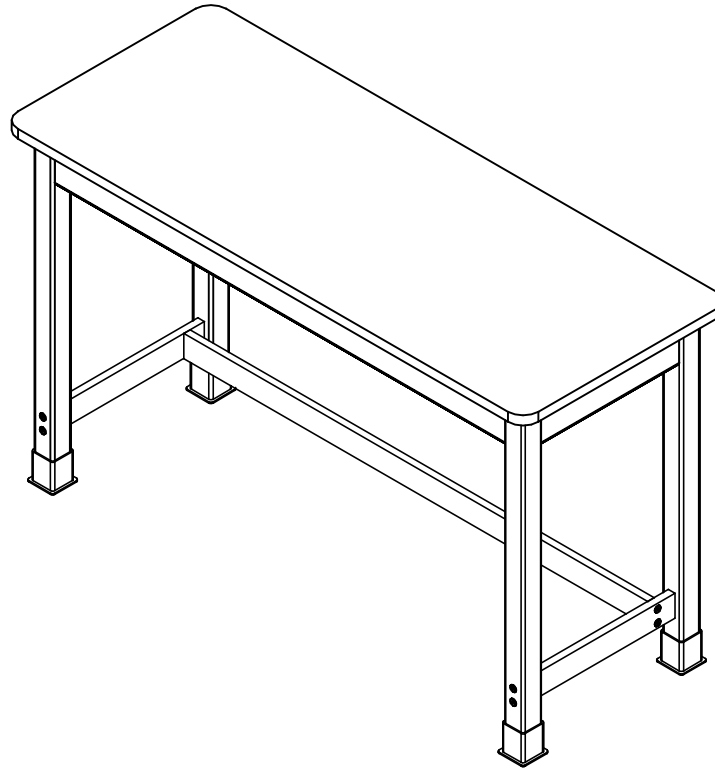


STANDARD TABLES - WOOD LEGS

C7, D7, & P7 SERIES TABLES (OAK OR MAPLE)
ASSEMBLY INSTRUCTIONS



NOTE:

1. MODEL VIEWS MAY NOT REPRESENT EXACT MODEL PURCHASED

A	CREATED ASSEMBLY INSTRUCTIONS	5/5/20	EMR	-
REV.	DESCRIPTION	DATE	NAME	ECN NO.
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ALL DIMENSIONS ARE IN INCHES UNLESS NOTED OTHERWISE
 DECIMALS: $\frac{1}{16} = \pm .030$
 $\frac{1}{8} = \pm .020$
 $\frac{1}{4} = \pm .010$
 ANGLES: $\pm 1^\circ$
 CABINET SQUARENESS: $\pm .0625$

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TITLE:
 STANDARD TABLES - WOOD LEGS
 ASSEMBLY INSTRUCTIONS

DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
C7, D7, & P7 SERIES TABLES	NTS	1 OF 10	REV A

TOOLS REQUIRED $\frac{1}{2}$ " WRENCH $\frac{1}{2}$ " SOCKET AND TORQUE WRENCH - OPTIONAL****4MM ALLEN WRENCH******ASSEMBLY COMPONENTS**

ITEMS INCLUDED	PART #	PART DESCRIPTION	QTY
TOP AND APRON ASSEMBLY	N/A	TOP ASSEMBLY (FACTORY ASSEMBLED)	1
LEGS	VARIES	LEG, (OAK OR MAPLE) 2.25X2.25X28.25	4
LEG HARDWARE	520001-4	LEG HARDWARE KIT, 4 LEGS	1
LEG BOOT	100076	LEG BOOT, BLK RUBBER	4
STRETCHER	N/A	STRETCHER - SIZE VARIES	VARIES
LEG BRACE	N/A	LEG BRACE - SIZE VARIES	2
CONFIRMATS - LEGS	227578	SCREW, 7MMX90MM, CONN, ALLENHEAD, BLACK	8
CONFIRMATS - STRETCHER	228564	SCREW, 7MMX50MM, CONN, ALLENHEAD, BLACK	4
SHELF - OPTIONAL	N/A	SHELF - SIZE VARIES (EITHER HALF DEPTH OR FULL DEPTH)	1
SCREWS - SHELF	100066	SCREW, #8X1.5 FSQ SMS TYPE 17	VARIES

