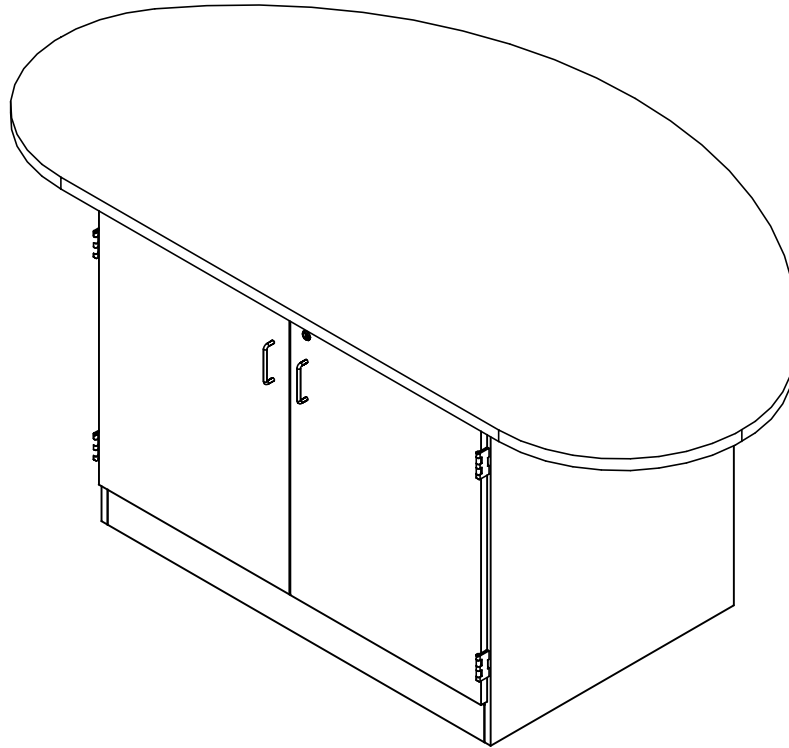


AXIS EVOLVE

AE70330, AE70334, & AE70336 SERIES (OAK OR MAPLE)
ASSEMBLY INSTRUCTIONS



NOTE:

1. MODEL VIEWS MAY NOT REPRESENT EXACT MODEL PURCHASED

ALL DIMENSIONS ARE IN INCHES UNLESS NOTED OTHERWISE	DWN BY:	EMR	DATE DWN:	9/1/21
DECIMALS: X = ± .030	APR BY:		DATE APR:	
XX = ± .020	APR BY:		DATE APR:	
XXX = ± .010	APR BY:		DATE APR:	
ANGLES: = ± 1°	APR BY:		DATE APR:	
CABINET SQUARENESS: = ± .0625	APR BY:		DATE APR:	

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TITLE:
AXIS EVOLVE - FLAT WORKSTATION
ASSEMBLY INSTRUCTIONS

DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
AE70330, AE70334, & AE70336	NTS	1 OF 6	REV A

TOOLS REQUIRED

CONTACT CEMENT

DRILL

ASSEMBLY COMPONENTS

ITEMS INCLUDED	PART #	PART DESCRIPTION	QTY
CABINET	N/A	B03 - 48"W x 30"D x (HEIGHT VARIES)	1
TOP	VARIES	TOP, (STYLE VARIES), 1.25X43.84X84, AXIS, BLK, FLAT	1
SCREWS - TOP	100597	SCREW, #8X1.5 QUAD ROUND WASHER	VARIES
RUBBER BASE	100283	RUBBER BASE MOLDING (SOLD BY FOOT)	13
STAINLESS STEEL CORNERS	100057	CORNERS-STAINLESS STEEL, BASE	4
SCREWS - BASE	100064	SCREW, #6X $\frac{1}{2}$ PTH SMS SS SCREW	16
SHELF CLIPS	100027	SHELF CLIPS, PLASTIC, 5MM PIN	4

NOTE:

1. COMPONENTS VARY WITH STYLE OF WORKSTATION PURCHASED.
 - 1.1. TOP SELECTIONS:
 - 1.1.1. PLASTIC LAMINATE OR CHEMGUARD.
 - 1.2. HEIGHT SELECTIONS:
 - 1.2.1. 30"H, 34"H, OR 36"H.

