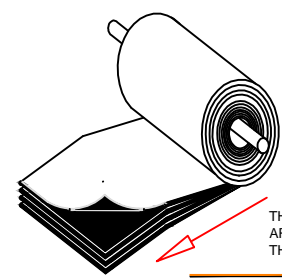
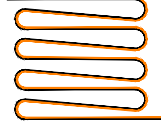


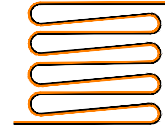
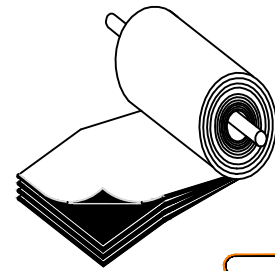
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B		REV_TITLE_BLOCK_ADD_UNROLL_DIRECTION	3/30/2016	RWW	



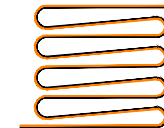
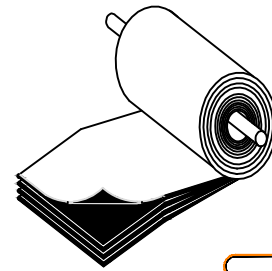
THESE INSTRUCTIONS ARE FOR UNROLLING FROM THE BOTTOM OF THE ROLL



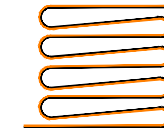
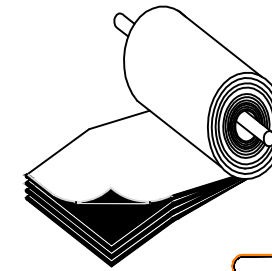
PIECE 1



