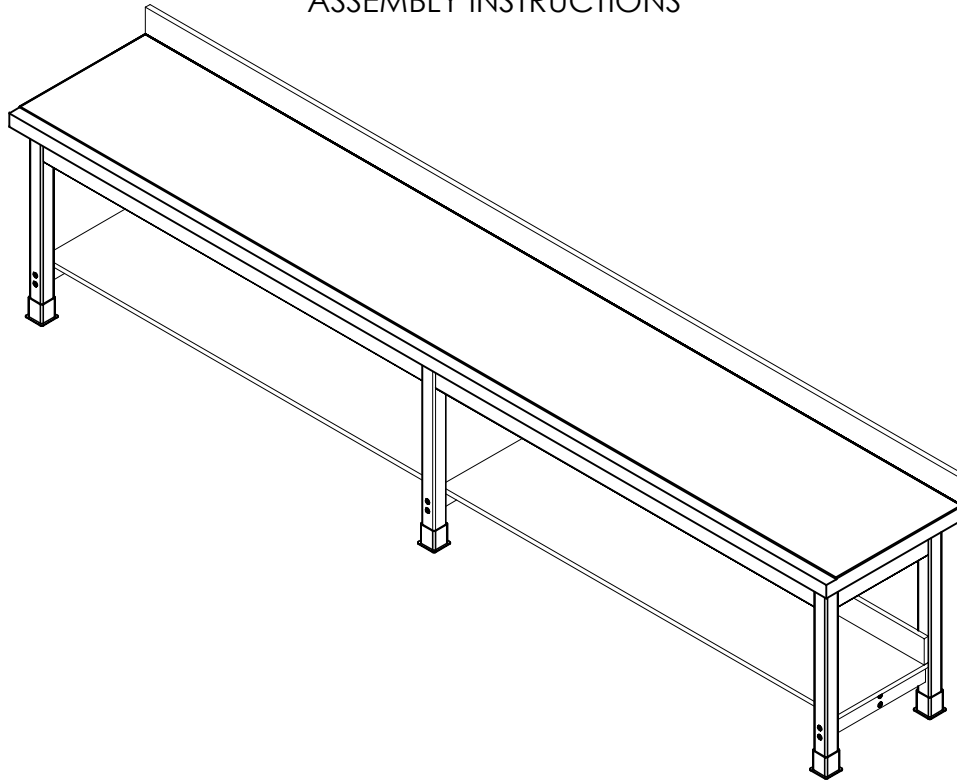


# AUXILIARY WORKBENCH

## A32 & A37 SERIES TABLES ASSEMBLY INSTRUCTIONS



### NOTE:

1. MODEL VIEWS MAY NOT REPRESENT EXACT MODEL PURCHASED

ALL DIMENSIONS ARE IN INCHES UNLESS NOTED OTHERWISE  
 DECIMALS:  $\frac{1}{16} = \pm .030$   
 $\frac{1}{8} = \pm .020$   
 $\frac{1}{4} = \pm .010$   
 ANGLES:  $\pm 1^\circ$   
 CABINET SQUARENESS:  $\pm .0625$

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TITLE:  
 AUXILIARY WORKBENCH  
 ASSEMBLY INSTRUCTIONS

REV.	DESCRIPTION	DATE	NAME	ECN NO.
A	CREATED ASSEMBLY INSTRUCTIONS	9/11/14	EMR	-

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A32 & A37 SERIES TABLES

SCALE:

NTS

SHEET:

1 OF 14

REVISION:

REV A

**TOOLS REQUIRED**

$\frac{1}{2}$ " WRENCH
$\frac{1}{2}$ " SOCKET AND TORQUE WRENCH - OPTIONAL
4MM ALLEN WRENCH
PHILLIPS SCREW DRIVER
$\frac{1}{8}$ " DRILL BIT

**ASSEMBLY COMPONENTS**

ITEMS INCLUDED	PART #	PART DESCRIPTION	QTY
TOP AND APRON ASSEMBLY	N/A	TOP ASSEMBLY (FACTORY ASSEMBLED)	1
TOP BACKSPLASH	236938	BACKSPLASH,MPL - SIZE VARIES WITH TABLE STYLE	1
LEGS	VARIES	LEG,MPL 2.25X2.25X HEIGHT VARIES	4 OR 6
LEG LEVELERS	100079	LEG LEVELER,BLK BASE 1	4 OR 6
LEG BOOT	100076	LEG BOOT,BLK RUBBER	4 OR 6
WASHER - CORNER LEG BRACKET	100039	WASHER,SPLIT LOCK $\frac{5}{16}$	4
HEX NUT - CORNER LEG BRACKET	100044	NUT,HEX 5/16-18 STEEL ZINC	4
LEG BRACE	N/A	LEG BRACE - 16.00" LONG	2 OR 3
STRETCHER	N/A	STRETCHER - SIZE VARIES WITH TABLE STYLE	1 OR 2
CONFRIMATS - LEGS	227578	SCREW,7MMX90MM,CONN,ALLENHEAD, BLACK	8 OR 12
CONFIRMATS - STRETCHER	228564	SCREW,7MMX50MM,CONN,ALLENHEAD, BLACK	4
SHELF	N/A	SHELF - SIZE VARIES WITH TABLE STYLE	1 OR 2
SHELF BACKSPLASH	N/A	BACKSPLASH - SIZE VARIES WITH TABLE STYLE	1 OR 2
SCREWS - SHELF AND BACKSPLASH	100597	SCREW,#8X1.5 QUAD ROUND WASHER	VARIES
**STRETCHER BRACKET**	100525	BRACKET,RAIL 1.5X 1.5X .125,1.885L	2
**SCREWS-STRETCHER BRACKET**	100649	SCREW,#8X $\frac{3}{4}$ PHIL TRUSS HEAD SMS	8

**NOTE:**

1. \*\*XX\*\* INDICATES ITEMS ONLY USED FOR THE A32-10W, A32-12W, A37-10W, AND A37-12W.
2. HEIGHT OPTIONS:  
2.1. A32 = 31  $\frac{1}{4}$ "H, A37 = 37  $\frac{1}{4}$ "H

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REV.	DESCRIPTION	DATE	NAME	ECN NO.
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TITLE:  
 AUXILIARY WORKBENCH  
 TOOLS AND ASSEMBLY COMPONENTS

DRAWING NUMBER:

**A32 & A37 SERIES TABLES**

SCALE:

NTS

SHEET:

2 OF 14

REVISION:

REV A

## ASSEMBLY COMPONENTS

ITEMS INCLUDED	PART #	PART DESCRIPTION	QTY
**WASHER - CENTER LEG BRACKET**	100039	WASHER,SPLIT LOCK $\frac{5}{16}$	4
**WASHER - CENTER LEG BRACKET**	218589	WASHER, $\frac{1}{4}$ " FLAT, USS ZINC PLATED	4
**BOLT - CENTER LEG BRACKET**	100638	BOLT, $\frac{5}{16}$ X3 HEX HEAD	4
**HEX NUT - CENTER BRACKET**	100044	NUT,HEX 5/16-18 STEEL ZINC	4

### NOTE:

1. \*\*XX\*\* INDICATES ITEMS ONLY USED FOR THE A32-10W, A32-12W, A37-10W, AND A37-12W.
2. HEIGHT OPTIONS:
  - 2.1. A32 = 31  $\frac{1}{4}$ "H, A37 = 37  $\frac{1}{4}$ "H

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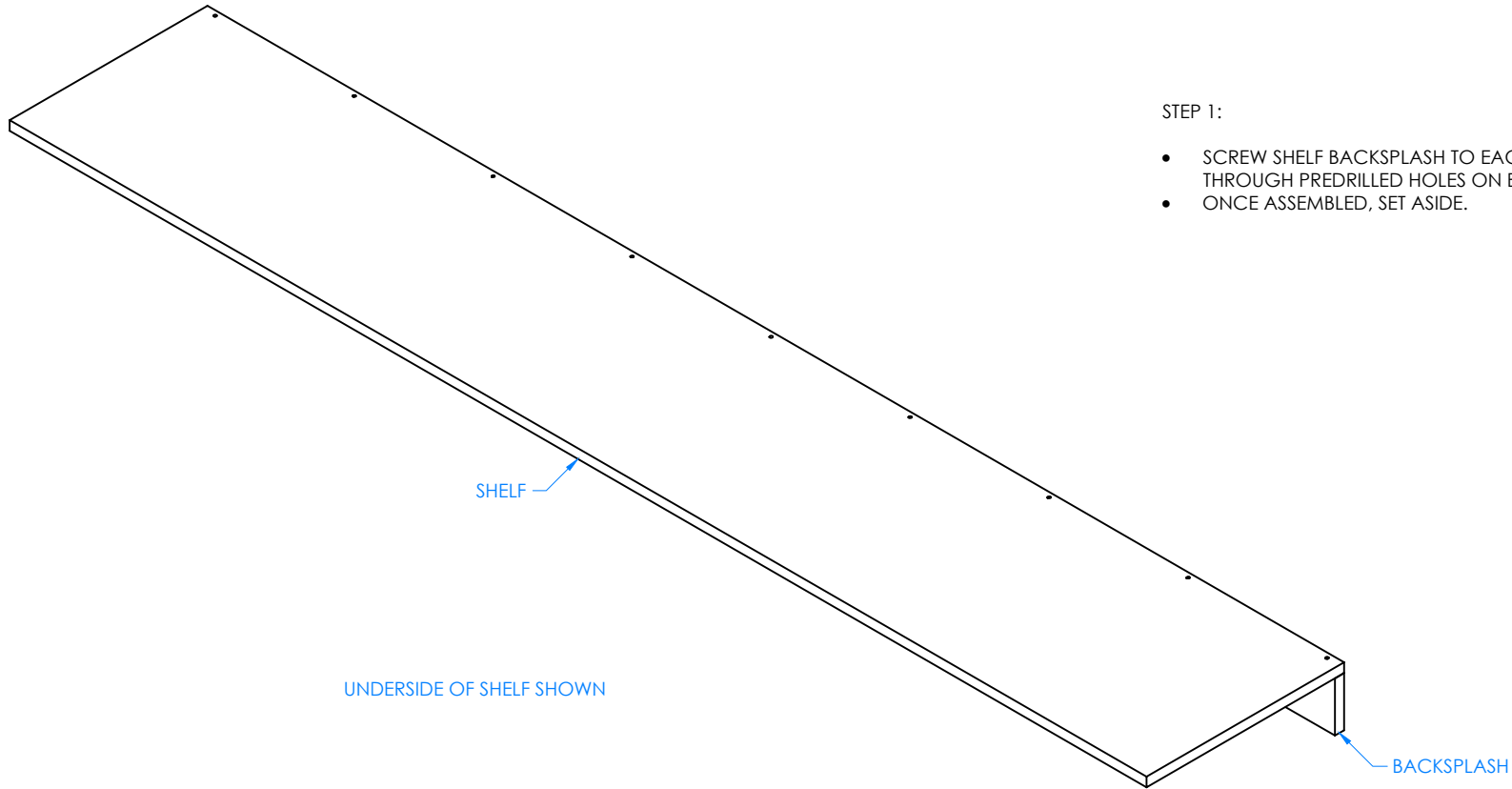
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AUXILIARY WORKBENCH  
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DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
A32 & A37 SERIES TABLES	NTS	3 OF 14	REV A



## STEP 1:

- SCREW SHELF BACKSPLASH TO EACH SHELF BY GOING THROUGH PREDRILLED HOLES ON BACKSIDE OF SHELF.
- ONCE ASSEMBLED, SET ASIDE.

## NOTE:

1.

