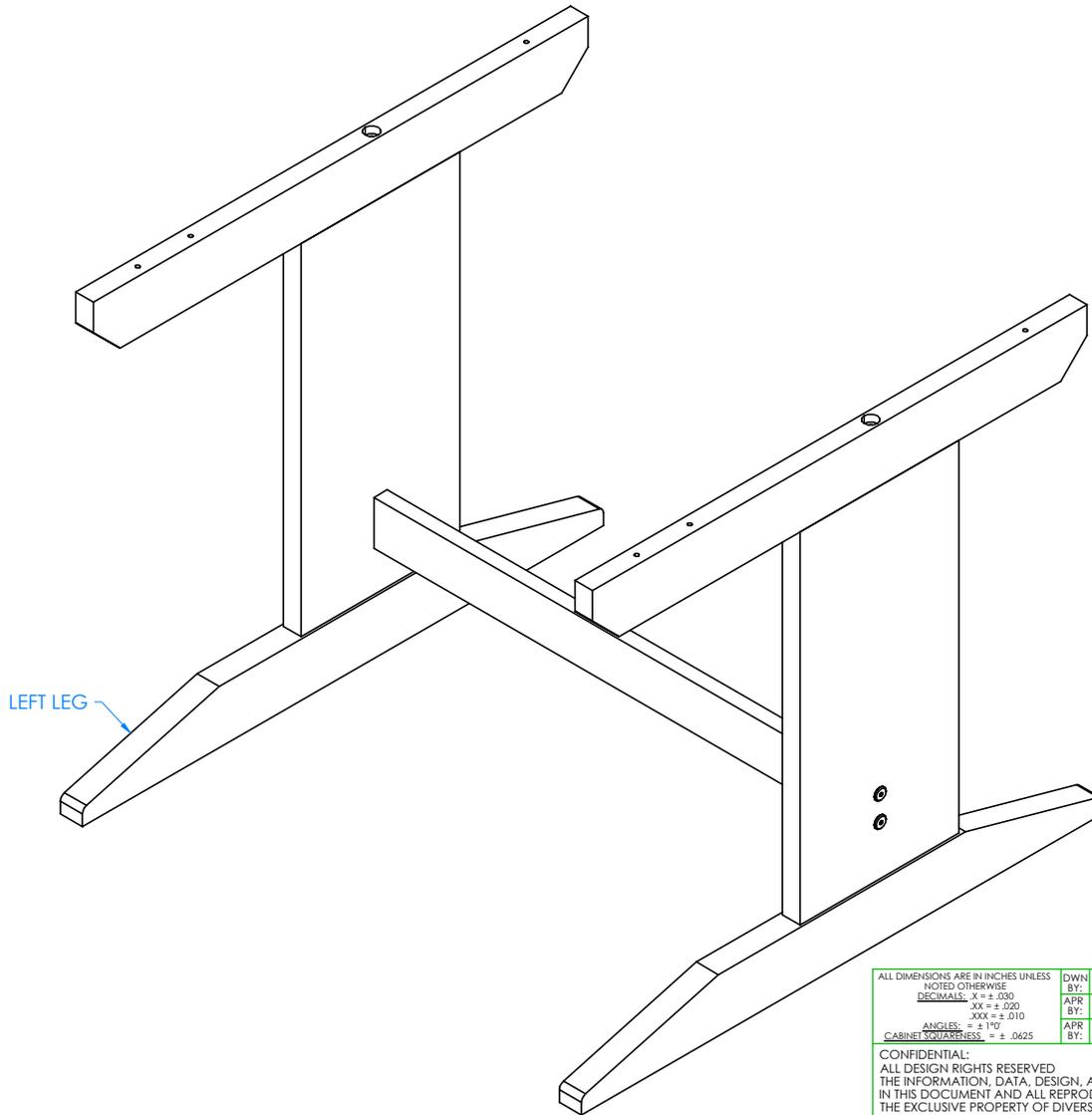


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DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
<b>CT-200 SERIES TABLES</b>	NTS	3 OF 6	REV A



STEP 2:

- REPEAT STEP ONE FOR LEFT TABLE LEG.
- MAKE SURE EACH CONFIRMAT IS TIGHT AND STRETCHER IS STRAIGHT BEFORE MOVING ONE.

NOTE:

1.

