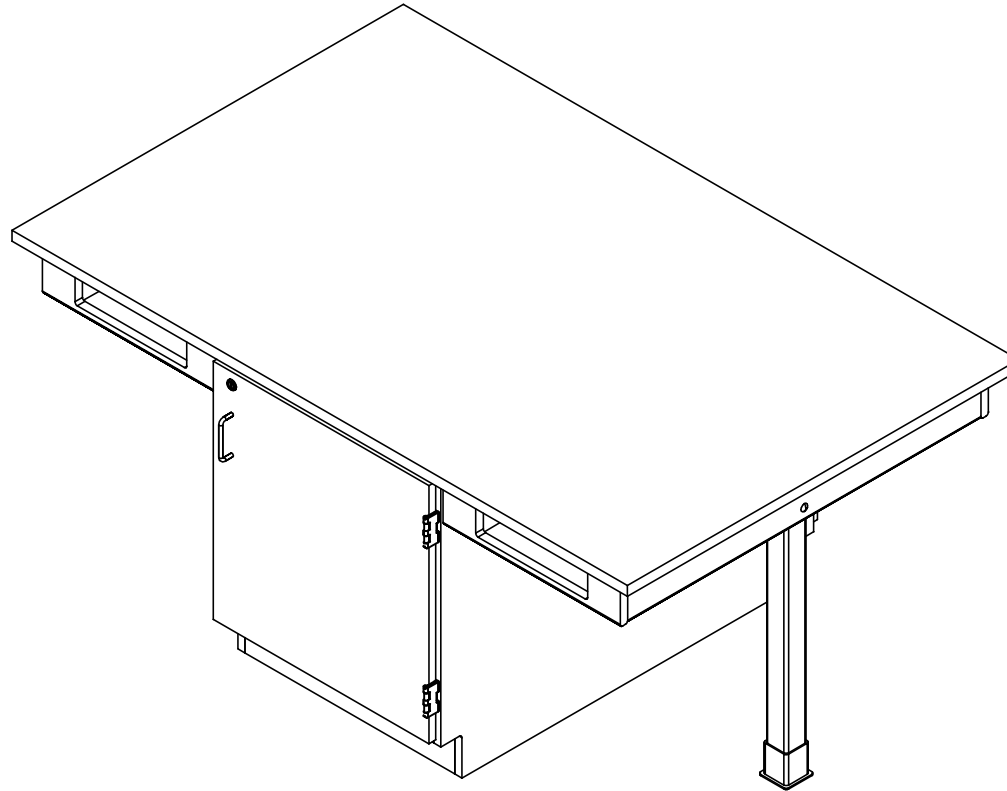


STORAGE CABINET TABLES-DOUBLE

2300K, C2300K, 2400K, & C2400K SERIES
ASSEMBLY INSTRUCTIONS



NOTE:

1. MODEL VIEWS MAY NOT REPRESENT EXACT MODEL PURCHASED

ALL DIMENSIONS ARE IN INCHES UNLESS NOTED OTHERWISE
 DECIMALS: .X = ± .030
 .XX = ± .020
 .XXX = ± .010
 ANGLES: = ± 1°
 CABINET SQUARENESS: = ± .0625

DWN BY:	EMR	DATE DWN:	3/15/16
APR BY:		DATE APR:	
APR BY:		DATE APR:	

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TITLE:
 STORAGE CABINET TABLES-DOUBLE
 ASSEMBLY INSTRUCTIONS

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REV.	DESCRIPTION	DATE	NAME	ECN NO.
REVISION LEVEL				

DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
2300 & 2400 SERIES	NTS	1 OF 11	REV A

TOOLS REQUIRED

½" WRENCH
½" SOCKET AND TORQUE WRENCH - OPTIONAL
CONTACT CEMENT
SCREW DRIVER
C-CLAMPS
SHIM STOCK (IF NEEDED)

ASSEMBLY COMPONENTS

ITEMS INCLUDED	PART #	PART DESCRIPTION	QTY
CABINET ASSEMBLY	VARIES	CABINET STYLES VARY WITH CHOICE OF TABLE STYLE	1
APRON ASSEMBLY	N/A	APRON ASSEMBLY (FACTORY ASSEMBLED)	2
TOP	VARIES	TOP (STYLE VARIES)	1
SCREWS - TOP	100641	SCREW, #8X1 ¾" QUAD RD WASH HD	10
LEGS	500100	LEG, OAK 2.25X2.25X28.25	2
LEG HARDWARE	206618	LEG HARDWARE ASSY, BOOT, LEV, T-NUT	2
RUBBER BASE MOLDING	100283	RUBBER BASE MOLDING (SOLD BY FOOT)	10
STAINLESS STEEL CORNERS	100057	CORNERS-STAINLESS STEEL, BASE	4
SCREWS - BASE	100064	SCREW, #6X½ PTH SMS SS SCREW	16
L-BRACKET	100355	BRACKET, RAIL 1.25X 1.25X 4.25	4
SCREWS - L-BRACKET	100649	SCREW, #8X3/4 PHIL TRUSS HEAD SMS	16
CARRIAGE BOLT	227159	BOLT, 5/16X3-1/2, CARRIAGE	4
HEX NUT	100044	NUT, HEX 5/16-18 STEEL ZINC	4
WASHER	100451	WASHER, 5/16 FLAT ZINC PLATED	4
SILICONE	100711	SILICONE FOR TOPS	1

NOTE:

1. **X** INDICATES ITEMS ONLY USED FOR THE WORKSTATIONS WITH EPOXY OR PHENOLIC TOPS.