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ANGLES: = ± 1° CABINET SQUARENESS: = ± .0625	APR BY:		DATE APR:	

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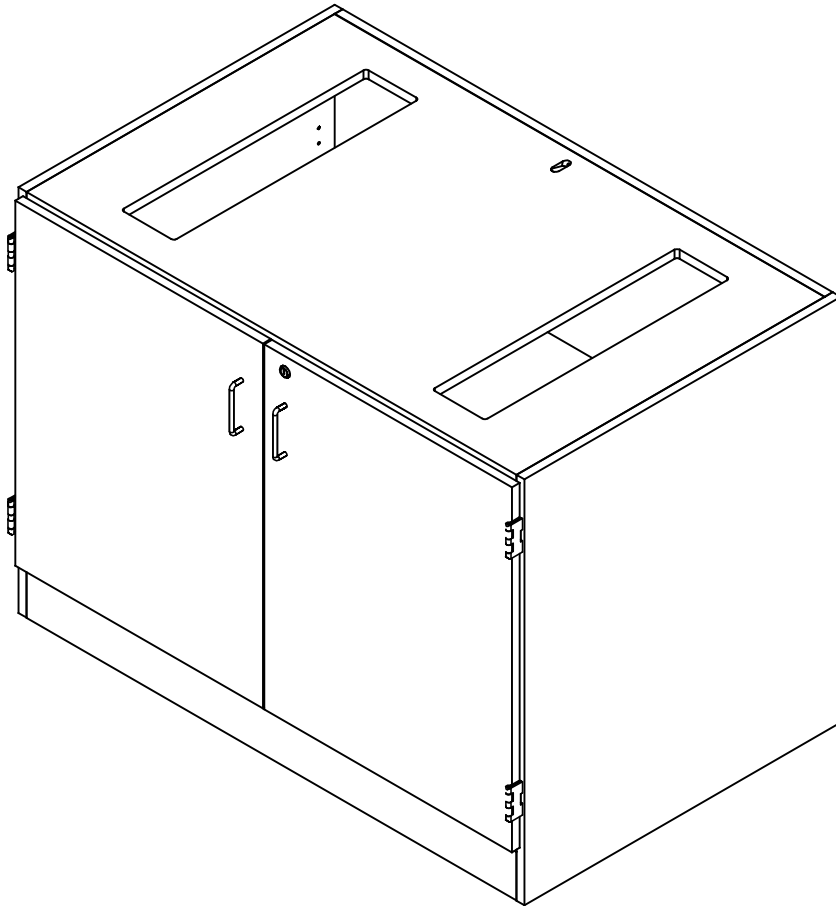
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TITLE:
AXIS EVOLVE - FLAT WORKSTATION
TOOLS AND ASSEMBLY COMPONENTS

DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
AE70330, AE70334, & AE70336	NTS	2 OF 6	REV A



STEP 1:

- POSITION CABINET IN YOUR DESIRED LOCATION.
- LEVEL CABINET.
- ANCHOR TO FLOOR.

****NOTE****
CABINET MUST BE LEVELED OR
DOORS AND DRAWERS MAY NOT
OPEN OR CLOSE CORRECTLY

NOTE:

1.