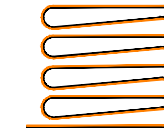
PIECE 2



PIECE 3

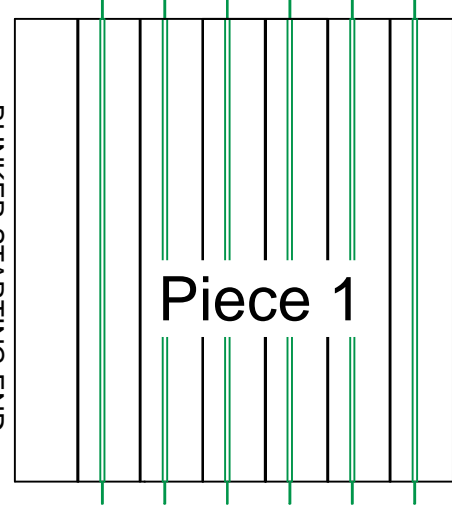


PIECE 4



PIECE 5

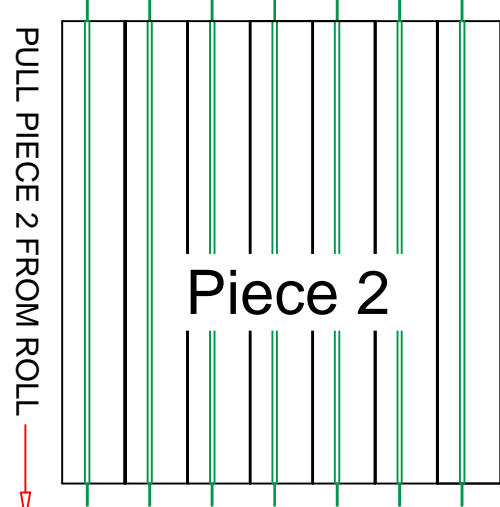
← UNFOLD



Piece 1

PULL PIECE 1 FROM ROLL

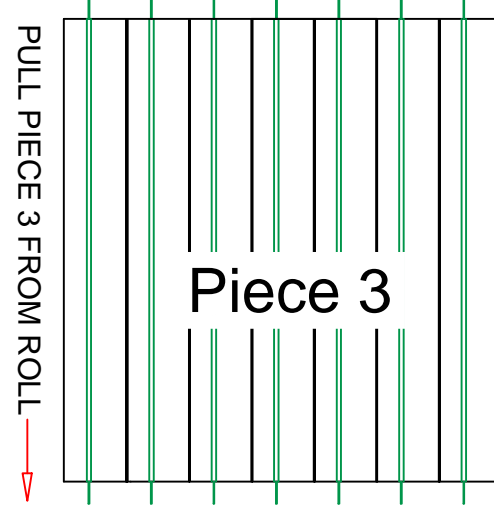
UNFOLD →



Piece 2

PULL PIECE 2 FROM ROLL

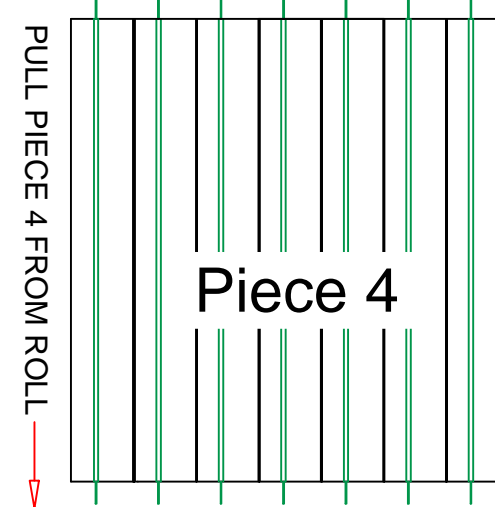
UNFOLD →



Piece 3

PULL PIECE 3 FROM ROLL

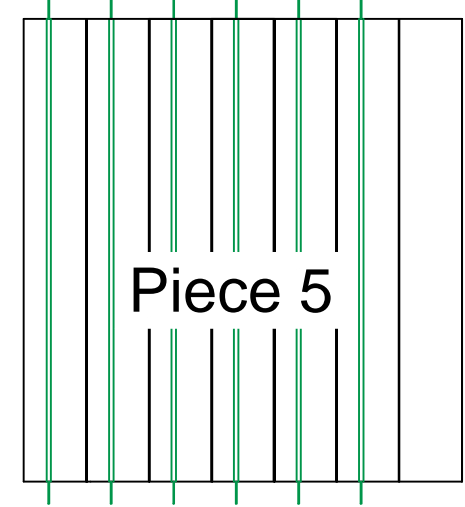
UNFOLD →



Piece 4

PULL PIECE 4 FROM ROLL

UNFOLD →



Piece 5

PULL PIECE 5 FROM ROLL

**DEPLOYMENT INSTRUCTIONS;**

1. PULL PIECE 1 & 2 ACROSS THE GRAIN PILE ABOUT 1/4 OF THE WAY FROM THE STARTING END
2. SEW PANELS AS SHOWN ON PAGE 2 AND 3 OF THESE INSTRUCTIONS
3. WHILE HOLDING PIECE 2, UNFOLD PIECE 1 TO THE STARING END OF THE BUNKER
4. UNFOLD PIECE 2
5. UNROLL PIECE 3
6. SEW PIECE 3 TO PIECE 2 AS SHOWN ON PAGE 2 AND 3 OF THESE INSTRUCTIONS
7. UNFOLD PIECE 3
8. UNROLL PIECE 4
9. SEW PIECE 4 TO PIECE 3 AS SHOWN ON PAGE 2 AND 3 OF THESE INSTRUCTIONS
8. UNFOLD PIECE 4
9. UNROLL PIECE 5
10. SEW PIECE 5 TO PIECE 4 AS SHOWN ON PAGE 2 AND 3 OF THESE INSTRUCTIONS
11. UNFOLD PIECE 5 TO THE END OF THE BUNKER

FOR FURTHER INSTRUCTIONS VISIT [ravenefd.com/installation](http://ravenefd.com/installation)

		COVER TYPE		OVAL 5 PIECE with Straps Accordion Fold Page 1 of 3
		RAVEN ENGINEERED FILMS PO BOX 5107 SIOUX FALLS, SD 57117-5107 +1 (800) 635-3456	SALES ORDER '	
DRAWN RWW	NAME RWW	DATE 1/20/2016	PROPRIETARY AND CONFIDENTIAL INFORMATION OF RAVEN INDUSTRIES INC. THIS DRAWING AND THE INFORMATION HEREON ARE RAVEN INDUSTRIES INC. PROPERTY AND MAY BE USED BY OTHERS ONLY AS AUTHORIZED IN WRITING BY RAVEN INDUSTRIES INC. - ALL RIGHTS RESERVED UNDER THE COPYRIGHT LAWS.	
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B		REV_TITLE_BLOCK	3/30/2016	RWW	

