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WEBNET™
OVAL
SYSTEM



External Strapping System
Installation Guidelines

STEP 1:

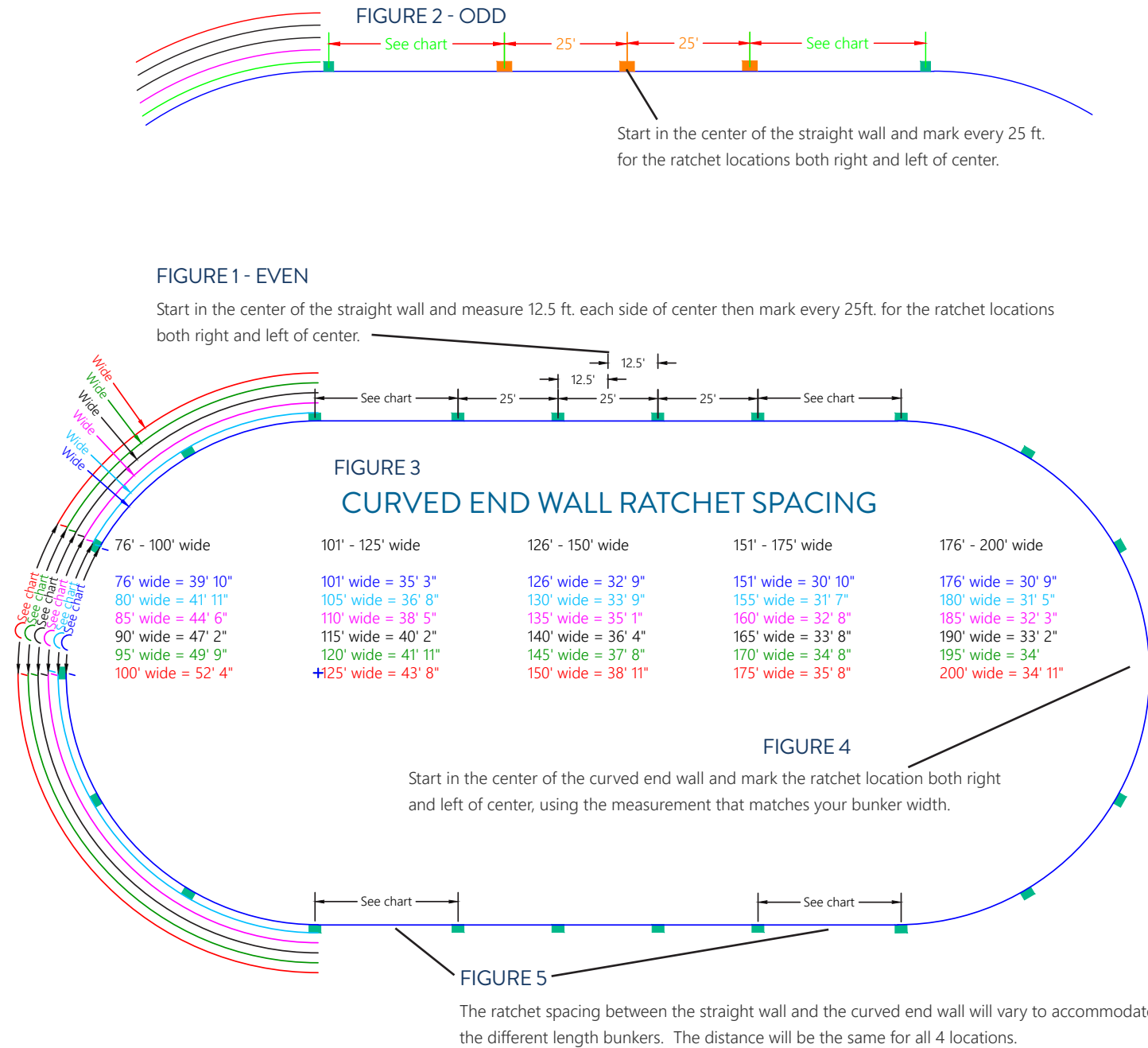
Ratchet Mounting – No Mounting Fasteners Supplied

When mounting ratchets to the wall, first you need to determine whether you have an odd or even amount of center diamond straps. Directions on ratchet location placement on straight walls (figure 1 and 2).

Use your bunker width to determine the ratchet spacing on the curved ends by (figure 3). Note the different spacing dimensions for each radius.

