

\*\*\*\* **WARNING** \*\*\*\*

Before installing or removing the HARVESTER sound suppressor from the host weapon, be sure that the weapon is unloaded, the magazine must be removed and the action is opened so that it is visibly clear of any ammunition. If you are at all unsure as to the proper procedures to ensure that your firearm is unloaded, please consult your firearm user's manual/instructions and/or contact a properly licensed dealer or the manufacturer of your weapon.

**Installation**  
The HARVESTER includes a pin spanner multitool for installation and removal of the thread mounts to the suppressor.

The HARVESTER mounts to conventional Class 3 A threads. Thread specifications are available at Silencerco.com. It is imperative barrels are threaded to the listed specifications. Improper threads will result in poor performance and damage to the suppressor.

\*\*\*\* **WARNING** \*\*\*\*

Failure to follow installation instructions detailed in this manual can result in potential for serious injury to the user and damage to the weapon.

To install the thread mount within the HARVESTER suppressor, hand thread the mount clockwise until the mount seats inside the suppressor. The mount seats onto an internal shoulder. The mount will appear slightly recessed within the suppressor body. Using the included tool tighten the mount onto the suppressor body. Apply as much force as you are able with the tool one-handed. An excessive amount of force is not necessary.

\*\*\*\* **WARNING** \*\*\*\*

It is imperative the mount fully shoulder within the suppressor. Poor accuracy and suppressor damage may result if the mount is not fully shouldered.

Since thread mounting silencers are known to unscrew during firing, it is of the utmost importance that the operator frequently ensures the silencer remains securely threaded onto the barrel. The threading of the suppressor to the firearm should be checked at least after 30 discharges of the firearm.

\*\*\*\* **WARNING** \*\*\*\*

When removing the HARVESTER, use extreme caution as it may be hot to the touch. Use gloves to avoid burns or other injuries.

**Sonic Crack**  
The HARVESTER is designed to suppress the initial muzzle blast and subsequent bullet de-corking pressure. The HARVESTER does not contact or otherwise interact with the bullet, allowing the bullet to travel at its default speed. Because of this, a sonic crack is produced by the bullet as it breaks the sound barrier. Depending on the geography of the area, the sonic crack may vary in volume. This is solely a function of the bullet breaking the sound barrier and is not related to suppressor performance.

\*\*\*\* **WARNING** \*\*\*\*

Failure to follow installation and maintenance instructions detailed in this manual may result in serious personal injury and damage to the weapon. Firearm sound suppressors are user attached firearm muzzle devices, and as such are subject to improper attachment unless the proper procedures outlined in this manual are followed. Do not attempt to use this product unless you have specific training and experience in the use of firearms.

**Welcome**  
We at Silencerco hope that you enjoy the technological advancements that we have made to the HARVESTER multi-caliber firearm sound suppressor. To provide for your safety and effective use of this suppressor, it is critical that the owner and any user of the suppressor read this entire manual and follow strictly the warnings and instructions in it. This suppressor is intended to be used only by sophisticated users with experience and training in the use of firearms.

\*\*\*\* **WARNING** \*\*\*\*

Because sound suppressed firearms make less noise than non-suppressed firearms, it is easy to forget that they are still firearms and capable of causing bodily injury and property damage. It is of vital importance to remember that a sound suppressed firearm is just as dangerous as a non-suppressed firearm, and the same safe handling requirements that apply to a non-suppressed firearm apply to a suppressed firearm.

**MANUFACTURER'S DISCLAIMER**  
The manufacturer is not responsible for improper usage of this product. This product is potentially dangerous, and, as such, it is the user's responsibility to understand and implement its proper use. If you do not understand the instructions in this manual, please contact the manufacturer for further clarification 801-417-5384.

**General Description of the HARVESTER**  
The HARVESTER sound suppressor is designed to enhance the user experience, specifically for hunting and competition. The modular thread adapters combined with the patent-pending endcap Anchor Brake make the HARVESTER an excellent choice for a variety of shooting disciplines.

