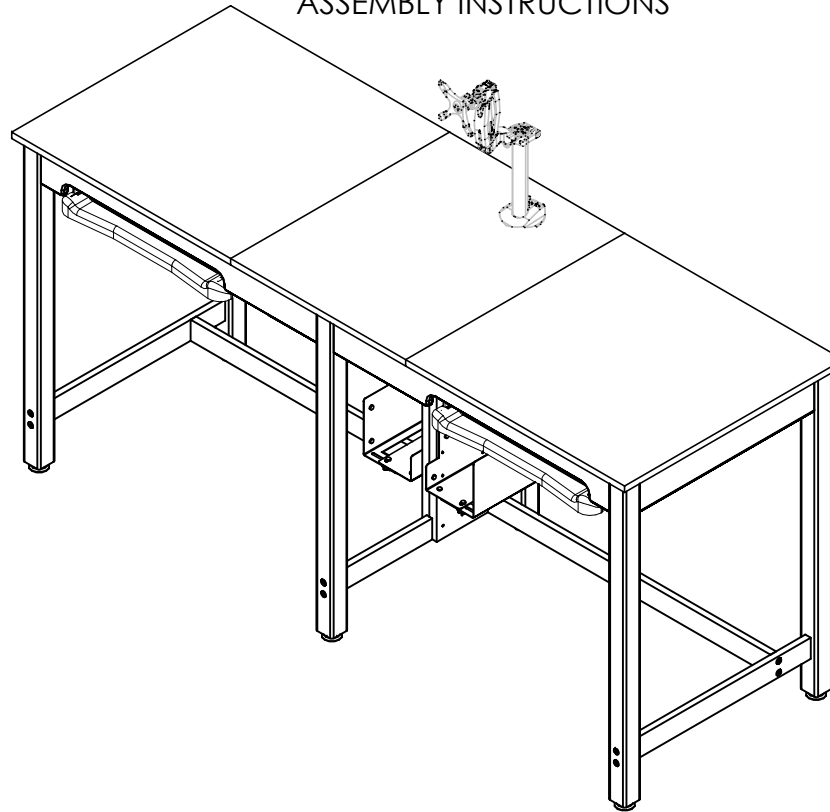


TWO-STATION CPU TABLE

CDTC-73 ASSEMBLY INSTRUCTIONS



NOTE:

1. MODEL VIEWS MAY NOT REPRESENT EXACT MODEL PURCHASED

B	UPDATED KEYBOARD TRAY NUMBER	8/17/23	JRR	1396
A	CREATED ASSEMBLY INSTRUCTIONS	1/13/15	EMR	N/A
REV.	DESCRIPTION	DATE	NAME	ECN No.
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 ANGLES: = ± 1°
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APR BY:		DATE APR:	



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TITLE:
 TWO-STATION CPU TABLE
 ASSEMBLY INSTRUCTIONS

DRAWING NUMBER:

CDTC-73

SCALE:

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SHEET:

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REVISION:

REV B

TOOLS REQUIRED

1/2" WRENCH
1/2" SOCKET AND TORQUE WRENCH - OPTIONAL
4MM ALLEN WRENCH
PHILLIPS SCREW DRIVER
1/8" DRILL BIT

ASSEMBLY COMPONENTS

ITEMS INCLUDED	PART #	PART DESCRIPTION	QTY
TOPS AND APRON ASSEMBLY	N/A	TOP ASSEMBLY (FACTORY ASSEMBLY)	1
LEGS	501102	LEG,MPL 2.25X2.25X38.25	6
LEG HARDWARE	520001	LEG HARDWARE KIT, 1 LEG	6
STRETCHER	N/A	TABLE STRETCHER - 39.375" LONG	2
BRACKET - STRETCHER	100525	BRACKET,RAIL 1.5X1.5X.125,1.885L	2
SCREWS - STRETCHER BRACKET	100649	SCREW,#8X 3/4 PHIL TRUSS HEAD SMS	8
CONFRIMATS - STRETCHERS	228564	SCREW,7MMX50MM,CONN,ALLENHEAD, BLACK	4
LEG BRACE	N/A	LEG BRACE - 24.00" LONG	3
CONFIRMATS - LEGS	227578	SCREW,7MMX90MM,CONN,ALLENHEAD, BLACK	12
CPU SUPPORT	N/A	SUPPORT,CPU,EB4,1.00X7.00X32.50	2
SCREWS - CPU SUPPORT	100649	SCREW,#8X3/4 PHIL TRUSS HEAD SMS	12
CPU BRACKET	257521	BRACKET,MOUNTING,CPU,BLK	1
CPU BRACKET KNOB	257522	KNOB,TWO ARM,1/4-20,BLACK	2
CPU BRACKET RUBBER BUMPERS	206604	BUMPER,RUBBER, 1/8"THK X 1/2" DIAM	12
CENTER LEG BRACKET	100958	BRACKET,ANGLE,APRON TO LEG	4
BOLT - CENTER LEG BRACKET	100638	BOLT,5/16X3 HEX HEAD	4
WASHER - CENTER LEG BRACKET	218589	WASHER,1/4" FLAT, USS ZINC PLATED	4

NOTE:

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TITLE:
 TWO-STATION CPU TABLE
 TOOLS AND ASSEMBLY COMPONENTS

DRAWING NUMBER:

CDTC-73

SCALE:

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ASSEMBLY COMPONENTS

ITEMS INCLUDED	PART #	PART DESCRIPTION	QTY
WASHER - CENTER LEG BRACKET	100039	WASHER,SPLIT LOCK $\frac{5}{16}$	4
HEX NUT - CENTER LEG BRACKET	100044	NUT,HEX 5/16-18 STEEL ZINC	4
WIRE MANAGEMENT	250612	1.05X0.44X26.00,BLK WIRE MANAGER	2
MOUNTING BASE	243300	HAFELE ELLIPTA MOUNTING POST BASE	1
MOUNTING POST	243299	HAFELE ELLIPTA MOUNTING POST	1
MOUNTING CLAMP	246855	HAFELE ELLIPTA SLIDING CLAMP, ALUMI	1
MOUNTING ARM	15-0185	HAFELE FLAT SCREEN ARM	2
KEYBOARD TRAY KIT	258764	TRAY,KEYBOARD,SLIDE OUT,#KVKD100	2
UPPER SUPPORT	N/A	UPPER SUPPORT- 4.00" W X 26.375" L	1
SCREWS - UPPER SUPPORT	100597	SCREW,#8X1.5 QUAD ROUND WASHER	5

NOTE:

1.