Directions on ratchet location placement on curved ends (figure 4).

The ratchet spacing between the straight walls and the curved end walls will vary to accommodate the different length bunkers (figure 5).



76' - 100' wide	101' - 125' wide	126' - 150' wide	151' - 175' wide	176' - 200' wide
34 ft. - 50 ft.	30 ft. - 42 ft.	26 ft. - 39 ft.	27 ft. - 40 ft.	34 ft. - 42 ft.

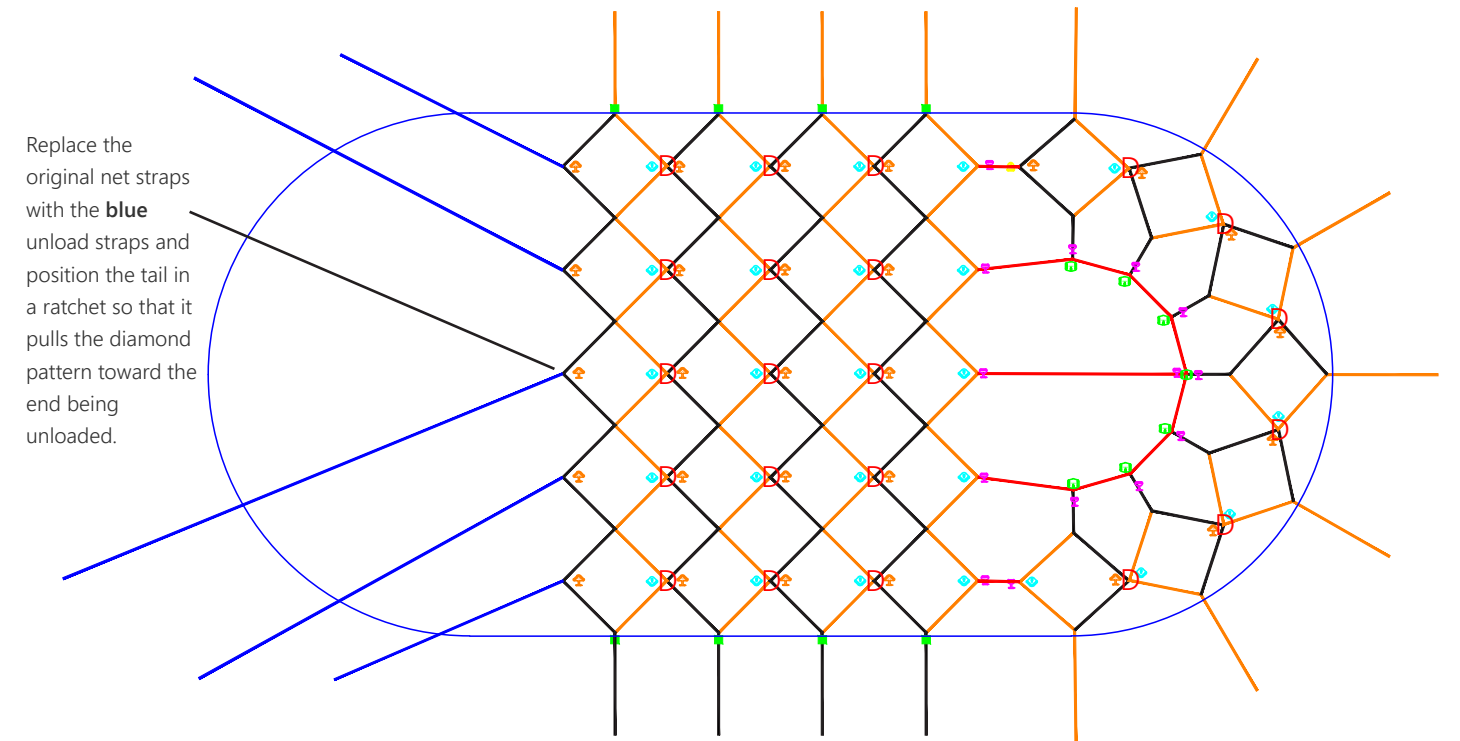
STEP 6:

Tightening the Straps

In order to center the net over the pile, use the numbers on the straps to tighten the net evenly (photo 6).

The numbers may vary on the center and ends. DO NOT over tighten; it should just be SNUG.