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 .XXX = ± .010
 ANGLES: = ± 1°
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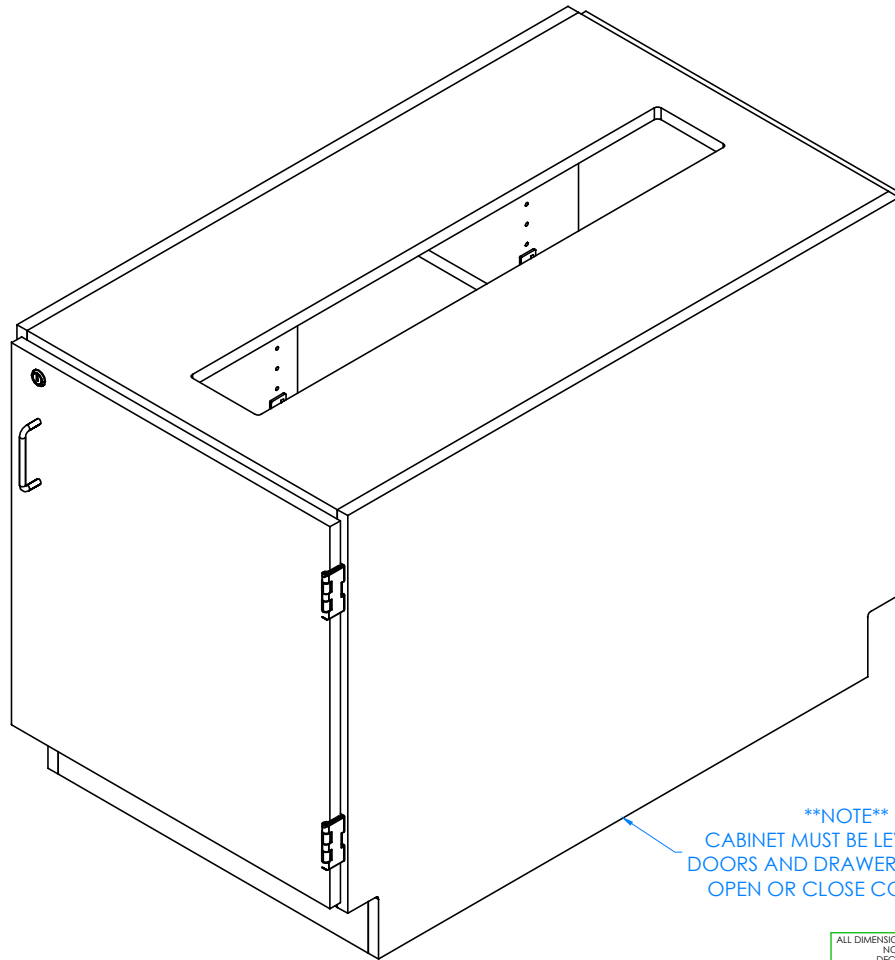


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TITLE:
 STORAGE CABINET TABLES-DOUBLE
 TOOLS AND ASSEMBLY COMPONENTS

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REVISION LEVEL				

DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
2300 & 2400 SERIES	NTS	2 OF 11	REV A



STEP 1:

- POSITION UNIT IN DESIRED LOCATION.
- LEVEL CABINET.
- ATTACH TO FLOOR.

****NOTE****
CABINET MUST BE LEVELED OR
DOORS AND DRAWERS MAY NOT
OPEN OR CLOSE CORRECTLY

NOTE:

1.

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DECIMALS: X = ± .030	APR BY:		DATE APR:	
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XXX = ± .010	APR BY:		DATE APR:	
ANGLES: = ± 1°	APR BY:		DATE APR:	
CABINET SQUARENESS: = ± .0625	APR BY:		DATE APR:	