NOTE:

1. COMPONENTS VARY WITH STYLE OF TABLE PURCHASED.
- 1.2. TOP SELECTIONS:
 - 1.2.1. CHEMGUARD, PHENOLIC, 1 $\frac{3}{4}$ " MAPLE, EPOXY, SHOPTOP, OR COLORED PLASTIC LAMINATE.
- 1.3. SIZES OF TABLE:
 - 1.3.1. WIDTH = 48", 54", 60", & 72"; DEPTH = 21", 24", 30, 36", 42"; HEIGHT = 30", 34", OR 36".
2. ****XX**** INDICATES ITEMS THAT ARE ONLY USED ON MODELS WITH LEG BRACES AND STRETCHERS.

A	CREATED ASSEMBLY INSTRUCTIONS	5/5/20	EMR	-
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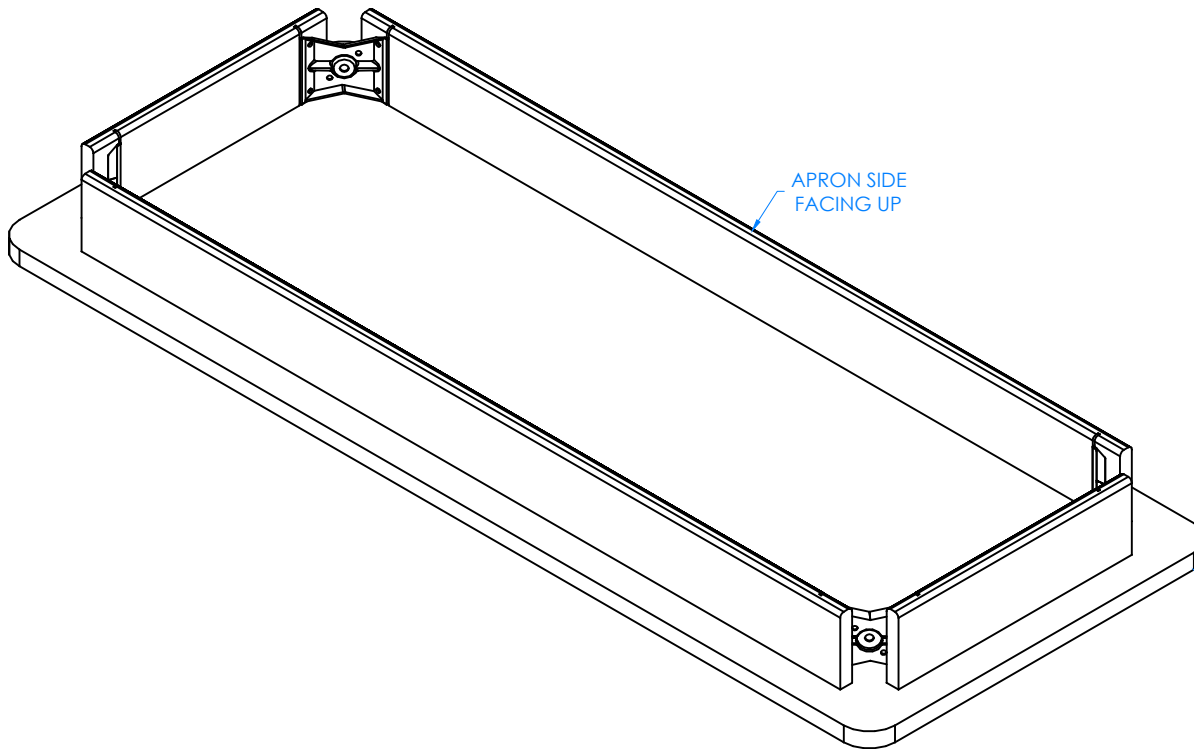
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TITLE:
STANDARD TABLES - WOOD LEGS
TOOLS AND ASSEMBLY COMPONENTS

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C7, D7, & P7 SERIES TABLES	NTS	2 OF 10	REV A



STEP 1:

- LAY TOP ASSEMBLY ON FLOOR WITH APRON SIDE FACING UP.