You may need to occasionally re-tighten your straps as the pile settles.



To unload the bunker, the unload straps will maintain the shape of the WebNet™ system as the diamond straps are removed. Starting at the end to be unloaded, remove the end diamond straps as needed. Fasten the **blue** unload straps where the straps have been removed and pull the tail away from the WebNet™ system, so the original shape is retained. Continue to move the **blue** unload straps as more diamond straps are removed.

The tail of the unload straps can be tightened by using ratchets that are mounted on the wall or for every **blue** unload strap there is a **red** strap with a D-ring and snap hook, as well as a ratchet sewn on it. These can be wrapped around a wall support leg for a better location.

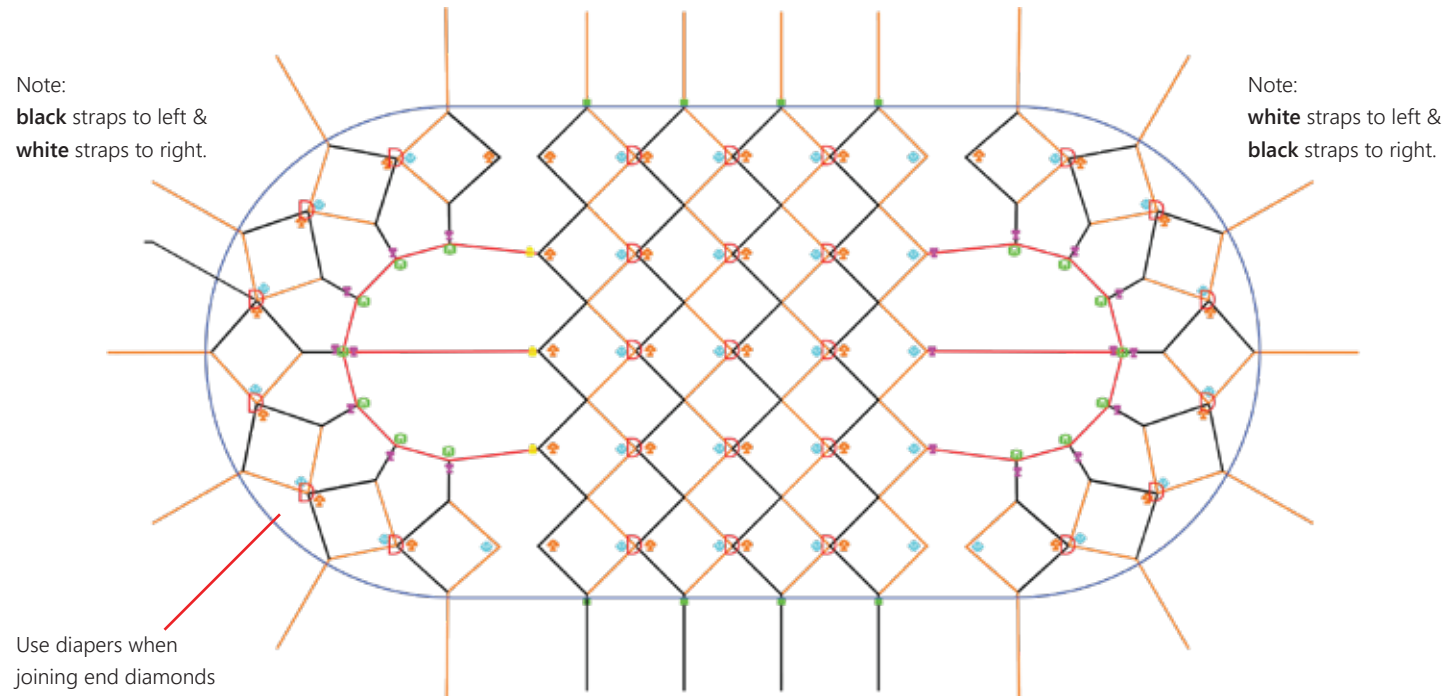
STEP 4:

Installing the Curved End Diamonds to the "C" Shaped Strap

Unroll the end diamond straps connecting the **black** ends to the **red** "C" shaped straps. The **white** tails should be loosely attached in the ratchets. Connect the end diamond straps using a protective diaper (photos 1-4).

Note the orientation of the end straps is different for each end (figure 8).

