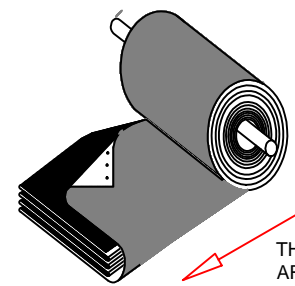
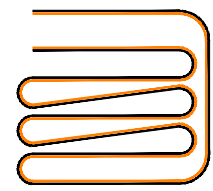
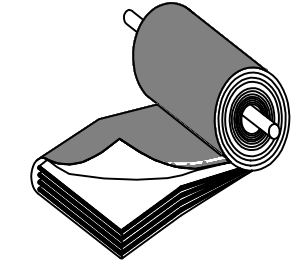
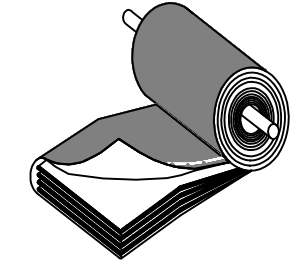


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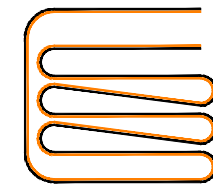
NOTES:
XXXXX



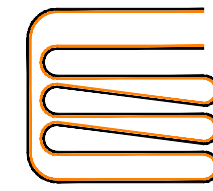
THESE INSTRUCTIONS ARE FOR UNROLLING FROM THE BOTTOM OF THE ROLL



PIECE 1



PIECE 2

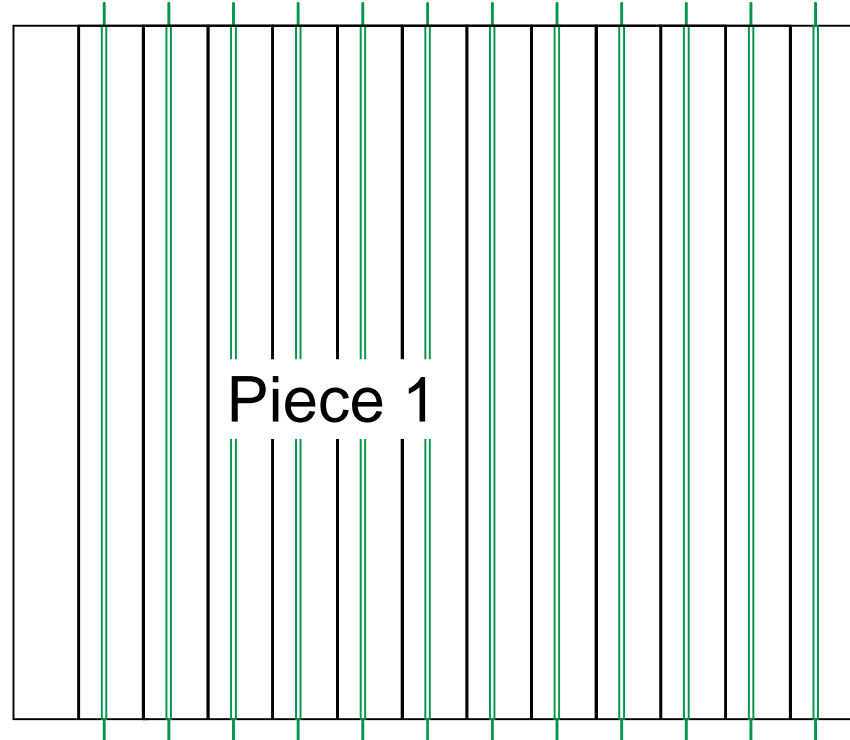


PIECE 3

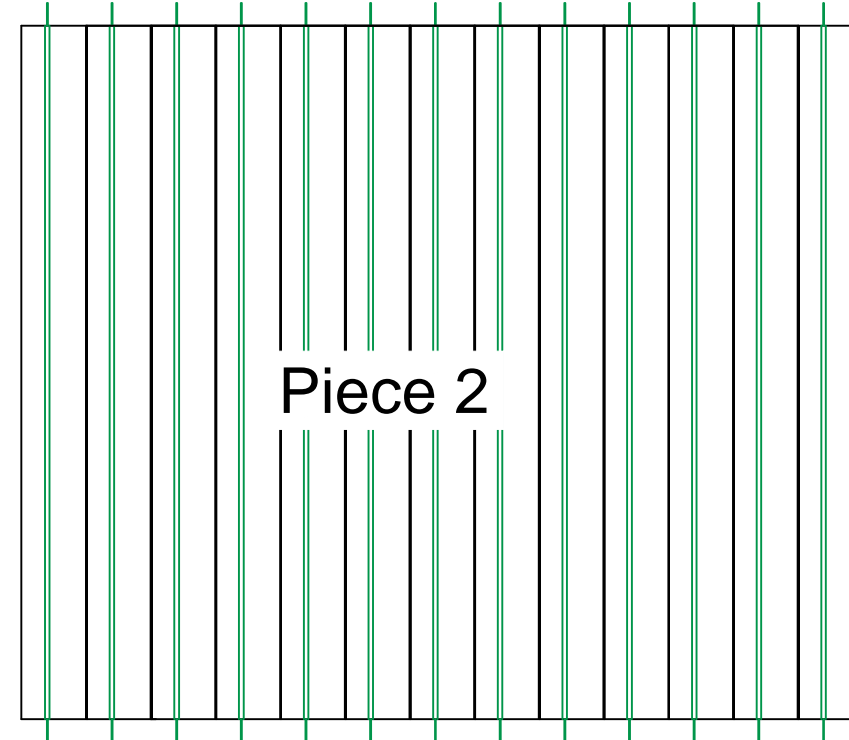
← UNFOLD

UNFOLD →

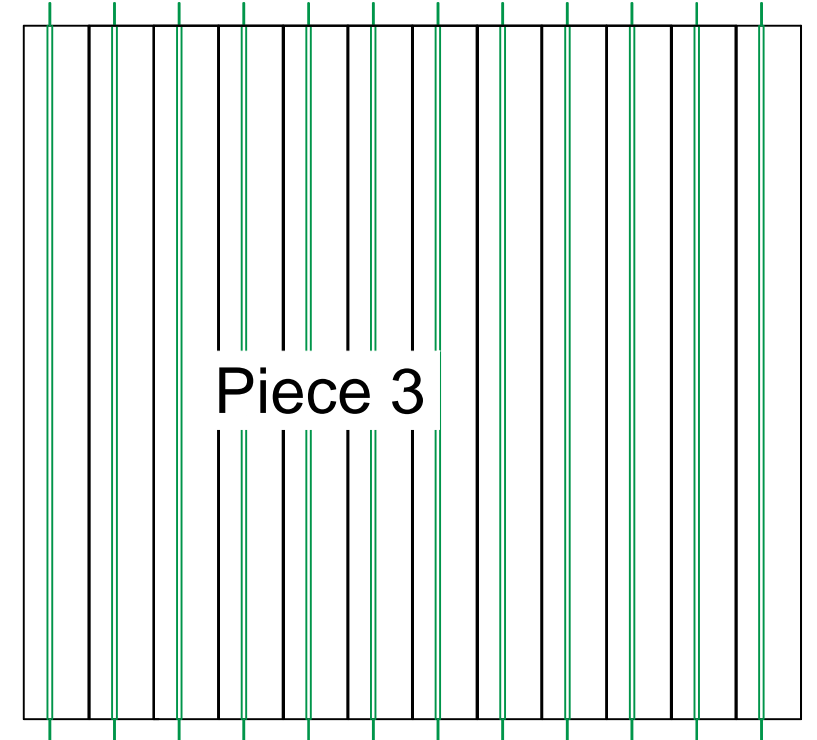
UNFOLD →



PULL PIECE 1 FROM ROLL ↓



PULL PIECE 3 FROM ROLL ↓



