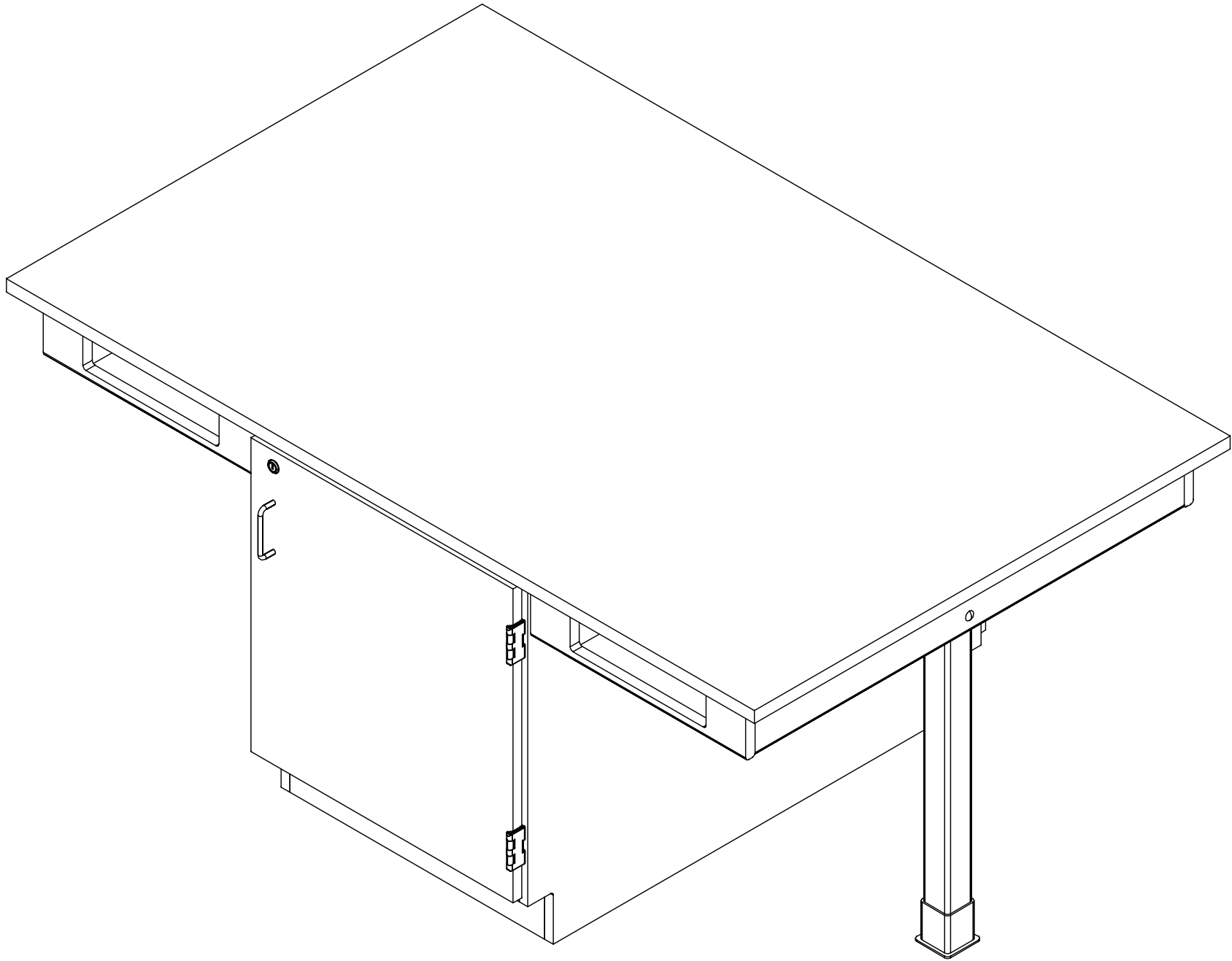


STORAGE CABINET TABLES-DOUBLE

2300, C2300, 2400, & C2400 SERIES (OAK OR MAPLE)
ASSEMBLY INSTRUCTIONS




NOTE:

1. MODEL VIEWS MAY NOT REPRESENT EXACT MODEL PURCHASED

C	TOP SCREWS UPDATED	4/15/2024	RJM	N/A
A	CREATED DRAWING	3/15/16	EMR	N/A
REV.	DESCRIPTION	DATE	NAME	ECN No.
REVISION LEVEL				

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DECIMALS: .X = ± .030		APR BY:		DATE APR:	
.XX = ± .020		APR BY:		DATE APR:	
.XXX = ± .010		APR BY:		DATE APR:	
ANGLES: = ± 1°0'		APR BY:		DATE APR:	
CABINET SQUARENESS = ± .0625		APR BY:		DATE APR:	
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TITLE:
STORAGE CABINET TABLES-DOUBLE
ASSEMBLY INSTRUCTIONS

DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
2300, C2300, 2400 & C2400 SERIES	NTS	1 OF 11	REV C

TOOLS REQUIRED
½" WRENCH
½" SOCKET AND TORQUE WRENCH - OPTIONAL
CONTACT CEMENT
SCREW DRIVER
C-CLAMPS
SHIM STOCK (IF NEEDED)

ASSEMBLY COMPONENTS			
ITEMS INCLUDED	PART #	PART DESCRIPTION	QTY
CABINET ASSEMBLY	VARIES	CABINET STYLES VARY WITH CHOICE OF TABLE STYLE	1
APRON ASSEMBLY	N/A	APRON ASSEMBLY (FACTORY ASSEMBLED)	2
TOP	VARIES	TOP (STYLE VARIES)	1
SCREWS - WING TO TOP	100641	SCREW,#8X1¾" QUAD RD WASH HD	16
SCREWS - CABINET TO TOP	100597	SCREW,#8X1½" PHILLIPS/SQ DRIVE	4
LEGS	VARIES	LEG,(OAK OR MAPLE) 2.25X2.25X28.25	2
LEG HARDWARE	206618	LEG HARDWARE ASSY, BOOT,LEV,T-NUT	2
RUBBER BASE MOLDING	100283	RUBBER BASE MOLDING(SOLD BY FOOT)	10
STAINLESS STEEL CORNERS	100057	CORNERS-STAINLESS STEEL,BASE	4
SCREWS - BASE	100064	SCREW,#6X½ PTH SMS SS SCREW	16
L-BRACKET	100355	BRACKET,RAIL 1.25X 1.25X 4.25	4
SCREWS - L-BRACKET	100649	SCREW,#8X3/4 PHIL TRUSS HEAD SMS	16
CARRIAGE BOLT	227159	BOLT,5/16X3-1/2,CARRIAGE	4
HEX NUT	100044	NUT,HEX 5/16-18 STEEL ZINC	4
WASHER	100451	WASHER,5/16 FLAT ZINC PLATED	4
SILICONE	100711	SILICONE FOR TOPS	1

NOTE:


1. COMPONENTS VARY WITH STYLE OF WORKSTATION PURCHASED.
2. **X** INDICATES ITEMS ONLY USED FOR THE WORKSTATIONS WITH EPOXY OR PHENOLIC TOPS.

