

Summary	Bottom tensioner retrofit				
Products Affected	FlexTec™				
Key Word Tags					
Tools/Equipment (If Required)	Allen wrenches, Rubber Mallet, Grinder				
Parts/Materials (If Required)	2 of R1230177-1 Bottom tensioner, smooth transition, LH 2 of R1230177-2 Bottom tensioner, smooth transition, RH				
Related Media					
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If you have any questions please contact Rytec Customer Support at 1-800-628-1909.

Below you will find instructions to retrofit a panel tensioning system to the lower part of the side columns on a FlexTec™ door.

1. Open the door and turn power off. Use proper Lockout, tagout procedure.
2. Open and remove the side column covers.
3. Remove the side column track assemblies. Mark the left hand and right hand, and top and bottom of the tracks for reassembly later.
4. Lay the tracks flat on a work surface and remove the screws at the ends that keep the tracks from sliding.
5. Using a rubber mallet if needed, slide the tracks up toward the top the length of the new tensioners.
6. Slide the bottom tensioners in from the bottom, up tight against the tracks and flush with the bottom of the aluminum retainer. The tensioners have a “funnel” that forces the drive teeth outward keeping the panel taught at the bottom. The “funnel” needs to be oriented at the top of the tensioners.
7. Re insert the screws at the ends to hold the tracks and tensioners in place.

8. Using a grinder, remove the top portion of the track that is now overhanging the retainer and add a 45-degree chamfer to the leading edge of the tracks. (refer to existing track chamfer)
9. Replace the track assemblies in the same orientation as they originally were.
10. Replace the side column covers.
11. Remove the lock out, tag out and re-apply power

