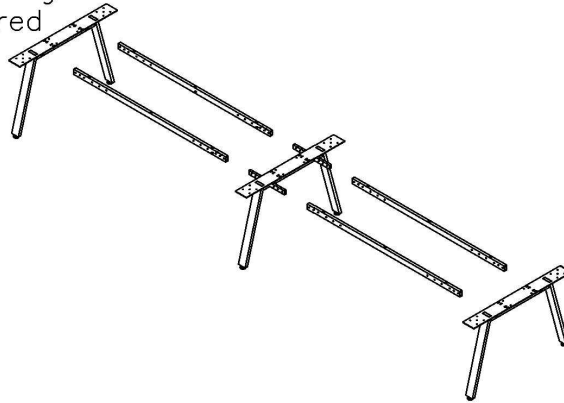


Assembly Instruction

For A Two Bench Working Station
Two People Are Required
For Assembly



LEG PARTS LIST

1		Bolts - 1/2 "	2 pcs
2		Allen Key	1 pc
3		Set Screw	2 pcs
4		Spacers	5 pcs
5		Wood Screw x 20 mm	10 pcs

CROSS BEAM PARTS LIST

5		Wood Screw x 20 mm	3 pcs
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THROUGH BEAM PARTS LIST

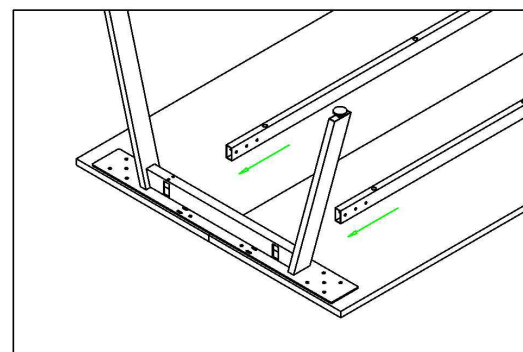
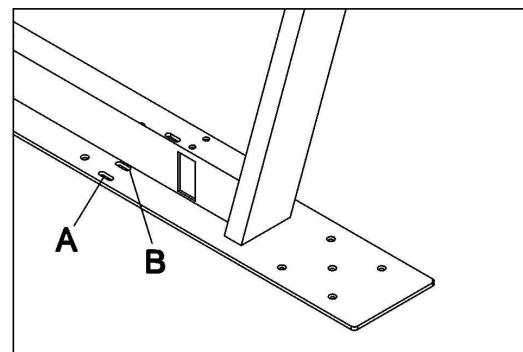
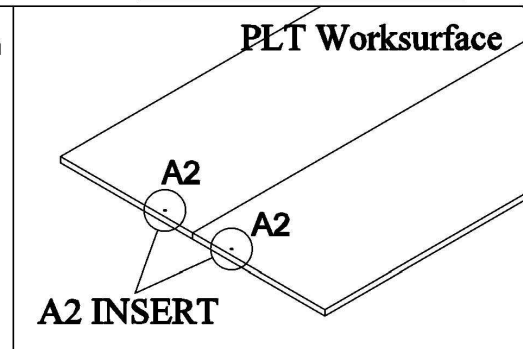
6		Bolts	6 pcs
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1. Place two table tops upside down on a clean surface.

2. PLT table tops are used for several applications and have many metal inserts. Only one 'A2' insert per top is used for the VA leg as per the PLT instructions.

3. Place leg over top and insert bolt (part 1) through hole 'A' in legs and into 'A2' inserts. **DON'T OVER TIGHTEN.** Leg holes are slotted so that work surfaces can be pushed apart to allow spacing between tops for cables and acrylic panels. If no spacing is required push tops together and then tighten bolts (part 1). If spacing is required separate the tops until fully extended.

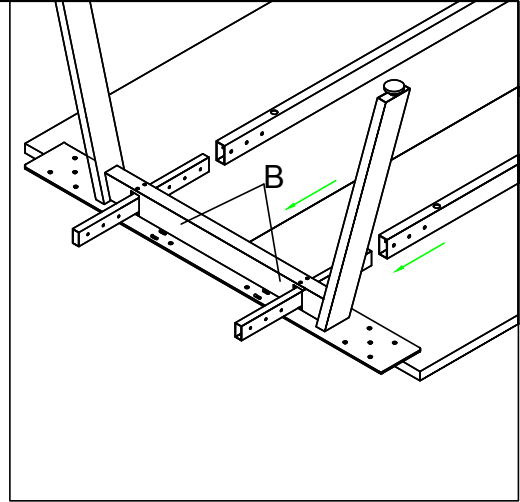
4. Slide the metal Desk beams slightly through the VA Legs openings.



Assembly Instruction Cont...