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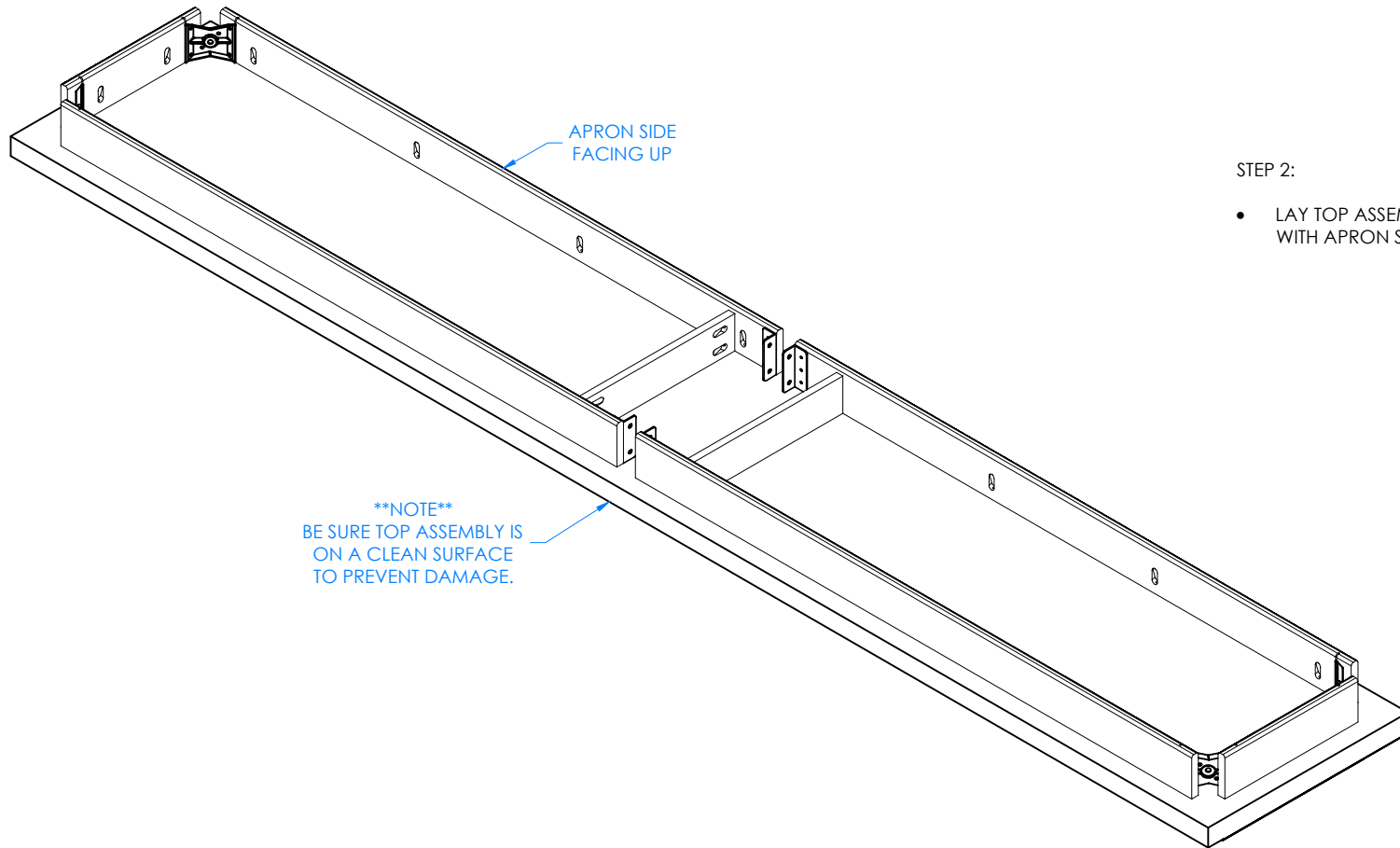
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4 OF 14

REVISION:

REV A



## STEP 2:

- LAY TOP ASSEMBLY ON FLOOR WITH APRON SIDE FACING UP.

## NOTE:

1.

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 .XX = ± .020  
 .XXX = ± .010  
 ANGLES: = ± 1°0'  
 CABINET SQUARENESS = ± .0625

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SCALE:

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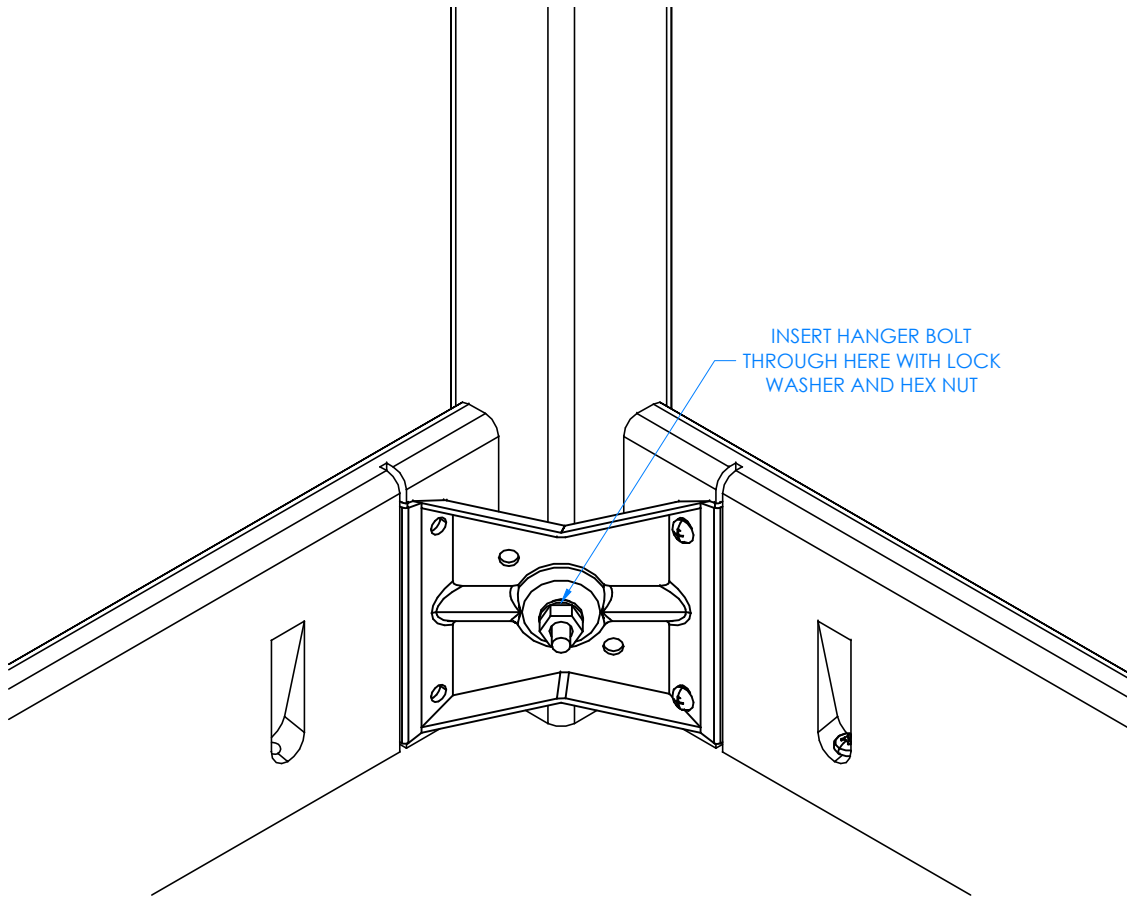
SHEET:

5 OF 14

REVISION:

REV A

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REV.	DESCRIPTION	DATE	NAME	ECN NO.
REVISION LEVEL				



INSERT HANGER BOLT  
THROUGH HERE WITH LOCK  
WASHER AND HEX NUT

CLOSE UP OF CORNER LEG ASSEMBLY

**NOTE:**

1.

**STEP 3:**

- INSERT HANGER BOLT ON ONE CORNER LEG THROUGH THE CORNER BRACKET AND INSERT LOCK WASHER AND HEX NUT.
- SCREW ON NUT USING A  $\frac{1}{2}$ " WRENCH OR  $\frac{1}{2}$ " SOCKET AND TORQUE WRENCH.
- DO NOT TIGHTEN ALL THE WAY.
- REPEAT FOR OTHER CORNER LEGS.

