

December 7, 1981

ENGINEERING MEMO #434

TO: Memo Distribution
FROM: C. Bland
SUBJECT: REPLACEMENT OF TYPE "C" CLINCH NUTS.

This type of nut has become obsolete in the industry and would require a complete re-tooling, so the present vendor has discontinued the production of all type "C" Clinch Nuts.

A pilot type of Weld Nuts will replace the Clinch Nuts with a minimum of obsolescence.

Following is a complete list of parts to be affected.

REVISIONS			
DATE	ITEM REV & PAGE NO.	DATE	ITEM REV & PAGE NO.
12-22-81	Chg A - P.2		

ENGINEERING MEMO # 434

ITEM	DESCRIPTION (New Parts Only)	B OF M	OLD PART NUMBER	B OF M	NEW PART NUMBER	FOR DEPT USE ONLY	INT NEW FOR OLD	AVAIL AFTER CHG	REMARKS (Old Parts Only)
1	Nut-1/4-20 Type "C" Clinch	B	127527					NO	Serv or Scrap
2	Nut-5/16-18 Type "C" Clinch	B	127637					NO	Serv or Scrap
3	Nut-3/8-16 Type "C" Clinch	B	143561					NO	Serv or Scrap
4	Nut-#8-32 Type "C" Clinch	B	127615					NO	Serv or Scrap
5	Weld Nut-3/8-16 Pilot Type "F"	B	9416203					YES	Increase Usage
6	Nut-1/4-20 McLachlin Weld #H200PA	B	626255					YES	Increase Usage
A 7	Weld Nut-5/16-18 Pilot Type "F"			B	9415605			YES	New Part
A 8	Weld Nut-#8-32 Pilot Type "F"			B	9417102			YES	New Part
9	Reinf & Nut A-Hood Hinge Mt Cowl Top	M	633175	M	Chg "A"		YES	YES	Use W/O Obs
10	Reinf-Hood Hge Mt-Cowl Top	M	634277	M	Chg "A"		YES	YES	Rework
11	Pnl & Nut A-Deck Lower	M	653583	M	Chg "C"		YES	YES	Use W/O Obs
12	Supt & Nut A-Spare Tire Hold Down	M	633046	M	Chg "A"		YES	YES	Use W/O Obs
13	Supt-Spare Tire Hold Down	M	634142	M	Chg "B"		YES	YES	Rework
14	Pnl & Nut A-Dash	M	647041	M	Chg "F"		YES	YES	Use W/O Obs
15	Pnl-Dash	M	646026	M	Chg "AB"		YES	YES	Rework
16	Pnl & Nut A-Rr Qtr Lining	M	645543-44	M	Chg "D"		YES	YES	Use W/O Obs
17	Pnl-Rr Qtr Lining	M	644401-402	M	Chg "C"		YES	YES	Rework
A 18	Mbr-D/Seat Frt Cross	M	634372	M	Chg "C & D"		YES	YES	Use W/O Obs "C" Rework "D"

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19	Pnl-Cowl Top	M	646960	M	Chg "H & J"		YES	YES	Use W/O Obs "H" Rework "J"
20	Brkt-Frt Dr Div Bar Lwr Mt	M	630219-220	M	Chg "J & K"		YES	YES	Use W/O Obs "J" Rework "K"
21	Pillar-Front	M	634669-670	M	Chg "W & X"		YES	YES	Use W/O Obs "W" Rework "X"
22	Brkt-Door Window Stop	M	630214	M	Chg "P & R"		YES	YES	Use W/O Obs "P" Rework "R"
23	Pnl-Rr Pillar Frt	M	640027-28	M	Chg "G & H"		YES	YES	Use W/O Obs "G" Rework "H"
24	Reinf & Nut A-Hood Hge Mt-Dash	M	633176	M	Chg "F"		YES	YES	Use W/O Obs
25	Reinf-Hood 'Rr Otr	M	630337-338	M	Chg "F & G"		YES	YES	Use W/O Obs "F" Rework "G"
26	Reinf-Hood Hge Mt-Dash	M	634278	M	Chg "F"		YES	YES	Rework
27	Pnl-W/S Opg Inr Frm Top	M	646928	M	Chg "B & C"		YES	YES	Use W/O Obs "B" Rework "C"
28	Cover & Nut A-Deck Lid Hge	M	633115-16	M	Chg "D"		YES	YES	Use W/O Obs
29	Cover-Deck Lid Hge	M	634167-168	M	Chg "E"		YES	YES	Rework
30	Supt & Nut A-Rr Seat Bk Lwr	M	647645	M	Chg "B"		YES	YES	Use W/O Obs
31	Supt-Rr Seat Bk Lwr	M	646306	M	Chg "C"		YES	YES	Rework
32	Plt & Nut A-Fuel Vent Can Supt	M	707020	M	Chg "A"		YES	YES	Use W/O Obs
33	Plt-Fuel Vent Can Supt	M	708133	M	Chg "A"		YES	YES	Rework
34	Reinf & Nut A-Deck Lid Hge	M	633135	M	Chg "B"		YES	YES	Use W/O Obs
35	Reinf-Deck Lid Hge	M	634194	M	Chg "B"		YES	YES	Rework