C	TOP SCREWS UPDATED	4/15/2024	RJM	N/A
A	CREATED DRAWING	3/15/16	EMR	N/A
REV.	DESCRIPTION	DATE	NAME	ECN No.
REVISION LEVEL				

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.XX = ± .020
.XXX = ± .010
ANGLES: = ± 1°0'
CABINET SQUARENESS = ± .0625

DWN BY: EMR
APR BY:
APR BY:

DATE DWN: 3/15/16
DATE APR:
DATE APR:

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TITLE:
STORAGE CABINET TABLES-DOUBLE TOOLS AND ASSEMBLY COMPONENTS

DRAWING NUMBER:
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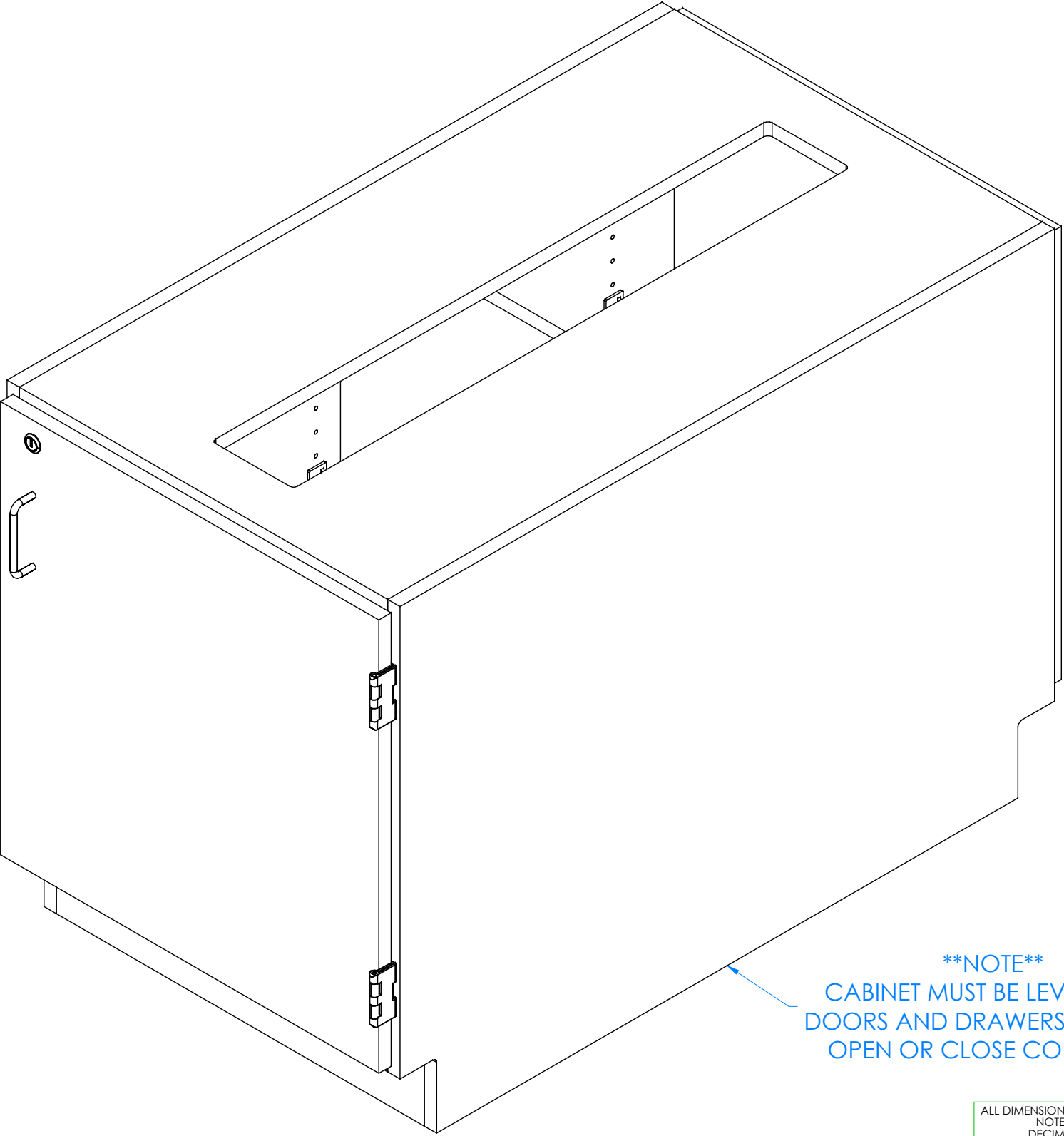
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****NOTE****
CABINET MUST BE LEVELED OR
DOORS AND DRAWERS MAY NOT
OPEN OR CLOSE CORRECTLY


NOTE:
1.

HARDWARE REQUIRED FOR STEP		
QTY	DESCRIPTION	PART NUMBER
1	CABINET ASSEMBLY	VARIES

- STEP 1:
- a. POSITION UNIT IN DESIRED LOCATION.
 - b. LEVEL CABINET.
 - c. ATTACH TO FLOOR.

C	TOP SCREWS UPDATED	4/15/2024	RJM	N/A
A	CREATED DRAWING	3/15/16	EMR	N/A
REV.	DESCRIPTION	DATE	NAME	ECN No.
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TITLE:
STORAGE CABINET TABLES-DOUBLE
ASSEMBLY INSTRUCTIONS