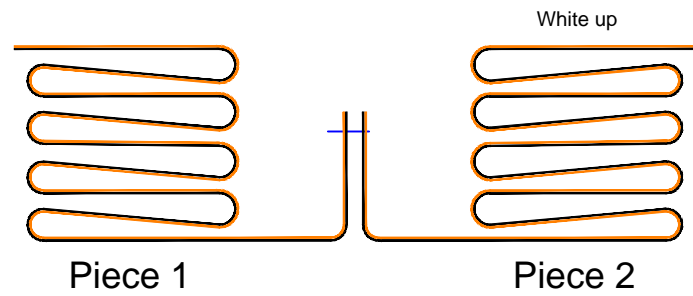


FIGURE 1

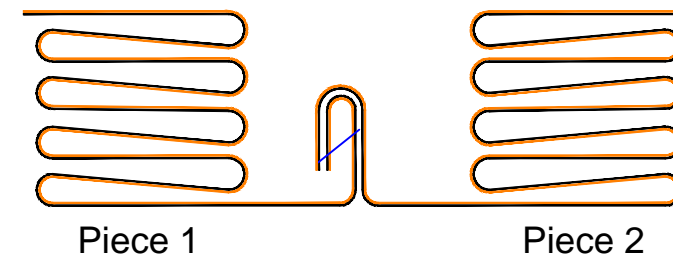


FIGURE 2

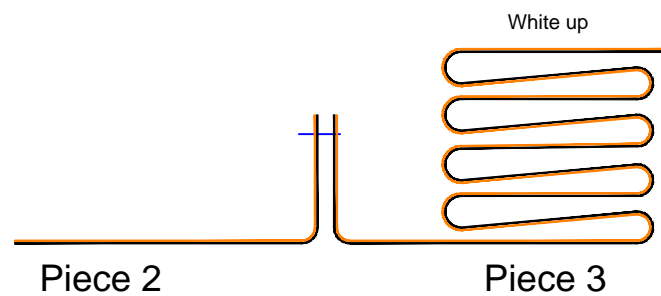


FIGURE 3

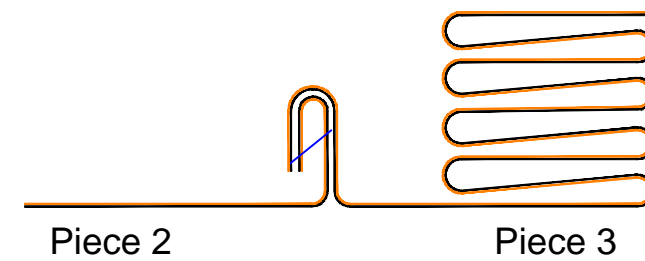


FIGURE 4

**SEWING INSTRUCTIONS**

1. ONCE FIRST AND SECOND PIECE ARE UNROLLED, BRING THE BOTTOM OF BOTH PIECES TOGETHER BLACK TO BLACK, (FIGURE1)
  2. SEW ACROSS THE ENTIRE SEAM AS SHOWN IN THE GENERAL SEWING INSTRUCTIONS, (PAGE 3)
  3. FOLD THE SEAM OVER AND SEW THE ENTIRE SEAM AS SHOWN IN THE GENERAL INSTRUCTIONS, (FIGURE 2)
  4. ONCE PIECE 3 IS UNROLLED, BRING THE BOTTOM OF BOTH PIECES TOGETHER BLACK TO BLACK, (FIGURE 3)
  5. SEW ACROSS THE ENTIRE SEAM AS SHOWN IN THE GENERAL SEWING INSTRUCTIONS, (PAGE 3)
  6. FOLD THE SEAM OVER AND SEW THE ENTIRE SEAM AS SHOWN IN THE GENERAL INSTRUCTIONS, (FIGURE 4)
  7. REPEAT STEPS 4 THROUGH 6 ABOVE FOR PIECE 4 AND 5
- FOR FURTHER INSTRUCTIONS VISIT [ravenefd.com/installation](http://ravenefd.com/installation)