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2300 & 2400 SERIES

SCALE: NTS

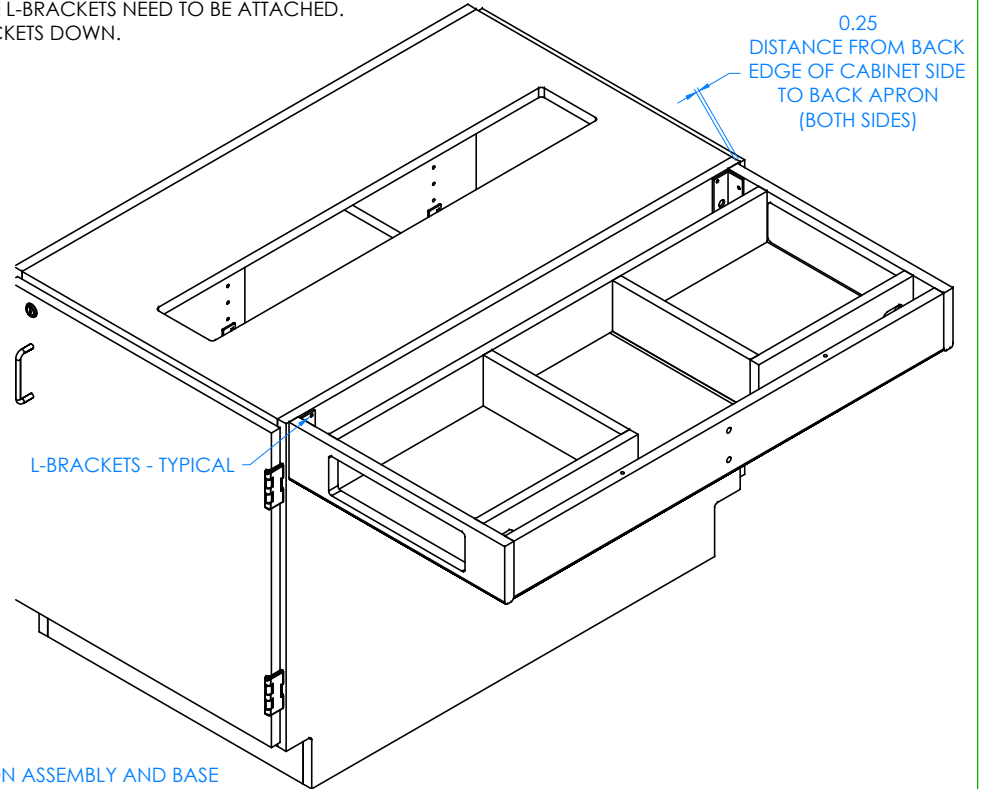
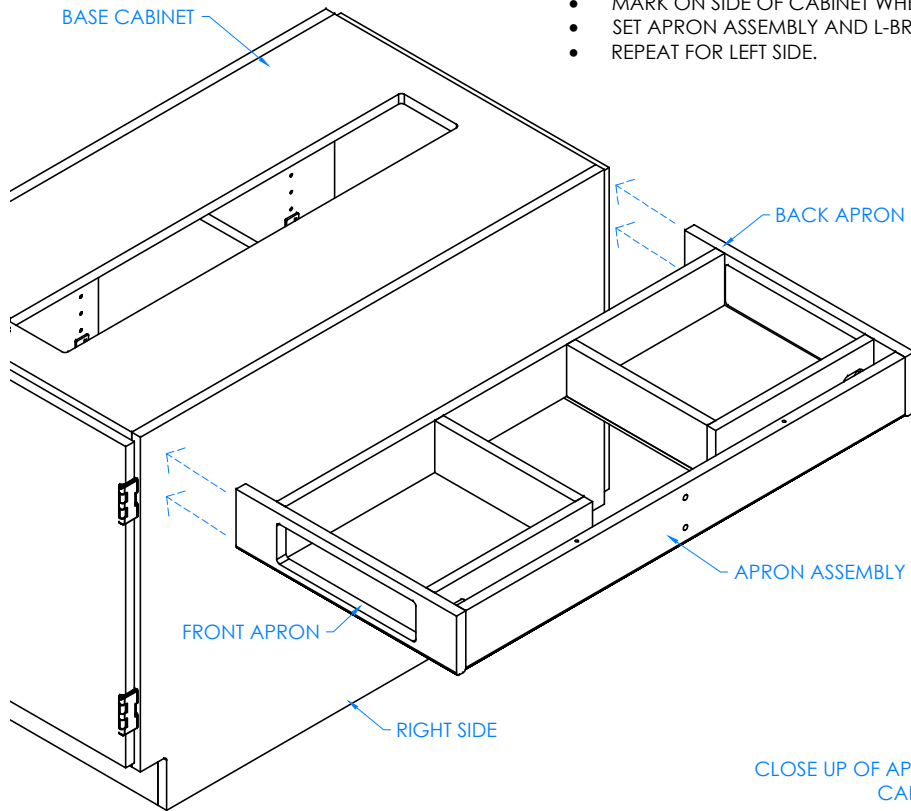
SHEET: 3 OF 11

REVISION: REV A

A	CREATED DRAWING	3/15/16	EMR	-
REV.	DESCRIPTION	DATE	NAME	ECN NO.
REVISION LEVEL				

STEP 2:

- WITH HELP FROM ANOTHER PERSON, POSITION RIGHT APRON ASSEMBLY UP TO RIGHT SIDE OF CABINET SO IT IS CENTERED CORRECTLY AND FLUSH WITH TOP OF BASE CABINET.
- PLACE L-BRACKETS IN CORRECT POSITION ON APRON ASSEMBLY AND RIGHT SIDE (SHOULD BE FLUSH WITH TOP EDGE OF CABINET AND FRONT AND BACK EDGES OF APRONS).
- MARK ON SIDE OF CABINET WHERE L-BRACKETS NEED TO BE ATTACHED.
- SET APRON ASSEMBLY AND L-BRACKETS DOWN.
- REPEAT FOR LEFT SIDE.



CLOSE UP OF APRON ASSEMBLY AND BASE CABINET SHOWN

NOTE:

1.

ALL DIMENSIONS ARE IN INCHES UNLESS NOTED OTHERWISE
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 .XX = ± .020
 .XXX = ± .010
 ANGLES: = ± 1°
 CABINET SQUARENESS: = ± .0625

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 APR BY: DATE APR:

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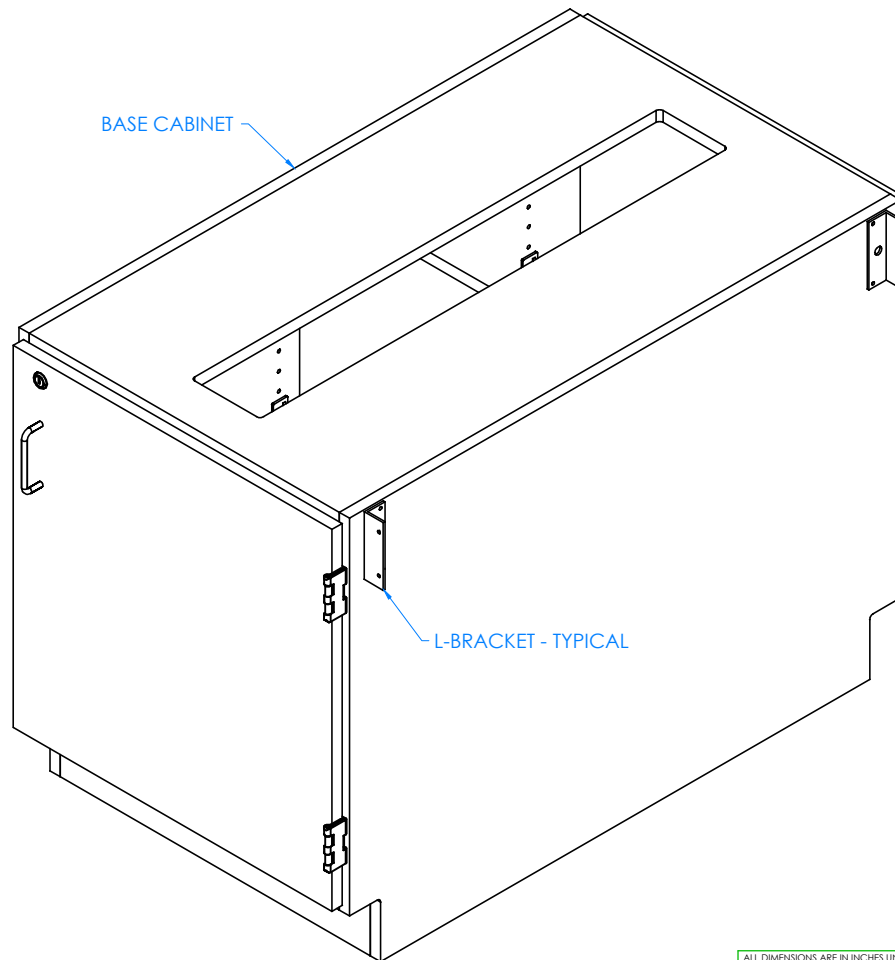
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 ASSEMBLY INSTRUCTIONS

