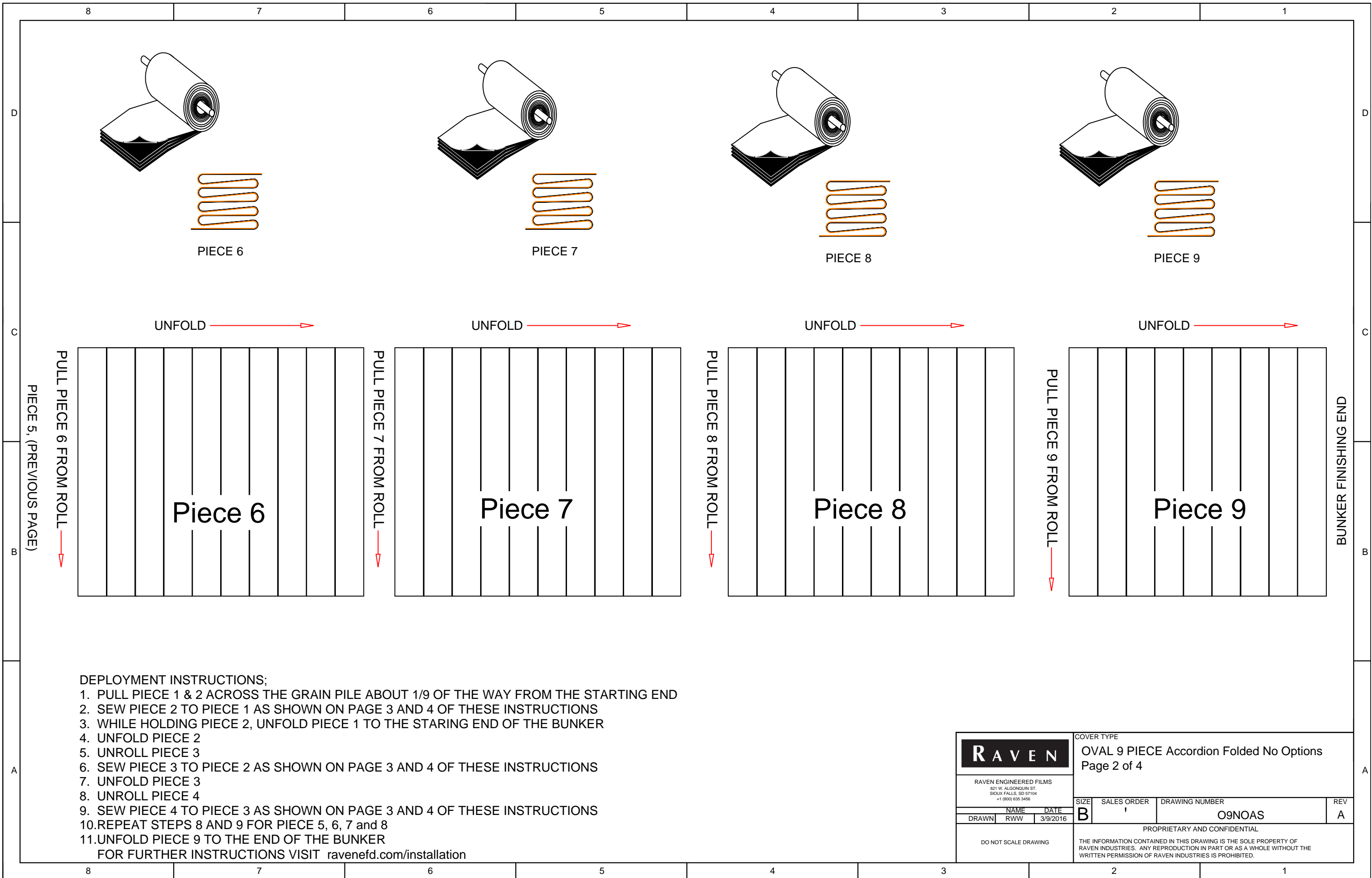


**DEPLOYMENT INSTRUCTIONS;**

1. PULL PIECE 1 & 2 ACROSS THE GRAIN PILE ABOUT 1/9 OF THE WAY FROM THE STARTING END
2. SEW PIECE 2 TO PIECE 1 AS SHOWN ON PAGE 3 AND 4 OF THESE INSTRUCTIONS
3. WHILE HOLDING PIECE 2, UNFOLD PIECE 1 TO THE STARING END OF THE BUNKER
4. UNFOLD PIECE 2
5. UNROLL PIECE 3
6. SEW PIECE 3 TO PIECE 2 AS SHOWN ON PAGE 3 AND 4 OF THESE INSTRUCTIONS
7. UNFOLD PIECE 3
8. UNROLL PIECE 4
9. SEW PIECE 4 TO PIECE 3 AS SHOWN ON PAGE 3 AND 4 OF THESE INSTRUCTIONS
10. REPEAT STEPS 8 AND 9 FOR PIECE 5, 6, 7 and 8
11. UNFOLD PIECE 9 TO THE END OF THE BUNKER

FOR FURTHER INSTRUCTIONS VISIT [ravenefd.com/installation](http://ravenefd.com/installation)

		COVER TYPE	
		OVAL 9 PIECE Accordion Folded No Options	
<small>RAVEN ENGINEERED FILMS 821 W. ALGONQUIN ST. SIOUX FALLS, SD 57104 +1 (800) 635-3456</small>		SALES ORDER	DRAWING NUMBER
<small>NAME</small> DRAWN RWW	<small>DATE</small> 3/9/2016	B	O9NOAS
DO NOT SCALE DRAWING		<small>REV</small> A	
<small>PROPRIETARY AND CONFIDENTIAL</small>			