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DECIMALS: X = ± .020	APR BY:		DATE APR:	
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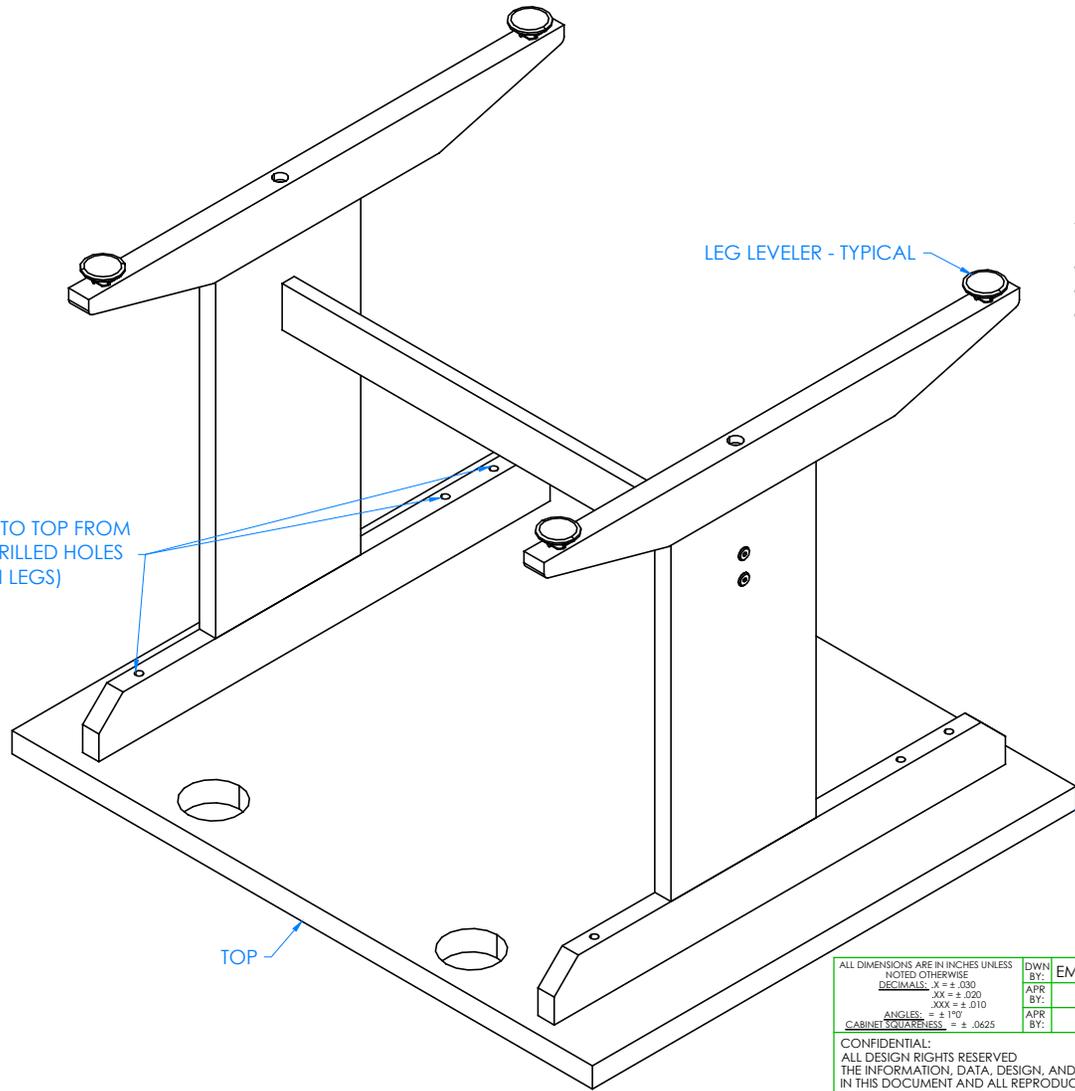


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DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
CT-200 SERIES TABLES	NTS	4 OF 6	REV A



STEP 3:

- FLIP LEG ASSEMBLY OVER AND CENTER LEGS ONTO TOP.
- ATTACH LEG ASSEMBLIES TO TOP USING HARDWARE PROVIDED.
- SCREW LEG LEVELERS INTO T-NUT IN BOTTOM OF LEGS.

NOTE:

1.