	COVER TYPE			
	<b>OVAL 5 PIECE with Straps Accordion Folded</b> Page 2 of 3			
RAVEN ENGINEERED FILMS PO BOX 5107 SIOUX FALLS, SD 57117-5107 +1 (800) 635-3456	SIZE <b>B</b>	SALES ORDER <b>1</b>	DRAWING NUMBER <b>O5STAS</b>	REV <b>B</b>
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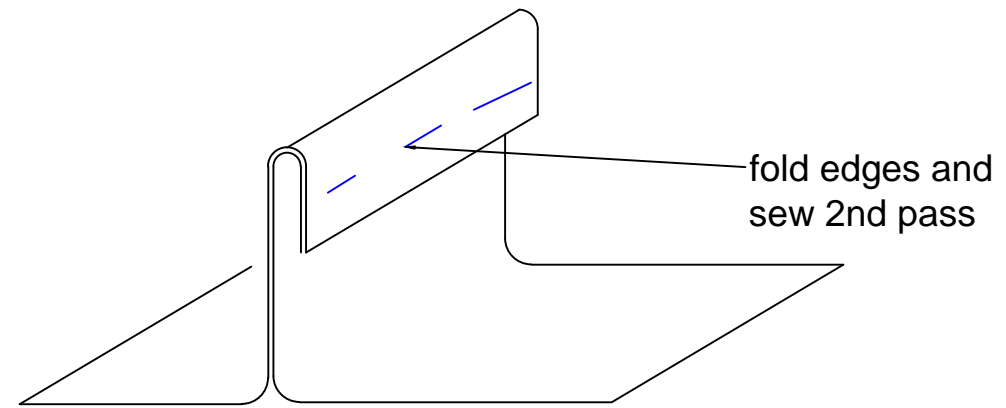
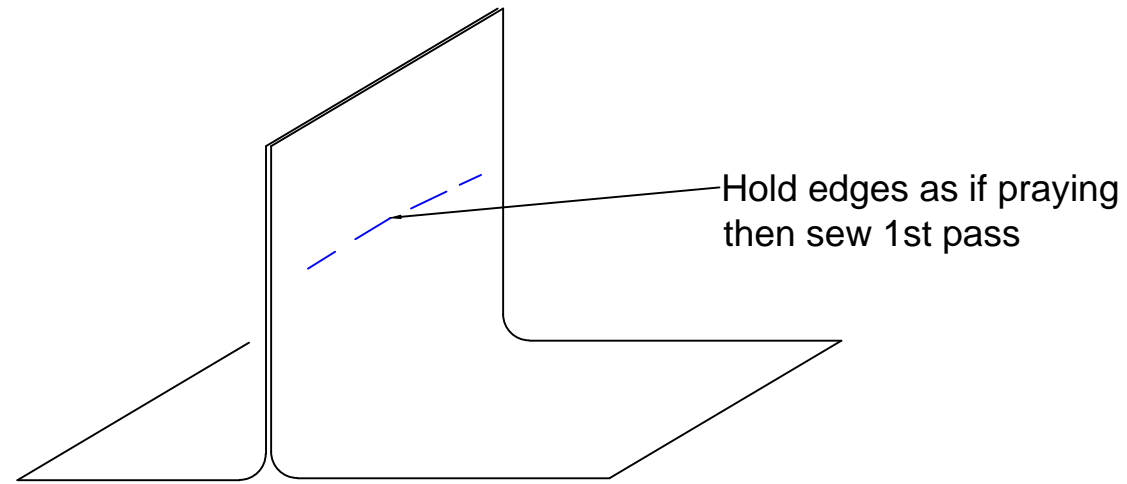
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LTR	ECO	DESCRIPTION	DATE	APPROVED	ZONE
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B		REV_TITLE_BLOCK	3/28/2016	RWW	


NOTES:

XXXXX



**GENERAL SEWING INSTRUCTIONS**

1. WHEN SEWING MAKE ABOUT A 15 FOOT PASS THEN PULL OUT AND RESTART SEWING ABOUT 3" BEHIND WHERE YOU PULLED OUT. THIS WILL LIMIT THE AMOUNT OF SEWING THAT CAN COME LOOSE FROM A POOR SEAM. DO THIS OVER THE ENTIRE LENGTH TO BE SEWN.
2. FOLD THE SEAM OVER AND REPEAT STEP 1 ACROSS THE ENTIRE LENGTH OF THE SEAM.

		COVER TYPE			
		GENERAL SEWING INSTRUCTIONS Page 3 of 3			
RAVEN ENGINEERED FILMS PO BOX 5107 SIOUX FALLS, SD 57117-5107 +1 (800) 635-3456		SIZE	SALES ORDER	DRAWING NUMBER	REV
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