**Lightweight**  
The HARVESTER utilizes fully-welded advanced thin stainless baffle design combined with exhaustive testing for a final weight, with mount, at only 11oz. The Harvester is one of the lightest centerfire silencers available yet it is rated for magnum calibers, up to and including, 300 Winchester Magnum (minimum of 24" barrel).

**Anchor Brake**  
The innovative Anchor Brake is a first in the industry. Overall recoil is reduced dramatically, varying by caliber. The brake ports direct the blast to the side of the shooter resulting in a lower overall sound level at the shooters ear.

#### Limited Lifetime Warranty

**REPAIR POLICY**  
Should the sound suppressor require repair or modification, the owner should contact Silencerco either in writing or by telephone because many problems can be handled without returning the unit. If it is determined that the suppressor should be returned to the manufacturer for repair or modification, it should be shipped to Silencerco.

If repairs are required due to a defect in manufacturing or materials, there will be no charge for repairs.

#### LIMITED WARRANTY

Subject to any restrictions set forth herein, Silencerco agrees to replace and/or repair the HARVESTER for an unlimited amount of time. This warranty covers repair, service and replacement of damaged product caused by normal use, free of charge, only at a Silencerco facility.

**LIMITATIONS TO WARRANTY: THIS WARRANTY DOES NOT COVER DAMAGE TO THE SUPPRESSOR OR THE HOST FIREARM RESULTING FROM CARELESS OR IRRESPONSIBLE HANDLING, ADJUSTMENTS OR MODIFICATIONS TO ITS DESIGN, IMPROPER HANDLING, NEGLIGENCE OR OTHER ABUSE. SILENCERCO ASSUMES NO LIABILITY WHATSOEVER FOR UNSAFE USE OF THE SUPPRESSOR OR FOR CRIMINAL USE BY ITS PURCHASER OR ANY OTHER PERSON THAT COMES IN CONTACT WITH THE PRODUCT AFTER PURCHASED. SILENCERCO ASSUMES NO RESPONSIBILITY FOR PHYSICAL OR MENTAL INJURY OR PROPERTY DAMAGE RESULTING FROM CARELESS OR IRRESPONSIBLE HANDLING AND/OR USE, OR BY ANY USE CONTRARY TO THE RECOMMENDATIONS, WARNINGS AND CAUTIONS GENERALLY LISTED IN THIS MANUAL. SILENCERCO DOES NOT COVER DAMAGE TO THE SUPPRESSOR OR THE HOST FIREARM RESULTING FROM IMPROPER HAND-LOADED OR RELOADED AMMUNITION OR DEFECTIVE AMMUNITION. SILENCERCO ASSUMES NO RESPONSIBILITY FOR BAFFLE STRIKES WHICH WERE NOT CAUSED BY DEFECT IN WORKMANSHIP.**

Should a suppressor require repair, the owner should contact Silencerco and make arrangements to return the suppressor. Customer must return damaged product with a legible copy of the approved ATF form and a legible written description of the problem, defect and/or malfunction. Please include in such written description the serial number of the product, and the events leading up to the issue including what ammunition has been used and any host weapons that have been used.

If Silencerco determines, in its sole and absolute discretion, that a returned suppressor is not covered under this warranty, for any reason, you may purchase a replacement product at 75% off the suggested retail price.



# HARVESTER

Operating and Cleaning Manual

## APPLICATION

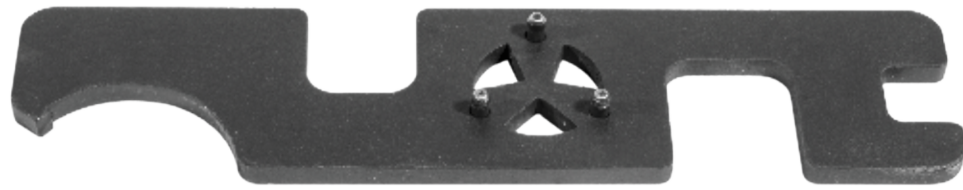
### \*\*\*\* WARNING \*\*\*\*

Assembly and Disassembly should NEVER be performed while affixed in any manner on a host firearm. Always completely remove the HARVESTER from the host firearm before assembly and/or disassembly is attempted.