****NOTE****
BE SURE TOP ASSEMBLY IS ON A CLEAN SURFACE SUCH AS PACKAGING FOAM, CARDBOARD, OR A BLANKET TO PREVENT DAMAGE

NOTE:

1.

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TITLE:
STANDARD TABLES - WOOD LEGS
ASSEMBLY INSTRUCTIONS

A	CREATED ASSEMBLY INSTRUCTIONS	5/5/20	EMR	-
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INSERT HANGER BOLT
THROUGH HERE WITH LOCK
WASHER AND HEX NUT

CLOSE UP OF CORNER LEG ASSEMBLY

NOTE:

1.

STEP 2:

- INSERT HANGER BOLT ON ONE LEG THROUGH THE CORNER BRACKET AND INSERT LOCK WASHER AND HEX NUT.
- SCREW ON NUT USING A $\frac{1}{2}$ " WRENCH OR $\frac{1}{2}$ " SOCKET AND TORQUE WRENCH, TO A MINIMUM OF 12FT LBS BUT NOT TO EXCEED 17FT LBS.
- REPEAT FOR OTHER LEGS.
- NOTE: IF YOUR TABLE HAS BRACES AND STRETCHERS, DO NOT TIGHTEN NUTS ALL THE WAY. SEE STEP 4 AND 5 FOR CLARIFICATION.

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ANGLES: = $\pm 1^{\circ}$	APR BY:		DATE APR:	
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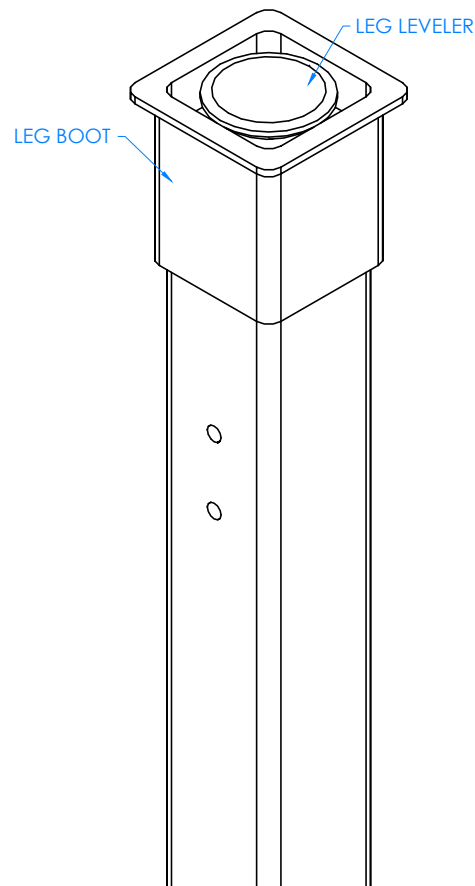


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ASSEMBLY INSTRUCTIONS

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CLOSE UP OF LEG BOOT AND LEG LEVELER ASSEMBLY

STEP 3:

- SLIDE LEG BOOTS ONTO LEGS WITH FLARED END TOWARD BOTTOM OF LEG.
- SCREW LEG LEVELERS INTO T-NUT ON BOTTOM OF LEGS.

NOTE:

1.