ALL DIMENSIONS ARE IN INCHES UNLESS NOTED OTHERWISE  
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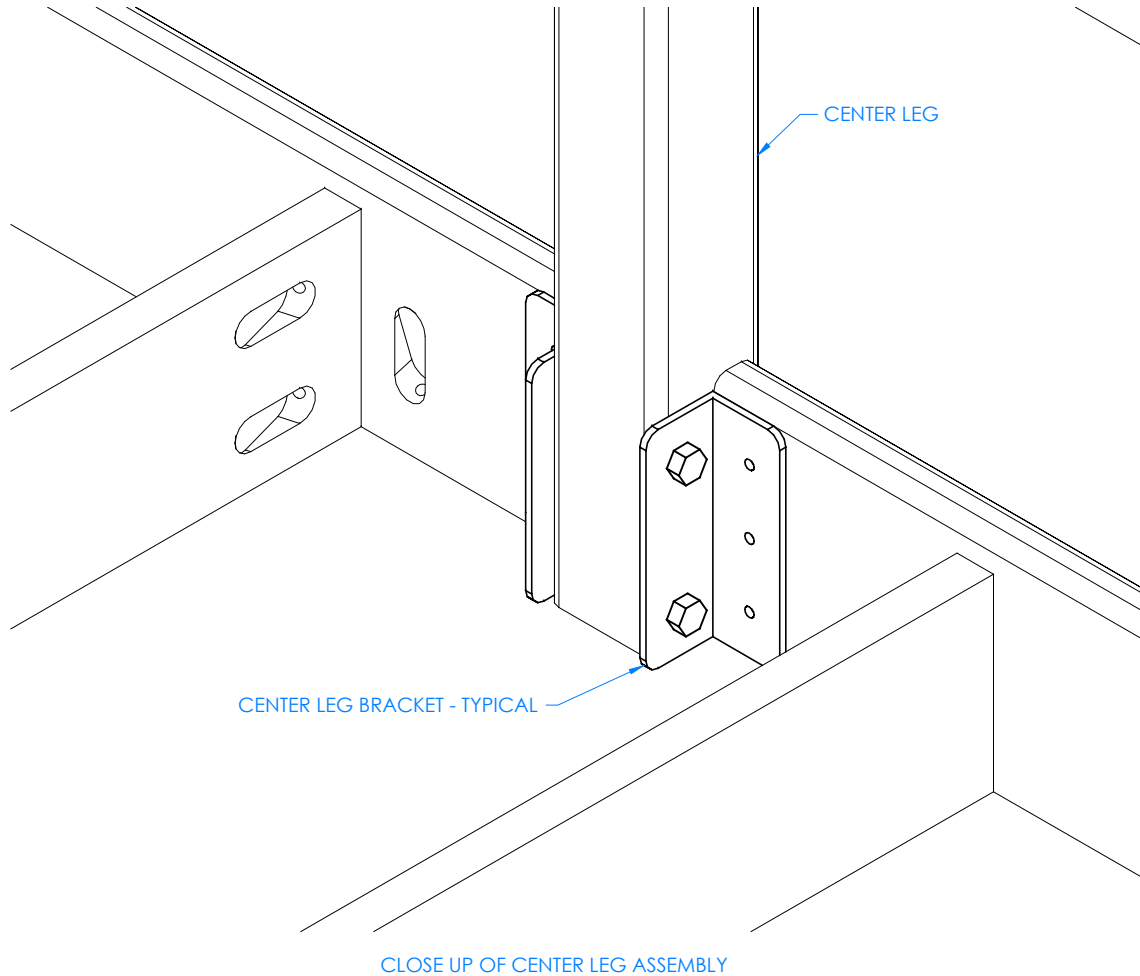
SHEET:

6 OF 14

REVISION:

REV A

A	CREATED ASSEMBLY INSTRUCTIONS	9/11/14	EMR	-
REV.	DESCRIPTION	DATE	NAME	ECN NO.
	REVISION LEVEL			



## STEP 4:

- IF YOUR MODEL DOES NOT HAVE 6 LEGS, SKIP TO STEP 5.
- PLACE CENTER LEGS IN BETWEEN CENTER LEG BRACKETS.
- INSERT LOCK WASHER AND HEX NUTS.
- SCREW ON NUTS USING A  $\frac{1}{2}$ " WRENCH OR  $\frac{1}{2}$ " SOCKET AND TORQUE WRENCH.
- DO NOT TIGHTEN ALL THE WAY.

## NOTE:

1.

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REV.	DESCRIPTION	DATE	NAME	ECN NO.
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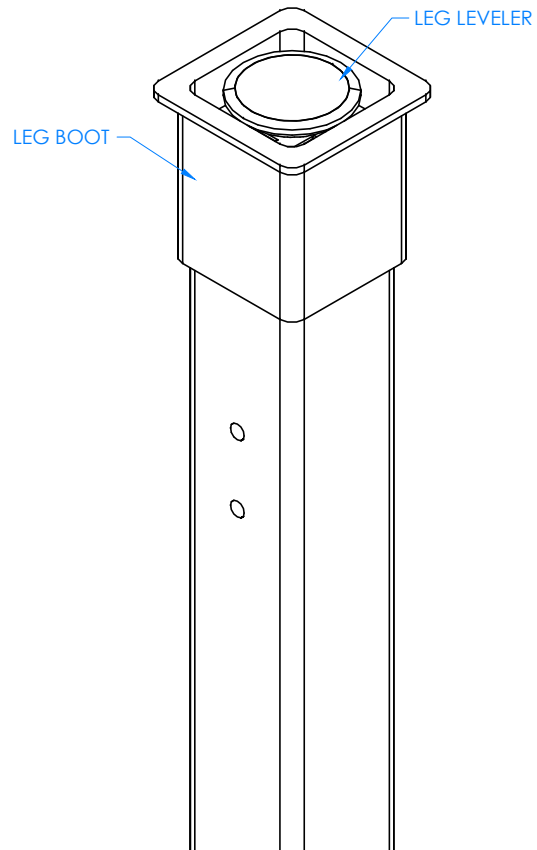
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SHEET:

7 OF 14

REVISION:

REV A



CLOSE UP OF LEG BOOT AND LEVELER ASSEMBLY

NOTE:

1.

## STEP 5:

- SLIDE LEG BOOT ONTO LEGS WITH FLARED END TOWARD BOTTOM OF LEGS.
- SCREW LEG LEVELER INTO T-NUT ON BOTTOM OF LEGS.