Straps

BUNKER STARTING END

CONTINUED NEXT PAGE

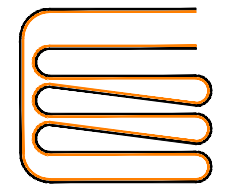
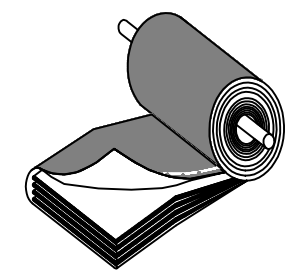
DEPLOYMENT INSTRUCTIONS:

1. PULL PIECE 1 & 2 ACROSS THE GRAIN PILE AT ABOUT 1/6 OF THE LENGTH FROM THE STARTING END
2. FLIP TOP LAYER OF PIECE 1 AND PIECE 2 THEN SEW EACH PIECE AS SHOWN ON PAGE 3 AND 4 OF THESE INSTRUCTIONS
3. WHILE HOLDING PIECE 2 PULL PIECE 1 TO THE STARTING END OF THE BUNKER
4. UNFOLD PIECE 2
5. PULL PIECE 3 ACROSS THE GRAIN PILE, SEW PIECE 3 TO PIECE 2 AS SHOWN ON PAGE 3 AND 4 OF THESE INSTRUCTIONS
6. UNFOLD PIECE 3 (continued on Page 2)
FOR FURTHER INSTRUCTIONS VISIT ravenefd.com/installation