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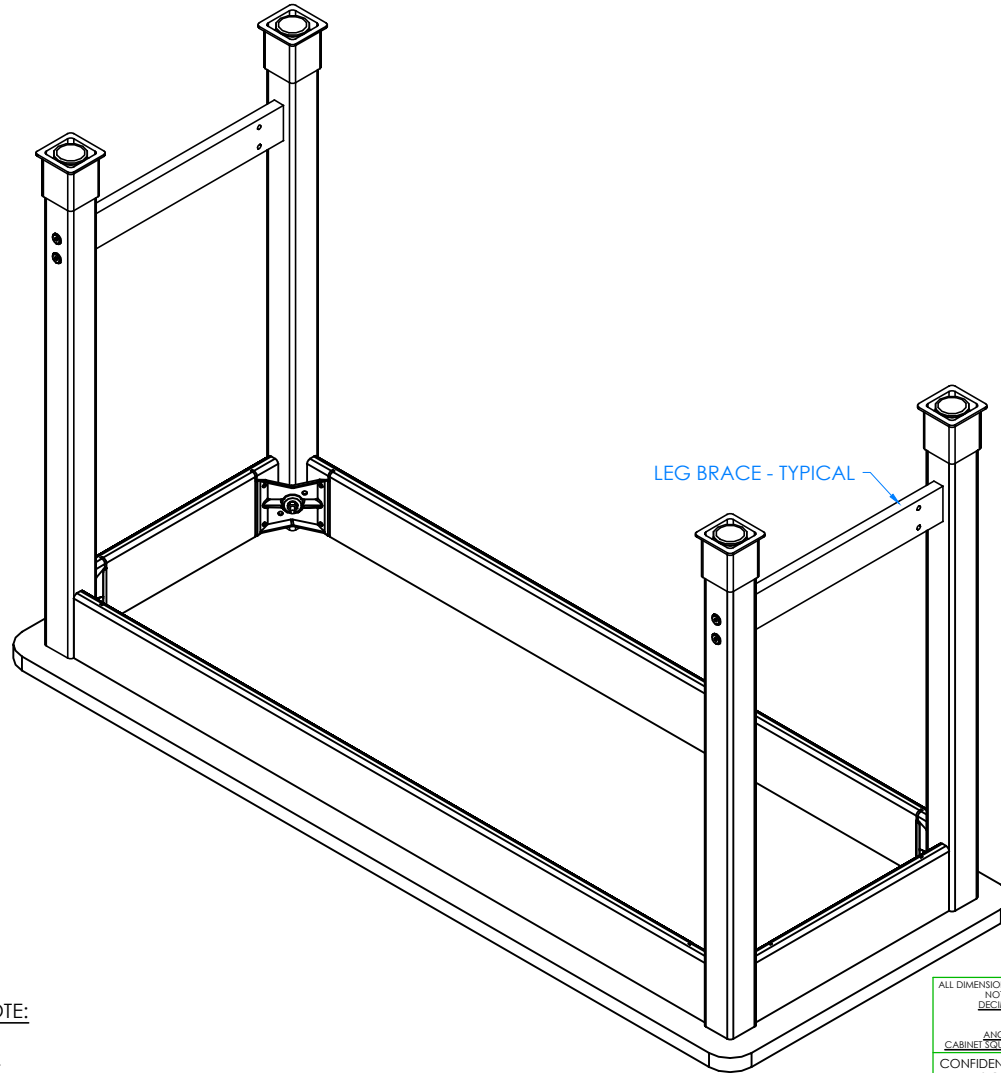


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TITLE:
STANDARD TABLES - WOOD LEGS
ASSEMBLY INSTRUCTIONS

REV.	DESCRIPTION	DATE	NAME	ECN NO.
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C7, D7, & P7 SERIES TABLES	NTS	5 OF 10	REV A

**NOTE:**

1.

STEP 4:

- IF YOUR TABLE DOES NOT HAVE LEG BRACES AND STRETCHERS, SKIP TO STEP 6.
- ATTACH BRACE TO LEGS.
- INSERT THE CONFIRMATS INTO ONE LEG AND SCREW INTO BRACE.
- REPEAT FOR OTHER LEGS.
- MAKE SURE BRACES ARE STRAIGHT AND ALL CONFIRMATS ARE TIGHT.

ALL DIMENSIONS ARE IN INCHES UNLESS NOTED OTHERWISE
 DECIMALS: .X = ± .030
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 .XXX = ± .010
 ANGLES: = ± 1°
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 ASSEMBLY INSTRUCTIONS