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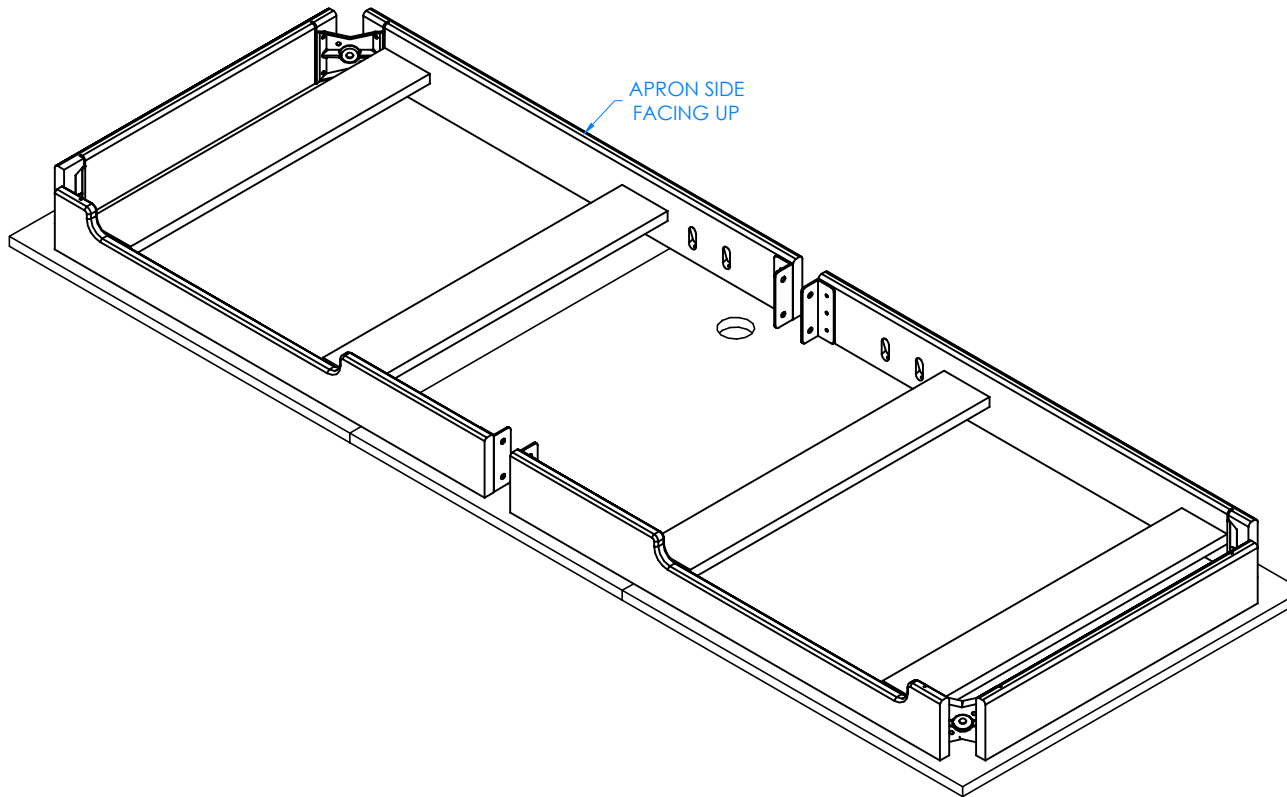
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STEP 1:

- LAY TOP ASSEMBLY ON FLOOR, WITH APRON SIDE FACING UP.

****NOTE****
BE SURE TOP ASSEMBLY IS ON A CLEAN SURFACE SUCH AS PACKAGING FOAM, CARDBOARD, OR A BLANKET TO PREVENT DAMAGE

NOTE:

1.

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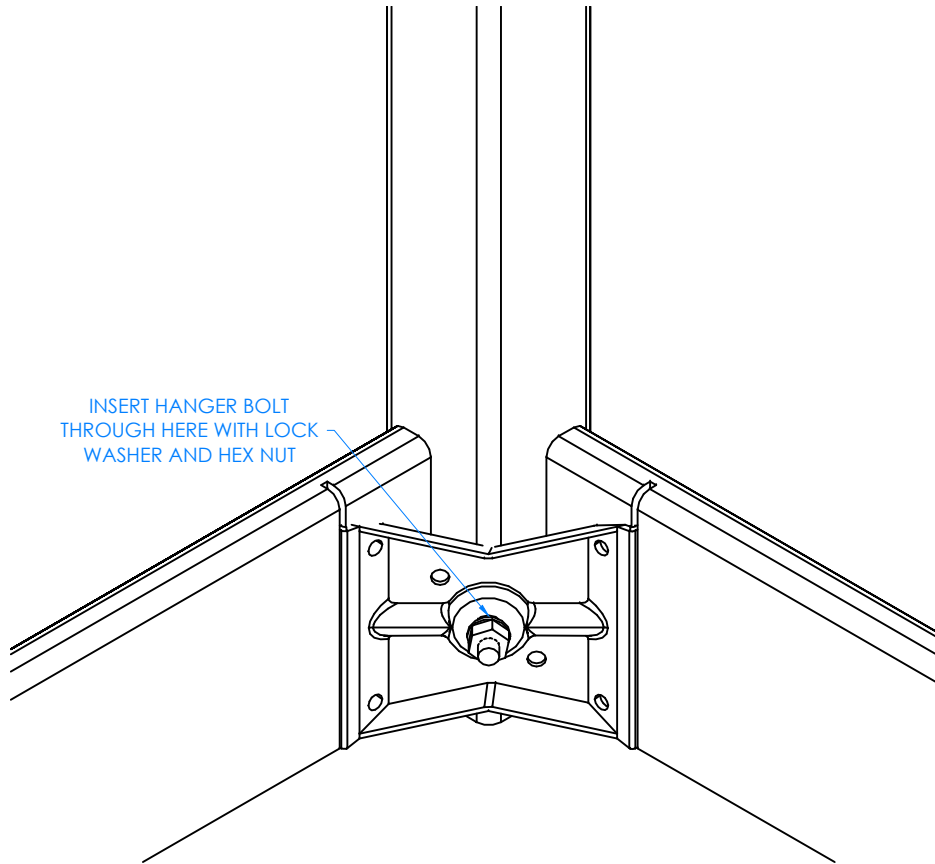
SHEET:

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INSERT HANGER BOLT
THROUGH HERE WITH LOCK
WASHER AND HEX NUT



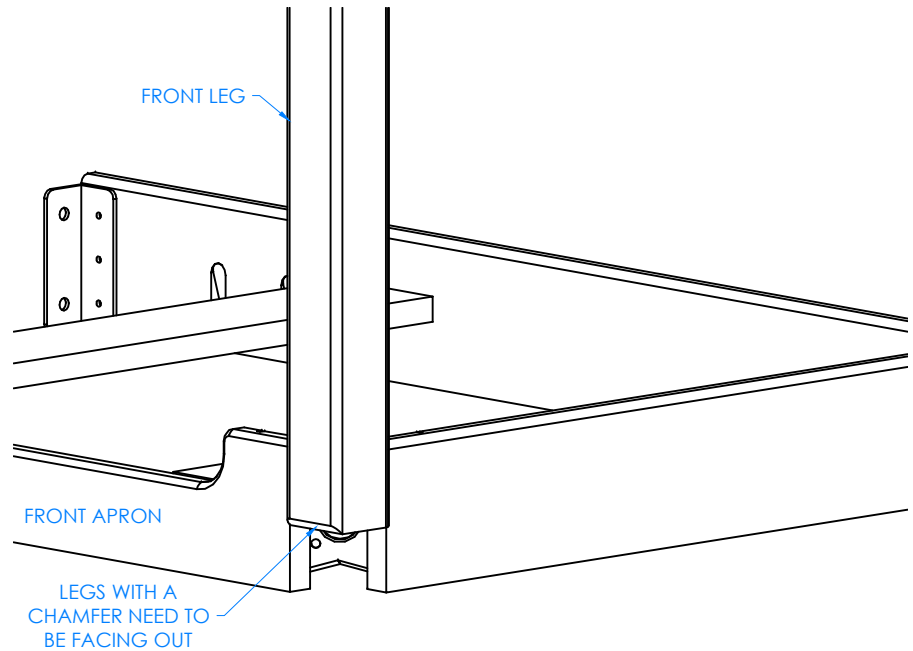
CLOSE UP OF CORNER LEG ASSEMBLY

NOTE:

1.

