

**PAPERCRAFT FOIL ROLLS**

**F FOIL STAMP DIES**

Material	Small Die		Medium Die		Large Die		Additional Shims
	TEMP	TIME	TEMP	TIME	TEMP	TIME	
300 gsm Cardstock	Low	00:10	Low	00:15	Low	00:30	
350 gsm Cardstock	Low	00:10	Low	00:15	Low	00:30	
300 gsm Pearlescent Card	Low	00:10	Low	00:15	Low	00:30	
135 gsm Vellum	Low	00:20	Low	00:30	Low	00:45	300gsm card shim
250 gsm Mirror Card	Low	00:20	Low	00:20	Low	00:30	
0.15mm Acetate Sheet	Low	00:10	Low	00:15	Low	00:30	
PU Leather	Low	00:05	Low	00:10	Low	00:15	
Fabric (Cotton)	Low	00:20	Low	00:30	Low	01:00	300gsm card shim
Satin Ribbon	Low	00:05	Low	00:10	N/A	N/A	

**1 FOIL STAMP 'N CUT DIES**

Note: Use included metal shim when cutting

Material	Small Die		Medium Die		Large Die		Additional Shims
	TEMP	TIME	TEMP	TIME	TEMP	TIME	
300 gsm Cardstock	Low	00:20	Low	00:45	Low	01:00	
350 gsm Cardstock	Low	00:15	Low	00:30	Low	00:45	
300 gsm Pearlescent Card	Low	00:15	Low	00:30	Low	00:45	
135 gsm Vellum	Low	00:15	Low	00:30	Low	00:45	300gsm card shim
250 gsm Mirror Card	Low	00:15	Low	00:45	Low	01:00	
0.15mm Acetate Sheet	N/A	N/A	N/A	N/A	N/A	N/A	
PU Leather	Low	00:10	Low	00:20	Low	N/A	*Gemini Jr. metal shim
Fabric (Cotton)	Low	00:45	Low	01:30	N/A	N/A	*Gemini Jr. metal shim
Satin Ribbon	Low	00:10	N/A	N/A	N/A	N/A	*Gemini Jr. metal shim

\*Cutting these materials requires an additional metal shim (included with Gemini Junior)

**MULTI-SURFACE FOIL ROLLS**

**F FOIL STAMP DIES**

Material	Small Die		Medium Die		Large Die		Additional Shims
	TEMP	TIME	TEMP	TIME	TEMP	TIME	
PU Leather	High	00:15	High	00:25	High	00:45	
Fabric (Cotton)	High	00:30	High	00:45	High	01:00	300gsm card shim

**1 FOIL STAMP 'N CUT DIES**

Note: Use included metal shim when cutting

Material	Small Die		Medium Die		Large Die		Additional Shims
	TEMP	TIME	TEMP	TIME	TEMP	TIME	
PU Leather	High	00:20	High	00:25	High	00:30	
Fabric (Cotton)	High	00:30	High	01:30	High	01:30	300gsm card shim