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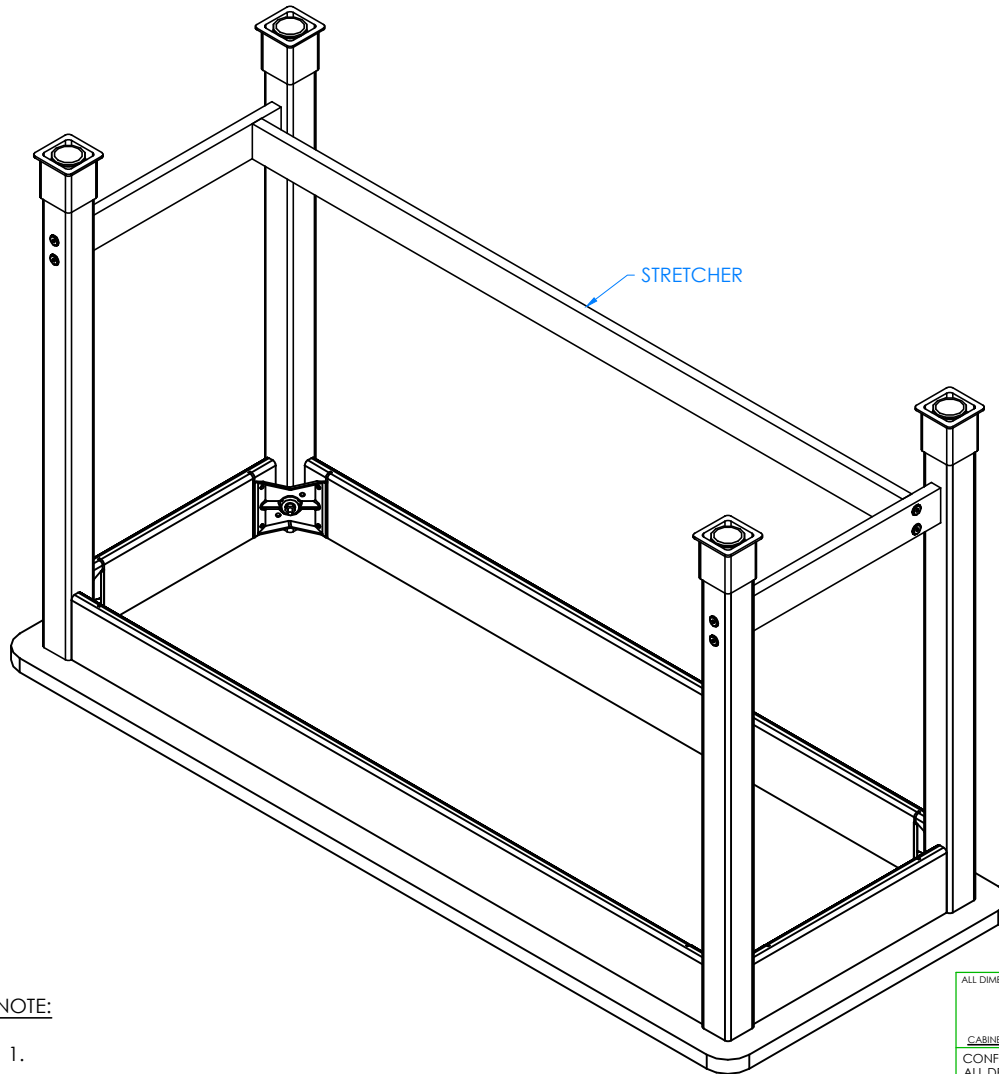
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REV A

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NOTE:

1.

STEP 5:

- ATTACH STRETCHER TO BRACES WITH HARDWARE PROVIDED.
- GO BACK TO STEP 2 AND TIGHTEN UP THE HANGER BOLT FOR EACH LEG USING A $\frac{1}{2}$ " WRENCH OR $\frac{1}{2}$ " SOCKET AND TORQUE WRENCH, TO A MINIMUM OF 12FT LBS BUT NOT TO EXCEED 17FT LBS.
- NOTE: TABLES OVER 36" WILL RECEIVE (2) STRETCHERS!