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**DEPLOYMENT INSTRUCTIONS;**

1. PULL PIECE 1 & 2 ACROSS THE GRAIN PILE ABOUT 1/9 OF THE WAY FROM THE STARTING END
2. SEW PIECE 2 TO PIECE 1 AS SHOWN ON PAGE 3 AND 4 OF THESE INSTRUCTIONS
3. WHILE HOLDING PIECE 2, UNFOLD PIECE 1 TO THE STARING END OF THE BUNKER
4. UNFOLD PIECE 2
5. UNROLL PIECE 3
6. SEW PIECE 3 TO PIECE 2 AS SHOWN ON PAGE 3 AND 4 OF THESE INSTRUCTIONS
7. UNFOLD PIECE 3
8. UNROLL PIECE 4
9. SEW PIECE 4 TO PIECE 3 AS SHOWN ON PAGE 3 AND 4 OF THESE INSTRUCTIONS
10. REPEAT STEPS 8 AND 9 FOR PIECE 5, 6, 7 and 8
11. UNFOLD PIECE 9 TO THE END OF THE BUNKER

FOR FURTHER INSTRUCTIONS VISIT [ravenefd.com/installation](http://ravenefd.com/installation)

		COVER TYPE	
		OVAL 9 PIECE Accordion Folded No Options	
<small>RAVEN ENGINEERED FILMS 821 W. ALGONQUIN ST. SIOUX FALLS, SD 57104 +1 (800) 635-3456</small>		SALES ORDER	DRAWING NUMBER
<small>DRAWN</small> RWW	<small>DATE</small> 3/9/2016	B	O9NOAS
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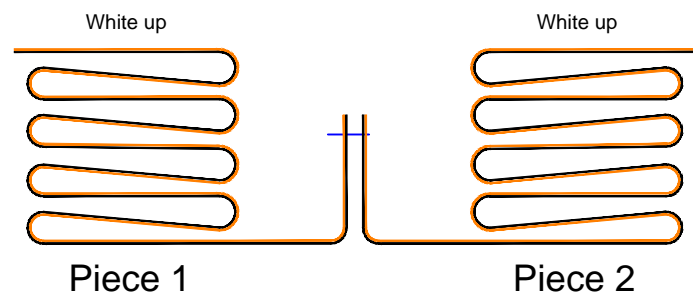