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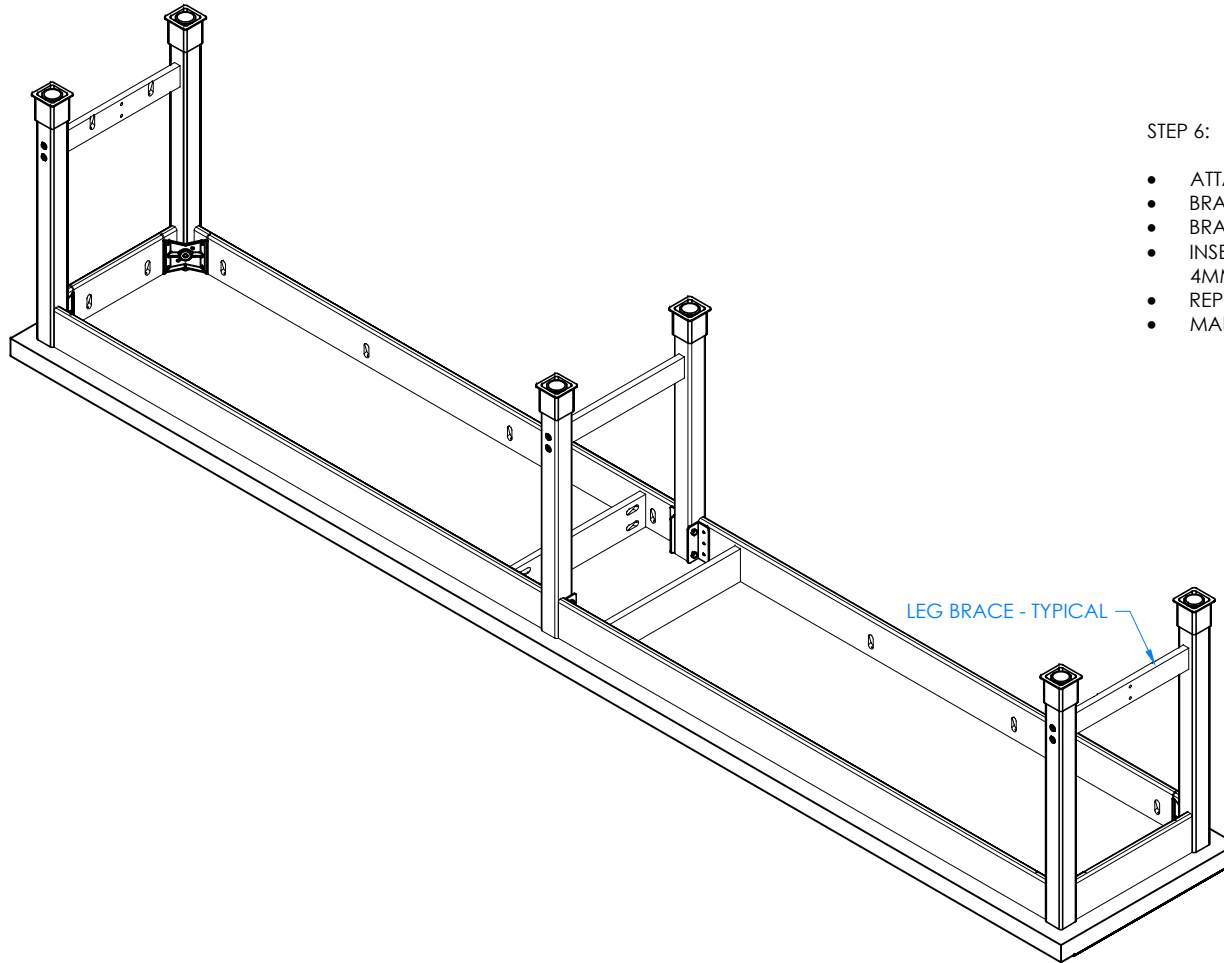
SHEET:

8 OF 14

REVISION:

REV A





## STEP 6:

- ATTACH BRACES TO LEGS.
- BRACES WITH STRETCHER HOLES GO ON OUTSIDE.
- BRACES WITHOUT HOLES GO IN THE MIDDLE.
- INSERT CONFIRMATS INTO ONE LEG AND SCREW INTO BRACE USING A 4MM ALLEN WRENCH.
- REPEAT ON ALL LEGS.
- MAKE SURE BRACES ARE STRAIGHT AND ALL CONFIRMATS ARE SECURE.

## NOTE:

1.

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 $\frac{1}{4}$  =  $\pm .020$   
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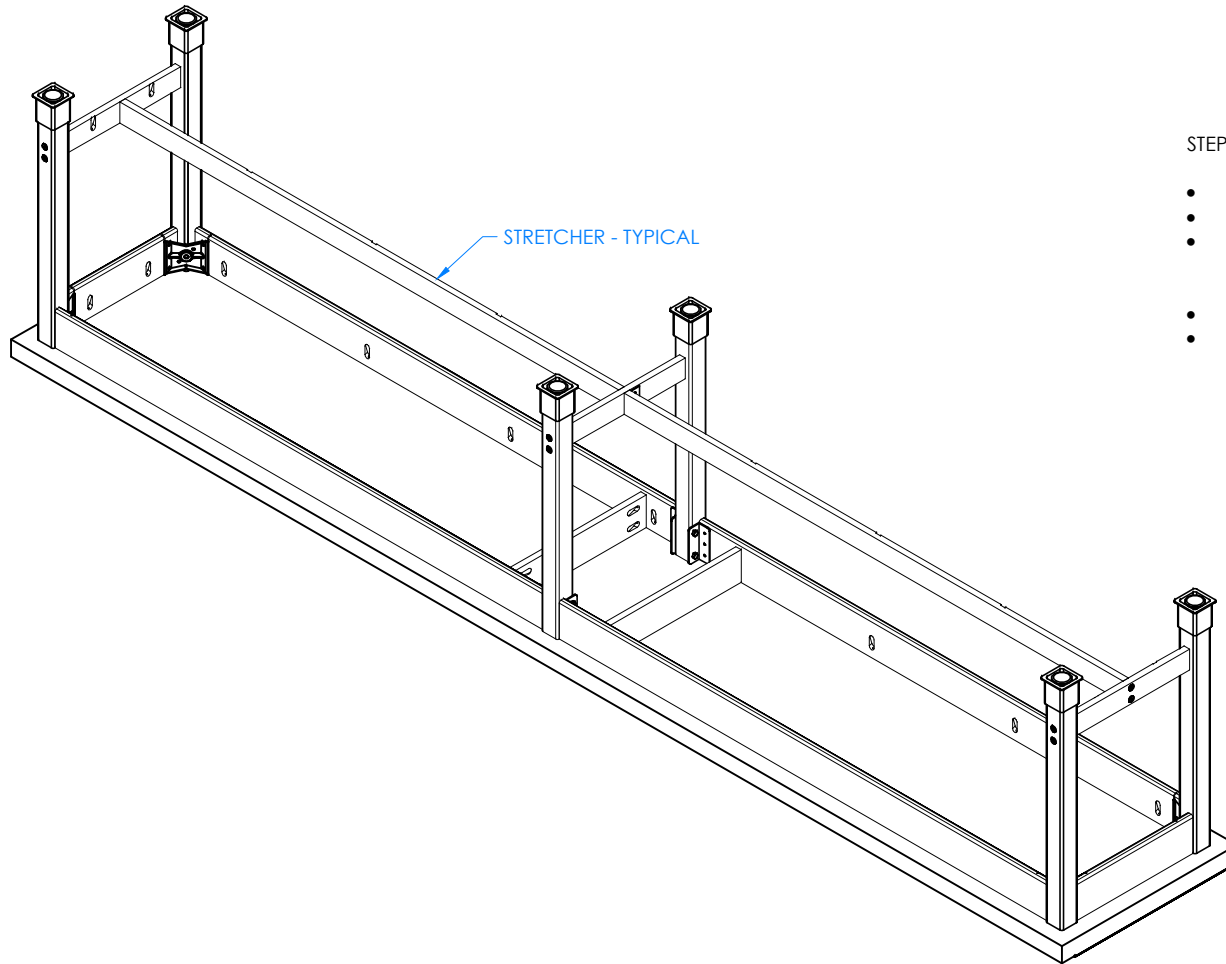