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 ANGLES: = $\pm 1^{\circ}$
 CABINET SQUARENESS = $\pm .0625$

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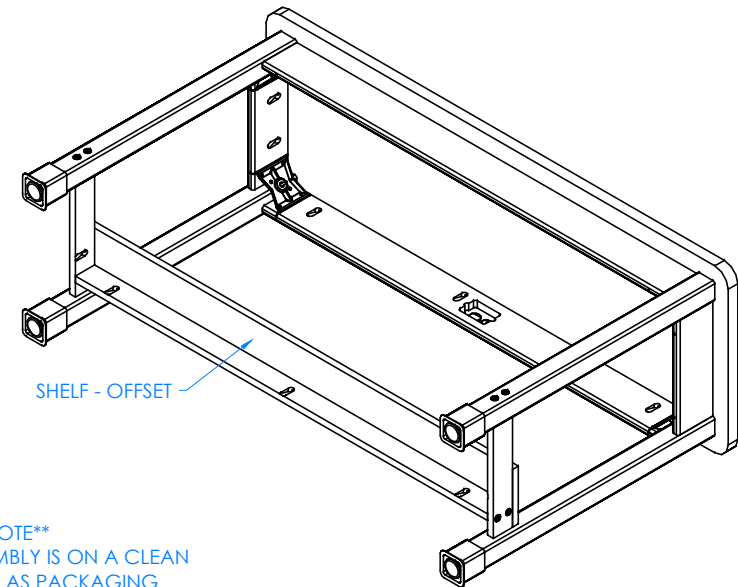
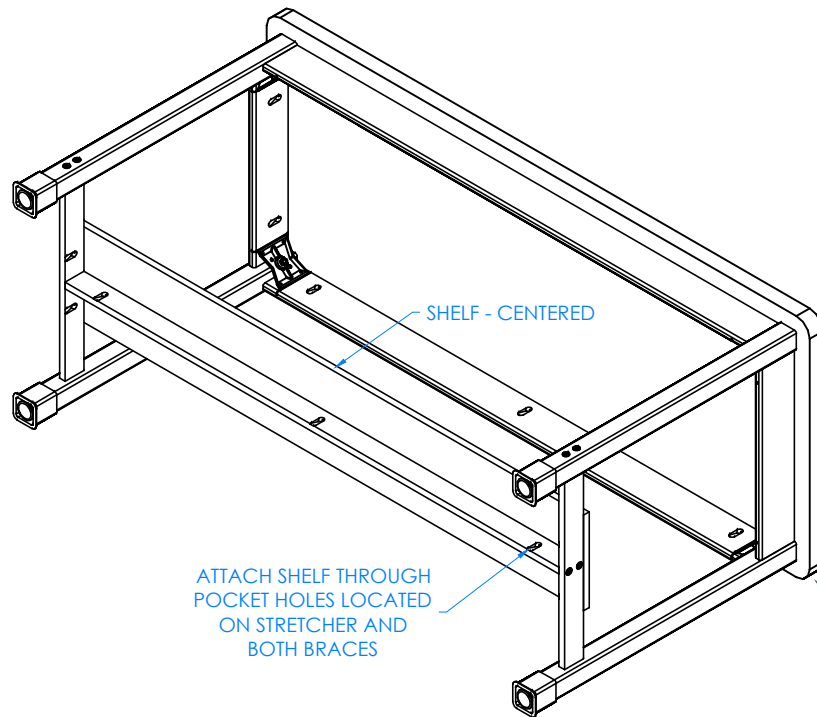
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REV A

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STEP 6:

- IF YOUR TABLE DOES *NOT* HAVE A SHELF, SKIP TO STEP 7.
- WITH HELP FROM ANOTHER PERSON, TIP TABLE ON ITS SIDE.
- ATTACH SHELF TO STRETCHER AND BRACES BY SCREWING INTO POCKET HOLES LOCATED ON UNDERSIDE OF STRETCHER AND BRACES.
- NOTE: HALF DEPTH SHELVES ARE TO BE CENTERED ON ALL DOUBLE SIDED TABLES (OVER 24" DEEP) BUT ARE TO BE OFFSET TO THE BACK AND OVER THE STRETCHERS ON SINGLE SIDED (UNDER 24" DEEP) TABLES.



NOTE

BE SURE TOP ASSEMBLY IS ON A CLEAN SURFACE SUCH AS PACKAGING FOAM, CARDBOARD, OR A BLANKET TO PREVENT DAMAGE

HALF WIDTH SHELF SHOWN ON TABLE UNDER 24" DEEP

NOTE:

1.

