

2024 Stellantis North America MANUFACTURING OPERATIONS

UNITED STATES, CANADA and MEXICO

ASSEMBLY OPERATIONS*

MANUFACTURING FACILITY	LOCATION	PRODUCTS
Brampton Assembly	Brampton, Ontario (Canada)	Facility undergoing retooling; relaunching in 2025 to produce next-generation Jeep® Compass
Detroit Assembly Complex – Jefferson	Detroit, Michigan (U.S.)	Jeep Grand Cherokee, Jeep Grand Cherokee 4xe, Dodge Durango
Detroit Assembly Complex – Mack	Detroit, Michigan (U.S.)	Jeep Grand Cherokee, Jeep Grand Cherokee L, Jeep Grand Cherokee 4xe
Saltillo Truck Assembly	Saltillo (Mexico)	Ram 2500, 3500, 4500 and 5500 Heavy Duty; DX Chassis Cab (Mexico market)
Saltillo Van Assembly	Saltillo (Mexico)	Ram ProMaster
Sterling Heights Assembly	Sterling Heights, Michigan (U.S.)	Ram 1500 (Quad Cab and Crew Cab)
Toledo Assembly Complex (2 plants)	Toledo, Ohio (U.S.)	Jeep Wrangler, Jeep Wrangler 4xe (North plant); Jeep Gladiator (South plant)
Toluca Assembly	Toluca (Mexico)	Jeep Compass; Jeep Wagoneer S – launching in late 2024
Warren Truck Assembly	Warren, Michigan (U.S.)	Jeep Wagoneer and Wagoneer L, Jeep Grand Wagoneer and Grand Wagoneer L
Windsor Assembly	Windsor, Ontario (Canada)	Chrysler Pacifica, Chrysler Pacifica Hybrid, and Chrysler Grand Caravan (Canada market only); Dodge Charger Daytona – launching in late 2024
Belvidere Assembly**	Belvidere, Illinois (U.S.)	

*Conner Avenue Assembly Plant (Detroit) ceased production in August 2017. Currently being used as the Conner Event Center.

**Facility is currently idled

POWERTRAIN OPERATIONS

MANUFACTURING FACILITY	LOCATION	PRODUCTS
Dundee Engine Plant	Dundee, Michigan (U.S.)	1.6-liter, I-4 turbocharged engine (plant being retooled; production to begin in 2024)
Kokomo Engine Plant (formerly Indiana Transmission II)	Kokomo, Indiana (U.S.)	2.0-liter GMET4
Saltillo Engine	Saltillo (Mexico)	3.0-liter (I-6) Hurricane Twin Turbo; 6.4-liter (V-8) BGE HEMI®
Saltillo South Engine	Saltillo (Mexico)	3.6-liter (V-6) Pentastar Upgrade; 3.6-liter (V-6) Pentastar PHEV
Trenton Engine Complex* (2 plants)	Trenton, Michigan (U.S.)	3.6-liter (V-6) Pentastar Upgrade

*Trenton North (Michigan) decommissioned in December 2022; building to be repurposed.

TRANSMISSION/CASTING/MACHINING/AXLE OPERATIONS

MANUFACTURING FACILITY	LOCATION	PRODUCTS
Indiana Transmission	Kokomo, Indiana (U.S.)	Six- and nine-speed transmissions
Kokomo Casting	Kokomo, Indiana (U.S.)	Transmission/transaxle cases, engine blocks, aluminum transmission components
Kokomo Transmission	Kokomo, Indiana (U.S.)	Eight-speed transmission; nine-speed SI-EVT transmission; machined components for nine-speed transmission
Tipton Transmission*	Tipton, Indiana (U.S.)	
Etobicoke Casting	Etobicoke, Ontario (Canada)	Aluminum die castings; engine and transmission parts
Toledo Machining	Toledo, Ohio (U.S.)	Steering columns, torque converters

* Facility is currently idled.

STAMPING OPERATIONS

MANUFACTURING FACILITY	LOCATION	PRODUCTS
Saltillo Stamping	Saltillo (Mexico)	Automotive body stampings and assemblies
Sterling Stamping	Sterling Heights, Michigan (U.S.)	Automotive body stampings and assemblies
Toluca Stamping Facility	Toluca (Mexico)	Automotive body stampings and assemblies
Warren Stamping	Warren, Michigan (U.S.)	Automotive body stampings and assemblies

There are 32 manufacturing facilities in North America: 19 in the United States (including two idled facilities), six in Canada and seven in Mexico. There are four additional facilities in the U.S. and Canada that produce components not listed in the chart above.

Additional information and news are available at <http://media.stellantisnorthamerica.com>.

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