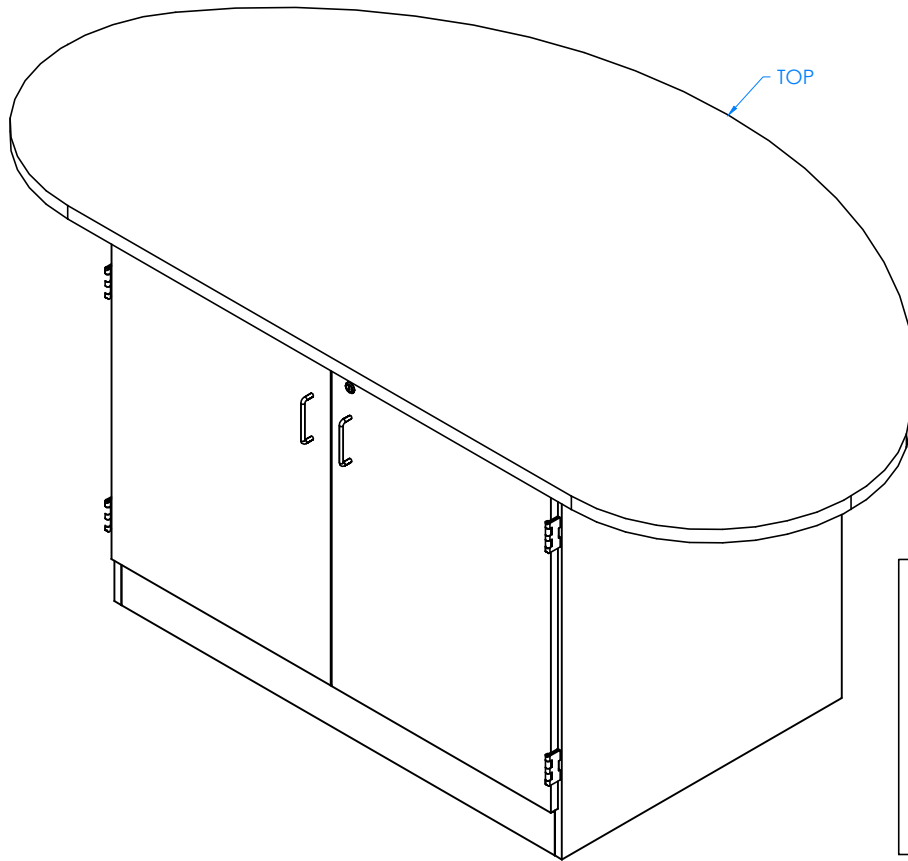
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ANGLES:	° = ± 1°0'	DATE APR:	
CABINET SQUARENESS:	= ± .0625	DATE APR:	

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AE70330, AE70334, & AE70336		NTS	3 OF 6
		REVISION:	REV A

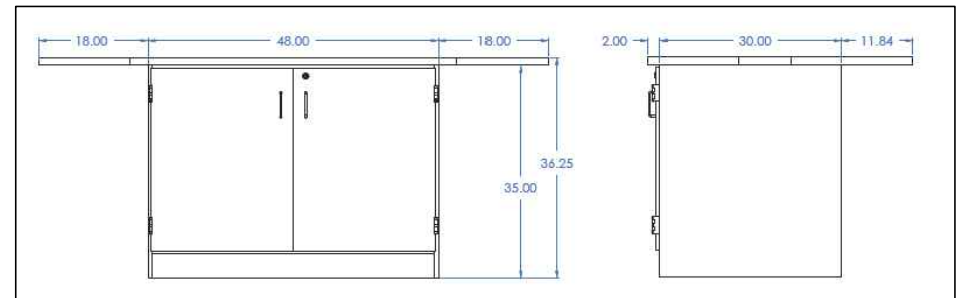
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STEP 2:

- PLACE TOP ON CABINET WITH PROPER OVERHANG (SEE IMAGE BELOW).
- ATTACH TOP TO CABINET WITH HARDWARE PROVIDED.
- SCREW THROUGH INSIDE OF CABINET INTO THE TOP.
- PRE-DRILL HOLES IN TOP TO PREVENT CRACKING.
- MAKE SURE SCREWS ARE TIGHT AND TOP IS SECURE.