		COVER TYPE			
		OVAL 6 PIECE with Straps Flip Fold, Page 1 of 4			
RAVEN ENGINEERED FILMS PO BOX 5107 SIOUX FALLS, SD 57117-5107 +1 (800) 635-3456		SIZE	SALES ORDER	DRAWING NUMBER	REV
DRAWN: RWW NAME: RWW DATE: 7/15/2016		B	1	O6RSFS-1	B
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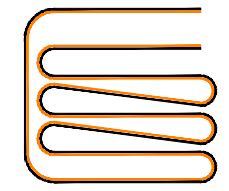
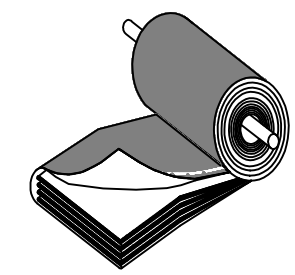
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LTR	ECO	DESCRIPTION	DATE	APPROVED	ZONE
A		INITIAL_RELEASE	7/15/2016	RWW	

NOTES:
XXXXX



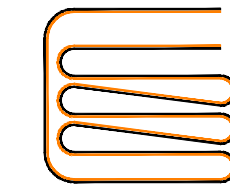
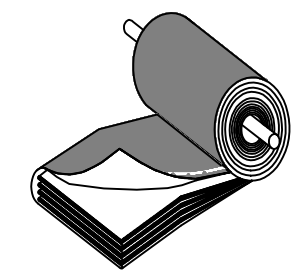
PIECE 4