### \*\*\*\* DANGER \*\*\*\*

Before performing maintenance or removing and installing the suppressor, open the action, remove the magazine and be sure the chamber is empty. Failure to do so can result in property damage, injury or death.

**Step 1-** The HARVESTER includes a pin spanner multitool for installation and removal of the thread mounts to the suppressor.



**Step 2-** To install the thread mount within the HARVESTER suppressor, hand thread the mount clockwise until the mount seats inside the suppressor. The mount seats onto an internal shoulder. The mount will appear slightly recessed within the suppressor body. Using the included tool, tighten the mount onto the suppressor body. Apply as much force as you are able with the tool one-handed. An excessive amount of force is not necessary.



### \*\*\*\* WARNING \*\*\*\*

It is imperative that the mount fully shoulder within the suppressor. Poor accuracy and suppressor damage may result if the mount is not fully shouldered.

**Step 3-** Thread the suppressor onto the barrel by twisting the suppressor clockwise. As the suppressor shoulders on the barrel give the suppressor one final hand tight twist to fully seat it onto the barrel.



### \*\*\*\* WARNING \*\*\*\*

Check the barrel to suppressor fit before firing! The thread mount must be fully shouldered on the barrel. There should be no visible gap between the barrel shoulder and the rear face of the suppressor thread mount. If there is any gap DO NOT fire the rifle with the suppressor attached. Poor accuracy and suppressor damage may result if the suppressor is not fully shouldered.



**HARVESTER**

The brake is designed for the front of the suppressor allowing optimal recoil reduction while providing ideal sound reduction and increased projectile velocity.

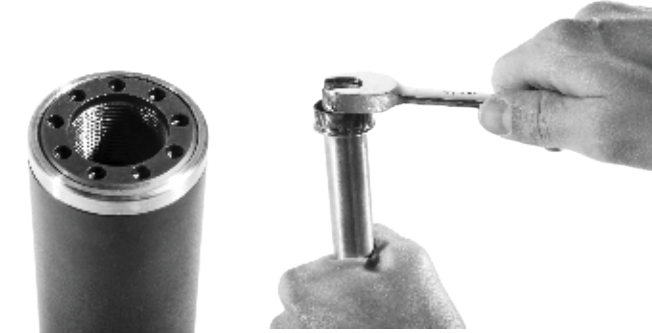


Modular Thread Mount

Anchor Brake

## REMOVAL

**Step 1-** Unthread the Harvester from the barrel by twisting in a counter-clockwise motion.



**PLEASE NOTE:** When attempting to remove the HARVESTER from the barrel the thread mount may stay threaded onto the barrel causing it to unthread from the suppressor body. The HARVESTER thread mount features internal wrench flats for this purpose. Continue unthreading the HARVESTER to expose the front side of the thread mount. With the thread mount completely separated from the suppressor body, mount an appropriate size open end wrench onto the front side of the thread mount. With one hand on the barrel and one hand on the wrench, rotate the wrench counter-clockwise until the thread mount breaks free of the barrel. You may now unthread the mount by hand the remainder of the threads. Reinstall the thread mount into the HARVESTER following the installation instructions in this manual.

**Wrench sizes vary by thread mount size:**

7/16x28, 1/2x28 require a 9/16" wrench

9/16x24, 5/8x24 require a 11/16" wrench

18x1mm, 18x1.5mm, 3/4x24 require a 7/8" wrench

Note: if you have any question whatsoever about whether you are performing assembly, disassembly or cleaning of the suppressor properly and in accordance with these instructions, you may contact Silencerco customer service at 801-417-5384 or access our web site at [www.silencerco.com](http://www.silencerco.com).



Manufactured By:

**SILENCERCO**

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