STEP 2:

- INSERT HANGER BOLT ON ONE OF THE CORNER LEGS THROUGH THE CORNER BRACKET AND INSERT LOCK WASHER AND HEX NUT.
- SCREW ON NUT USING A $\frac{1}{2}$ " WRENCH OR $\frac{1}{2}$ " SOCKET AND TORQUE WRENCH.
- DO NOT TIGHTEN ALL THE WAY.
- REPEAT ON OTHER CORNER LEGS.
- THE TWO LEGS WITH A CHAMFER MUST GO ON THE FRONT OF THE TABLE WITH CHAMFERED EDGES FACING OUT.



CLOSE UP OF LEG WITH A CHAMFER

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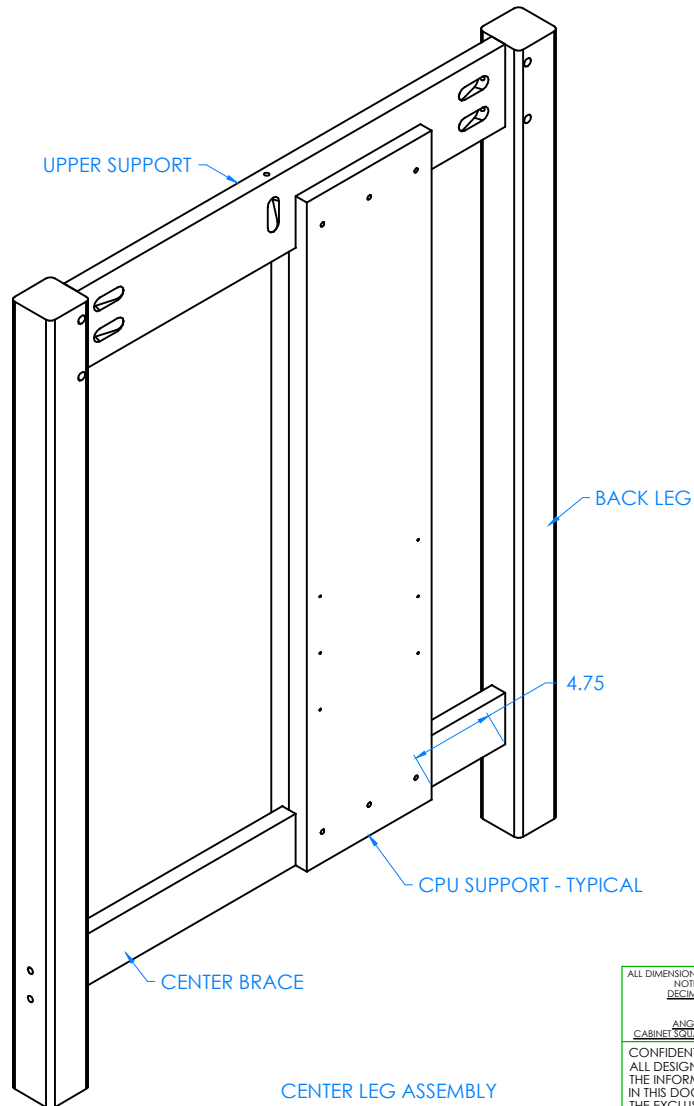
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REVISION:

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NOTE:

1.

STEP 3:

- INSTALL CENTER BRACE BETWEEN THE TWO CENTER LEGS.
- TIGHTEN WITH HARDWARE PROVIDED.
- INSTALL UPPER SUPPORT (FLUSH TO THE TOP) BETWEEN THE TWO LEGS.
- TIGHTEN WITH HARDWARE PROVIDED.
- ATTACH CPU SUPPORTS TO THE UPPER SUPPORT AND CENTER BRACE 4.75" FROM BACK LEG.
- BRACES SHOULD FIT INTO NOTCHES ON THE CPU SUPPORTS.
- ATTACH WITH HARDWARE PROVIDED.

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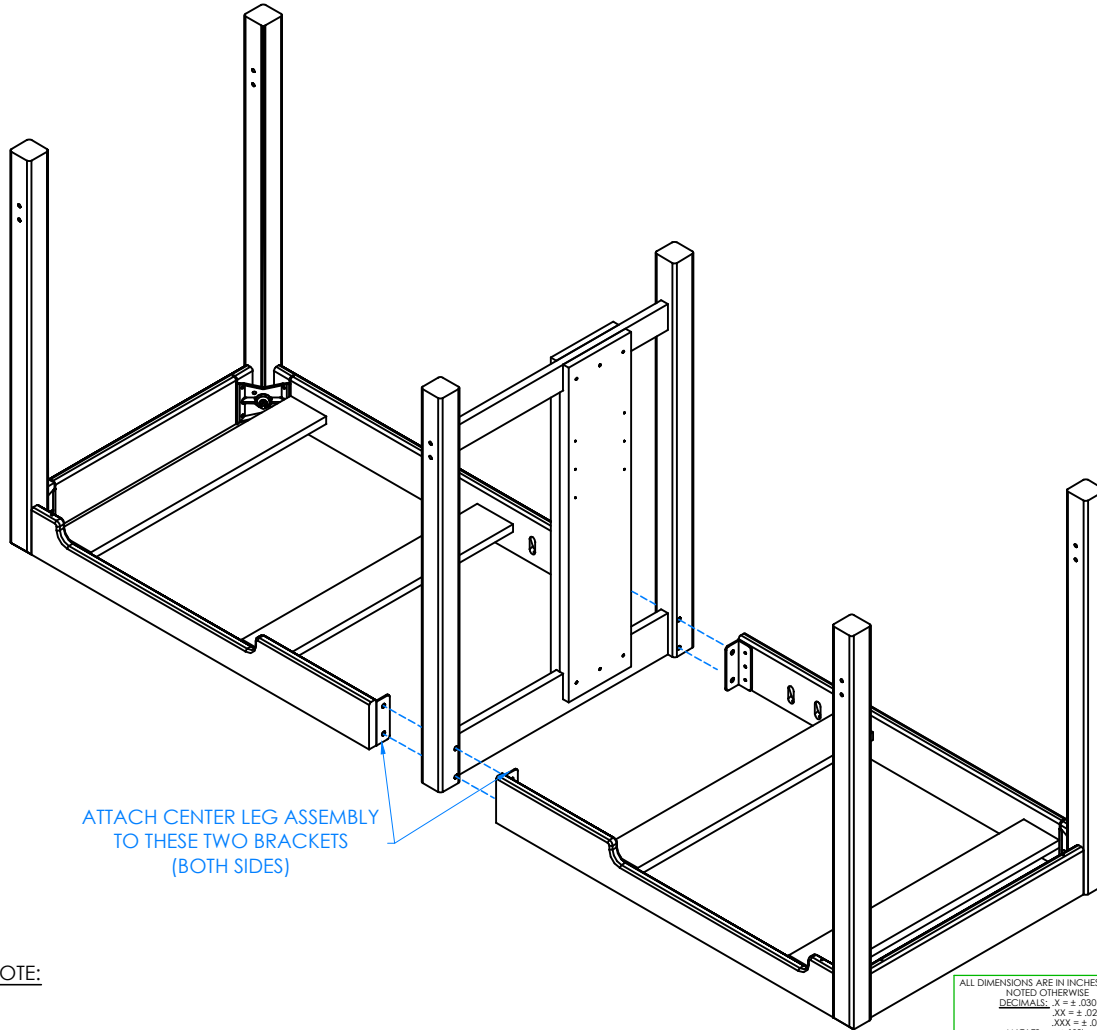
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ATTACH CENTER LEG ASSEMBLY
TO THESE TWO BRACKETS
(BOTH SIDES)

NOTE:

1.