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REV.	DESCRIPTION	DATE	NAME	ECN NO.
REVISION LEVEL				

DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
2300 & 2400 SERIES	NTS	4 OF 11	REV A



STEP 3:

- ATTACH L-BRACKETS TO RIGHT SIDE OF CABINET WITH HARDWARE PROVIDED.
- REPEAT FOR LEFT SIDE.

NOTE:

1.

ALL DIMENSIONS ARE IN INCHES UNLESS NOTED OTHERWISE	DWN BY:	EMR	DATE DWN:	3/15/16
DECIMALS: $\frac{1}{16}$ = $\pm .030$	APR BY:		DATE APR:	
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$\frac{1}{4}$ = $\pm .010$	APR BY:		DATE APR:	
ANGLES: $\pm 1^\circ$	APR BY:		DATE APR:	
CABINET SQUARENESS: $\pm .0625$	APR BY:		DATE APR:	

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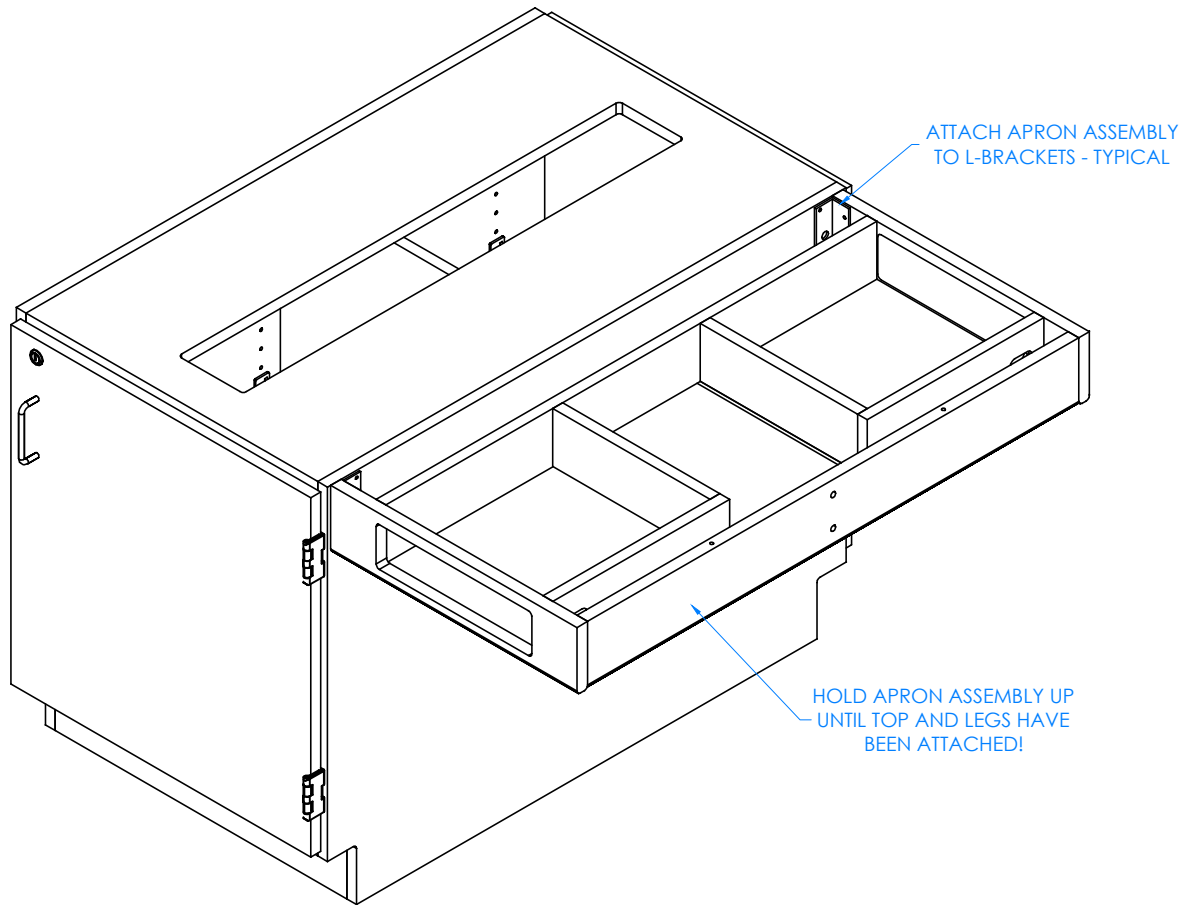
SCALE: NTS

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REVISION: REV A

A	CREATED DRAWING	3/15/16	EMR	-
REV.	DESCRIPTION	DATE	NAME	ECN NO.