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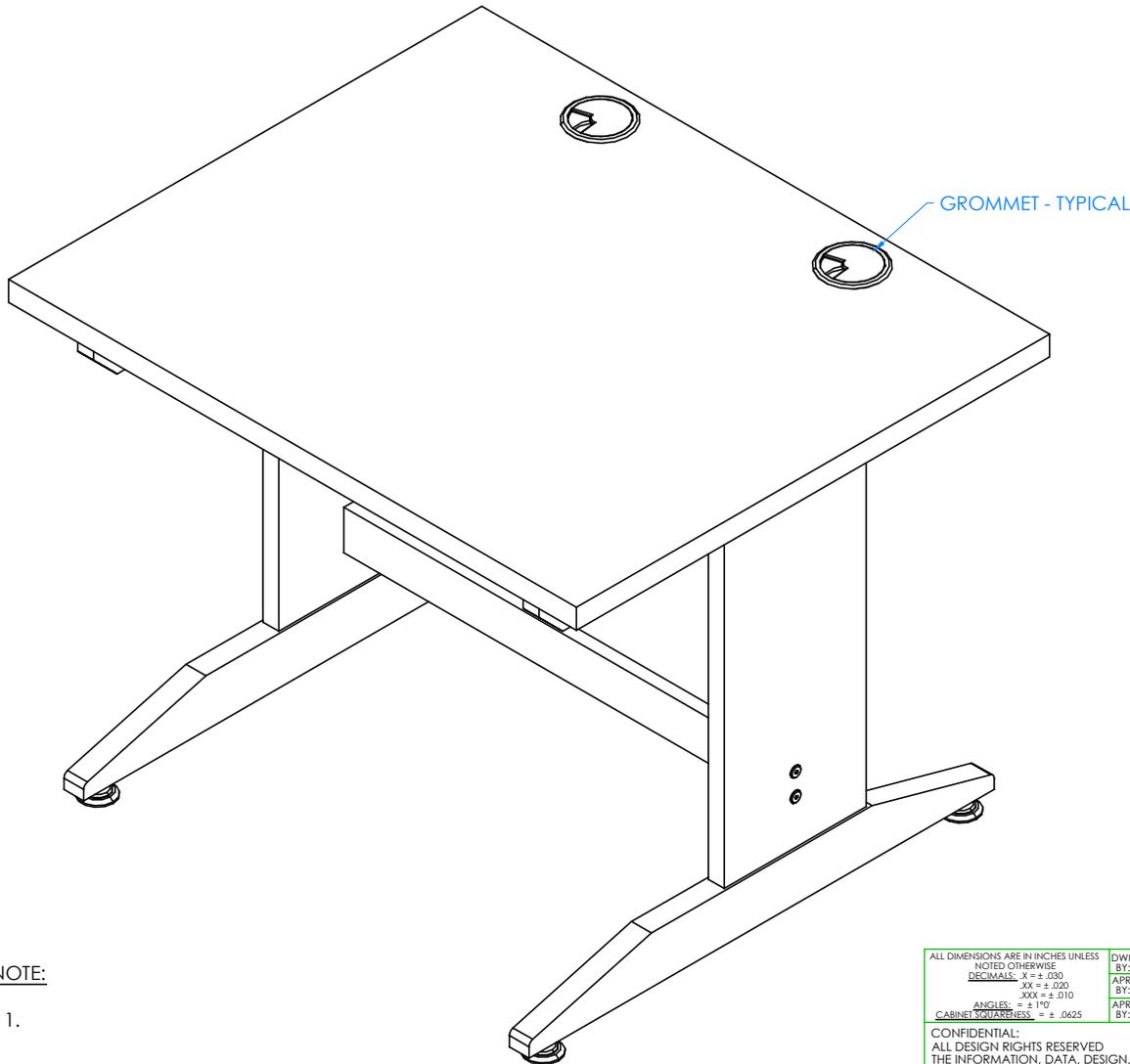


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CT-200 SERIES TABLES	NTS	5 OF 6	REV A



STEP 4:

- TURN TABLE OVER SO TOP IS UP.
- ADJUST LEG LEVELERS TO LEVEL TABLE.
- INSERT GROMMETS TO TOP.

NOTE:

1.

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$\frac{1}{8} = \pm .020$	APR BY:		DATE APR:	
$\frac{1}{4} = \pm .010$	APR BY:		DATE APR:	
ANGLES: $90^\circ = \pm 1^\circ$	APR BY:		DATE APR:	
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CT-200 SERIES TABLES	NTS	6 OF 6	REV A