STEP 4:

- USING THE SUPPLIED HEX HEAD BOLTS, INSERT BOLTS THROUGH FIRST BRACKET, LEG, AND SECOND BRACKET.
- ADD LOCK WASHER AND HEX NUT.
- REPEAT FOR OTHER BRACKET.

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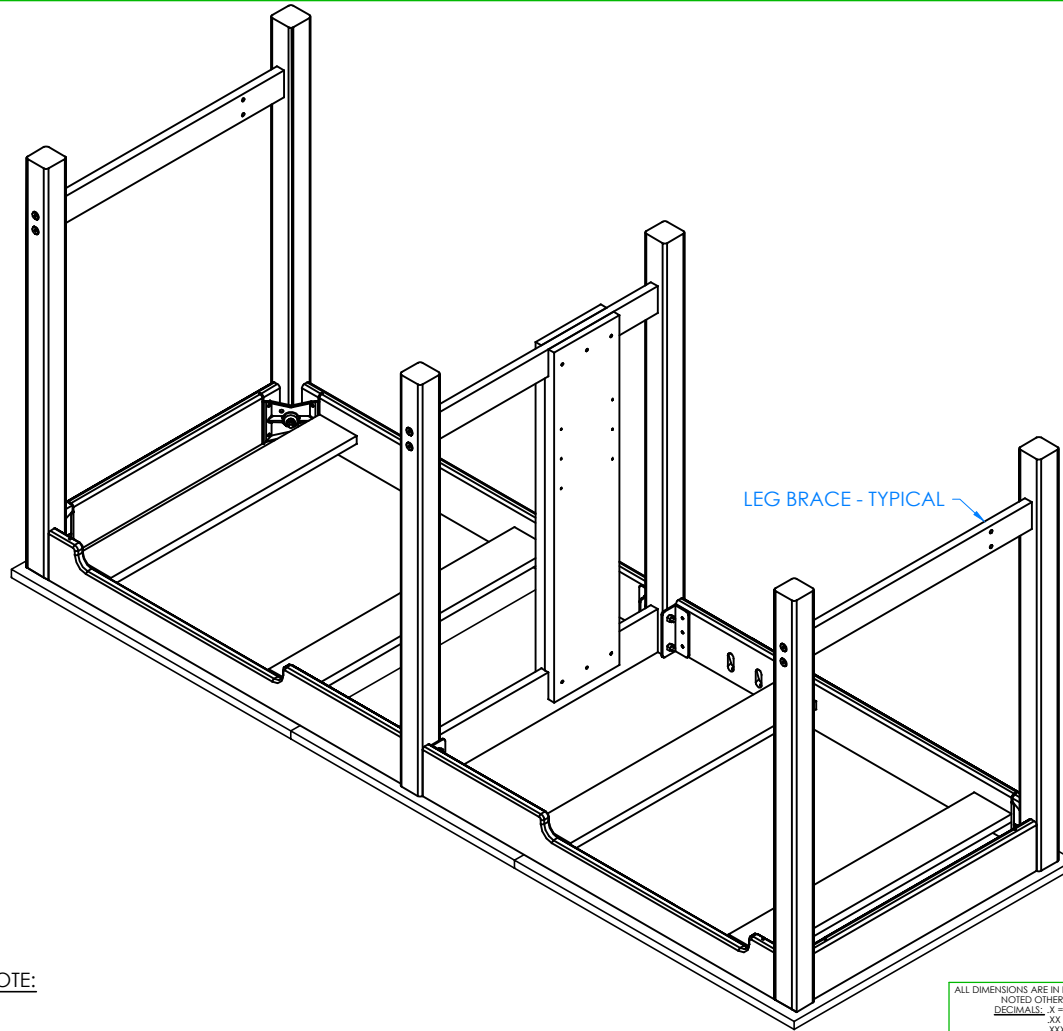
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STEP 5:

- ATTACH BRACES TO LEGS.
- INSERT THE CONFIRMATS INTO ONE LEG AND SCREW INTO BRACE.
- REPEAT FOR OTHER OUTSIDE BRACE.
- MAKE SURE BRACES ARE STRAIGHT AND CONFIRMATS ARE TIGHT.

NOTE:

1.

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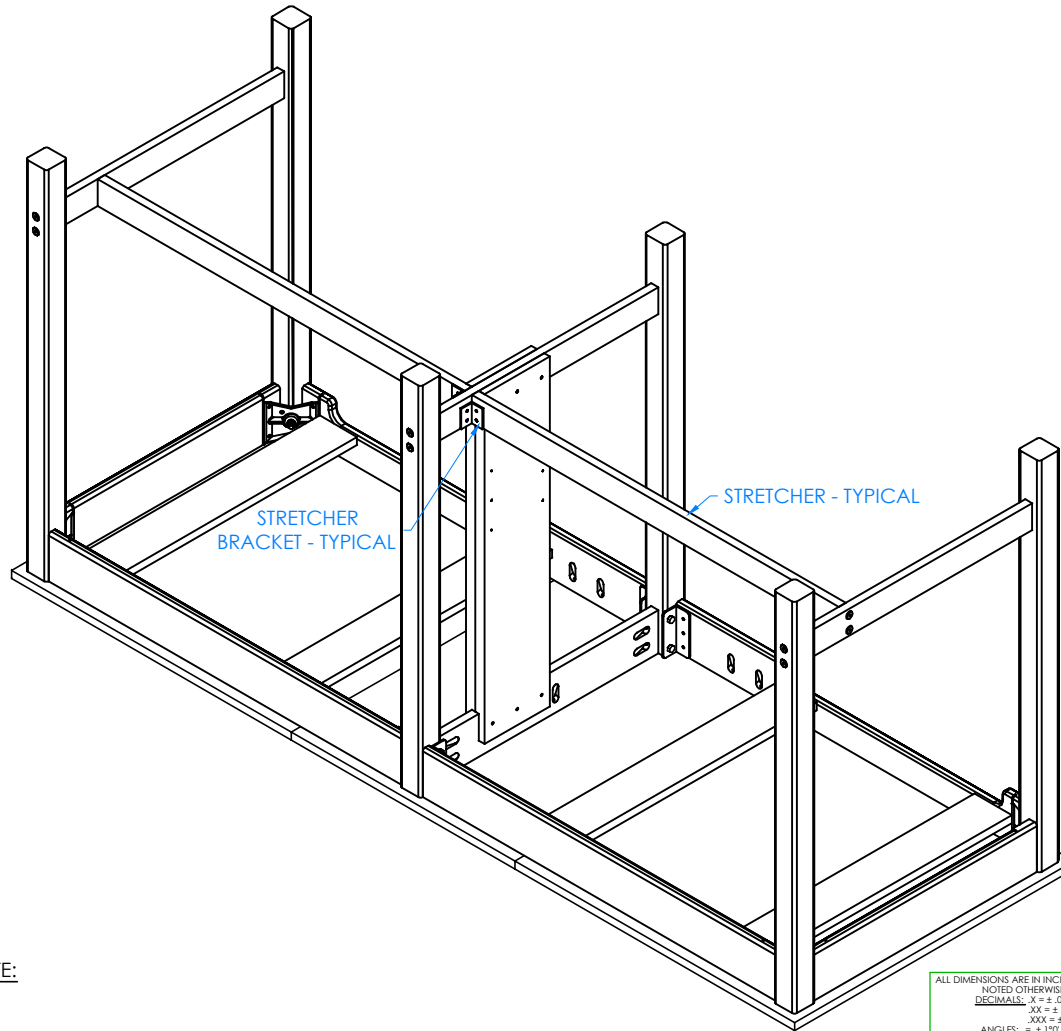
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STEP 6:

- INSERT BOTH STRETCHERS IN BETWEEN BRACES.
- ATTACH STRETCHER TO BRACE WITH HARDWARE PROVIDED.
- CONFIRMATS ON OUTSIDE, BRACKETS ON INSIDE.
- OFFSET BRACKETS ON EACH SIDE OF CENTER BRACE SO SCREWS DON'T HIT EACH OTHER (SEE NEXT STEP FOR CLARIFICATION).