FIGURE 8



STEP 5:

Installing the 4 Red Side Straps

Use the (4) short **red** side straps to connect the end diamonds to the center diamonds.

Proper location of side connecting straps – two labeled TK, one labeled TT and one labeled KK (figure 9).

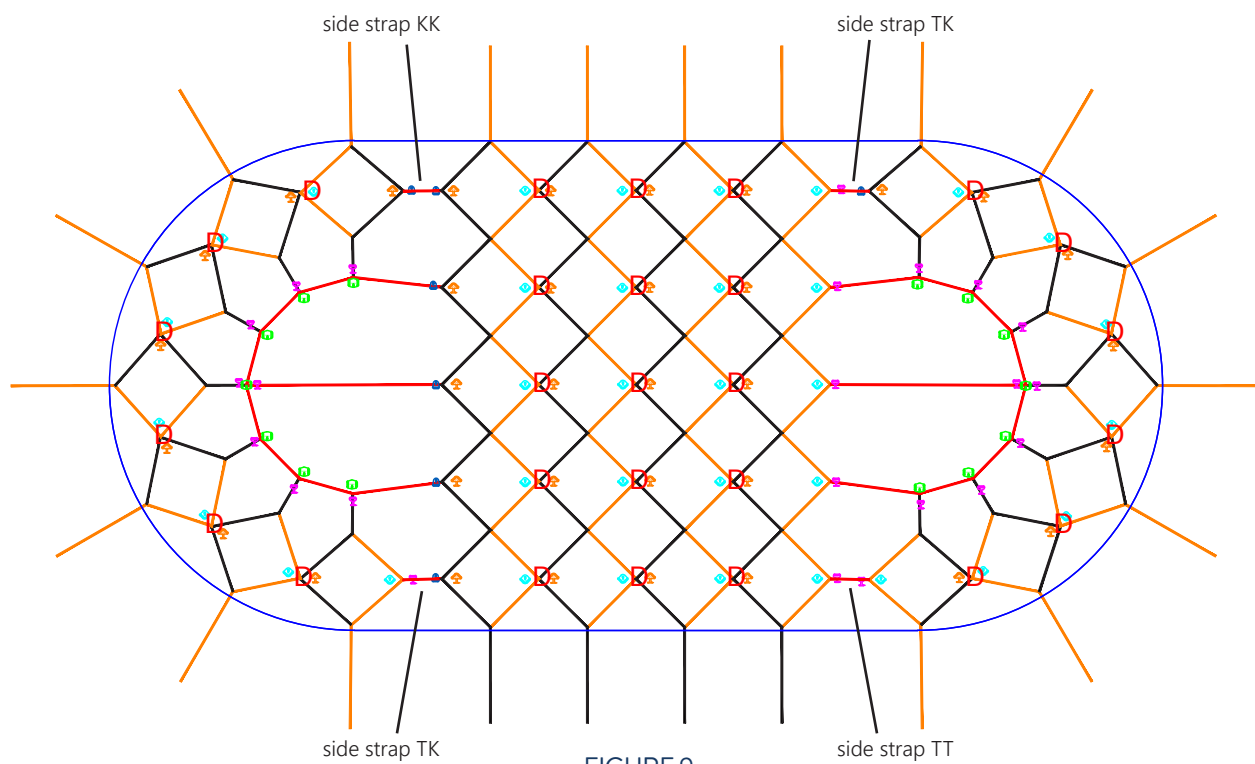


FIGURE 9

STEP 2:

Installing Center Diamond Straps

Unroll the center diamond straps over the pile every 25' where the ratchets are mounted to the straight walls. All of the **black** tails should be on one side and all of the **white** tails on the other side. Insert the tails into the ratchets loosely – these will be tightened later (photo 5).

Join the diamond straps together by taking the **white** strap and joining it together with the **black** neighboring strap using the protective diaper (photos 1-4).

When looking at the pile, the **black** center strap should always be to the left of the **white** center strap. When the center diamond straps are connected together, there will be one single **black** strap on the left side and one single **white** strap on the right side.

(The top end of the diamond straps get connected to the **red** "C" shaped strap – step 3).

LAYOUT FOR CENTER DIAMONDS:

Note: This drawing shows 5 diamonds per strap. Your WebNet™ system may have 3 to 7 diamonds per strap. The diamond count per strap changes with the width of the bunkers.