UNFOLD →



PIECE 5

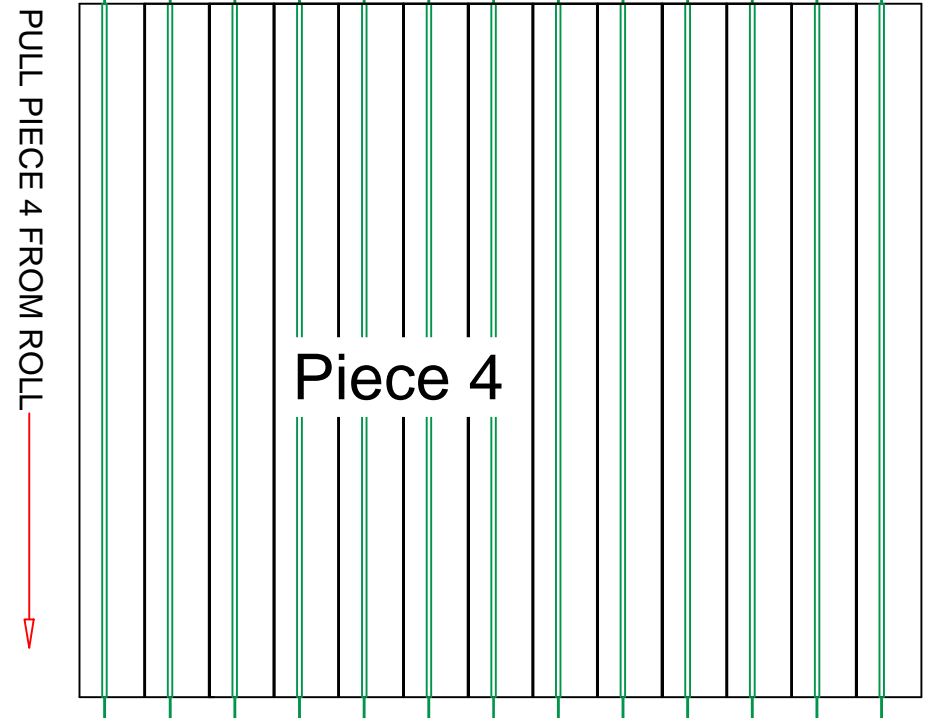
UNFOLD →



PIECE 6

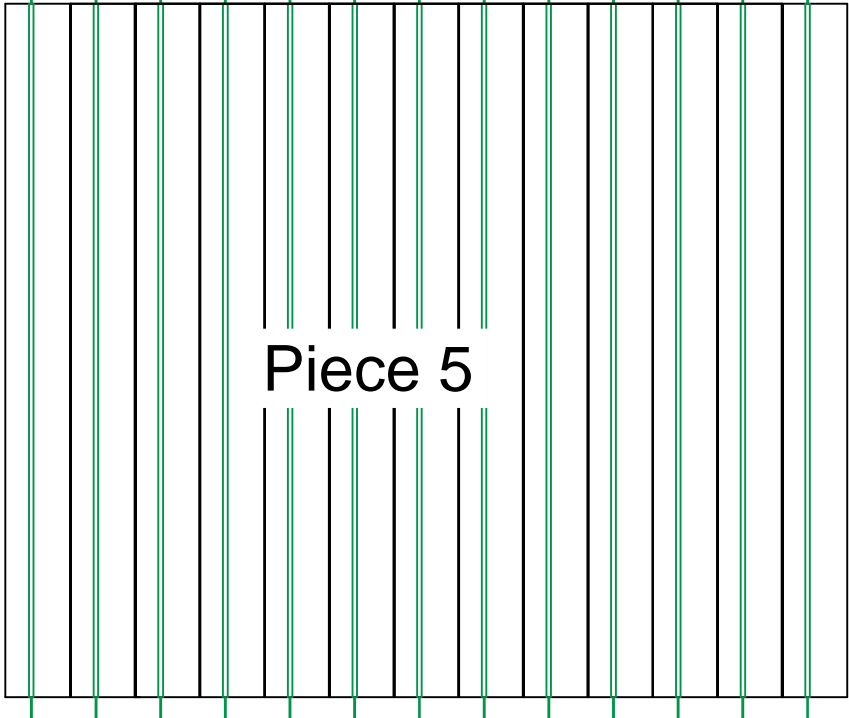
UNFOLD →

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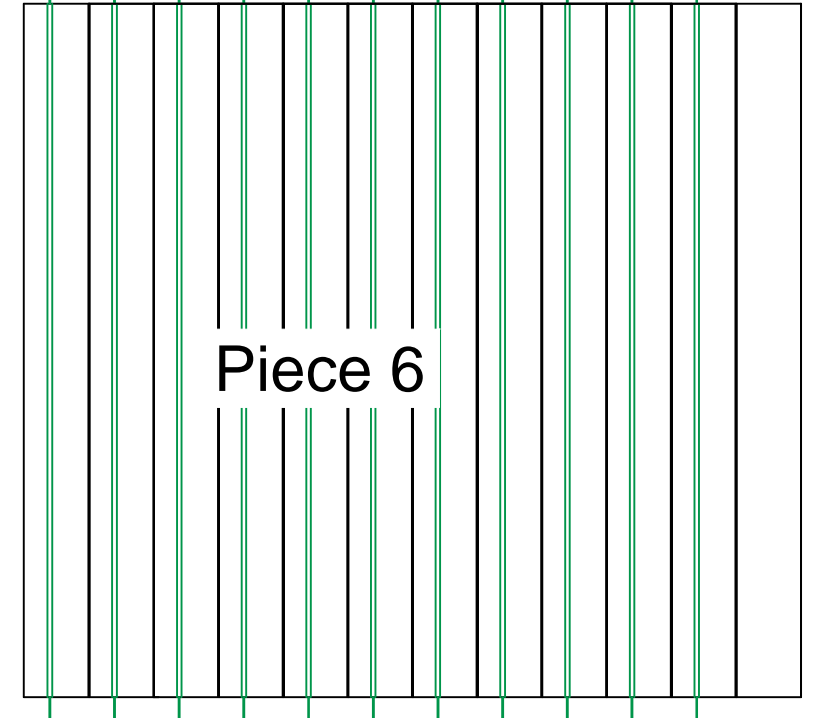
Piece 4

PULL PIECE 5 FROM ROLL



Piece 5

PULL PIECE 6 FROM ROLL



Piece 6

FINISHING END OF BUNKER

DEPLOYMENT INSTRUCTIONS; (continued)

1. PULL PIECE 4 ACROSS THE GRAIN PILE, SEW IT TO PIECE 3 AS SHOWN ON ON PAGE 3 AND 4 OF THESE INSTRUCTIONS
2. UNFOLD PIECE 4
3. PULL PIECE 5 ACROSS THE GRAIN PILE, SEW IT TO PIECE 4 AS SHOWN ON ON PAGE 3 AND 4 OF THESE INSTRUCTIONS
4. UNFOLD PIECE 5
5. PULL PIECE 6 ACROSS THE GRAIN PILE, SEW IT TO PIECE 5 AS SHOWN ON ON PAGE 3 AND 4 OF THESE INSTRUCTIONS
6. UNFOLD PIECE 6 TO THE FINISHING END OF THE BUNKER
FOR FURTHER INSTRUCTIONS VISIT ravenefd.com/installation

		COVER TYPE				
		OVAL 6 PIECE with Straps Flip Fold, Page 2 of 4				
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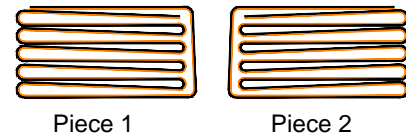