REVISION LEVEL



STEP 4:

- WITH HELP FROM ANOTHER PERSON, PLACE RIGHT APRON ASSEMBLY UP TO SIDE AND ATTACH TO L-BRACKETS WITH REMAINING SCREWS PROVIDED.
- SUPPORT APRON ASSEMBLY UNTIL LEGS AND TOP ARE SECURE. IT IS NOT STRONG ENOUGH TO WITHSTAND WEIGHT UNTIL TOP AND LEGS ARE ATTACHED!
- REPEAT ON LEFT SIDE.

NOTE:

1.

ALL DIMENSIONS ARE IN INCHES UNLESS NOTED OTHERWISE	DWN BY: EMR	DATE DWN: 3/15/16
DECIMALS: $\frac{1}{16}$ = $\pm .030$	APR BY:	DATE APR:
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ANGLES: $\pm 1^\circ$		
CABINET SQUARENESS: $\pm .0625$		

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ASSEMBLY INSTRUCTIONS

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REV.	DESCRIPTION	DATE	NAME	ECN NO.

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DRAWING NUMBER:

2300 & 2400 SERIES

SCALE:

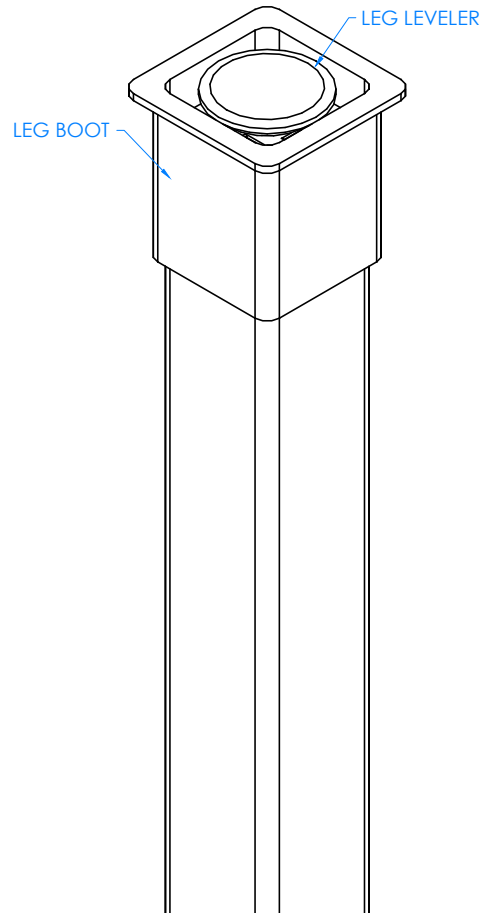
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REVISION:

REV A



CLOSE UP OF LEG LEVELER AND LEG BOOT
ASSEMBLY

STEP 5:

- SLIDE LEG BOOTS ONTO LEGS WITH FLARED END TOWARD BOTTOM OF LEGS.
- SCREW LEG LEVELERS INTO T-NUT ON BOTTOM OF LEGS.

NOTE:

1.

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DECIMALS: $\times = \pm .030$	APR BY:		DATE APR:	
$\times \times = \pm .020$	APR BY:		DATE APR:	
$\times \times \times = \pm .010$	APR BY:		DATE APR:	
ANGLES: $= \pm 1^{\circ}0'$	APR BY:		DATE APR:	
CABINET SQUARENESS: $= \pm .0625$	APR BY:		DATE APR:	

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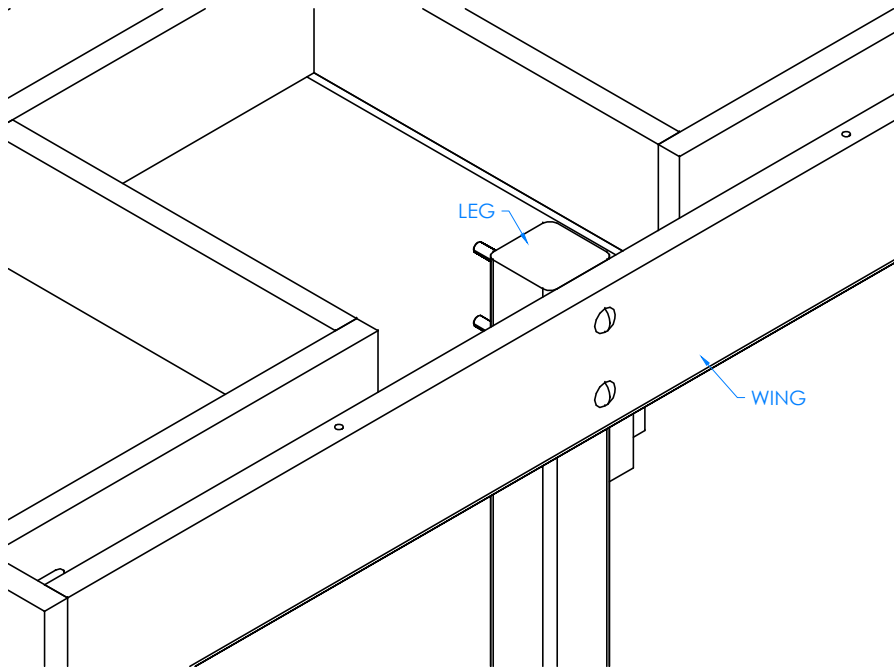
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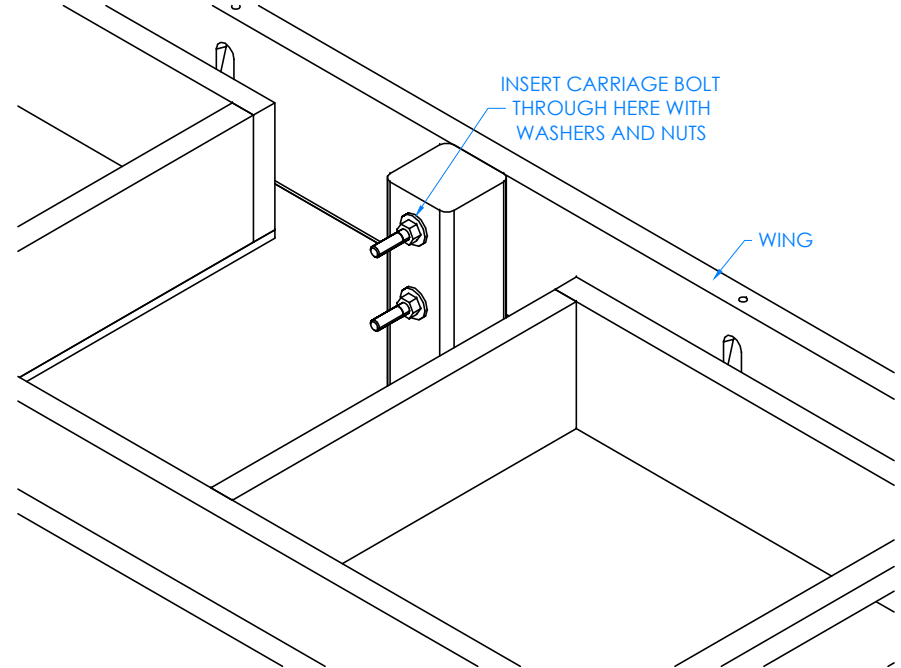
DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
2300 & 2400 SERIES	NTS	7 OF 11	REV A