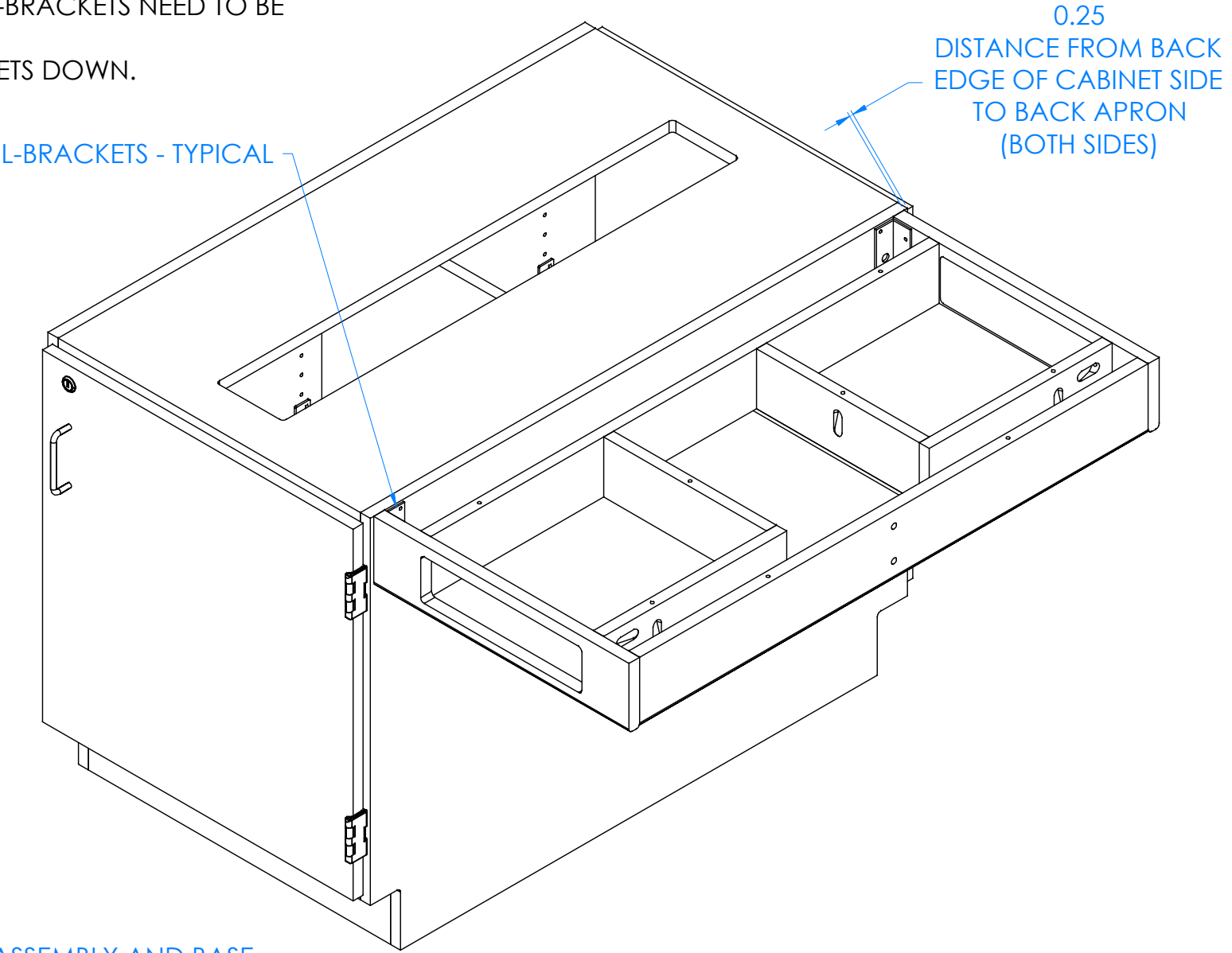
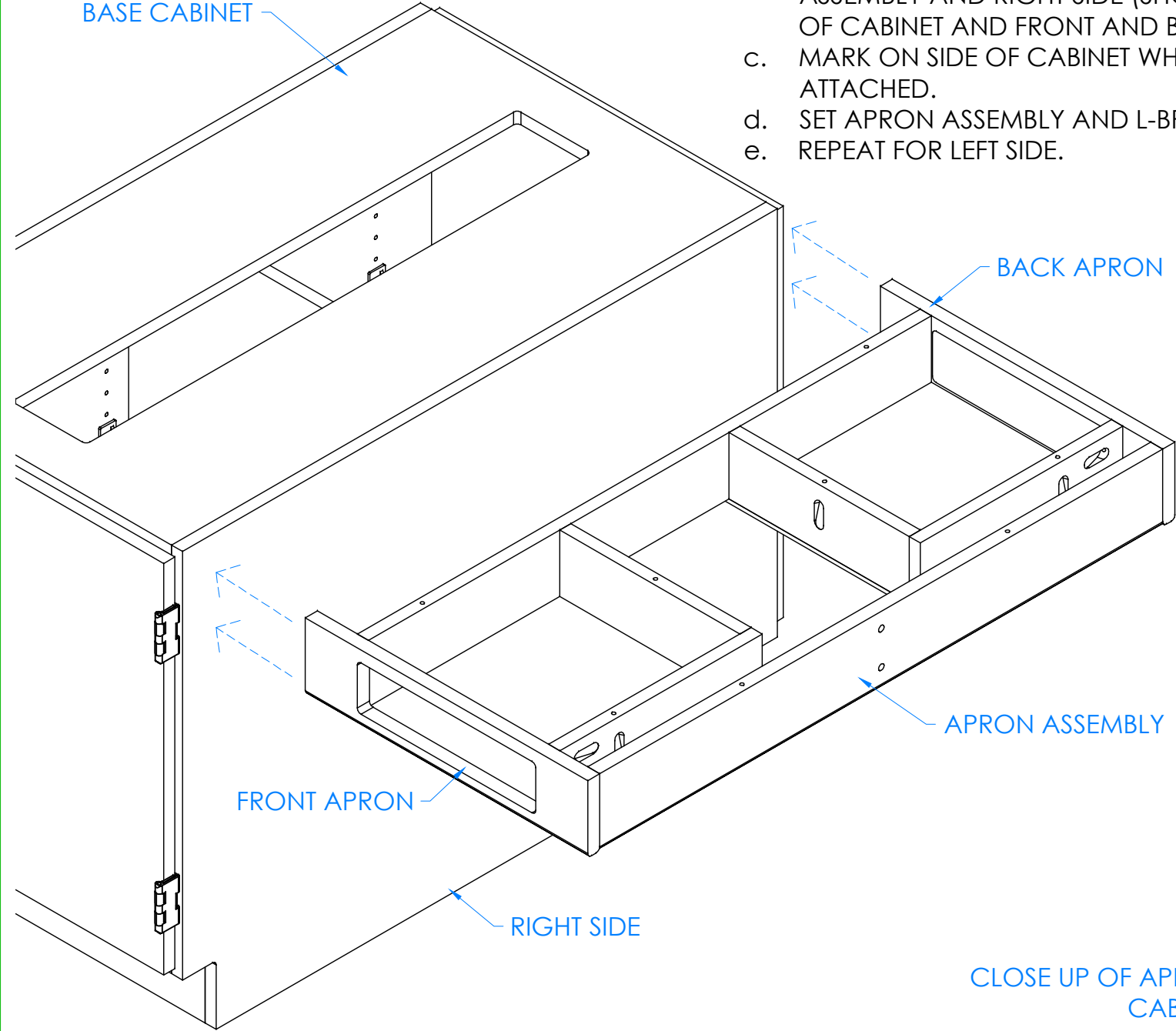
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2300, C2300, 2400 & C2400 SERIES	NTS	3 OF 11	REV C

STEP 2:

- a. WITH HELP FROM ANOTHER PERSON, POSITION RIGHT APRON ASSEMBLY UP TO RIGHT SIDE OF CABINET SO IT IS CENTERED CORRECTLY AND FLUSH WITH TOP OF BASE CABINET.
- b. PLACE L-BRACKETS IN CORRECT POSITION ON APRON ASSEMBLY AND RIGHT SIDE (SHOULD BE FLUSH WITH TOP EDGE OF CABINET AND FRONT AND BACK EDGES OF APRONS).
- c. MARK ON SIDE OF CABINET WHERE L-BRACKETS NEED TO BE ATTACHED.
- d. SET APRON ASSEMBLY AND L-BRACKETS DOWN.
- e. REPEAT FOR LEFT SIDE.

HARDWARE REQUIRED FOR STEP

QTY	DESCRIPTION	PART NUMBER
2	APRON ASSEMBLY	N/A
4	L-BRACKET	100355



CLOSE UP OF APRON ASSEMBLY AND BASE CABINET SHOWN

NOTE:

1.

