

Part 1 of 3

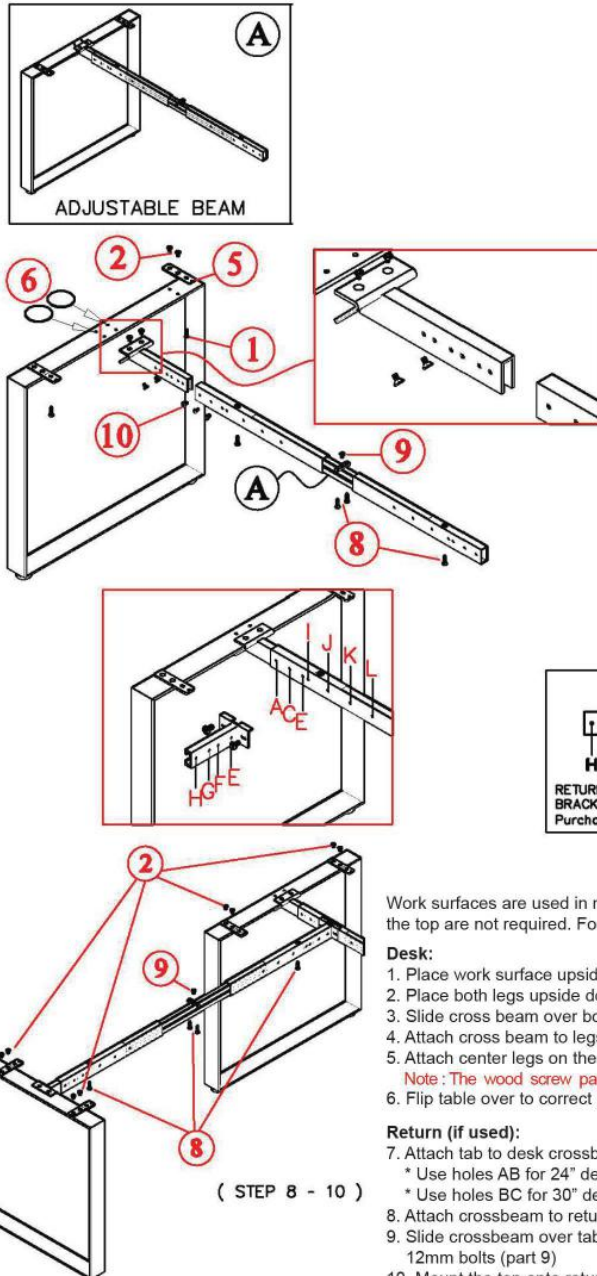
Before assembly, please remove all parts from the carton, verifying that you have the correct quantities, and read all the instructions.

****Please Note: When attaching the metal legs to the laminate tops, not all of the provided holes on these metal legs will line up with the metal inserts on the laminate tops. The provided wood screws may also need to be used****

INSTRUCTIONS:

IN THE CARTON:

A. Installation with Adjustable Main Desk Beam



PLTLEGBV 24 / 30

PART LIST

1	Wood Screw x 20 mm	4 pcs
2	Cam Bolts M6 x 16 mm	4 pcs
3	Bolt M6 X 12 mm	2 pcs
4	Intermediate Top Support Bracket	2 pcs
5	End Top Support Bracket	2 pcs
6	Sticker	4 pcs
7	Allen Key M4	1 pc

ADJUSTABLE BEAM

PART LIST

8	Wood Screw x 20 mm	4 pcs
9	Cam Bolts M6 x 12 mm	1 pc
10	Bolt M6 X 12 mm	12 pcs
11	Center Support Block	1 pc

RETURN CONNECTING BRACKET

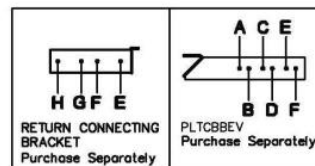
PART LIST

12	Bolt M6 X 12 mm	2 pcs
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PLTCBBEV

PART LIST

13	Cam Bolts M6 x 12 mm	4 pcs
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Work surfaces are used in many applications. Pre-installed existing metal inserts in the top are not required. For the Elements series, 20mm wood screws are provided.