STEP 6:

- LINE UP HOLES ON THE WING WITH HOLES ON THE LEG AND INSERT THE CARRIAGE BOLTS, WASHER, AND NUT.
- TIGHTEN NUT USING $\frac{1}{2}$ " WRENCH OR $\frac{1}{2}$ " SOCKET AND TORQUE WRENCH, TO A MINIMUM OF 12FT LBS BUT NOT TO EXCEED 17FT LBS.
- LEG SHOULD BE PERPENDICULAR TO THE WING.
- REPEAT FOR OTHER LEG.
- DO NOT APPLY PRESSURE TO APRON ASSEMBLIES AT THIS TIME. THEY ARE NOT STRONG ENOUGH TO WITHSTAND WEIGHT UNTIL TOP IS ATTACHED!



OUTSIDE OF CENTER LEG ASSEMBLY SHOWN



INSIDE OF CENTER LEG ASSEMBLY SHOWN

NOTE:

1.

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XX = ± .020	APR BY:		DATE APR:	
XXX = ± .010	APR BY:		DATE APR:	
ANGLES: = ± 1°	APR BY:		DATE APR:	
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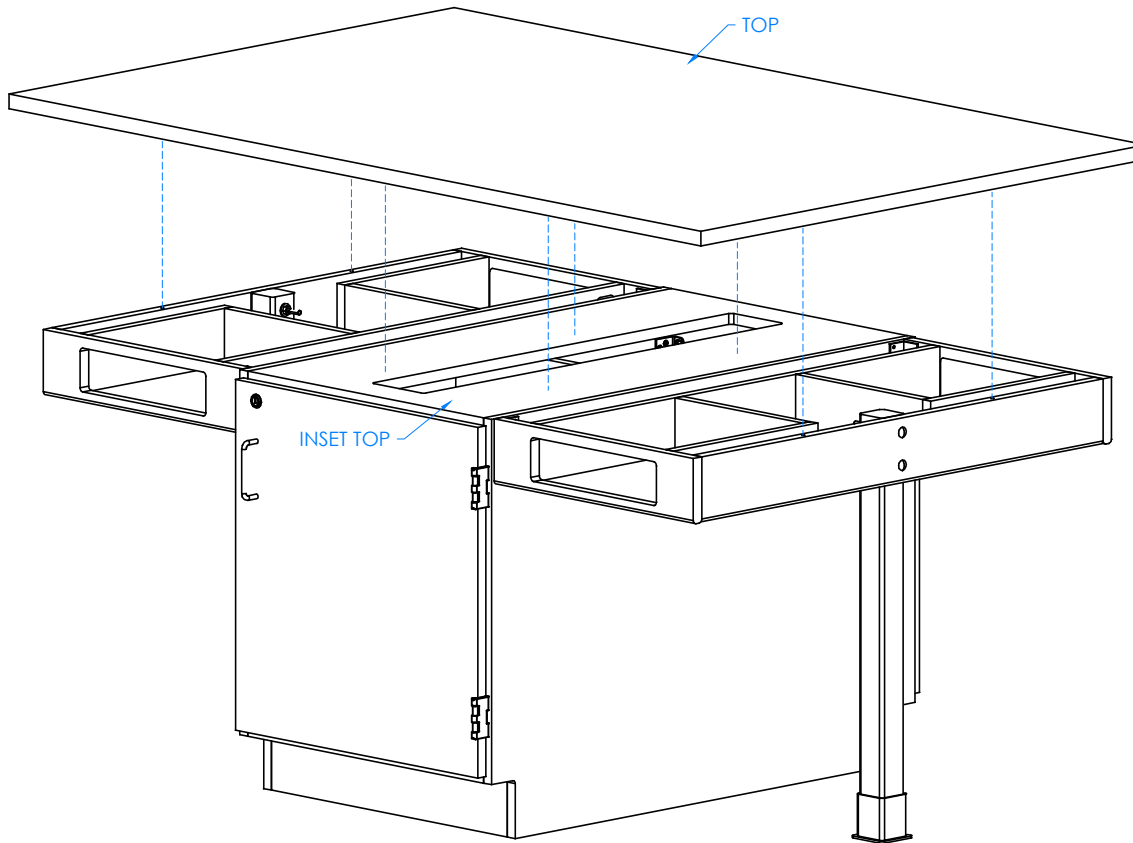
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STEP 7:

- ADJUST LEG LEVELERS TO LEVEL TABLE
- IF YOU HAVE A PHENOLIC OR EPOXY TOP, SKIP TO STEP 8.
- SET TOP ON UNIT AND ADJUST FOR PROPER OVERHANG (CENTERED ON WORKSTATION).
- ATTACH TOP WITH HARDWARE PROVIDED BY GOING INSIDE CABINET AND SCREWING UP THROUGH INSET TOP AND POCKET HOLES LOCATED ON APRON ASSEMBLY.
- MAKE SURE SCREWS ARE TIGHT AND TOP IS SECURE.

