

# 2018 Smith Story Wine Cellars Sauvignon Blanc, Sonoma County

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## **Vineyard Locations:**

**Vineyards:** Sonoma Mountain, Russian River Valley, and Knights Valley

## **Harvest Date:**

September 6<sup>th</sup>, 2018  
September 24<sup>th</sup>, 2018  
October 1<sup>st</sup>, 2018

## **Tech:**

1600 Cases / Alc13% / pH: 3.21 / TA: 7.2  
100% Stainless Steel



## **Our 2018 Sauvignon Blanc**

This vintage brought us fantastic surprises. In addition to our family vineyards in the Knights Valley and Sonoma Mountain AVA's, 2018 brought a new Russian River Valley vineyard to our family farmer vineyard portfolio. We believe this Russian River Valley fruit adds a new level of elegance to our beloved Smith Story Sauvignon Blanc.

Mother Nature delivered a long and beautiful growing season due to the cool and steady weather throughout the year. The flavors from all three of our family vineyards developed slowly with great complexity and maturity. Interesting micro-climates played a role in each individual harvest pick date. Knight Valley was picked almost a full month before our last pick in the Russian River Valley with our mineral driven Sauvignon Blanc from Sonoma Mountain picked right in the middle of the two other vineyard calls. Grapes were handpicked, hand sorted then slowly pressed before fermentation in their stainless-steel tanks.

This year, oh the 2018 glorious year ... we doubled our production! Our Smith Story Sauvignon Blanc has been our highest-demand white wine and sells out each year before the next release. In a short five years, it's become one of the most sought-after Sauvignon Blancs from Sonoma County.

**Tasting Notes:** The 2018 Sauvignon Blanc brings a clean fresh and citrusy character with a hint of wet-stone on the aromatic. It's a pure palate feel with plenty of mineral energy and citrus inspired flavors and long finish. This is a classic Sauvignon Blanc, reminding us so much of why we fell in love with this varietal while sipping Sancerre from the Loire Valley especially. We are so very pleased with the 2018 and so glad we made more to share!

**\$25 SRP**