NOTE:

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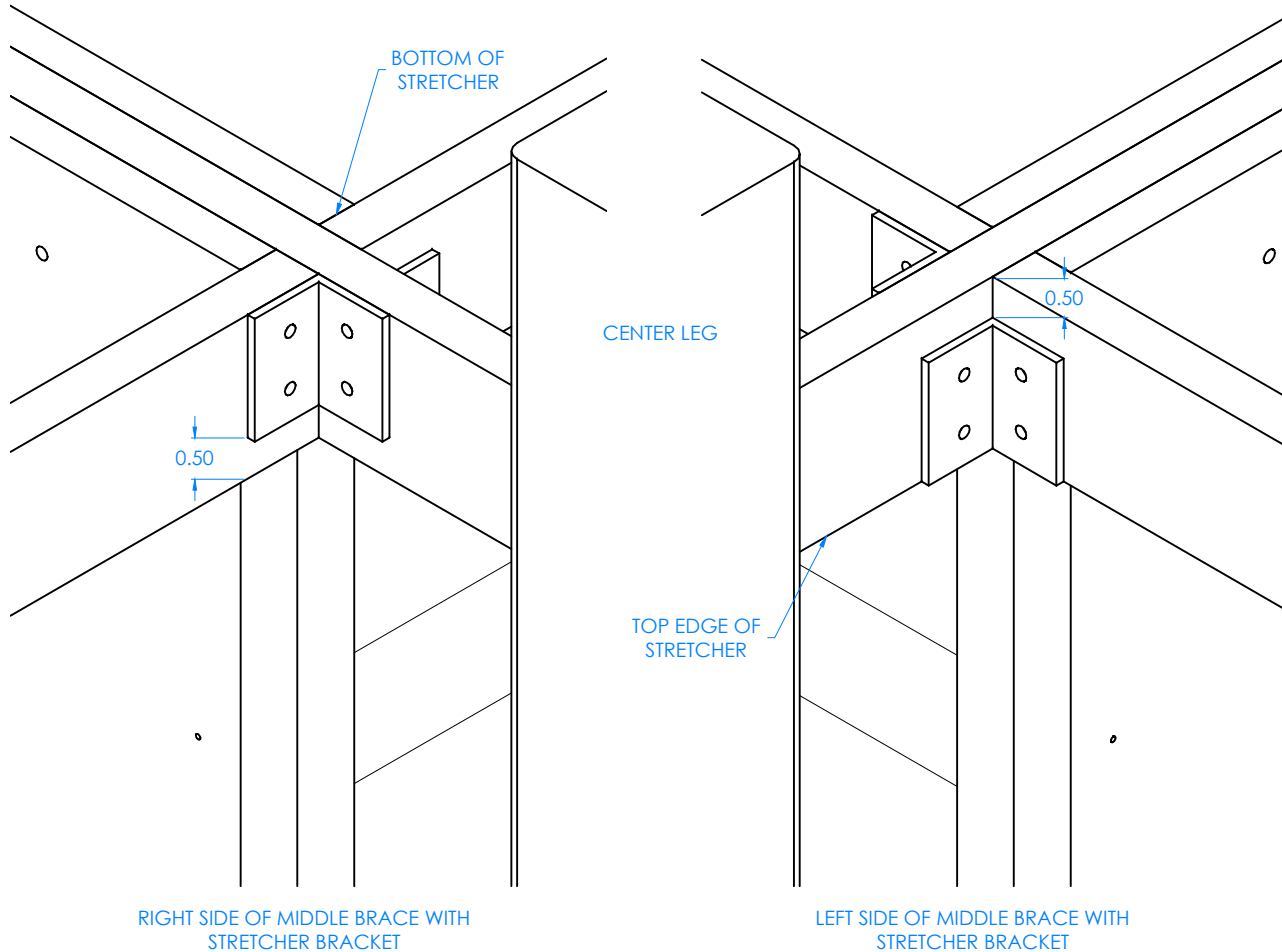
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STEP 7:

- ATTACH ONE BRACKET 0.50" FROM THE BOTTOM EDGE OF STRETCHER AND ONE BRACKET 0.50" FROM TOP EDGE OF STRETCHER.
- PRE-DRILL HOLES IN STRETCHER WITH A $\frac{1}{8}$ " BIT AND ATTACH WITH #8 X $\frac{3}{4}$ " SCREWS.
- GO BACK TO STEP 2 AND TIGHTEN THE HANGER BOLT FOR EACH CORNER LEG USING A $\frac{1}{2}$ " WRENCH OR $\frac{1}{2}$ " SOCKET AND TORQUE WRENCH, TO A MINIMUM OF 12 FT LBS BUT NOT TO EXCEED 17 FT LBS.

NOTE:

1.