NOTE:

1.

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DECIMALS:	X = ± .030	DWN BY:	EMR
	XX = ± .020	DATE DWN:	3/15/16
ANGLES:	XXX = ± .010	DATE APR:	
CABINET SQUARENESS:	= ± .150	DATE APR:	
	= ± .0625	DATE APR:	

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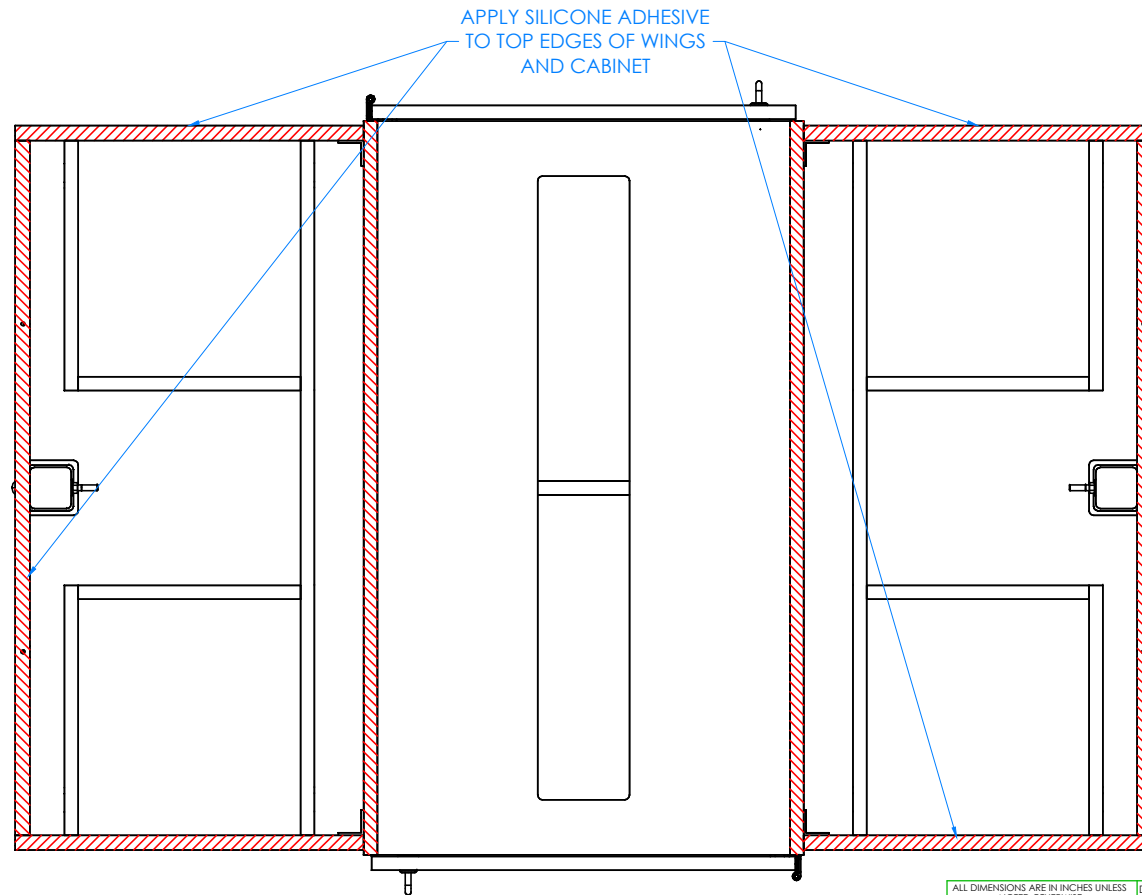


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ASSEMBLY INSTRUCTIONS

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REV.	DESCRIPTION	DATE	NAME	ECN NO.
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STEP 8:

- IF YOU DO NOT HAVE A PHENOLIC OR EPOXY TOP, SKIP TO STEP 9.
- APPLY SILICONE ADHESIVE TO TOP EDGES OF CABINET AND WINGS.
- PLACE TOP ON UNIT WITH PROPER OVERHANG (2" ON SIDES AND 1 1/4" ON FRONT AND BACK).
- CLAMP TOP TO WINGS AND TOP RAILS OF CABINET TO REMOVE ANY WARP USING SHIMS AND C-CLAMPS, IF NEEDED, WHEN ALIGNING TOP (DO THIS BEFORE ADHESIVE ON EDGES SETS UP).
- LET CURE FOR 6-12 HOURS.

NOTE:

1.

