

October 22, 1979

ENGINEERING MEMO #411

TO: Memo Distribution  
FROM: R. E. Orwig  
SUBJECT: METRIC SERVICE REPLACEMENT FOR REARWARD STEERING CENTERLINK ASSEMBLY

After the current 1979 model year for Checker Motors vehicles, all service replacement rearward steering centerlinks will have metric threads on both studs and will be retained with prevailing torque nuts in place of the present slotted nuts and cotter pins.

The current english type studs will no longer be available after existing stock is exhausted. Following is a list of the present and new replacement parts involved with this change:

CURRENT ENGLISH DESIGN

705492	LINK ASM-STRG CENTER	(1) REQ'D
702757	STUD-STRG CTR LINK BALL	
702142	STUD-STRG CTR LINK	
125250	NUT-1/2-20 HEX SLOTTED	(2) REQ'D
137185	COTTERPIN - 1/8 x 1	(2) REQ'D

NEW METRIC DESIGN

707502	LINK ASM-STRG CENTER	(1) REQ'D
708481	STUD-STRG CTR LINK BALL	
708482	STUD-STRG CTR LINK	
11500756	NUT-M12-1.75 HEX METRIC LOCK	(2) REQ'D

A special installation tool (KENT-MOORE #J-29193) is used to draw the stud into the tapered hole.

Refer to the following installation sketch.