HALF WIDTH SHELF SHOWN ON TABLE OVER 24" DEEP

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 .XXX = ± .010
 ANGLES: = ± 1°
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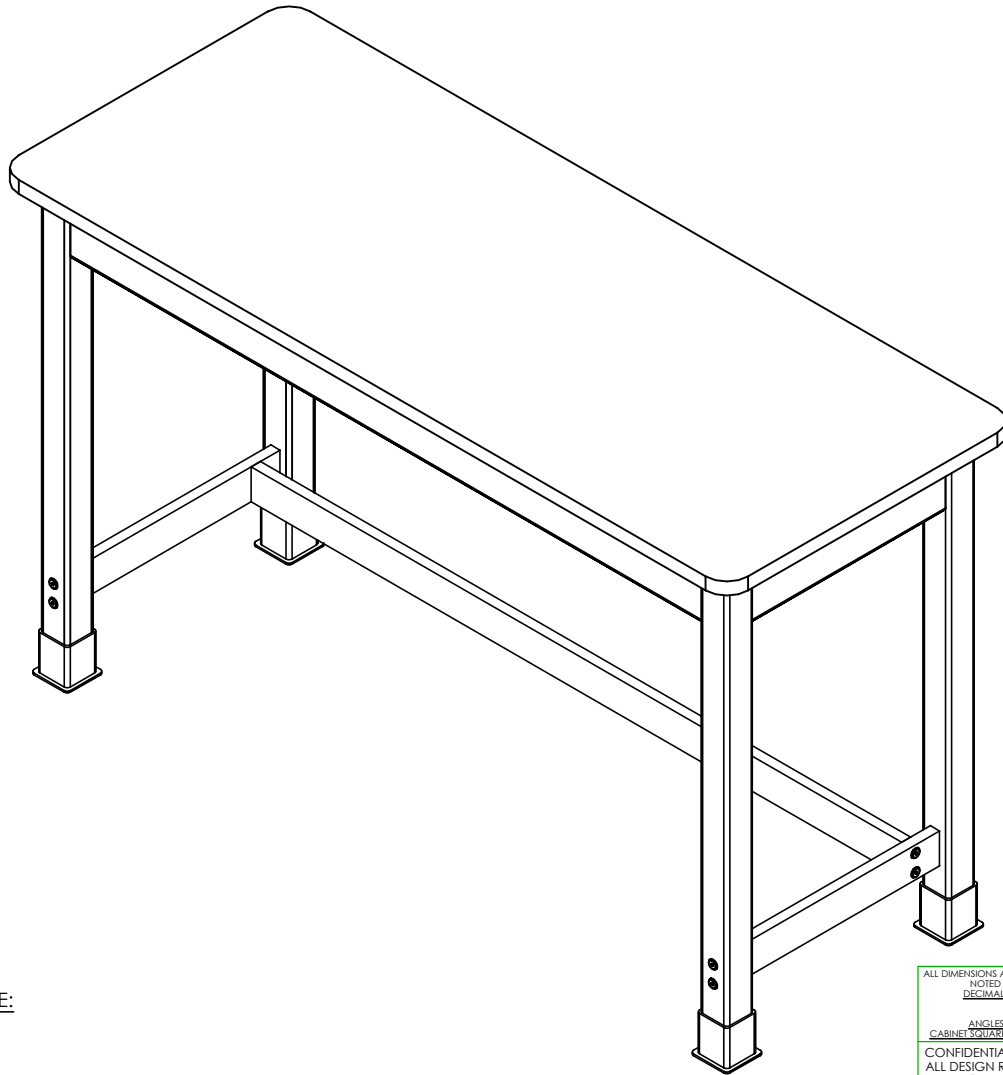
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REV A

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NOTE:

1.

COMPLETE UNIT SHOWN

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STEP 7:

- TURN TABLE OVER SO TOP IS UP.
- SET YOUR TABLE IN PLACE.
- ADJUST LEG LEVELERS TO LEVEL TABLE.
- SLIDE LEG BOOTS DOWN TO FLOOR.
- IF YOUR TABLE HAS DRAWERS, PLACE DRAWERS IN CORRECT LOCATION.



