Capsugel®
High-quality capsules, excipients and formulations for the medicines of tomorrow

Made better. By science.™
We are focused on quality and compliance in everything we do, from raw material sourcing to manufacturing and follow-up service. Our ongoing commitment to Six Sigma principles helps to minimize variability, improve the quality of our processes, and lead us toward the ultimate goal of zero defects for our products. The Capsugel® product portfolio is engineered to help overcome key product challenges with proven performance in products you trust.

- **Immediate release:** Coni-Snap® Gelatin, Vcaps® Plus, Vcaps® Gen C, Plantcaps®
- **Modified release:** Vcaps® Enteric, DRcaps™
- **Dry-Powder Inhalation:** Zephyr® portfolio
- **R&D - Clinical:** PCcaps®, DBcaps®, Colorista®*
- **Patient-centric - End to end:** Coni-Snap® Sprinkle, Press-Fit®, Licaps®

* Colorista® is a trademark of Lonza or its affiliates registered in the US and/or EU.

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**CONI-SNAP® HARD GELATIN**

The reliable and outstanding performance of Coni-Snap® hard gelatin capsules has made them a product of choice for biopharmaceutical companies since their unique locking closure was introduced. Designed and engineered to perform, they are a reliable and widely used capsule.

**DRCAPS™**

DRcaps™ are made with an innovative HPMC formulation that can help protect sensitive ingredients from the low pH environment of the stomach. The low-moisture level of DRcaps™ provides enhanced stability for hygroscopic ingredients.

**CONI-SNAP® SPRINKLE**

Designed to be easily opened by patients and caregivers, these capsules are ideal for pediatric and geriatric populations. Available in gelatin and HPMC.

**VCAPS® GEN C**

Vcaps® Gen C is a high-quality capsule based on a carrageenan gelling agent formulation. It offers a good dissolution profile with no discernible lag time, great machinability and visual quality.

**VCAPS® PLUS**

An immediate-release HPMC capsule, without gelling agents. Vcaps® Plus capsules offer excellent dissolution profile with pH-independent performance, standard or low-moisture content, great machinability and visual quality.

**ZEPHYR™ DRY-POWDER INHALATION CAPSULES**

Custom inner surface properties, customized moisture levels and strict microbial limits all designed to optimize inhalant end-product performance. Available in Coni-Snap® Gelatin, Coni-Snap® Gelatin-PE, Vcaps® and Vcaps® Plus.

**COLORISTA®**

An optimized tool for formulation development enabling compatibility studies before deciding on the final color for the commercial drug products. Available in gelatin and HPMC.

**PLANTCAPS®**

Plantcaps® are plant-based capsules produced from tapioca pullulan. They are starch-free, gluten-free, preservative-free and non-GMO. They offer fast disintegration and excellent oxygen barrier properties in a non-reactive shell.

**PCCAPS®**

PCcaps® provide a simple way for pre-clinical oral administration of pharmaceutical actives and formulations to rodents. These small gelatin capsules have been designed for performing pre-clinical trials such as pharmacokinetic, pharmacodynamic and animal safety studies.

**LICAPS® LIQUID-FILLED HARD CAPSULES**

Licaps® two-piece capsules are an advanced dosage form for liquid, semi-solid, paste and multi-particle applications. This unique and elegant dosage form has a proven track record for addressing complex formulation challenges and improving / repositioning existing formulations. Available in gelatin and HPMC.

**VCAPS® ENTERIC**

Capsule technology that simplifies enteric drug delivery implementation. It offers an enteric-release profile to the upper gastro-intestinal tract that meets the disintegration requirements for delayed-release capsules from the European, US and Japanese Pharmacopoeia. The pharmaceutical grades of cellulose derivatives used in Vcaps® Enteric capsules have extensive market precedence for use in providing enteric protection.

**DBCAPS®**

DBcaps® capsules were developed with a tamper-evident design to specifically address the clinical trial challenges of testing without bias. The wider diameter of opaque DBcaps® allows containment and blinding of large-diameter or uniquely-shaped tablets or other comparator products, while their shorter length makes them easier to swallow. Available in gelatin and HPMC.

**PRESS-FIT™ GELCAPS**

Press-Fit® Gelcaps utilizes a Capsugel® technology that is difficult to mimic and enables brands to create a new product look without having to reformulate their product. Flexible gelcaps are stretched around a caplet of specified shape and dimension using a patented cold-shrink process.