FIGURE 1

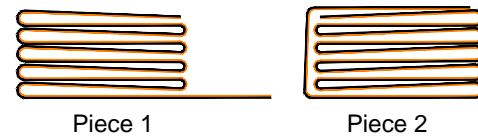


FIGURE 2

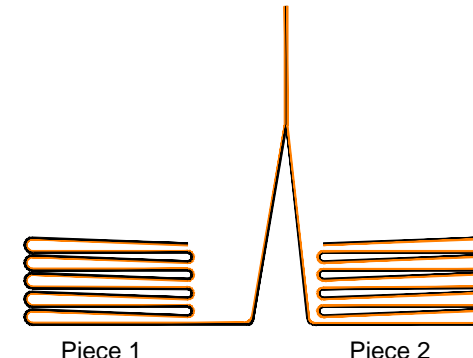


FIGURE 3

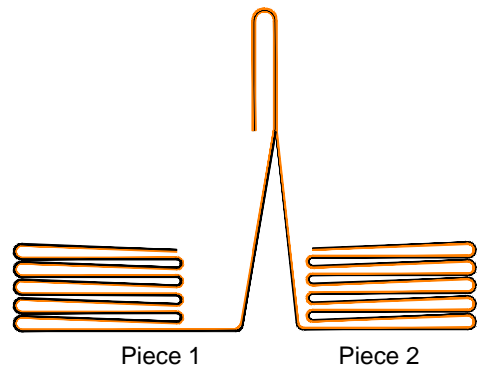


FIGURE 4

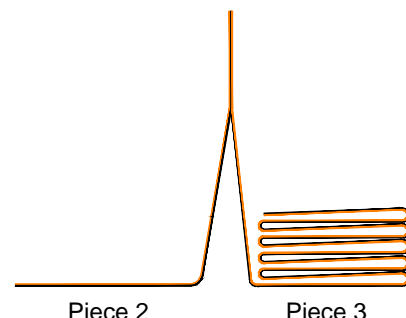


FIGURE 5

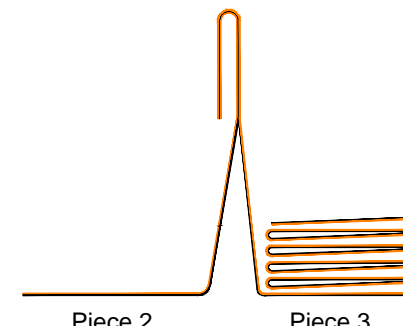
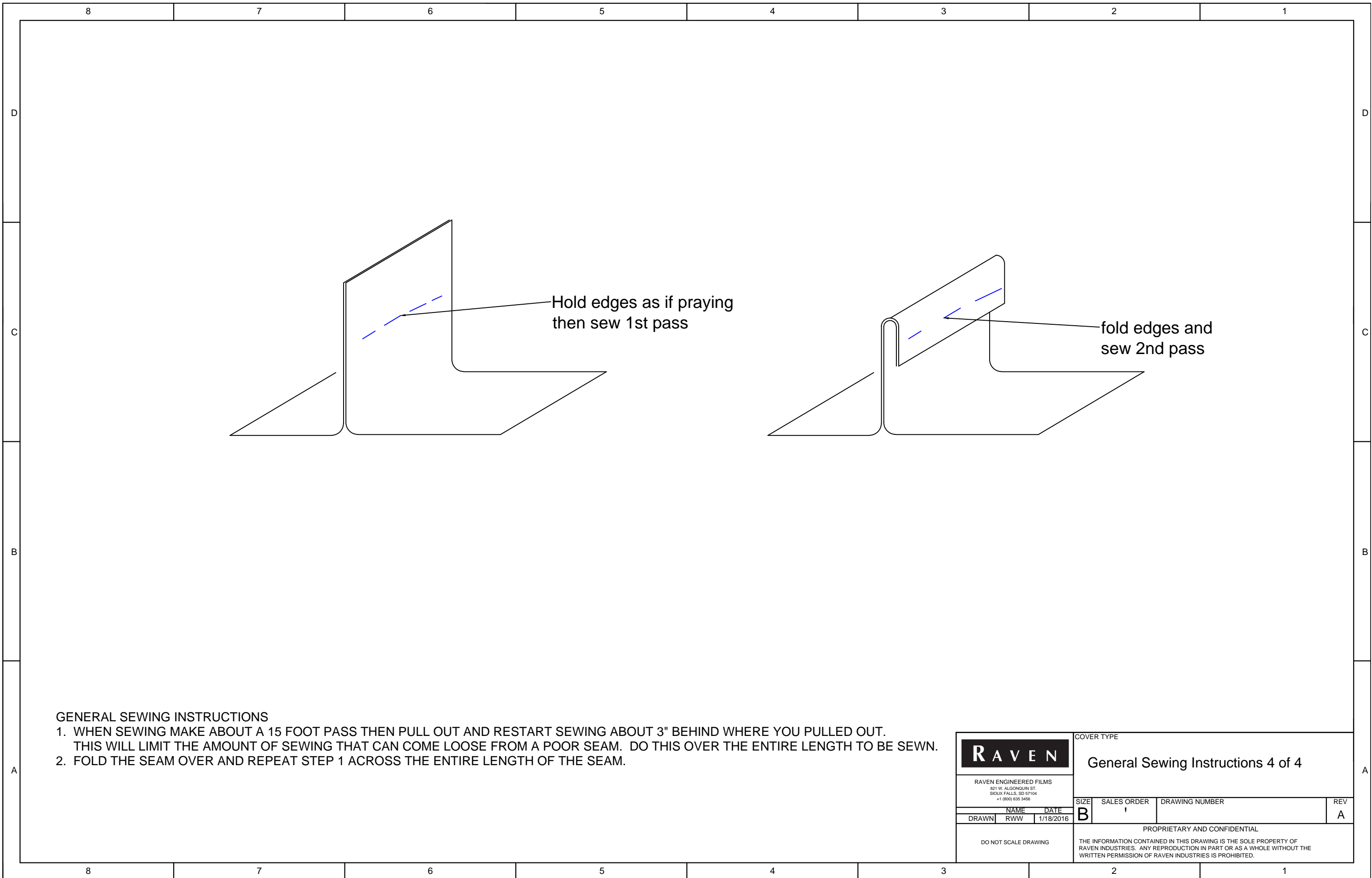