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	REVISION LEVEL			

DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
A32 & A37 SERIES TABLES	NTS	9 OF 14	REV A



## STEP 7:

- INSERT STRETCHERS IN BETWEEN BRACES.
- ATTACH STRETCHERS WITH HARDWARE PROVIDED.
- IF YOU HAVE AN A32-10W, A32-12W, A37-10W, OR A37-12W, ATTACH STRETCHER TO CENTER BRACE USING THE STRETCHER BRACKETS PROVIDED.
- CONFRIMATS ON OUTSIDE, BRACKETS ON INSIDE.
- OFFSET BRACKETS ON EACH SIDE OF CENTER BRACE SO SCREWS DON'T HIT EACH OTHER (SEE NEXT STEP FOR CLARIFICATION).

## NOTE:

1.

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 ANGLES: = ± 1°  
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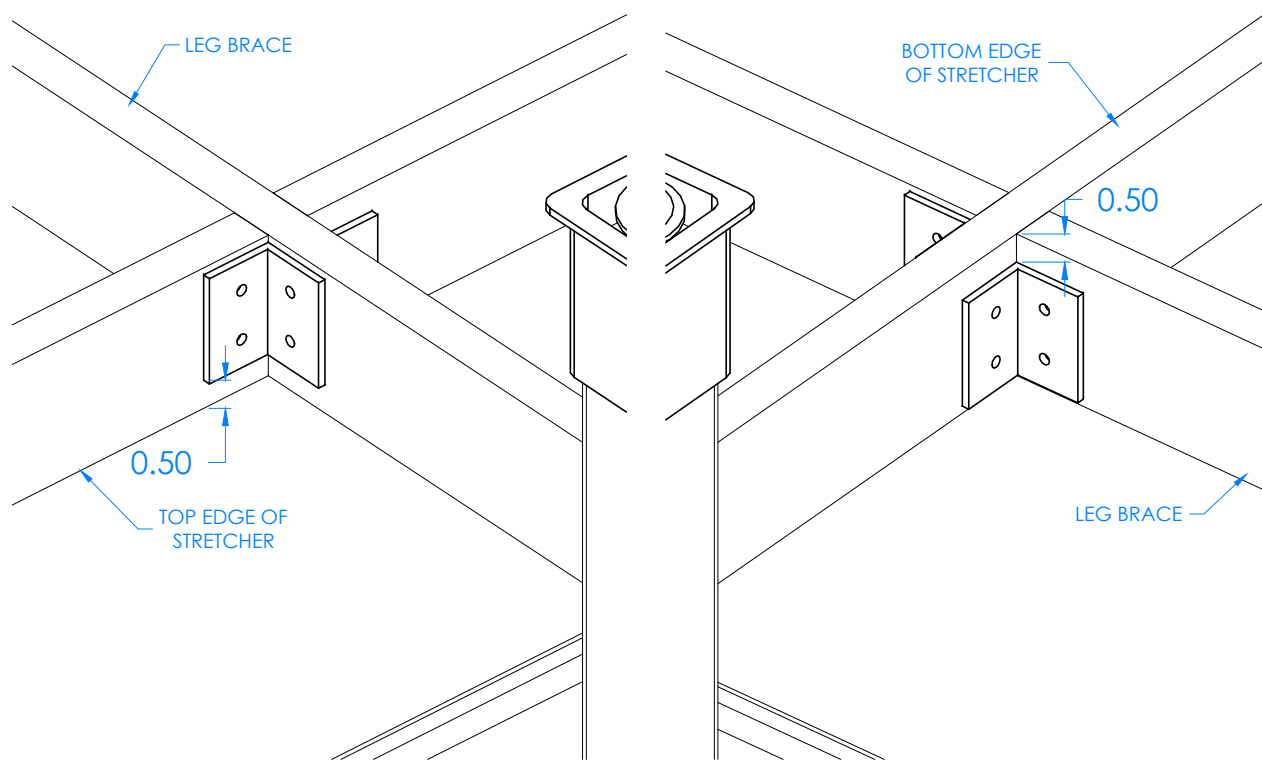


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REVISION LEVEL				

DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
A32 & A37 SERIES TABLES	NTS	10 OF 14	REV A



RIGHT SIDE OF MIDDLE BRACE WITH STRETCHER BRACKET

LEFT SIDE OF MIDDLE BRACE WITH STRETCHER BRACKET

CLOSE UP OF STRETCHER BRACKET ASSEMBLY  
BOTTOM SIDE OF TABLE SHOWN

## NOTE:

1.

## STEP 8:

- ATTACH ONE BRACKET 0.50" FROM THE BOTTOM EDGE OF STRETCHER AND ONE BRACKET 0.50" FROM TOP EDGE OF STRETCHER.
- PRE-DRILL HOLES IN STRETCHER WITH A  $\frac{1}{8}$ " BIT AND ATTACH WITH #8  $\frac{3}{4}$ " SCREWS.
- GO BACK TO STEP 3 AND 4 AND TIGHTEN THE HANGER BOLTS FOR EACH LEG USING  $\frac{1}{2}$ " WRENCH OR  $\frac{1}{2}$ " SOCKET AND TORQUE WRENCH. TO A MINIMUM OF 12FT LBS BUT NOT TO EXCEED 17FT LBS.