TOP PLACEMENT LAYOUT



NOTE:

1.

ALL DIMENSIONS ARE IN INCHES UNLESS NOTED OTHERWISE	DWN BY: EMR	DATE DWN: 9/1/21
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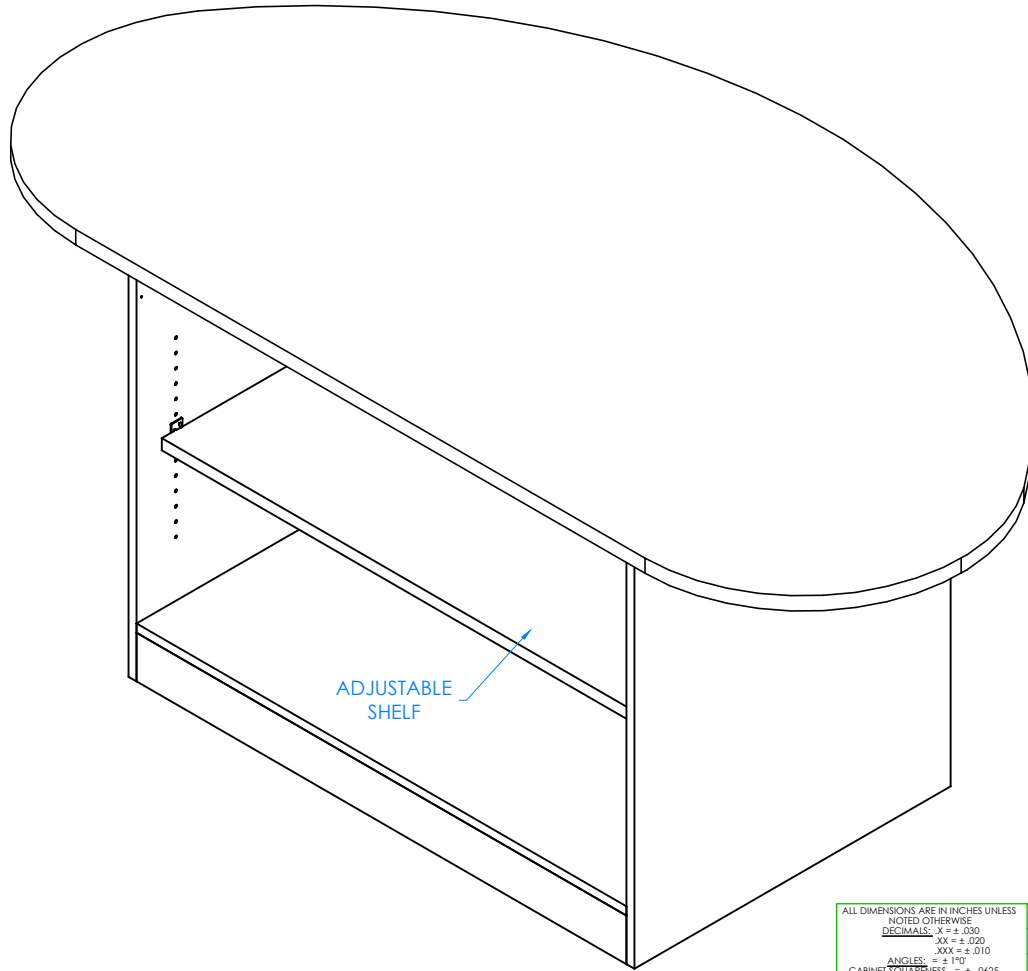


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TITLE:
AXIS EVOLVE - FLAT WORKSTATION
ASSEMBLY INSTRUCTIONS

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AE70330, AE70334, & AE70336	NTS	4 OF 6	REV A



STEP 3:

- INSERT SHELF CLIPS IN DESIRED LOCATION.
- PLACE SHELF ON CLIPS, MAKING SURE IT IS LEVEL.