FIGURE 6

SEWING INSTRUCTIONS

1. ONCE FIRST AND SECOND PANEL ARE UNROLLED, FLIP THE TOP FOLD OF PIECE1 TOWARDS PIECE 2, (FIGURE 2)
2. LIFT UP THE FLIP FOLD OF PIECE 1 AND THE TOP PANEL OF PIECE 2 HOLDING THE PANELS TOGETHER BLACK TO BLACK, (FIGURE 3)
3. SEW ACROSS THE ENTIRE SEAM AS SHOWN IN THE GENERAL SEWING INSTRUCTIONS, (PAGE 4)
4. FOLD OVER EXISTING SEWN SEAM AND SEW A SECOND PASS AS SHOWN ON THE GENERAL SEWING INSTRUCTIONS, (FIGURE 4)
5. ONCE PIECE 3 IS UNROLLED LIFT END OF PIECE 2 AND SEW TO FLIP FOLD OF PIECE 3, BLACK TO BLACK, (FIGURE 5)
6. FOLD OVER EXISTING SEWN SEAM AND SEW A SECOND PASS AS SHOWN ON THE GENERAL SEWING INSTRUCTIONS, (FIGURE 6)
7. REPEAT STEPS 5 AND 6 FOR PIECE 4, 5 and 6
FOR FURTHER INSTRUCTIONS VISIT raveneff.com/installation

		COVER TYPE			
		OVAL 6 PIECE with Straps Flip Folded Page 3 of 4			
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Hold edges as if praying
then sew 1st pass

fold edges and
sew 2nd pass

GENERAL SEWING INSTRUCTIONS

1. WHEN SEWING MAKE ABOUT A 15 FOOT PASS THEN PULL OUT AND RESTART SEWING ABOUT 3" BEHIND WHERE YOU PULLED OUT. THIS WILL LIMIT THE AMOUNT OF SEWING THAT CAN COME LOOSE FROM A POOR SEAM. DO THIS OVER THE ENTIRE LENGTH TO BE SEWN.
2. FOLD THE SEAM OVER AND REPEAT STEP 1 ACROSS THE ENTIRE LENGTH OF THE SEAM.

		COVER TYPE			
		General Sewing Instructions 4 of 4			
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