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REV A

PRODUCT

Butcher Block (Varnished Tops) *Maintenance & Repair*

SPILLS

- Be sure any spills are cleaned up immediately. Excessive moisture and certain chemicals allowed to stand on a finished surface can cause damage.
- Clean spills or soiled areas with a damp cloth and dry thoroughly.
- Periodically, apply a coat of spray wax, paste wax, or lemon oil to finished surface. This will enhance and protect the finish and insure a moisture barrier is intact in the event the finish becomes scratched or worn.

SCRATCHES & DENTS

- Minor scratches and dents can be easily repaired by rubbing the affected area with steel wool or fine grit (#220) sandpaper. Remember, when rubbing or sanding always sand with the grain of the wood. Feather edges of repair in to the surrounding area. Remove all dust and residue and apply a coat of clear lacquer type finish or paint. Clear lacquer type finish can be purchased at most paint or hardware stores. Small cans of touch-up paint are available from your dealer or representative. Paint colors can easily be matched at most paint stores. Confine touch-up only to the area that was sanded. Remember, follow manufacturing directions on product label when refinishing.
- Major scratches and gouges where large portions of wood have been removed or damaged should be handled by a professional experienced in furniture repair with the proper tools and equipment.

MINERAL STREAKS

- Mineral Streaks—Natural Coloring of wood due to mineral deposits in the tree. Repair is not required and will add to the individuality of your table. Sizes can range up to a 1/4" wide and up to 3" in length.

HUMIDITY GUIDELINES

Your Butcher Block was kiln-dried to an initial moisture content of 7.6%. In order to maintain the beauty and integrity of your Butcher Block, it is recommended that special care be taken to keep the relative humidity and temperature within your home or warehouse in the highlighted range. This will limit the amount of expansion and contraction in your natural wood product and minimize the risk of environmental damage.

- **Environment Acclimation:** Environmental damage does not constitute defective product. Allowing your Butcher Block to acclimate to the environment for at least 72 hours prior to Installation, following recommended installation practices that allow your Butcher Block to move with the conditions and controlling the environment itself are all key factors that determine the life of your product.
- **Temperature Changes:** It is important to note that as winter temperatures drop, so does relative humidity in the air. The heaters come on which further dries the air. Keeping the area humidified to an acceptable level usually becomes necessary during the winter months. The opposite is true in spring and summer as humidity rises, dehumidifiers and air conditioners become the method of control.

		RELATIVE HUMIDITY %																	
TEMPERATURE (°F)		5	10	15	20	25	30	35	40	45	50	55	60	65	70	75	80	85	90
	30	1.4	2.6	3.7	4.6	5.5	6.3	7.1	7.8	8.7	9.5	10.4	11.3	12.4	13.5	14.9	17	18.5	21
	40	1.4	2.6	3.7	4.6	5.5	6.3	7.1	7.8	8.7	9.5	10.4	11.3	12.4	13.5	14.9	17	18.5	21
	50	1.4	2.6	3.6	4.6	5.5	6.3	7.1	7.9	8.7	9.5	10.3	11.2	12.3	13.4	14.8	16	18.4	20.9
	60	1.3	2.5	3.6	4.6	5.4	6.2	7	7.8	8.6	9.4	10.2	11.1	12.1	13.3	14.6	16	18.2	20.7
	70	1.3	2.5	3.5	4.5	5.4	6.2	6.9	7.7	8.5	9.2	10.1	11	12	13.1	14.4	16	17.9	20.5
	80	1.3	2.4	3.5	4.4	5.3	6.1	6.8	7.6	8.3	9.1	9.9	10.8	11.7	12.9	14.2	16	17.7	20.2
	90	1.2	2.3	3.4	4.3	5.1	5.9	6.7	7.4	8.1	8.9	9.7	10.5	11.85	12.6	13.9	15	17.3	19.8
	100	1.2	2.3	3.3	4.2	5	5.8	6.5	7.2	7.9	8.7	9.5	10.3	11.2	12.3	13.6	15	17	19.5

Example: If conditions in a warehouse are 60% relative humidity at 50 degrees Fahrenheit Dry wood will pick up moisture until 11.2% is reached, regardless of wood species and initial moisture content.