C	TOP SCREWS UPDATED	4/15/2024	RJM	N/A
A	CREATED DRAWING	3/15/16	EMR	N/A
REV.	DESCRIPTION	DATE	NAME	ECN No.
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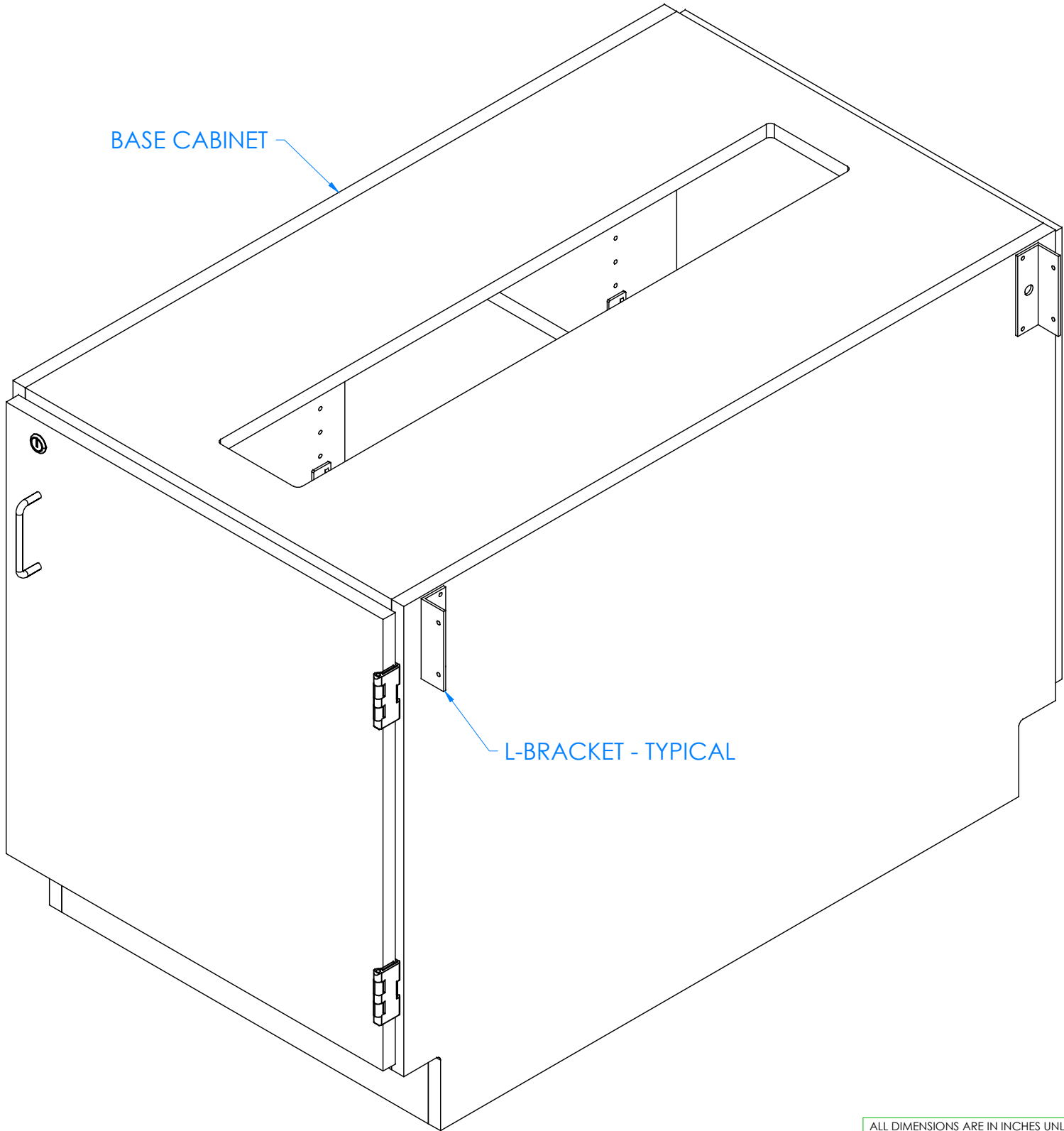
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STORAGE CABINET TABLES-DOUBLE
ASSEMBLY INSTRUCTIONS

DRAWING NUMBER:
2300, C2300, 2400 & C2400 SERIES

SCALE:
NTS

SHEET:
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HARDWARE REQUIRED FOR STEP		
QTY	DESCRIPTION	PART NUMBER
4	L-BRACKET	100355
8	SCREWS - L-BRACKET	100649

STEP 3:

- a. ATTACH L-BRACKETS TO RIGHT SIDE OF CABINET WITH HARDWARE PROVIDED.
- b. REPEAT FOR LEFT SIDE.

NOTE:

1.

C	TOP SCREWS UPDATED	4/15/2024	RJM	N/A
A	CREATED DRAWING	3/15/16	EMR	N/A
REV.	DESCRIPTION	DATE	NAME	ECN No.
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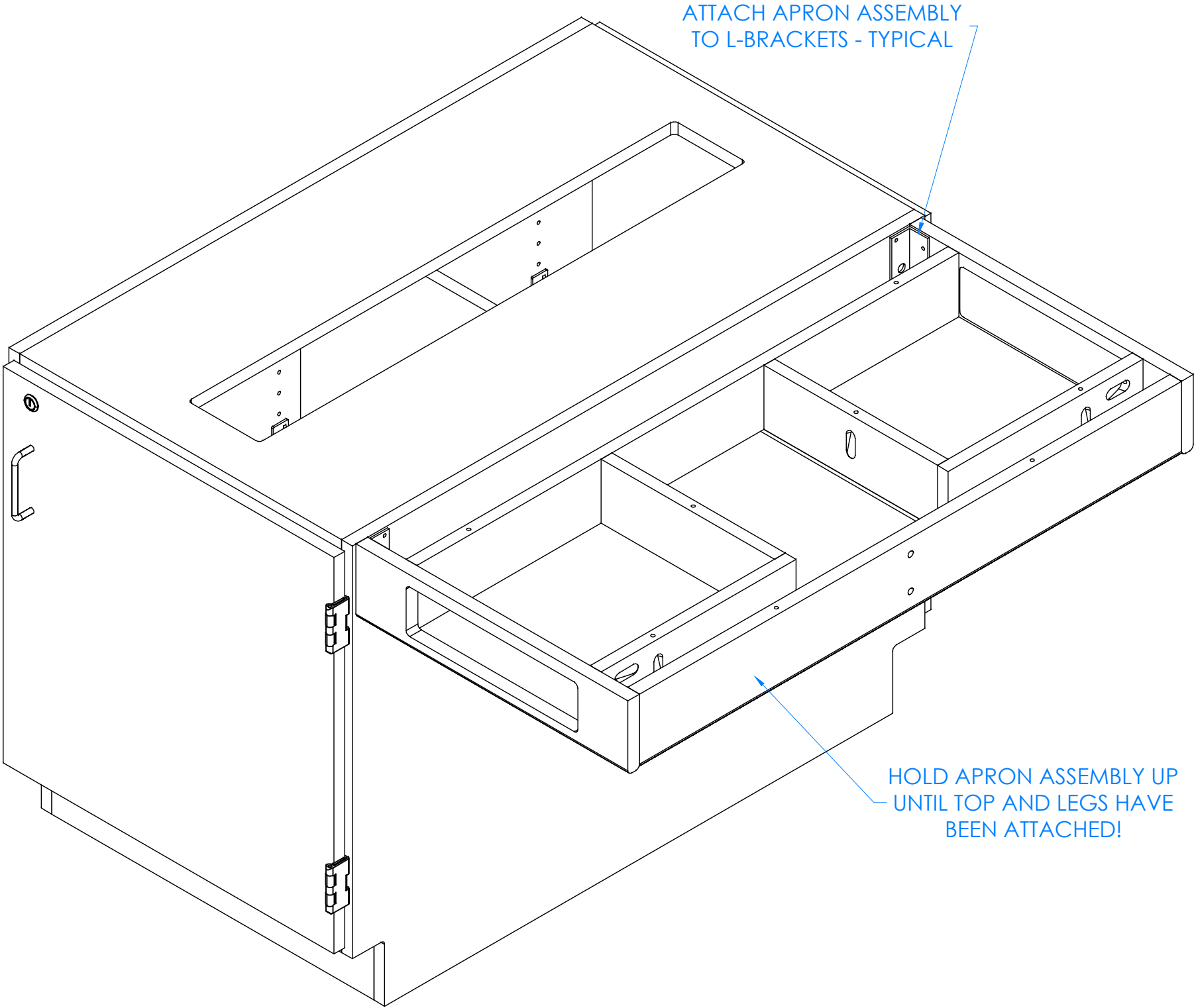
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STORAGE CABINET TABLES-DOUBLE
ASSEMBLY INSTRUCTIONS

DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
2300, C2300, 2400 & C2400 SERIES	NTS	5 OF 11	REV C

HARDWARE REQUIRED FOR STEP		
QTY	DESCRIPTION	PART NUMBER
2	APRON ASSEMBLY	N/A
8	SCREWS - L-BRACKET	100649

STEP 4:

- a. WITH HELP FROM ANOTHER PERSON, PLACE RIGHT APRON ASSEMBLY UP TO SIDE AND ATTACH TO L-BRACKETS WITH REMAINING SCREWS PROVIDED.
- b. SUPPORT APRON ASSEMBLY UNTIL LEGS AND TOP ARE SECURE. IT IS NOT STRONG ENOUGH TO WITHSTAND WEIGHT UNTIL TOP AND LEGS ARE ATTACHED!
- c. REPEAT ON LEFT SIDE.




