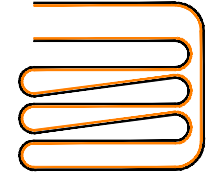
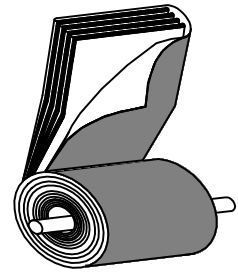
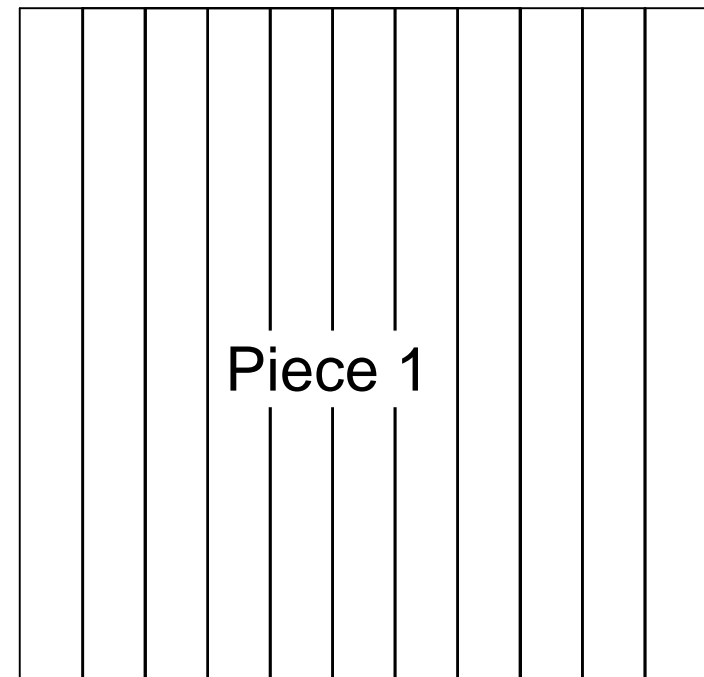


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LTR	ECO	DESCRIPTION	DATE	APPROVED	ZONE
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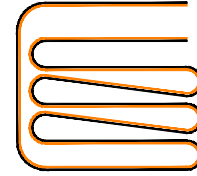
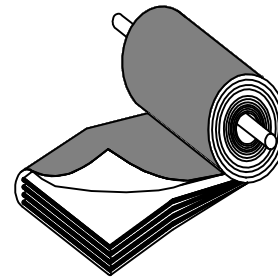


PIECE 1

← UNFOLD

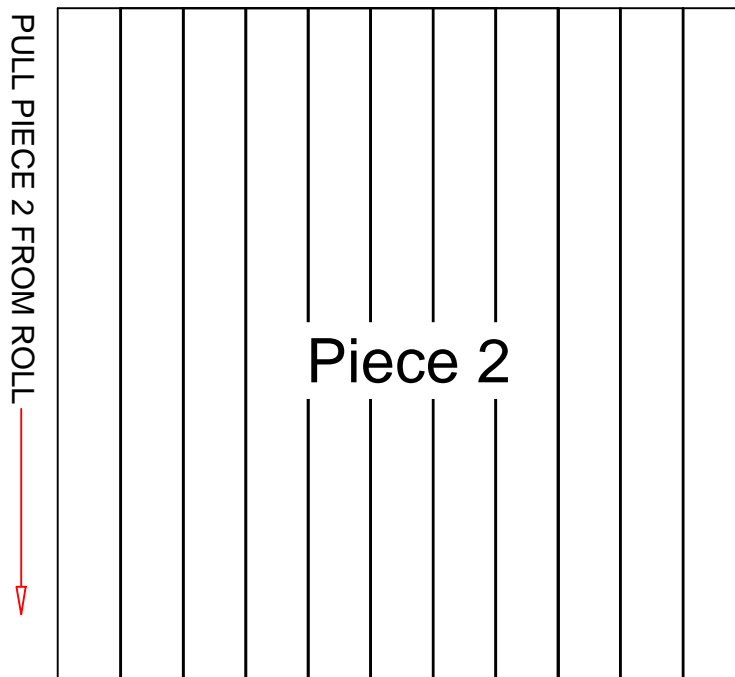


BUNKER STARTING END

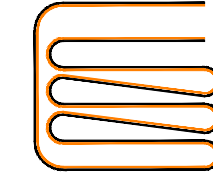
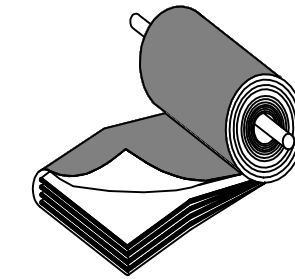