Desk:



1. Place work surface upside down on a clean surface
2. Place both legs upside down on work surface with tabs PLTCBBEV facing each other
3. Slide cross beam over both tabs on leg
4. Attach cross beam to legs using M6 x 12mm (part 10)
5. Attach center legs on the work surface by using wood screws (part 1)
Note: The wood screw pack is inside the beam.
6. Flip table over to correct position

Return (if used):

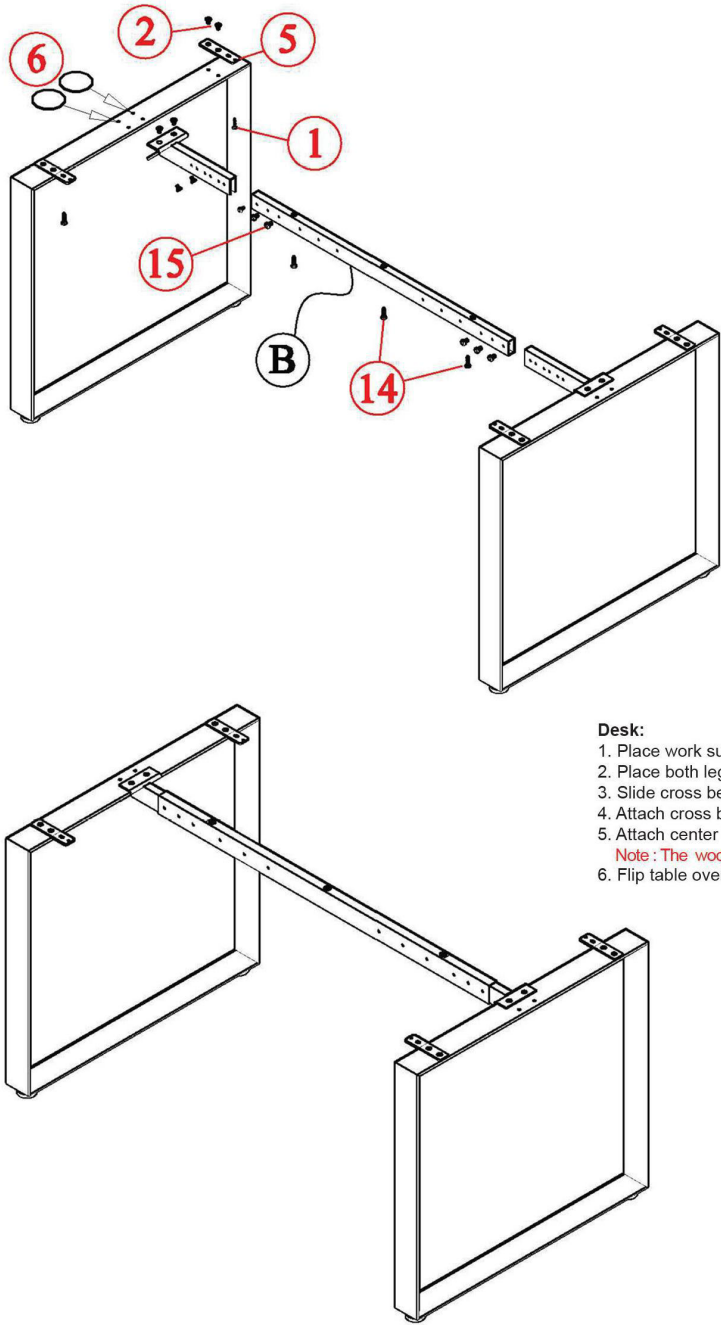
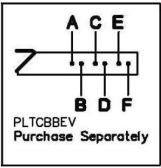
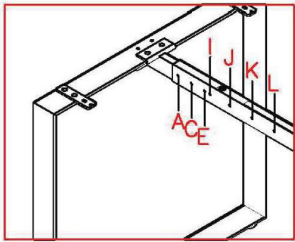
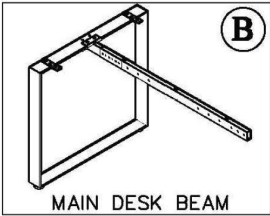
7. Attach tab to desk crossbeam using M6 x 12mm bolts (part 12)
* Use holes AB for 24" deep Return
* Use holes BC for 30" deep Return
8. Attach crossbeam to return leg using M6 x 12mm bolts (part 13)
9. Slide crossbeam over tab that is attached to desk crossbeam, attach using M6 x 12mm bolts (part 9)
10. Mount the top onto return assembly using wood screws (part 1)
Note: The wood screw pack is inside the return beam.