NOTE:

1.

C	TOP SCREWS UPDATED	4/15/2024	RJM	N/A
A	CREATED DRAWING	3/15/16	EMR	N/A
REV.	DESCRIPTION	DATE	NAME	ECN No.
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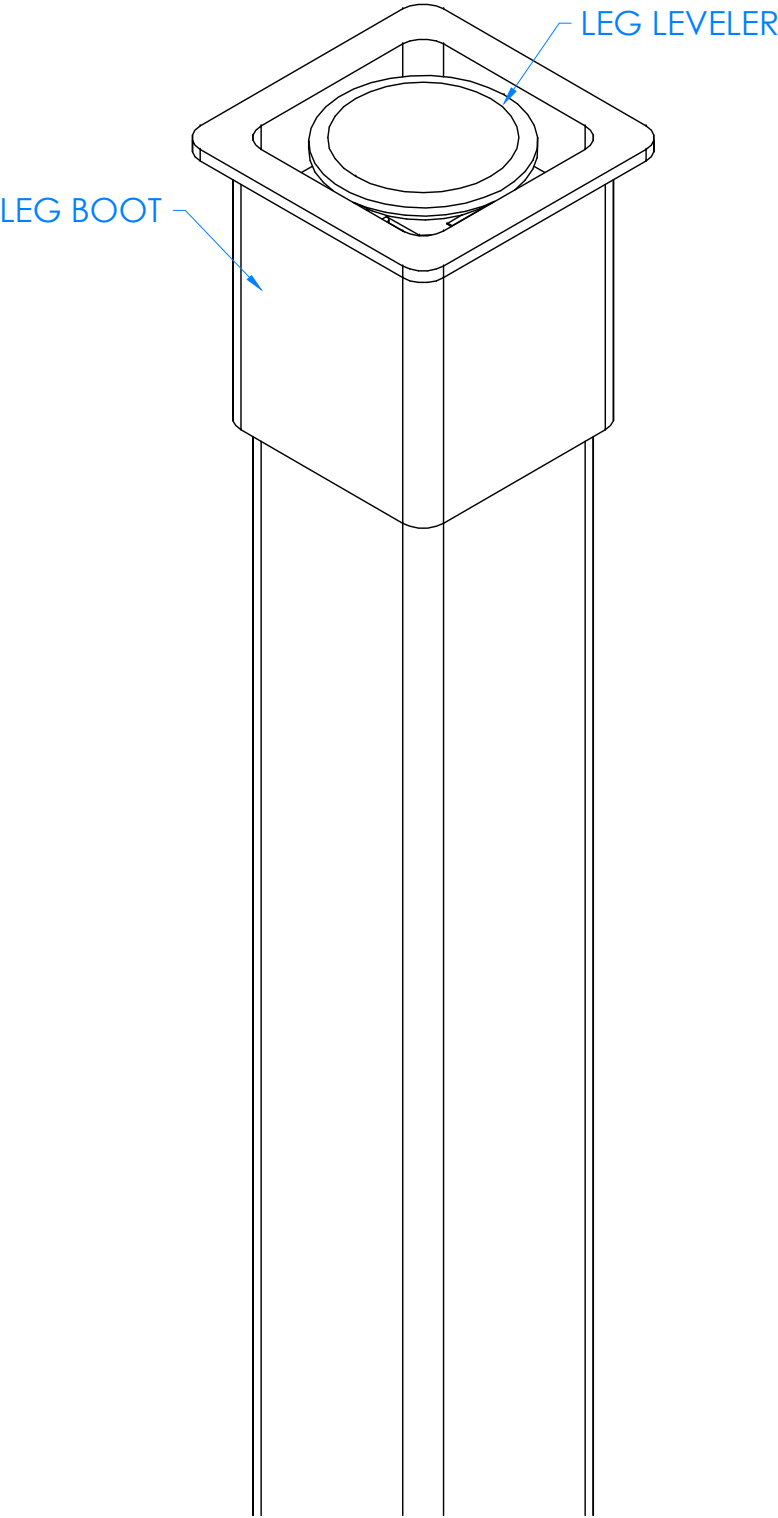
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TITLE:
STORAGE CABINET TABLES-DOUBLE
ASSEMBLY INSTRUCTIONS

DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
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HARDWARE REQUIRED FOR STEP		
QTY	DESCRIPTION	PART NUMBER
2	LEGS	VARIES
2	LEG HARDWARE	206618

STEP 5:

- a. SLIDE LEG BOOTS ONTO LEGS WITH FLARED END TOWARD BOTTOM OF LEGS.
- b. SCREW LEG LEVELERS INTO T-NUT ON BOTTOM OF LEGS.

CLOSE UP OF LEG LEVELER AND LEG BOOT ASSEMBLY

NOTE:

1.


C	TOP SCREWS UPDATED	4/15/2024	RJM	N/A
A	CREATED DRAWING	3/15/16	EMR	N/A
REV.	DESCRIPTION	DATE	NAME	ECN No.
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ASSEMBLY INSTRUCTIONS

