



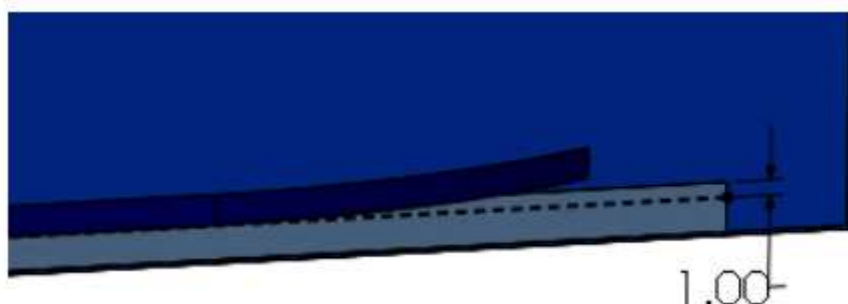
Summary	Replacing the bottom bar and Reinforcement Belt				
Products Affected	TSI				
Key Word Tags					
Tools/Equipment (If Required)	Razor Knife, Cleaner, Drill, Wrenches				
Parts/Materials (If Required)	H1170934-0 Service Kit, Reinforcement Belt				
Related Media					
Author	Sam Last	Issue Date	4/28/20	Status	

Please Read The Entire Bulletin Before Proceeding

This procedure can not be done if you have already done this two times before. If you are unsure you can measure the panel height on your door, if it is less than the production height plus 64.5 inches it cannot be done.

If you have any questions please contact Rytec Customer Support at 1-800-628-1909.

1. If your door has been hit and the bottom bar torn from the panel you will need to pull the panel to warm side of the opening and place on saw horses or something similar that will allow the panel to lay flat.
2. Remove the tape that covers the top of the reinforcement belt and measure down one inch and cut the damaged part of the panel off in a straight line.



3. Peel off the existing reinforcement belt.
4. Measure the width of the panel, the new reinforcement belt will need to be cut at the panel width minus 16.5 inches.
5. Clean the bottom of the panel with isopropyl alcohol or an industrial cleaning spray (If cleaning spray is used then wipe with a damp cloth after to remove any residual cleaner and allow to dry)
6. Set the new belt on aligned with the bottom of the panel and centered so that each side is 8.25 inches from the edge of the panel



7. Remove the release liner from one end of the belt and press it into the panel, work across to the other end peeling the release liner as you go.

- 8. Warm the belt with a heat gun and press firmly into the panel starting in the center working outward**
- 9. Cut the new tape strip to the panel width minus 14.5 inches. Place the tape strip over the top of the belt overlapping it by one inch and allowing a 1-inch overhang on both the left and right side.**
- 10. Warm the tape with a heat gun and press down firmly starting from the center and working outwards**
- 11. You can now place the bottom bar back on the panel and drill the panel holes using the existing holes in the bottom bar and re-secure using the nylon bolts.**