PIECE 2

UNFOLD →

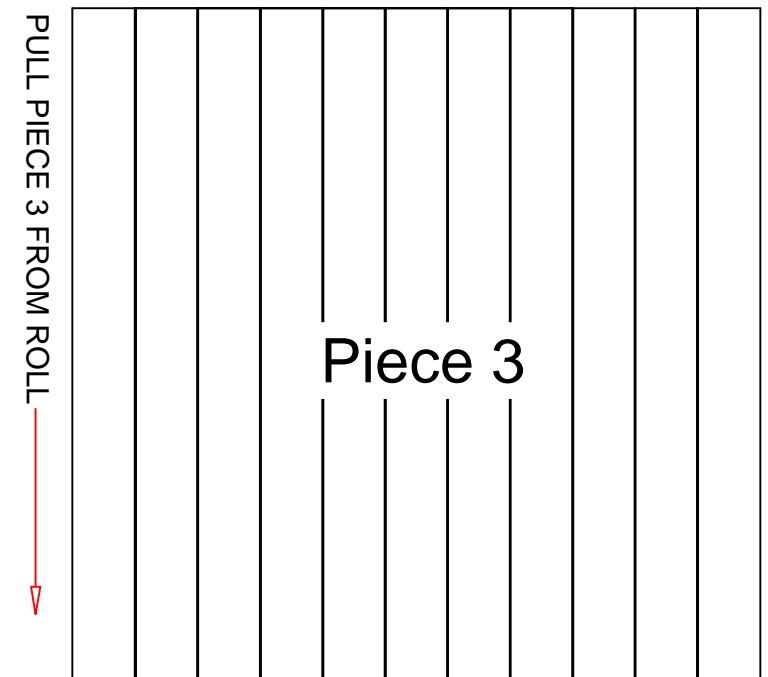


BUNKER FINISHING END



PIECE 3

UNFOLD →



DEPLOYMENT INSTRUCTIONS;

1. PIECE 1 WILL UNROLL FROM THE OPPOSITE SIDE OF THE PILE AS PIECE 2 AND 3
  2. UNROLL PIECE 1 ACROSS THE GRAIN PILE ABOUT 1/3 OF THE WAY FROM THE STARTING END.
  3. UNROLL PIECE 2 ACROSS THE GRAIN PILE FROM THE OPPOSITE SIDE OF THE BUNKER
  4. LIFT THE TOP PANELS FROM PIECE 1 AND 2 AND SEW TOGETHER AS SHOWN ON PAGE 2 AND 3
  5. UNFOLD THE REMAINING TOP LAYER OF PIECE 1 OFF AND PULL TOWARDS THE STARTING END OF THE BUNKER
  6. UNFOLD THE REMAINING TOP LAYER OF PIECE 2 TOWARDS THE FINISHING END OF THE BUNKER
  7. UNROLL PIECE 3 OVER THE BUNKER
  8. SEW TOGETHER PIECE 2 AND 3 AS SHOWN ON PAGE 2 AND 3
  9. UNFOLD PIECE 3 TO THE FINISHING END OF THE BUNKER
- FOR FURTHER INSTRUCTIONS VISIT [ravenefd.com/installation](http://ravenefd.com/installation)

		COVER TYPE					
		3 PIECE OVAL Flip Folded, Page 1 of 3					
RAVEN ENGINEERED FILMS PO BOX 5107 SIOUX FALLS, SD 57117-5107 +1 (800) 635-3456		SIZE	SALES ORDER	TYPE OF DRAWING	REV		
DRAWN		RWW	4/25/2017	B	'	O3NOFOD	A
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REVISIONS					
LTR	ECO	DESCRIPTION	DATE	APPROVED	ZONE
A		INITIAL_RELEASE	4/25/2017	RWW	