DRAWING NUMBER:
2300, C2300, 2400 & C2400 SERIES

SCALE:
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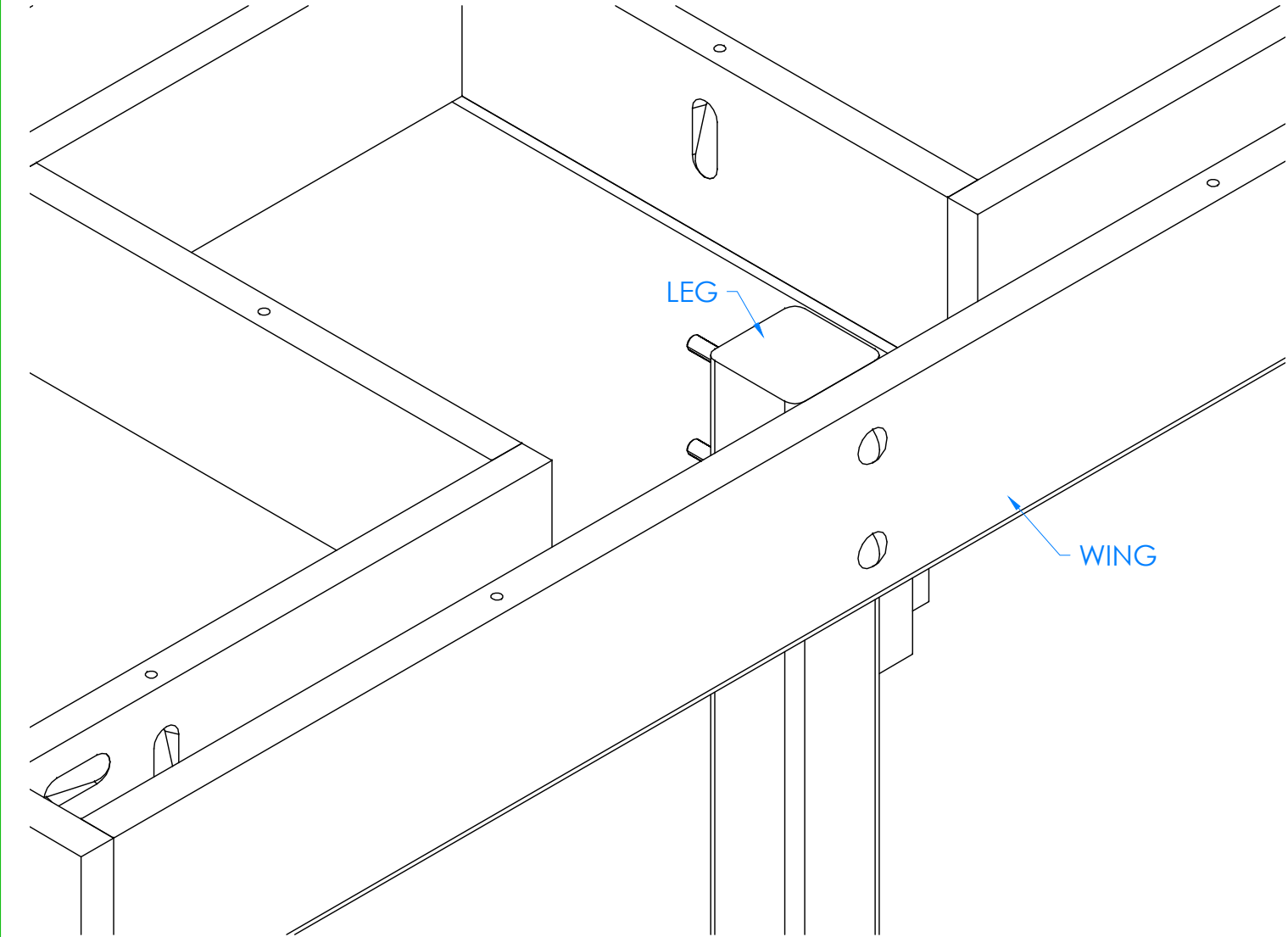
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STEP 6:

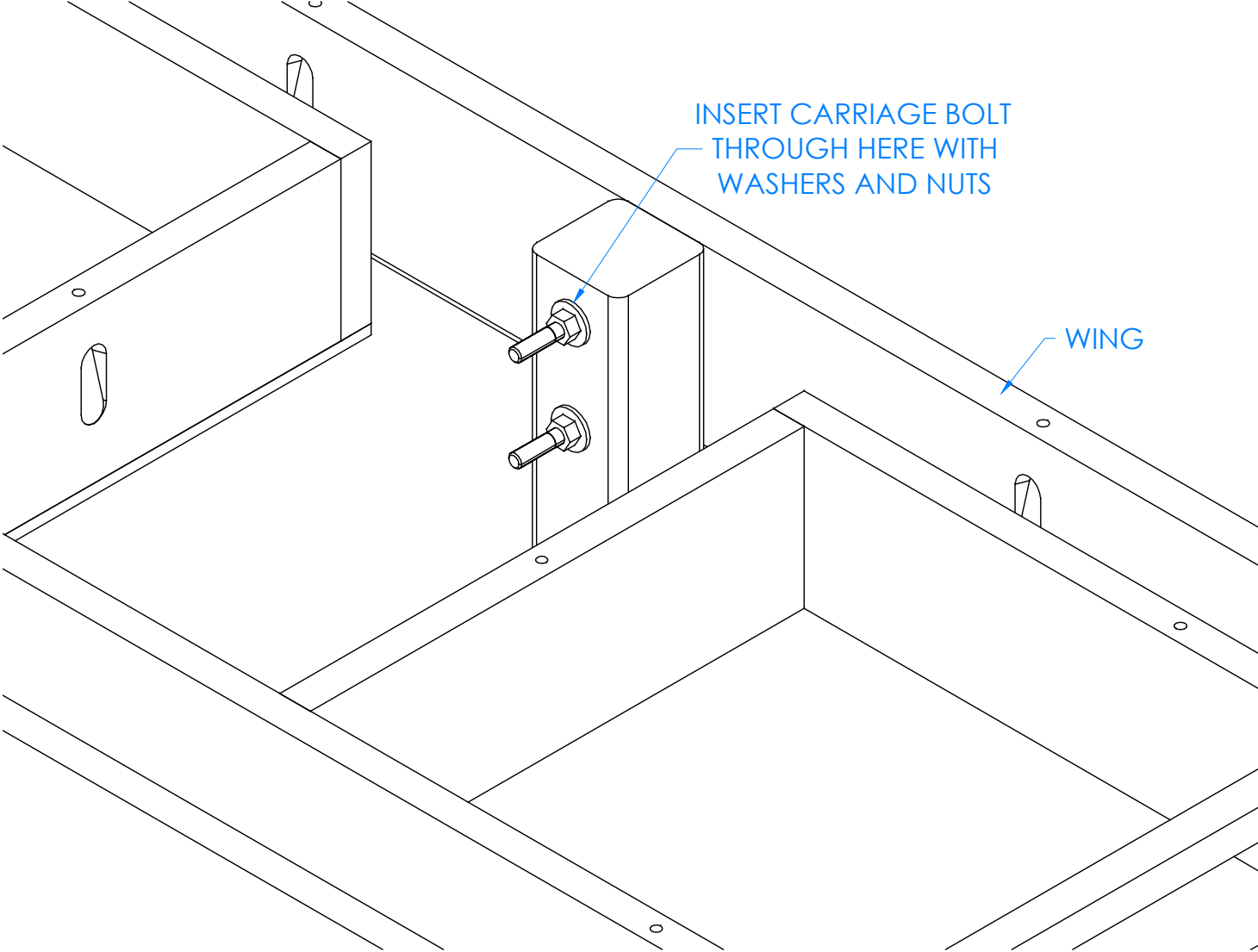
- a. LINE UP HOLES ON THE WING WITH HOLES ON THE LEG AND INSERT THE CARRIAGE BOLTS, WASHER, AND NUT.
- b. TIGHTEN NUT USING ½" WRENCH OR ½" SOCKET AND TORQUE WRENCH, TO A MINIMUM OF 12FT LBS BUT NOT TO EXCEED 17FT LBS.
- c. LEG SHOULD BE PERPENDICULAR TO THE WING.
- d. REPEAT FOR OTHER LEG.
- e. DO NOT APPLY PRESSURE TO APRON ASSEMBLIES AT THIS TIME. THEY ARE NOT STRONG ENOUGH TO WITHSTAND WEIGHT UNTIL TOP IS ATTACHED!

HARDWARE REQUIRED FOR STEP

QTY	DESCRIPTION	PART NUMBER
4	CARRIAGE BOLT	227159
4	HEX NUT	100044
4	WASHER	100451



OUTSIDE OF CENTER LEG ASSEMBLY SHOWN



INSIDE OF CENTER LEG ASSEMBLY SHOWN

NOTE:

1.