CLOSE UP OF STRETCHER BRACKET ASSEMBLY
BOTTOM SIDE OF TABLE SHOWN

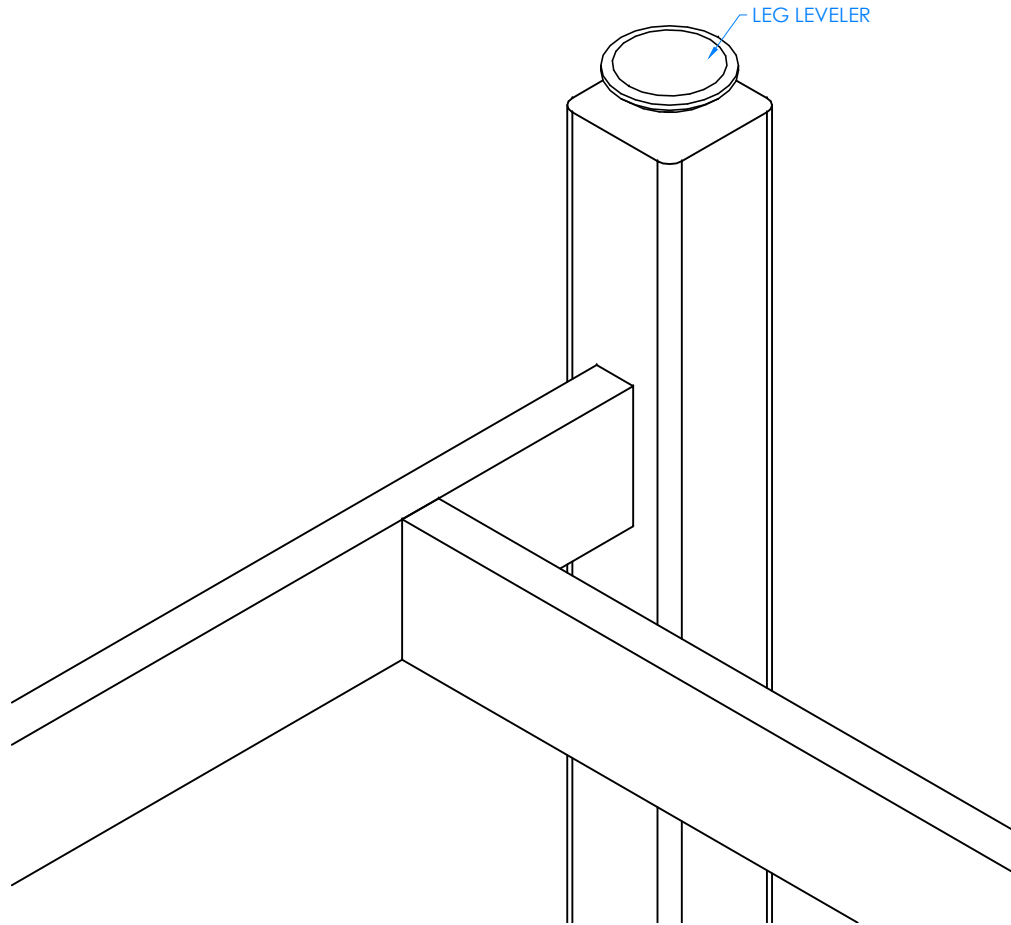
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DRAWING NUMBER: CDTC-73	SCALE: NTS	SHEET: 10 OF 16
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STEP 8:

- SCREW LEG LEVELERS INTO T-NUT ON BOTTOM OF LEGS.

NOTE:

1.

CLOSE UP OF LEG LEVELER ASSEMBLY SHOWN

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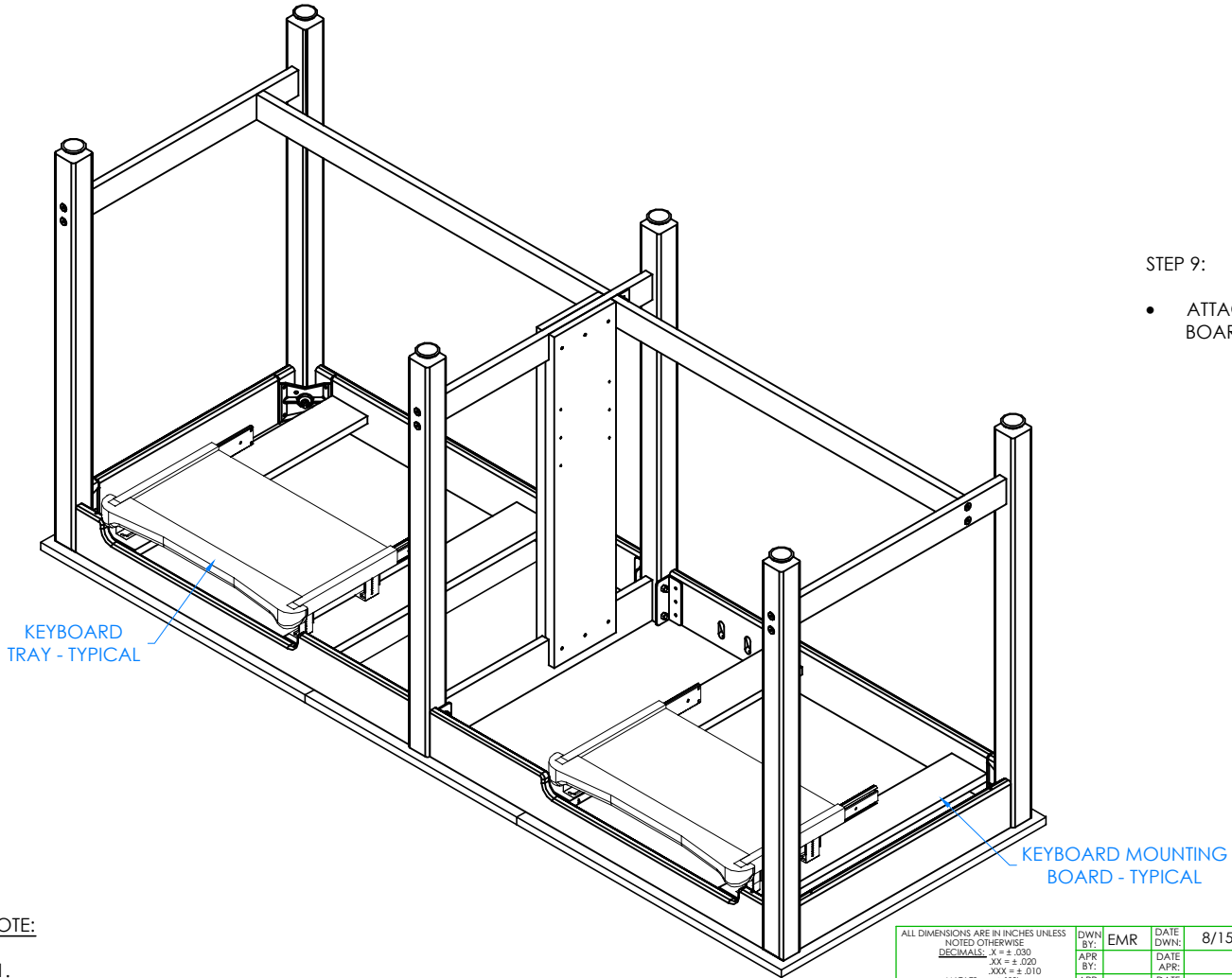


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STEP 9:

- ATTACH KEYBOARD TRAY TO THE TWO KEYBOARD MOUNTING BOARDS ON EACH SIDE WITH HARDWARE PROVIDED.

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REV.	DESCRIPTION	DATE	NAME	ECN No.
REVISION LEVEL				

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SCALE:

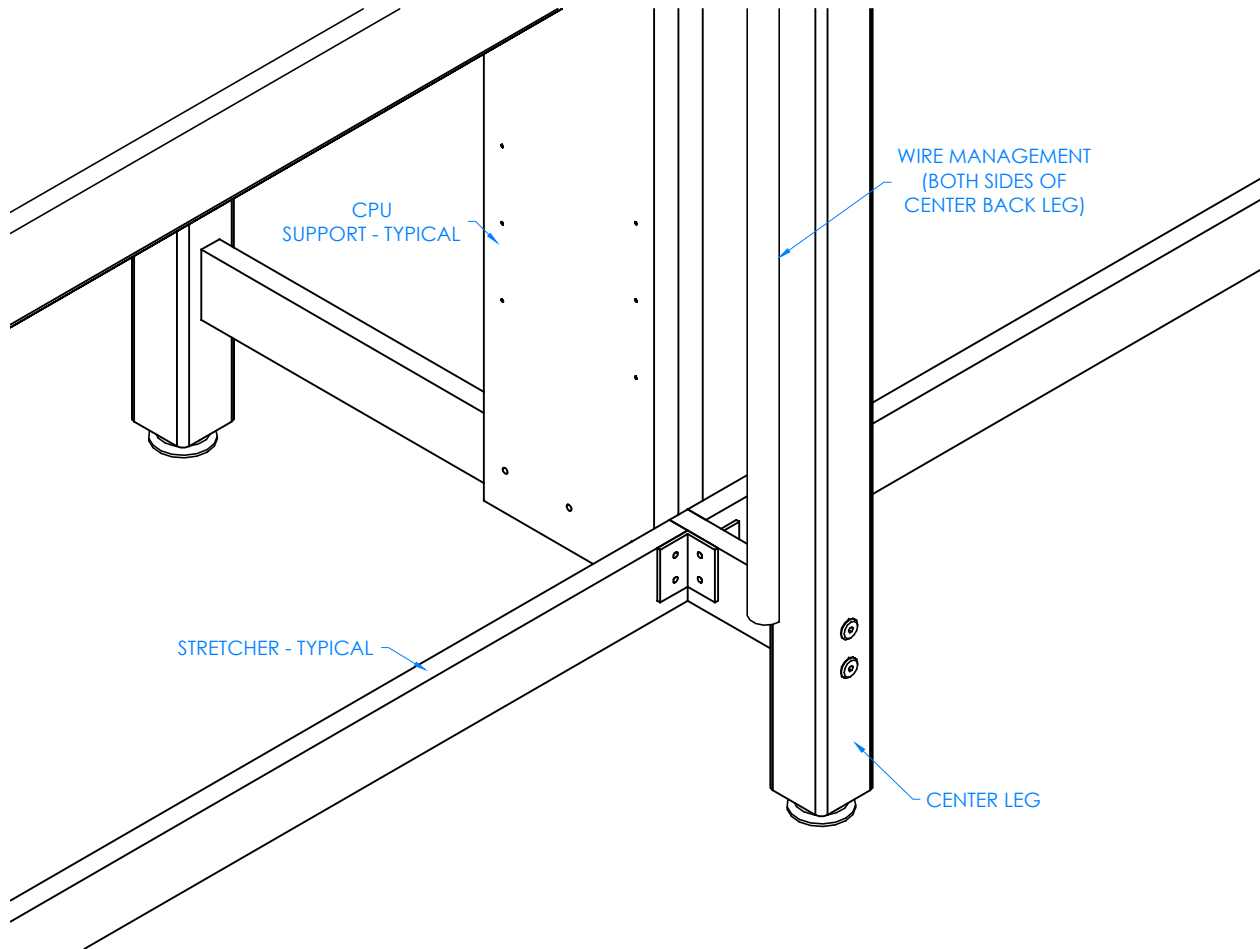
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REVISION:

REV B



STEP 10:

- WITH HELP FROM MULTIPLE PEOPLE, TURN TABLE OVER SO TOP IS UP.
- ATTACH WIRE MANAGEMENT TO BOTH SIDES OF CENTER LEG IN PROPER LOCATION.

NOTE:

1.

CLOSE UP OF BACKSIDE OF TABLE SHOWN

ALL DIMENSIONS ARE IN INCHES UNLESS NOTED OTHERWISE	DWN BY:	EMR	DATE DWN:	8/15/14
DECIMALS: .X = ± .030	APR BY:		DATE APR:	
.XX = ± .020	BY:		DATE APR:	
.XXX = ± .010	BY:		DATE APR:	
ANGLES: = ± 1°	BY:		DATE APR:	
CABINET SQUARENESS: = ± .0625	BY:		DATE APR:	

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TITLE:
TWO-STATION CPU TABLE
ASSEMBLY INSTRUCTIONS

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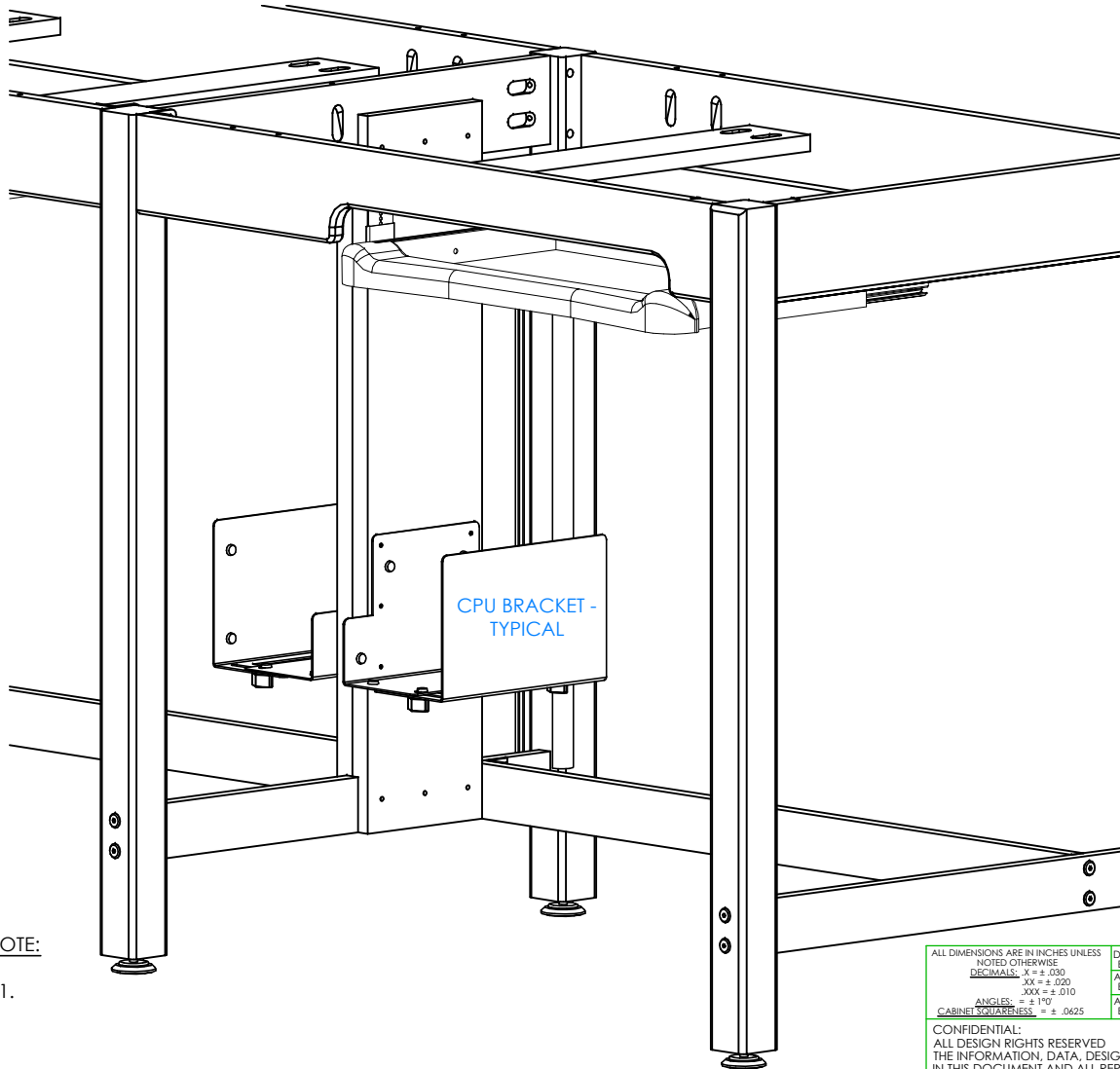
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REVISION:

REV B



NOTE:

1.