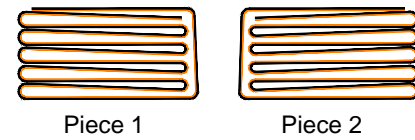


FIGURE 1

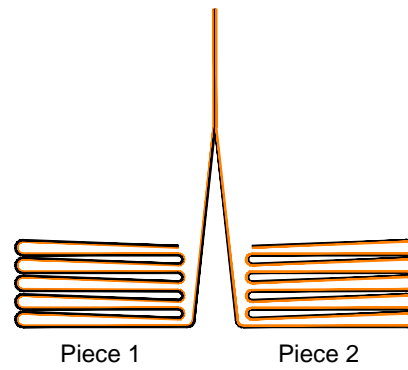


FIGURE 2

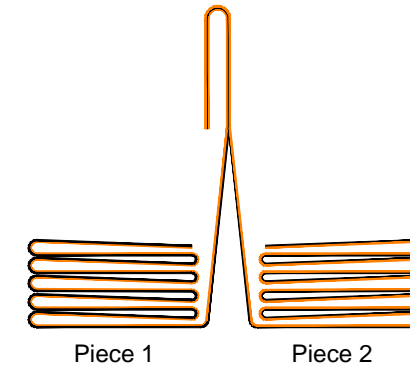


FIGURE 3

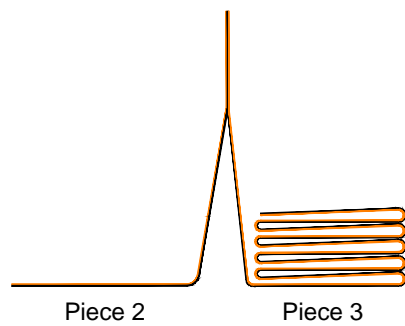


FIGURE 4

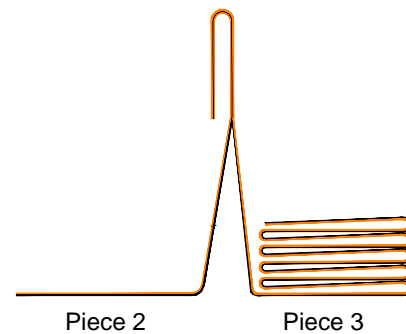

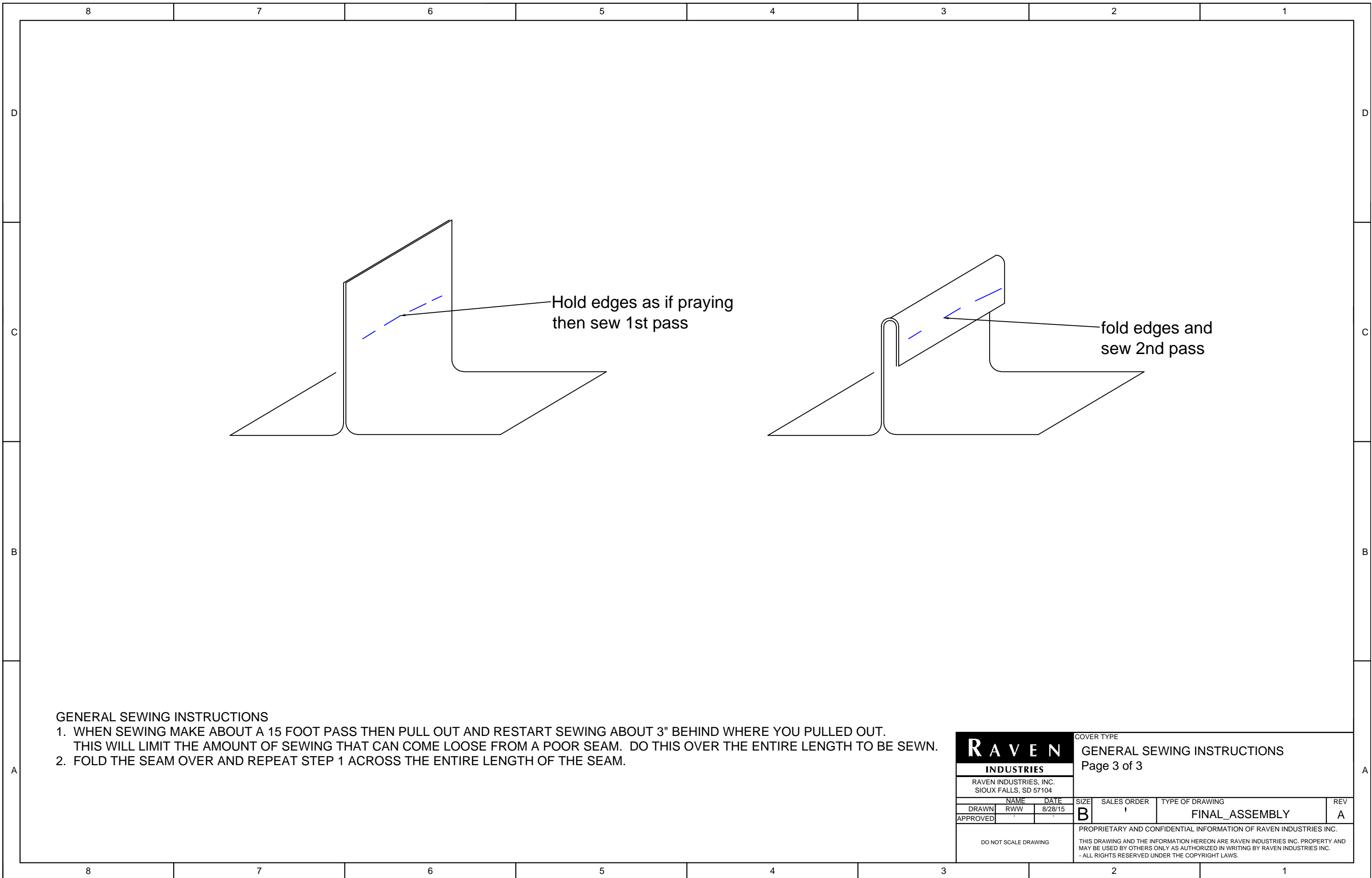


FIGURE 5

**SEWING INSTRUCTIONS**

1. ONCE FIRST AND SECOND PANEL ARE UNROLLED, FLIP THE TOP FOLD OF PIECE1 AND PIECE 2 TOGETHER BLACK TO BLACK (FIGURE 2)
2. SEW ACROSS THE ENTIRE SEAM AS SHOWN IN THE GENERAL SEWING INSTRUCTIONS, (PAGE 3)
3. FOLD OVER EXISTING SEWN SEAM AND SEW A SECOND PASS AS SHOWN ON THE GENERAL SEWING INSTRUCTIONS, (FIGURE 3)
4. ONCE PIECE 3 IS UNROLLED LIFT END OF PIECE 2 AND TOP OF PIECE 3, SEW BLACK TO BLACK, (FIGURE 4)
6. FOLD OVER EXISTING SEWN SEAM AND SEW A SECOND PASS AS SHOWN ON THE GENERAL SEWING INSTRUCTIONS, (FIGURE 5)

 RAVEN ENGINEERED FILMS PO BOX 5107 SIOUX FALLS, SD 57117-5107 +1 (800) 635-3456	COVER TYPE			REV											
	3 PIECE OVAL Flip Folded, Page 2 of 3														