Part 2 of 3

PLT MAIN DESK BEAM
PART LIST

14		Wood Screw x 20 mm	15 pcs
15		Bolt M6 X 12 mm	10 pcs

B. Installation with Fixed Main Desk Beam



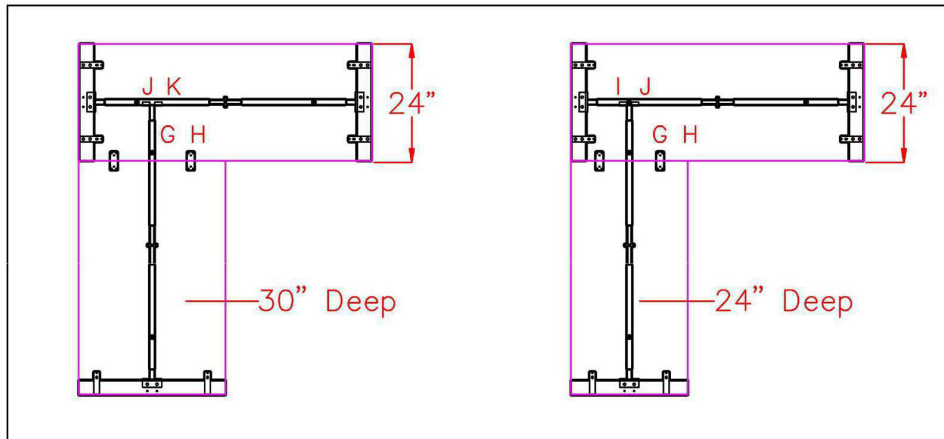
- Desk:
1. Place work surface upside down on a clean surface
 2. Place both legs upside down on work surface with tabs PLTCBBEV facing each other
 3. Slide cross beam over both tabs on leg
 4. Attach cross beam to legs using M6 x 12mm (part 15)
 5. Attach center legs on the work surface by using wood screws (part 14)
Note: The wood screw pack is inside the beam.
 6. Flip table over to correct position

Part 3 of 3

4. POSSIBLE ELEMENT SERIES CONFIGURATIONS

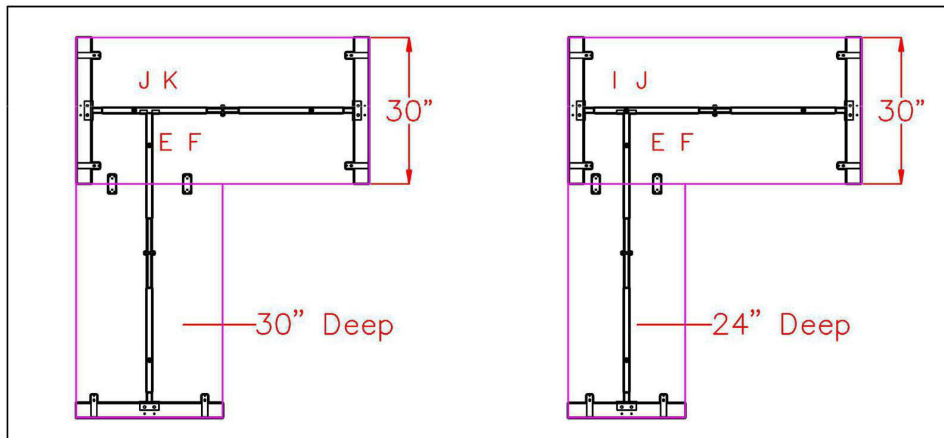
When Using 24" Deep Main Top:

1. Always use holes G, H when main desk is 24" deep.



When Using 30" Deep Main Top:

1. Always use holes E, F when main desk is 30" deep.



- # Always use holes I, J when main desk is 24" deep.
- # Always use holes J, K when main desk is 30" deep.

⚠ ATTENTION ⚠

Do not tighten any screws or bolts until the unit is completely assembled.
 Ensure all bolts and screws are tightened before using the table, check bolts and screws every 6 months.
 If any parts are missing, broken, damaged or worn, stop use of product until repairs have been made using factory authorized parts.
 Failure to follow these warnings may result in injury.