TOP VIEW OF TABLE SHOWN

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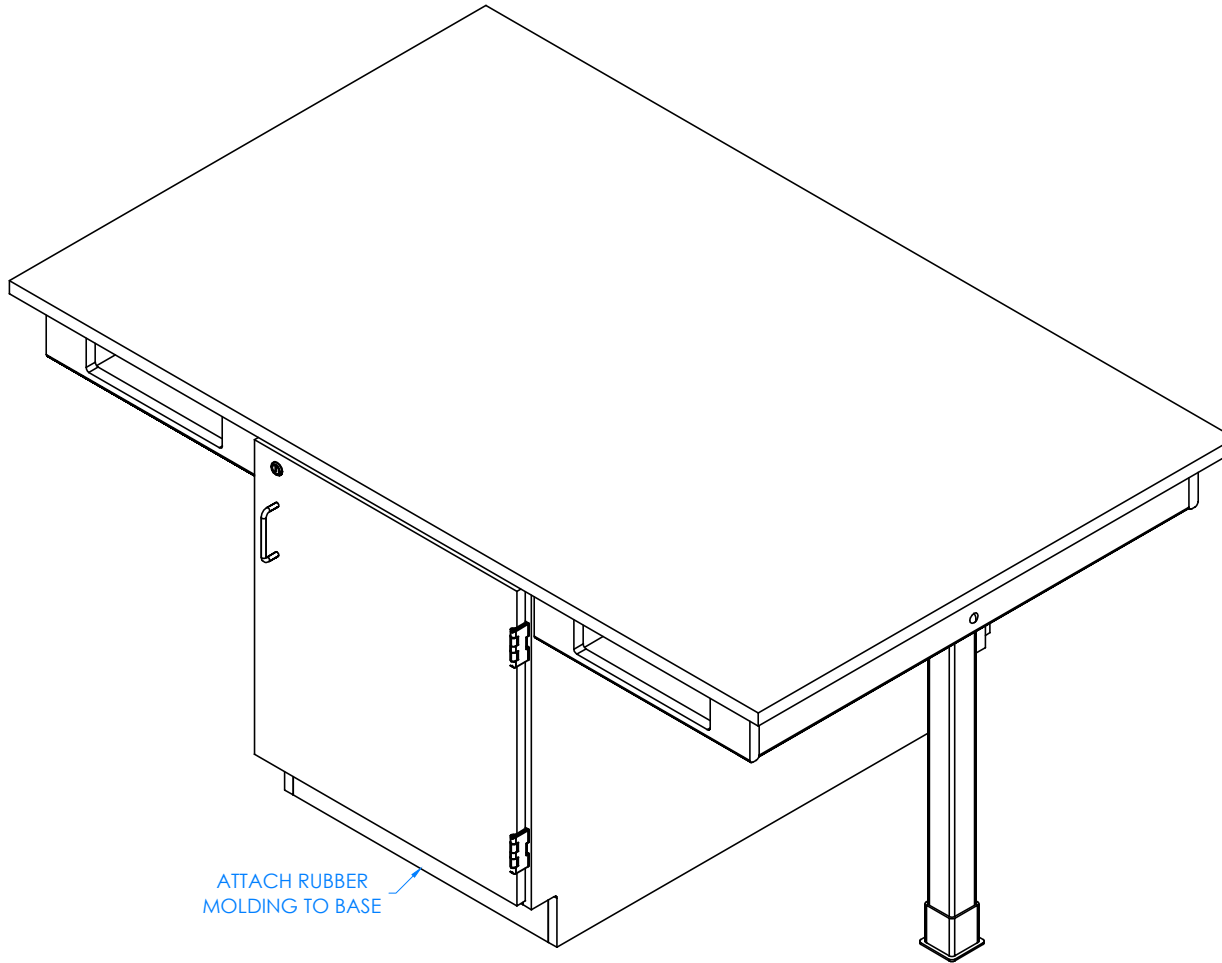


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STEP 9:

- ATTACH RUBBER MOLDING TO BASE OF CABINET USING CONTACT CEMENT.
- SCREW STAINLESS STEEL CORNER BRACKETS ON EACH CORNER OVER BASE MOLDING WITH HARDWARE PROVIDED.

NOTE:

1.

COMPLETE UNIT SHOWN

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DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
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TROUBLESHOOTING YOUR GFCI ELECTRICAL RECEPTACLE:

PLEASE NOTE: THROUGHOUT ANY OF THE FOLLOWING STEPS (PROCEDURES); IF YOU ARE NOT SURE YOU CAN DO THIS JOB SAFELY, AND COMPETENTLY, REFER THIS WORK TO QUALIFIED PROFESSIONAL!

If your unit comes equipped with a GFCI (Ground Fault Circuit Interrupter) electrical receptacle, and there is no power in the receptacle please consider/check the following:

- The extension cord (if being used) is working properly.
- The breaker hasn't been tripped, or turned off.

This type of GFCI has two testing-related buttons on it. One button is appropriately labeled "TEST", and the other button is labeled "RESET". To test the GFCI receptacle follow these steps:

- Plug in an appliance (lamp or night light) into the outlet. The light should now be on. Then press the "TEST" button on the GFCI. The GFCI "RESET" button should pop out, and the light should go out.
- If the "RESET" button pops out, but the light doesn't go out, the GFCI has been improperly wired. In this case please contact a certified professional. There may also be a problem with other wiring in the same circuit.
- If the "RESET" button doesn't pop out, the GFCI is defective, or malfunctioned, and should be replaced.
- If the GFCI is functioning properly, and the lamp goes out, press the "RESET" button to restore power to the outlet.

Conversely, if you have a GFI that has tripped (which is common) and it will not reset, you may have a wiring short in the circuit, a defective appliance on the circuit, or the GFI itself has become defective. To test a tripping GFCI follow these steps:

- Remove every appliance connected to the GFCI's circuit and reset it. If it doesn't reset there may either be a wiring fault behind a socket outlet, or your GFCI itself has become faulty.
- Make sure whatever you are plugging into the GFCI is dry and not damaged.
- Only plug in one item at a time. If you are plugging in a defective item it will cause the GFCI to trip, and that item therefore should be replaced.

If you are still having difficulty the easiest way to troubleshoot a GFI is to obtain a GFI tester, which is available at most hardware stores. It plugs into the GFI outlet, and will supply you with a "snapshot" of your connections, indicating wiring problems and/or the condition of the GFI. Another way to troubleshoot is to simply purchase a new GFI and install it.