<table border="1"> <tr> <td>NAME</td> <td>DATE</td> </tr> <tr> <td>RWW</td> <td>4/25/2017</td> </tr> </table>	NAME	DATE	RWW	4/25/2017	<table border="1"> <tr> <td>SALES ORDER</td> <td>TYPE OF DRAWING</td> </tr> <tr> <td>'</td> <td>O3NOFOD-2</td> </tr> </table>	SALES ORDER	TYPE OF DRAWING	'	O3NOFOD-2	<table border="1"> <tr> <td>SIZE</td> <td>REV</td> </tr> <tr> <td>B</td> <td>A</td> </tr> </table>		SIZE	REV	B	A
NAME	DATE														
RWW	4/25/2017														
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Hold edges as if praying  
then sew 1st pass

fold edges and  
sew 2nd pass

**GENERAL SEWING INSTRUCTIONS**

1. WHEN SEWING MAKE ABOUT A 15 FOOT PASS THEN PULL OUT AND RESTART SEWING ABOUT 3" BEHIND WHERE YOU PULLED OUT. THIS WILL LIMIT THE AMOUNT OF SEWING THAT CAN COME LOOSE FROM A POOR SEAM. DO THIS OVER THE ENTIRE LENGTH TO BE SEWN.
2. FOLD THE SEAM OVER AND REPEAT STEP 1 ACROSS THE ENTIRE LENGTH OF THE SEAM.

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			GENERAL SEWING INSTRUCTIONS Page 3 of 3			
DRAWN RWW	NAME RWW	DATE 8/28/15	SIZE <b>B</b>	SALES ORDER 1	TYPE OF DRAWING <b>FINAL_ASSEMBLY</b>	REV <b>A</b>
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