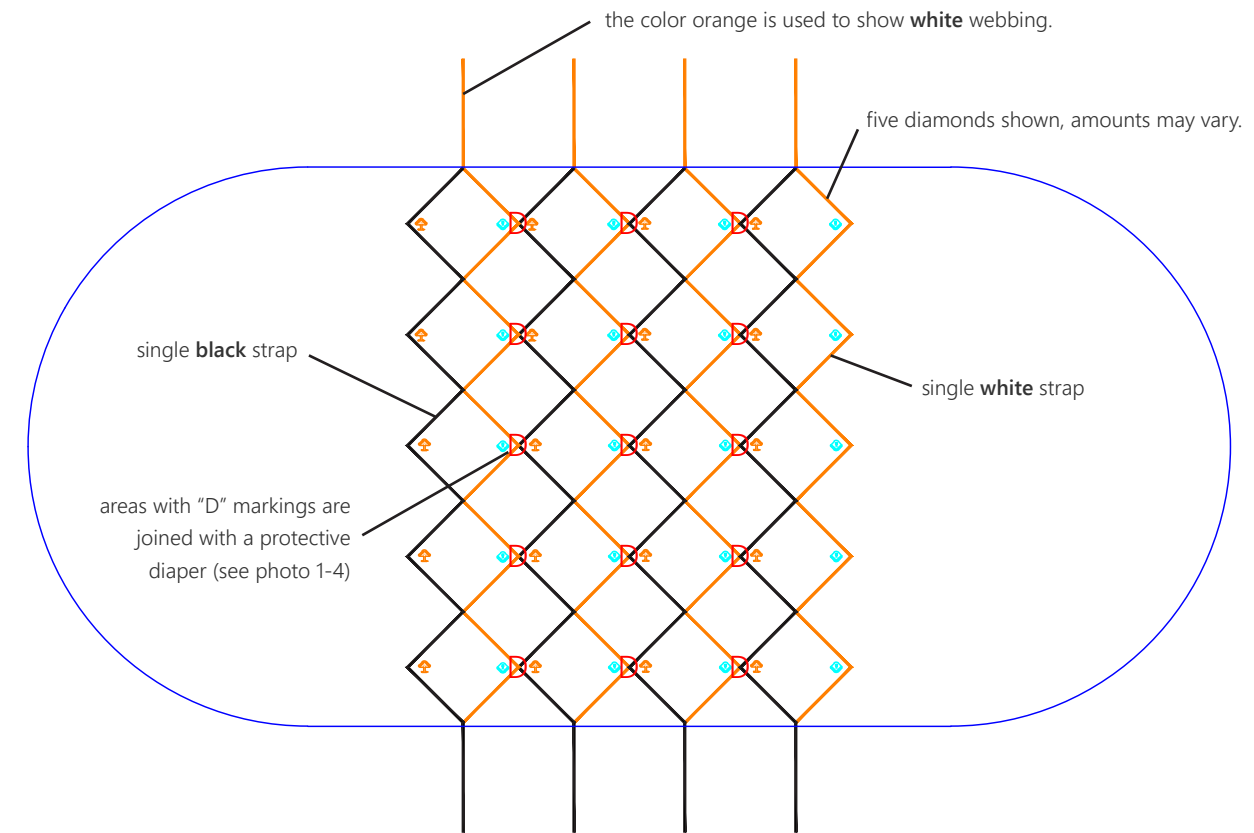


Photo 1 – Tee Lock 1
Insert connectors into the slits in diapers.



Photo 2 – Tee Lock 2
Roll the diaper edges towards each other.



Photo 3 – Tee Lock 3
Insert the long bar of the Tee in the keyhole.



Photo 4 – Tee Lock 4
Turn the Tee 1/4 run to lock.

STEP 3:

Installing the Red Connecting Straps

Note: there are different labeled straps for the different width bunkers. The straps labeled (triple center KK, "C" shaped KK, center TK and center side TK straps) will fasten to the single **black** center diamonds strap. The straps labeled (triple center TT, "C" shaped TT, center TT and center side TT straps) will fasten to the single **white** center diamonds strap.

Note: The color orange is used to show the **white** straps.

Start by connecting the "C" shaped straps to the diamonds then add any other straps needed as shown in the drawings.

LAYOUT FOR RED CONNECTING STRAPS FOR THE CENTER TO END DIAMONDS