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**R&D SAMPLE SUPPLIES**

We offer R&D Sample Bottles and the Capsugel® CapsuleCaddy® container to support and expedite the R&D process. Contact your representative to order. Refer to the back of this brochure for further details.
OUR EQUIPMENT

Our dedicated Technical Support team offers:
Operational overview and assessment, guidance workshops, targeted support, success measures

The Lonza Engine™ portfolio includes equipment for micronization, capsule filling and sealing and powder micro-dosing. It supports bioavailability enhancement, encapsulation and early-phase clinical development technologies. Our global technical support service team works with customers to increase production efficiency and improve equipment yields by tailoring services to customer needs.

Bioavailability enhancement technologies
- Liquid-filling and sealing equipment: CFS1200™, CFS 1500™, LEMS® 70
- Micronization and containment equipment

Technologies for clinical development and small batches
- Powder micro-dosing system: Xcelolab®, Xcelodose® 120S, Xcelodose® 600S
- Hard capsule filling machine: Ultra III™

Lonza’s experienced service and support team will provide installation, validation packages and on-site training as requested. Also available are ongoing support and preventive maintenance agreements to keep your Lonza Engine™ equipment operating at optimal efficiency.

CONTACT A LONZA REPRESENTATIVE FOR MORE INFORMATION ABOUT THESE SERVICES:
Vendor Managed Inventory (VMI) | Electronic Data Interchange (EDI) | Establishing a certified vendor program | Weight Sorting

OUR SERVICES

Security of Supply
All Capsugel® manufacturing equipment is proprietary and sourced from a centralized manufacturing technology center, ensuring global consistency. Our manufacturing capabilities allow us to immediately respond to demand surges and to invest quickly where needed to ensure security of supply for our customers. All manufacturing sites perform to the same specifications, allowing customers to depend on us to maintain daily supply and to source from our other manufacturing sites when needed.

Color Lab
Our color lab experts can assist with final product color decisions thanks to a wide range of global gelatin or HPMC colors, and a palette of pre-developed ink colors for immediate use. The color lab formulates colors on request to match brand guidelines and meet region-specific regulatory requirements. Our experience in developing and manufacturing thousands of color combinations will give additional assurance that the selected colors have already been validated by the Quality team, thus enabling customers to meet aggressive product launch schedule.

Pre-Sampling Method
Thanks to the Pre-Sampling Method, Capsugel® capsules remain hygienically packed and sealed until they are filled. Our operational department takes a representative sample from the entire lot, that is shipped with the order. Sample remains unaltered, giving the customer an objective and representative view of the capsules delivered.

CONTACT A LONZA REPRESENTATIVE FOR MORE INFORMATION ABOUT THESE SERVICES:
Meeting the needs of customers in over 100 countries requires a reliable and highly efficient integrated global network of manufacturing sites. With our global scale, we have established a rigorous program to certify our vendors and their products that provides a best practice for the industry.
Lonza Pharma & Biotech is the leader in capsule-based solutions and services, proudly offering Capsugel® products. With an invaluable global production and supply chain footprint, we strive to provide the highest level of quality products and offer regulatory expertise to our 2,000 pharmaceutical customers worldwide.

For more than 100 years, biopharmaceutical companies have relied on the quality, consistency and functional innovations Capsugel® has delivered. Today, we produce more than 200 billion capsules for over 100 countries.

Building on our history of innovation in polymer science and capsule engineering, Lonza Pharma & Biotech continues to launch groundbreaking capsule designs and equipment technologies that are improving drug development and delivery. Whether you are looking to formulate new products or enhance an existing line, we have the right capsule to help you bring improved products to market faster. With a diverse portfolio including HPMC, dry-powder inhalation capsules and specialized clinical capsules, we are a global leader in capsule development and manufacturing, bringing unmatched products and technical support to our worldwide customer base.

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<tr>
<th>CUSTOMIZED API</th>
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Small molecules
- early and advanced chemical intermediates
- customized API*, including HPAPI**
- payloads for ADCs***

Biologics
- mammalian & microbial expression systems
- cell & gene technologies
- bioconjugates

- particle engineering
- oral dosage form and delivery systems solutions
- capsules
- parenteral drug products (injections, infusions)

** API – active pharmaceutical ingredient
** HPAPI – highly potent active pharmaceutical ingredient
*** ADC – antibody drug conjugates

OUR OFFERING

Sales & Marketing Support
Our team of commercial, business development and marketing experts have strong market expertise. Their industry experience in product development, capsule science and regulatory requirements allow you to go to market safer and faster. Our experienced team of Account Solutions Representatives are here to assist you in every step of the order process.