NOTE:

1.

DOORS AND HARDWARE REMOVED TO
SHOW CLARITY

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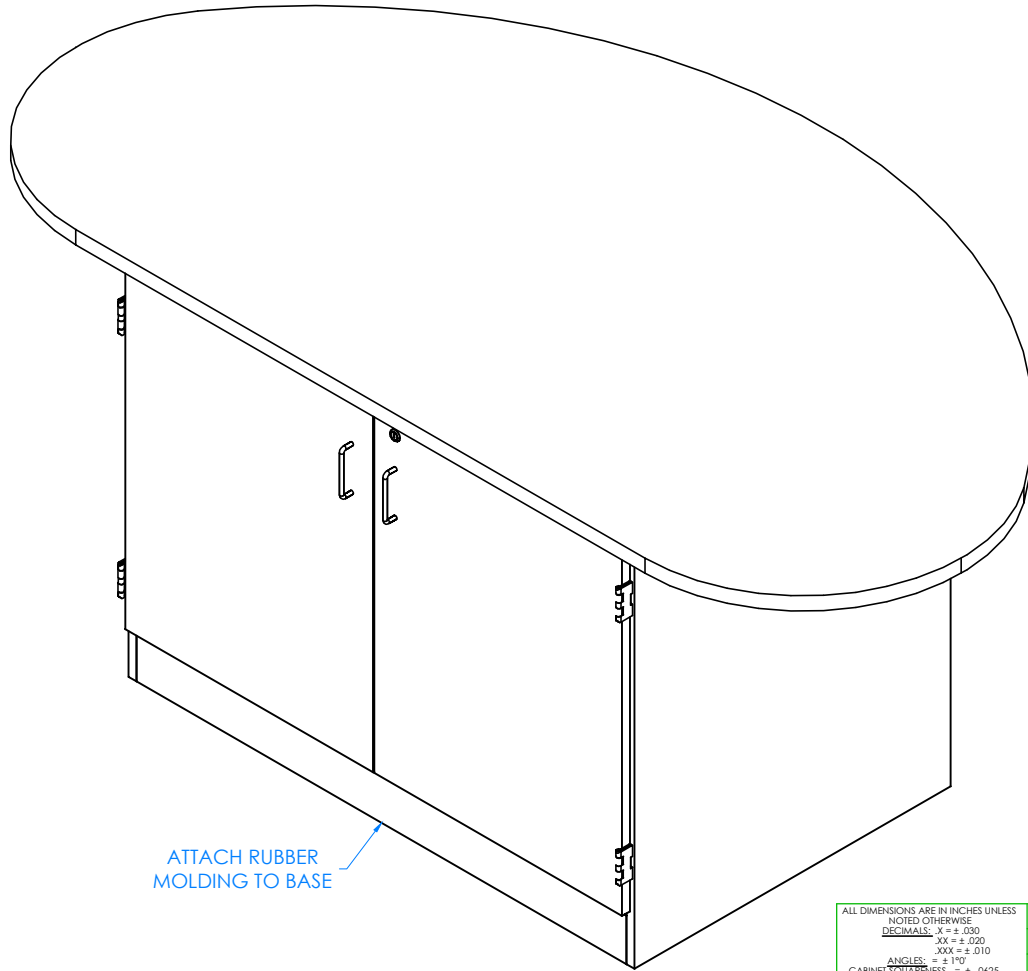


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DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
AE70330, AE70334, & AE70336	NTS	5 OF 6	REV A



STEP 4:

- ATTACH RUBBER MOLDING TO BASE USING CONTACT CEMENT.
- SCREW STAINLESS STEEL CORNER BRACKETS ON EACH CORNER OVER THE BASE MOLDING WITH HARDWARE PROVIDED.

NOTE:

1.

ATTACH RUBBER
MOLDING TO BASE

COMPLETE UNIT SHOWN

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