FIGURE 1

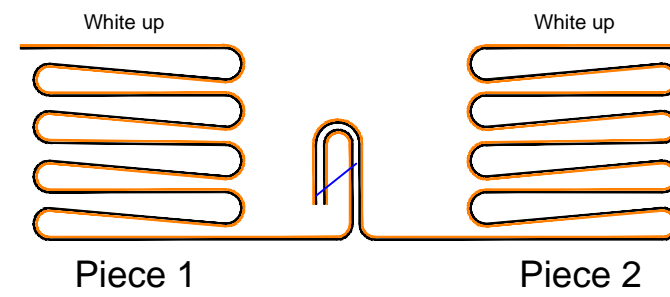


FIGURE 2

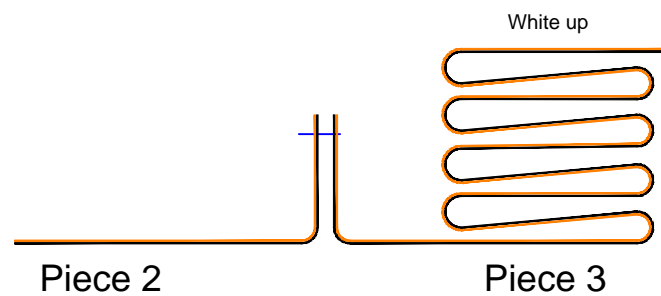


FIGURE 3

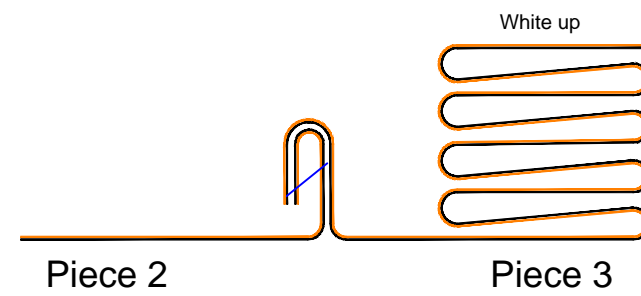

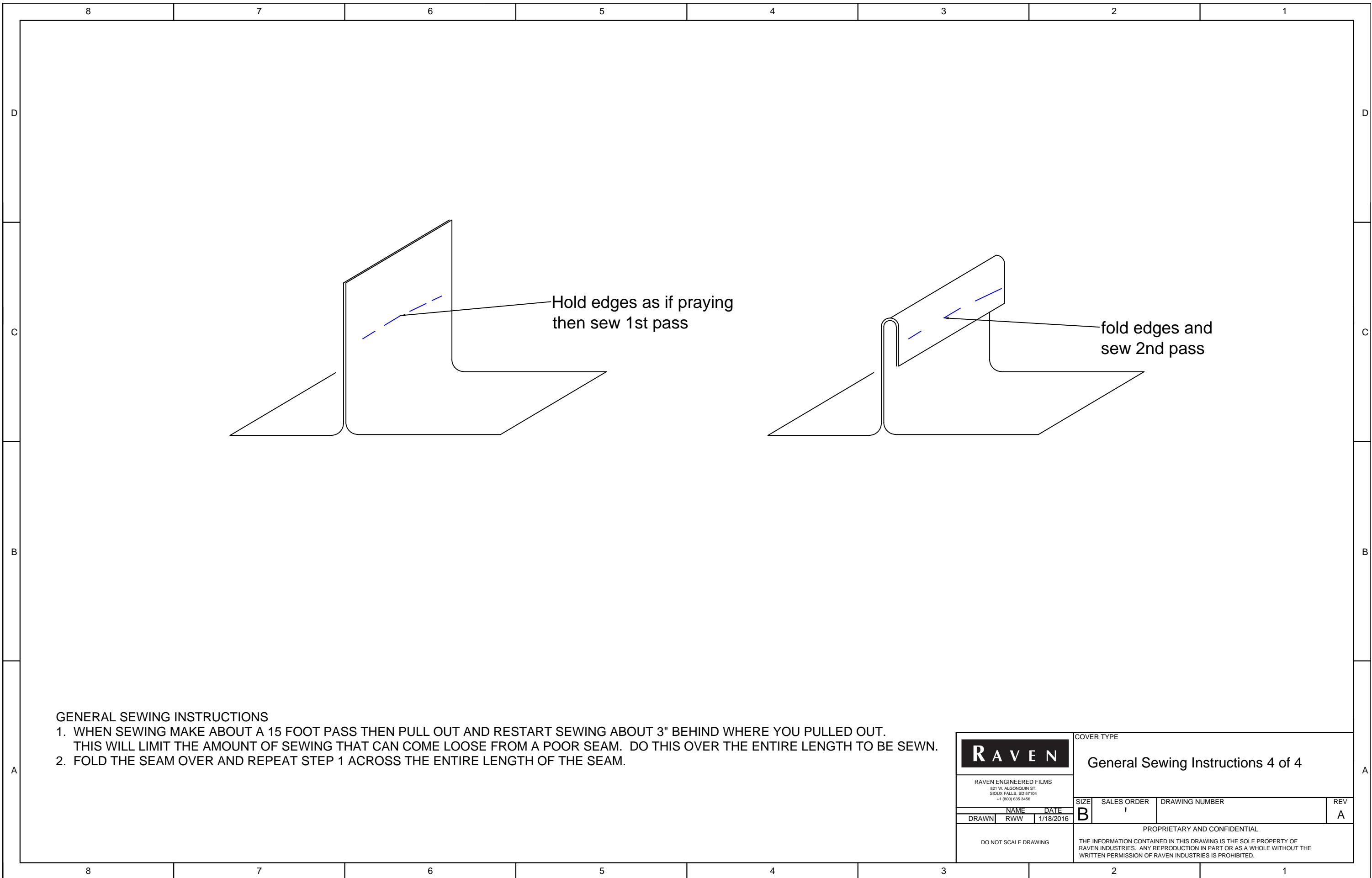


FIGURE 4

SEWING INSTRUCTIONS

1. ONCE FIRST AND SECOND PIECE ARE UNROLLED, BRING THE BOTTOM OF BOTH PIECES TOGETHER BLACK TO BLACK, (FIGURE1)
2. SEW ACROSS THE ENTIRE SEAM AS SHOWN IN THE GENERAL SEWING INSTRUCTIONS, (PAGE 4)
3. FOLD THE SEAM OVER AND SEW THE ENTIRE SEAM AS SHOWN IN THE GENERAL INSTRUCTIONS, (FIGURE 2)
4. ONCE PIECE 3 IS UNROLLED, BRING THE BOTTOM OF BOTH PIECES TOGETHER BLACK TO BLACK, (FIGURE 3)
5. SEW ACROSS THE ENTIRE SEAM AS SHOWN IN THE GENERAL SEWING INSTRUCTIONS, (PAGE 4)
6. FOLD THE SEAM OVER AND SEW THE ENTIRE SEAM AS SHOWN IN THE GENERAL INSTRUCTIONS, (FIGURE 4)
7. REPEAT STEPS 4 THROUGH 6 ABOVE FOR PIECE 4, 5, 6, 7, 8 AND 9  
FOR FURTHER INSTRUCTIONS VISIT [ravenefd.com/installation](http://ravenefd.com/installation)

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		OVAL 9 PIECE Accordion Folded No Options Page 3 of 4		
DRAWN	NAME RWW	DATE 3/9/2016	SIZE B	SALES ORDER 1
			DRAWING NUMBER O9NOAS	REV A
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Hold edges as if praying  
then sew 1st pass

fold edges and  
sew 2nd pass

**GENERAL SEWING INSTRUCTIONS**

1. WHEN SEWING MAKE ABOUT A 15 FOOT PASS THEN PULL OUT AND RESTART SEWING ABOUT 3" BEHIND WHERE YOU PULLED OUT. THIS WILL LIMIT THE AMOUNT OF SEWING THAT CAN COME LOOSE FROM A POOR SEAM. DO THIS OVER THE ENTIRE LENGTH TO BE SEWN.
2. FOLD THE SEAM OVER AND REPEAT STEP 1 ACROSS THE ENTIRE LENGTH OF THE SEAM.

		COVER TYPE			
		General Sewing Instructions 4 of 4			
<small>RAVEN ENGINEERED FILMS 821 W. ALGONQUIN ST. SIOUX FALLS, SD 57104 +1 (800) 635-3456</small>		SIZE	SALES ORDER	DRAWING NUMBER	REV
DRAWN	NAME	DATE	B	'	A
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