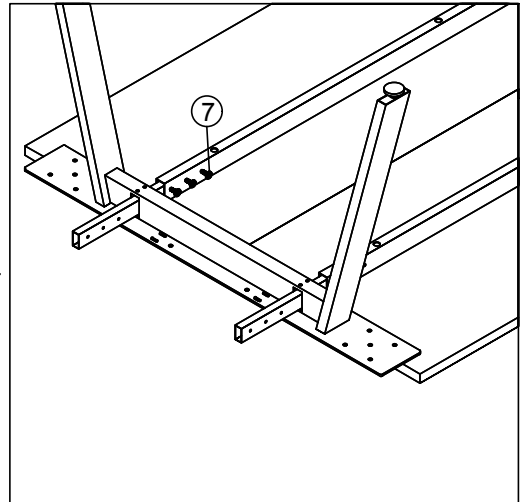
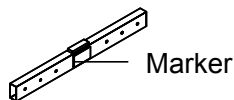
5. Fasten the center leg to the top following step 3 but using hole 'B' in the leg. The top should be positioned in the center of the leg.

6. Remove pre-installed end caps from the second leg, insert through beam connectors, through leg openings, and into Desk beams.



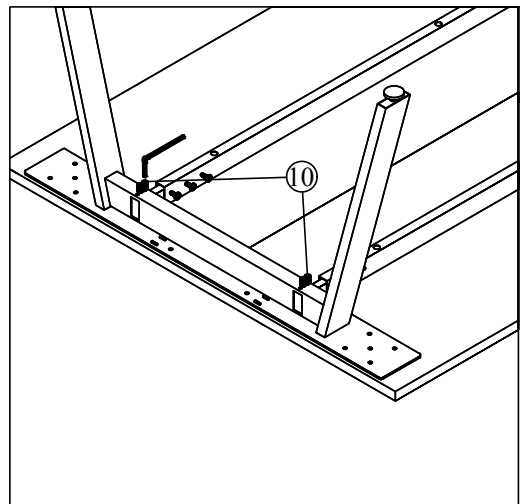
7. Insert bolts (part 6) through beams into beam connector.

8. Adjust Desk beams so the through beam connector marker is centered in the second leg.



9. If spacing is required between work surfaces confirm spacing is even at both ends. You may need adjust. Tighten the bolts in steps 3 and 5.

10. Tighten the Desk beam to each "VA" leg by using set screws (part 3).

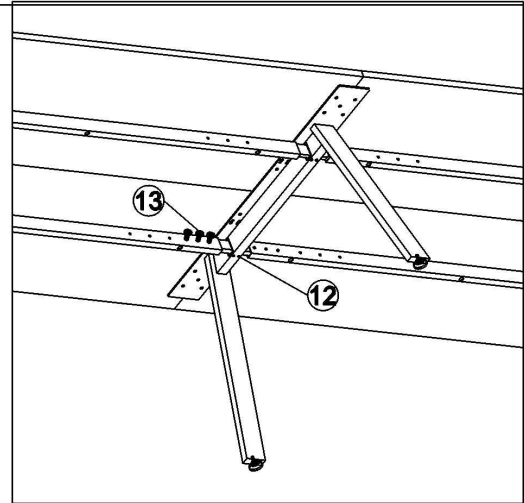


Assembly Instruction Cont...

11. With the tables in the upright position install the metal Desk beams over the through beam connector as well as through the openings in the 3rd leg.

12. Lightly tighten set screws (part 3) in the third leg.

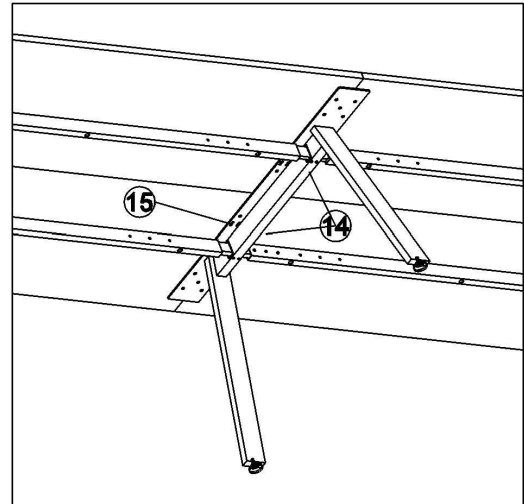
13. Insert bolts (part 6) through beams into beam connector.



14. Place third top onto frame and fasten top to the second leg by inserting bolt (part 1) through hole 'B' in leg and into A2 insert.

15. Place fourth top onto frame and fasten top to the second leg by inserting bolt (part 1) through hole 'B' in leg and into A2 insert.

16. If spacing is required between work surfaces confirm spacing is even at both ends. You may need to adjust. Tighten the bolts installed in steps 14 and 15.



17. Depending on the length of the Desk beam there are either two or three holes through the beam to the work surface. Place one spacer (part 4) between the beam and work surface under each hole. Attach surface using wood screws (part 5). Repeat this step for all metal Desk beams.

18. Use wood screws (part 5) to attach the leg to the work surface.