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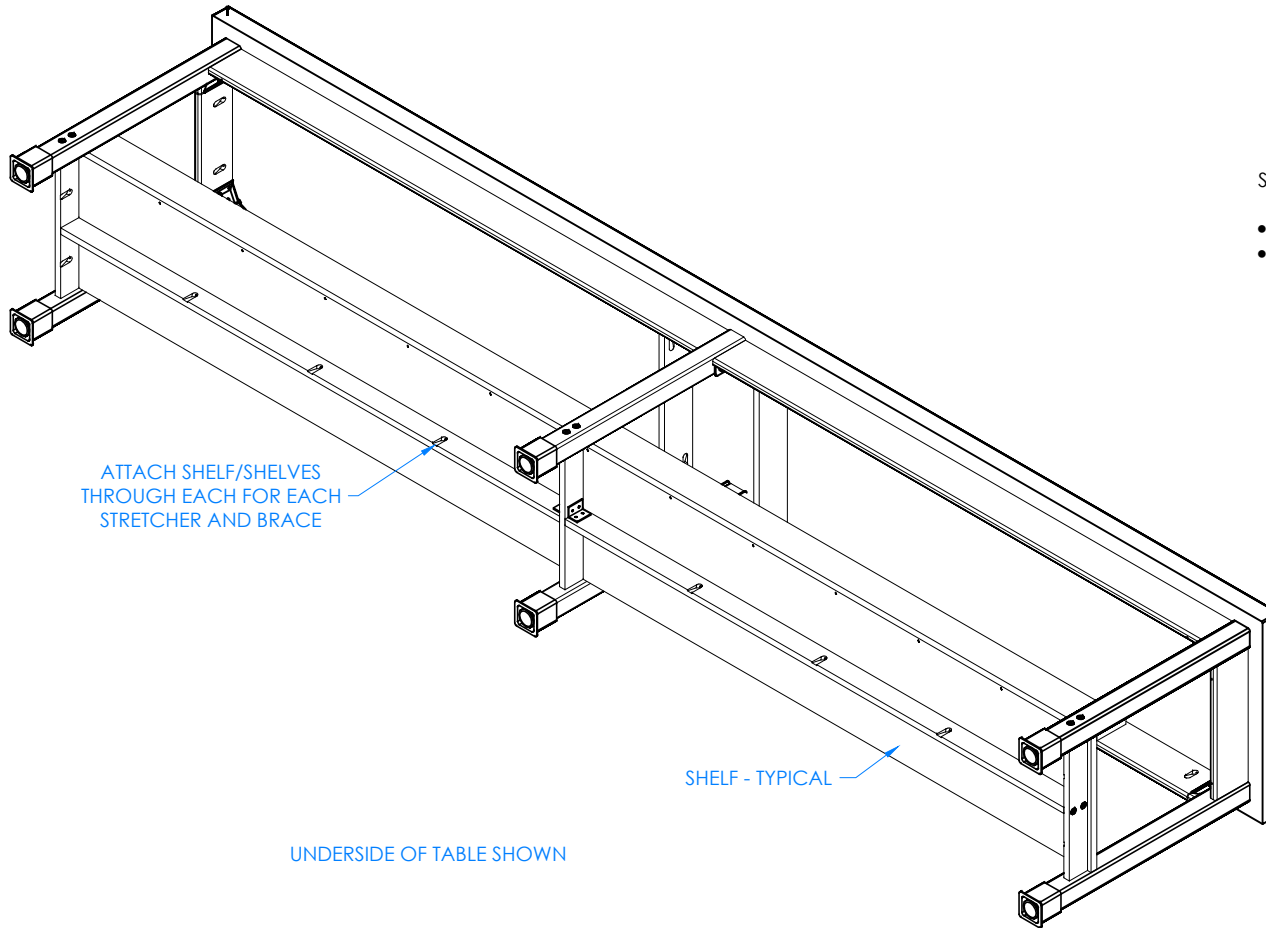
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A32 & A37 SERIES TABLES	NTS	11 OF 14	REV A



## STEP 9:

- WITH HELP FROM MULTIPLE PEOPLE, TIP TABLE ON ITS SIDE.
- ATTACH SHELF OR SHELVES TO BRACES AND STRETCHERS WITH HARDWARE PROVIDED.

## NOTE:

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A32 &amp; A37 SERIES TABLES

SCALE:

NTS

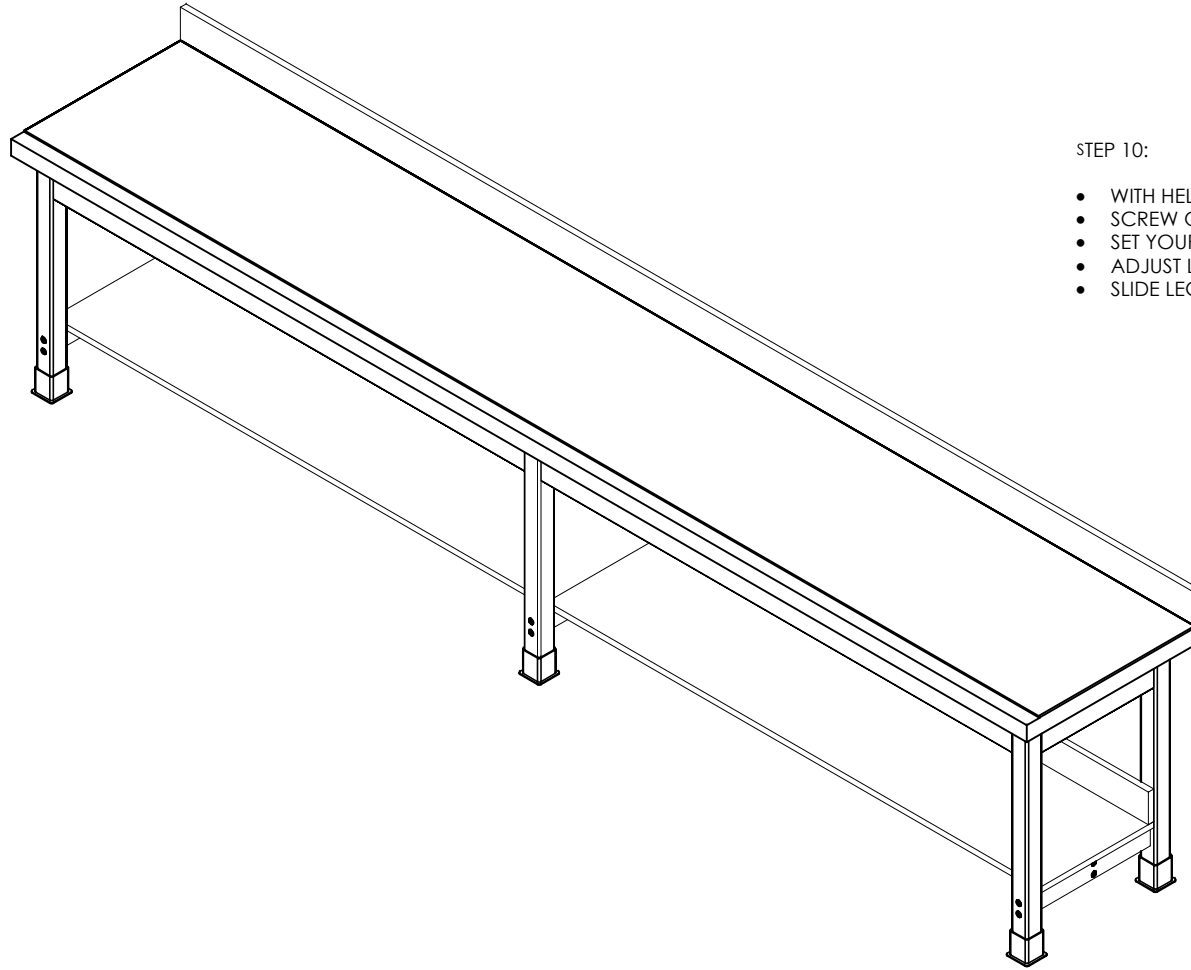
SHEET:

12 OF 14

REVISION:

REV A

A	CREATED ASSEMBLY INSTRUCTIONS	9/11/14	EMR	-
REV.	DESCRIPTION	DATE	NAME	ECN NO.
REVISION LEVEL				



## STEP 10:

- WITH HELP FROM MULTIPLE PEOPLE, TURN TABLE OVER SO TOP IS UP.
- SCREW ON THE BACKSPLASH TO THE TOP USING HARDWARE PROVIDED.
- SET YOUR TABLE IN PLACE.
- ADJUST LEG LEVELERS TO LEVEL TABLE.
- SLIDE LEG BOOTS DOWN TO FLOOR.

## NOTE:

1.

COMPLETE UNIT SHOWN

ALL DIMENSIONS ARE IN INCHES UNLESS NOTED OTHERWISE  
 DECIMALS: .X = ± .030  
 .XX = ± .020  
 .XXX = ± .010  
 ANGLES: = ± 1°  
 CABINET SQUARENESS = ± .0625

DWN BY:	EMR	DATE DWN:	9/11/14
APR BY:		DATE APR:	
APR BY:		DATE APR:	

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TITLE:  
 AUXILIARY WORKBENCH  
 ASSEMBLY INSTRUCTIONS

DRAWING NUMBER:

A32 &amp; A37 SERIES TABLES

SCALE:

NTS

SHEET:

13 OF 14

REVISION:

REV A

A	CREATED ASSEMBLY INSTRUCTIONS	9/11/14	EMR	-
REV.	DESCRIPTION	DATE	NAME	ECN NO.
REVISION LEVEL				

## PRODUCT

# Butcher Block (Varnished Tops) *Maintenance & Repair*

### SPILLS

- Be sure any spills are cleaned up immediately. Excessive moisture and certain chemicals allowed to stand on a finished surface can cause damage.
- Clean spills or soiled areas with a damp cloth and dry thoroughly.
- Periodically, apply a coat of spray wax, paste wax, or lemon oil to finished surface. This will enhance and protect the finish and insure a moisture barrier is intact in the event the finish becomes scratched or worn.

### SCRATCHES & DENTS

- Minor scratches and dents can be easily repaired by rubbing the affected area with steel wool or fine grit (#220) sandpaper. Remember, when rubbing or sanding always sand with the grain of the wood. Feather edges of repair in to the surrounding area. Remove all dust and residue and apply a coat of clear lacquer type finish or paint. Clear lacquer type finish can be purchased at most paint or hardware stores. Small cans of touch-up paint are available from your dealer or representative. Paint colors can easily be matched at most paint stores. Confine touch-up only to the area that was sanded. Remember, follow manufacturing directions on product label when refinishing.
- Major scratches and gouges where large portions of wood have been removed or damaged should be handled by a professional experienced in furniture repair with the proper tools and equipment.

### MINERAL STREAKS

- Mineral Streaks—Natural Coloring of wood due to mineral deposits in the tree. Repair is not required and will add to the individuality of your table. Sizes can range up to a 1/4" wide and up to 3" in length.

### HUMIDITY GUIDELINES

Your Butcher Block was kiln-dried to an initial moisture content of 7.6%. In order to maintain the beauty and integrity of your Butcher Block, it is recommended that special care be taken to keep the relative humidity and temperature within your home or warehouse in the highlighted range. This will limit the amount of expansion and contraction in your natural wood product and minimize the risk of environmental damage.

- **Environment Acclimation:** Environmental damage does not constitute defective product. Allowing your Butcher Block to acclimate to the environment for at least 72 hours prior to Installation, following recommended installation practices that allow your Butcher Block to move with the conditions and controlling the environment itself are all key factors that determine the life of your product.
- **Temperature Changes:** It is important to note that as winter temperatures drop, so does relative humidity in the air. The heaters come on which further dries the air. Keeping the area humidified to an acceptable level usually becomes necessary during the winter months. The opposite is true in spring and summer as humidity rises, dehumidifiers and air conditioners become the method of control.

		RELATIVE HUMIDITY %																	
TEMPERATURE (°F)		5	10	15	20	25	30	35	40	45	50	55	60	65	70	75	80	85	90
	30	1.4	2.6	3.7	4.6	5.5	6.3	7.1	7.8	8.7	9.5	10.4	11.3	12.4	13.5	14.9	17	18.5	21
	40	1.4	2.6	3.7	4.6	5.5	6.3	7.1	7.8	8.7	9.5	10.4	11.3	12.4	13.5	14.9	17	18.5	21
	50	1.4	2.6	3.6	4.6	5.5	6.3	7.1	7.9	8.7	9.5	10.3	11.2	12.3	13.4	14.8	16	18.4	20.9
	60	1.3	2.5	3.6	4.6	5.4	6.2	7	7.8	8.6	9.4	10.2	11.1	12.1	13.3	14.6	16	18.2	20.7
	70	1.3	2.5	3.5	4.5	5.4	6.2	6.9	7.7	8.5	9.2	10.1	11	12	13.1	14.4	16	17.9	20.5
	80	1.3	2.4	3.5	4.4	5.3	6.1	6.8	7.6	8.3	9.1	9.9	10.8	11.7	12.9	14.2	16	17.7	20.2
	90	1.2	2.3	3.4	4.3	5.1	5.9	6.7	7.4	8.1	8.9	9.7	10.5	11.85	12.6	13.9	15	17.3	19.8
	100	1.2	2.3	3.3	4.2	5	5.8	6.5	7.2	7.9	8.7	9.5	10.3	11.2	12.3	13.6	15	17	19.5

Example: If conditions in a warehouse are 60% relative humidity at 50 degrees Fahrenheit Dry wood will pick up moisture until 11.2% is reached, regardless of wood species and initial moisture content.