STEP 11:

- INSTALL CPU BRACKETS TO SUPPORTS USING APPROPRIATE HARDWARE FOR YOUR APPLICATION.
- SEE STEP 12 FOR DETAILED INSTRUCTIONS ON HOW TO INSTALL CPU BRACKET.

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 ANGLES: = ± 1°
 CABINET SQUARENESS = ± .0625

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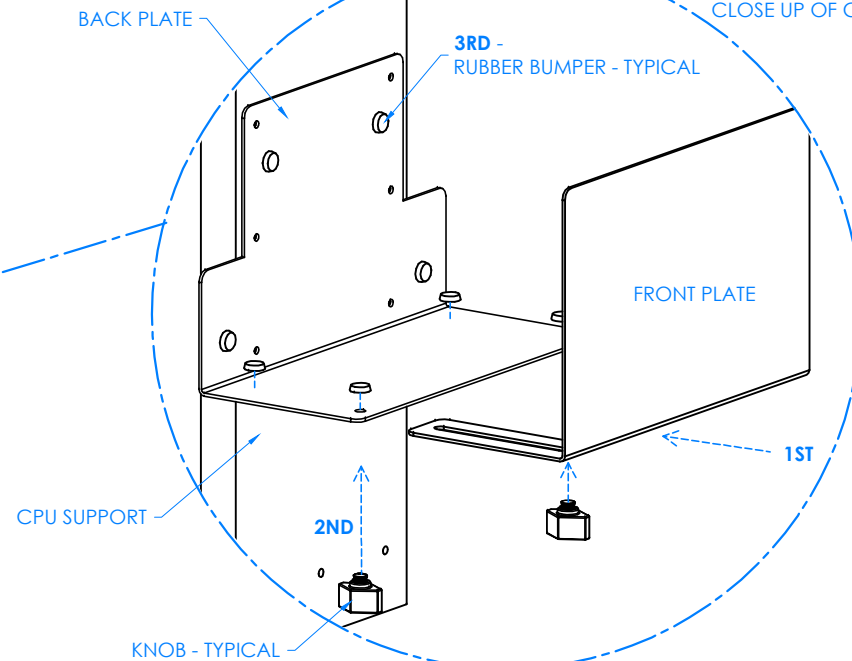
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STEP 12:

- SCREW BACK PLATE OF CPU BRACKET ONTO CPU SUPPORT WITH PROPER HARDWARE.
- BACK PLATE WILL HAVE SCREW HOLES TO ATTACH TO CPU SUPPORTS.
- TAKE FRONT PLATE OF CPU BRACKET AND ATTACH TO BACK PLATE.
- FRONT PLATE WILL HAVE SLOT HOLES FOR ADJUSTING TO CORRECT WIDTH.
- USING THE (2) KNOBS, ADJUST PLATES TO CORRECT SIZE AND SCREW TWO PLATES TOGETHER.
- MAKE SURE KNOBS ARE ON TIGHT AND SECURE.
- PLACE RUBBER BUMPERS IN DESIRED LOCATION - (4) ON EACH SIDE AND BOTTOM..

DETAIL - A

CLOSE UP OF CPU BRACKET

SEE DETAIL - A
FOR CPU
BRACKET
INSTALLATION

NOTE:

1.

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 .XX = ± .020
 .XXX = ± .010
 ANGLES: = ± 1°
 CABINET SQUARENESS: = ± .0625

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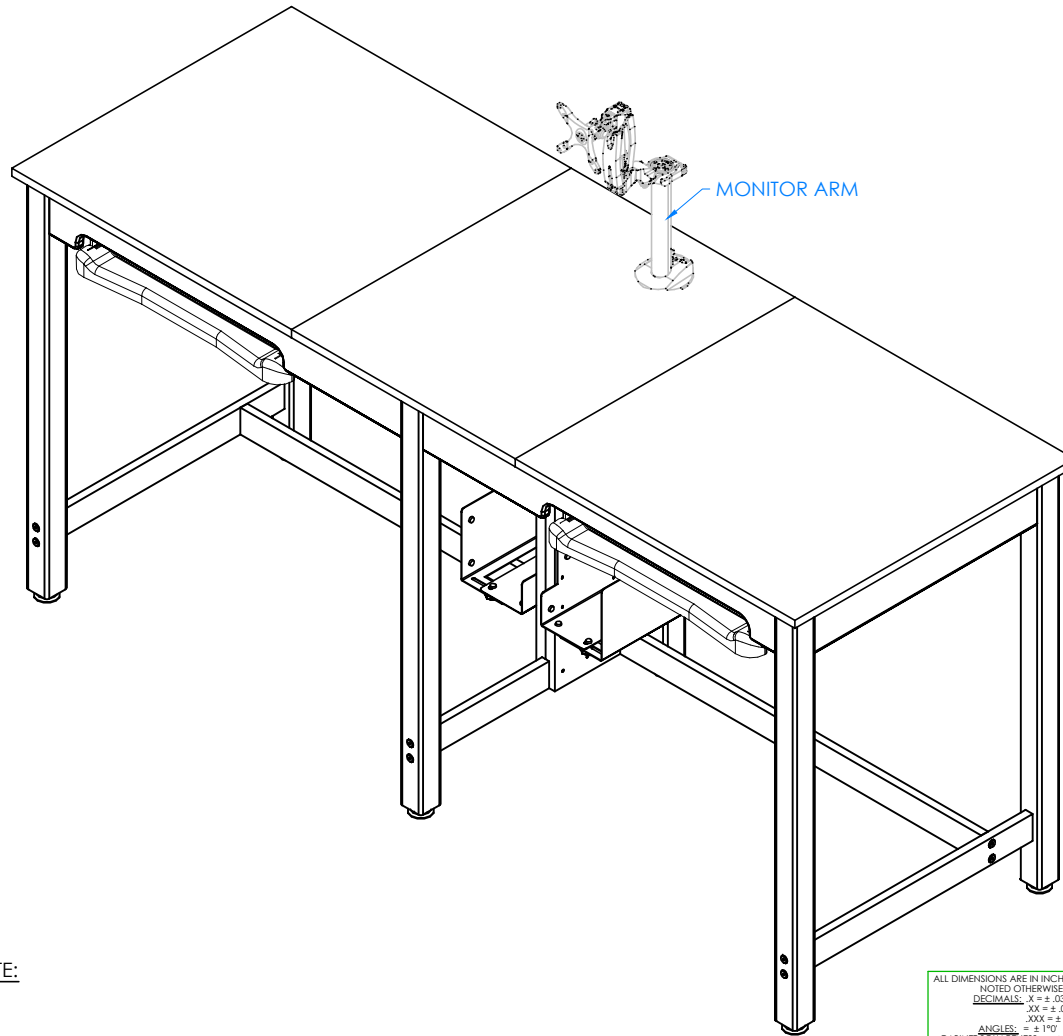
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STEP 13:

- SET YOUR TABLE IN PLACE.
- ADJUST LEG LEVELERS TO LEVEL TABLE.
- INSTALL MONITOR ARM TO TOP USING APPROPRIATE HARDWARE FOR YOUR APPLICATION.

NOTE:

1.

COMPLETE UNIT SHOWN

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ALL DIMENSIONS ARE IN INCHES UNLESS NOTED OTHERWISE
 DECIMALS: $\frac{1}{16} = \pm .030$
 $\frac{1}{8} = \pm .020$
 $\frac{1}{4} = \pm .010$
 ANGLES: $\pm 1^\circ$
 CABINET SQUARENESS: $\pm .0625$

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