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A	CREATED DRAWING	3/15/16	EMR	N/A
REV.	DESCRIPTION	DATE	NAME	ECN No.
REVISION LEVEL				

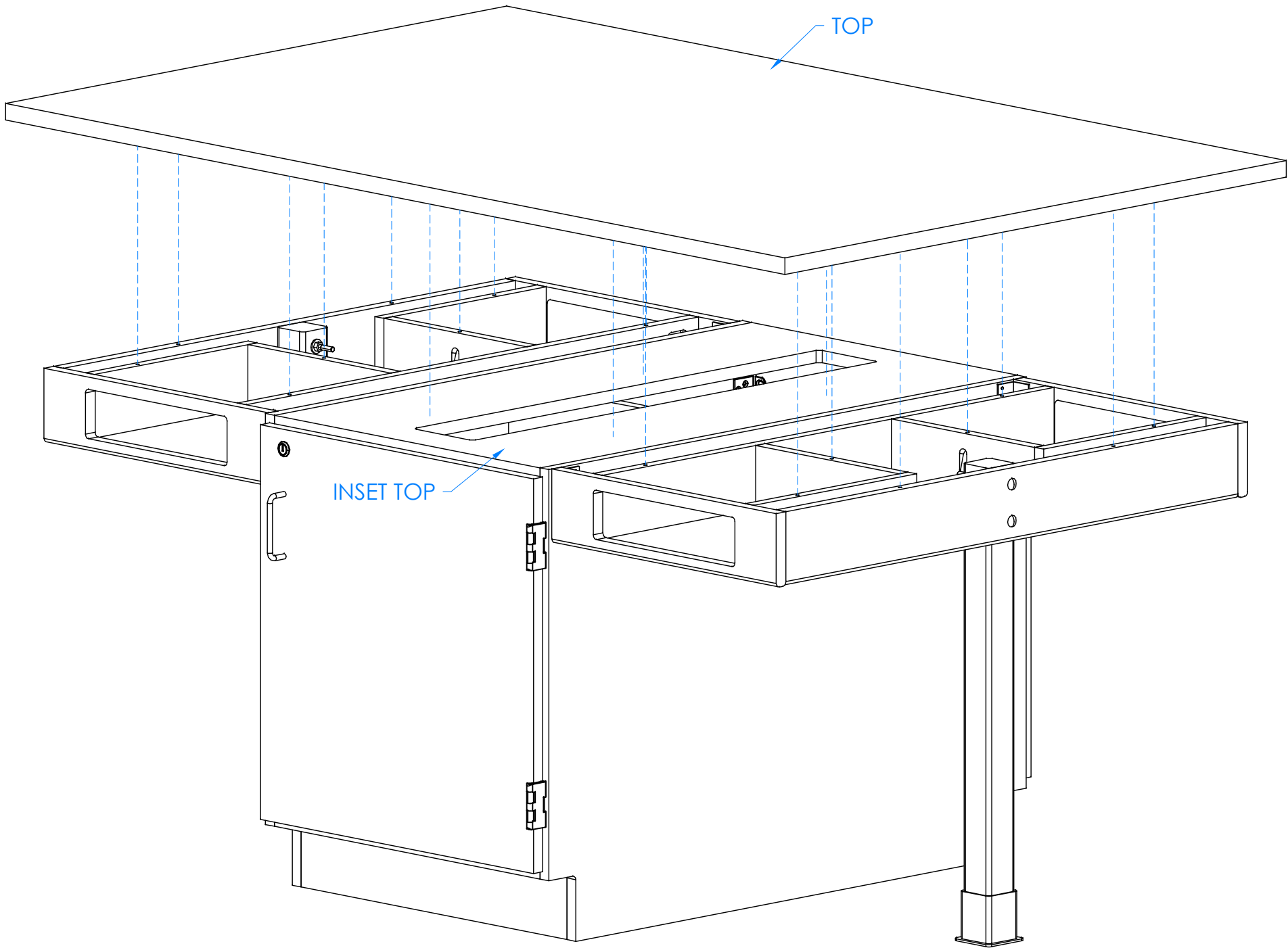
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TITLE:
STORAGE CABINET TABLES-DOUBLE
ASSEMBLY INSTRUCTIONS

DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
2300, C2300, 2400 & C2400 SERIES	NTS	8 OF 11	REV C



HARDWARE REQUIRED FOR STEP

QTY	DESCRIPTION	PART NUMBER
1	TOP	VARIES
16	SCREWS - WING TO TOP	100641
4	SCREWS - CABINET TO TOP	100597

STEP 7:

- a. ADJUST LEG LEVELERS TO LEVEL TABLE
- b. IF YOU *HAVE* A PHENOLIC OR EPOXY TOP, SKIP TO STEP 8.
- c. SET TOP ON UNIT AND ADJUST FOR PROPER OVERHANG (CENTERED ON WORKSTATION).
- d. ATTACH TOP WITH HARDWARE PROVIDED BY GOING INSIDE CABINET AND SCREWING UP THROUGH INSET TOP AND POCKET HOLES LOCATED ON APRON ASSEMBLY.
- e. MAKE SURE SCREWS ARE TIGHT AND TOP IS SECURE.

NOTE:
1.

C	TOP SCREWS UPDATED	4/15/2024	RJM	N/A
A	CREATED DRAWING	3/15/16	EMR	N/A
REV.	DESCRIPTION	DATE	NAME	ECN No.
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ANGLES: = ± 1°
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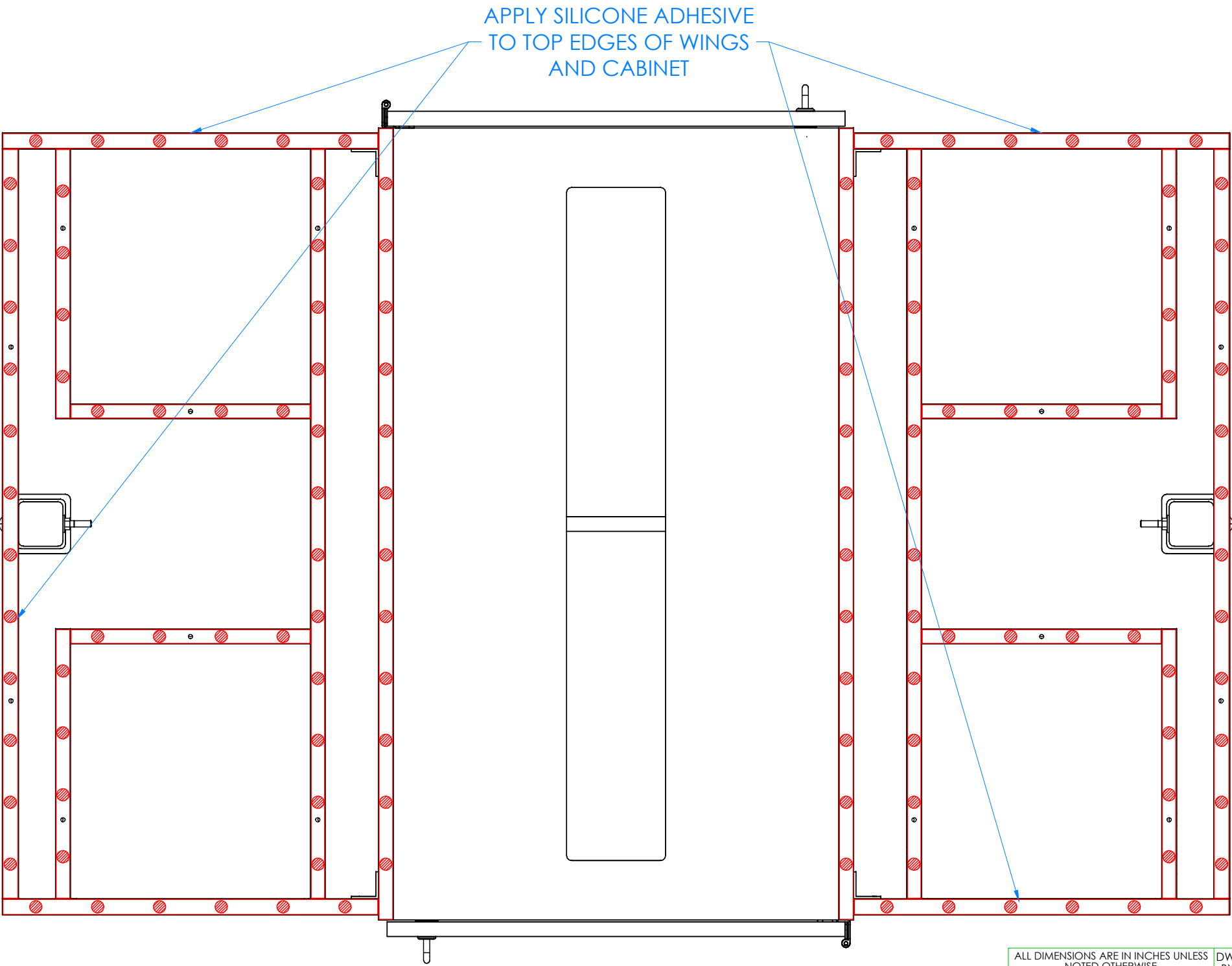
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ASSEMBLY INSTRUCTIONS

DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
2300, C2300, 2400 & C2400 SERIES	NTS	9 OF 11	REV C



TOP VIEW OF TABLE SHOWN

NOTE:

1.

HARDWARE REQUIRED FOR STEP

QTY	DESCRIPTION	PART NUMBER
1	TOP	VARIES
1	SILICONE	100711

STEP 8:

- a. IF YOU DO NOT HAVE A PHENOLIC OR EPOXY TOP, SKIP TO STEP 9.
- b. APPLY SILICONE ADHESIVE TO TOP EDGES OF CABINET AND WINGS.
- c. APPLY SILICONE ADHESIVE IN DOT PATTERN LIKE SHOWN FOR BEST RESULTS.
- d. PLACE TOP ON UNIT WITH PROPER OVERHANG (2" ON SIDES AND 1" ON FRONT AND BACK).
- e. CLAMP TOP TO WINGS AND TOP RAILS OF CABINET TO REMOVE ANY WARP USING SHIMS AND C-CLAMPS, IF NEEDED, WHEN ALIGNING TOP (DO THIS BEFORE ADHESIVE ON EDGES SETS UP).
- f. LET CURE FOR 6-12 HOURS.

C	TOP SCREWS UPDATED	4/15/2024	RJM	N/A
A	CREATED DRAWING	3/15/16	EMR	N/A
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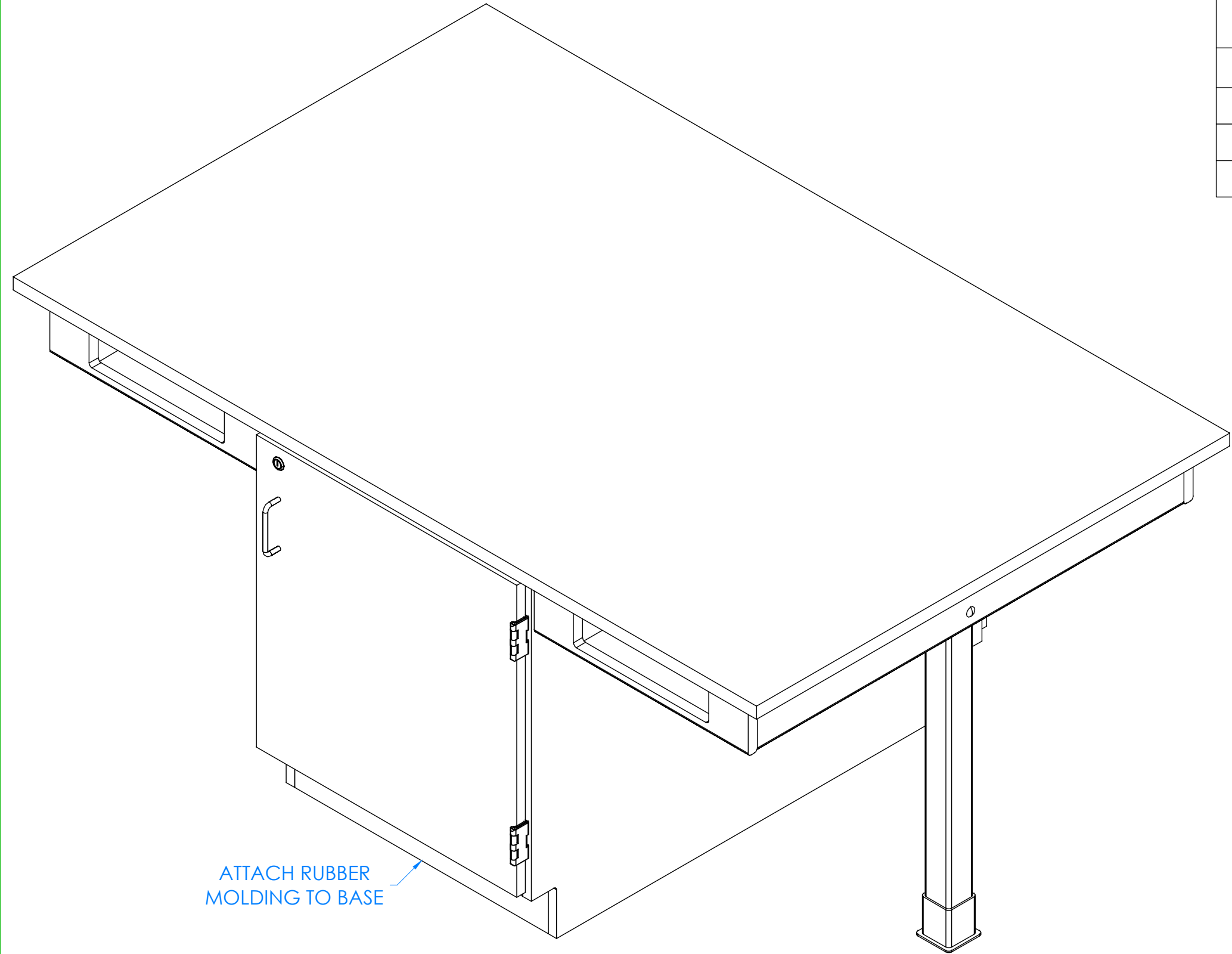
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2300, C2300, 2400 & C2400 SERIES	NTS	10 OF 11	REV C



ATTACH RUBBER
MOLDING TO BASE

COMPLETE UNIT SHOWN

NOTE:
1.


HARDWARE REQUIRED FOR STEP		
QTY	DESCRIPTION	PART NUMBER
10	RUBBER BASE MOLDING	100283
4	STAINLESS STEEL CORNERS	100057
16	SCREWS - BASE	100064

STEP 9:

- a. ATTACH RUBBER MOLDING TO BASE OF CABINET USING CONTACT CEMENT.
- b. SCREW STAINLESS STEEL CORNER BRACKETS ON EACH CORNER OVER BASE MOLDING WITH HARDWARE PROVIDED.

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TITLE:
STORAGE CABINET TABLES-DOUBLE
ASSEMBLY INSTRUCTIONS

DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
2300, C2300, 2400 & C2400 SERIES	NTS	11 OF 11	REV C