

September 22, 1976  
REV: Items(42-46)Added 10-7-76

ENGINEERING MEMO #377

TO: Memo Distribution  
FROM: C. Bland  
SUBJECT: POWER DOOR LOCKS

As a product improvement, the present vacuum door lock will be discontinued and replaced with an electric door lock.

This change will be made with a minimum of obsolescence.

Service will be affected in that old and new parts are not interchangeable.

Following is a complete list of parts to be affected.

ENGINEERING MEMO # 377 (Cont'd.)

ITEM	NAME	B or M	OLD PART NUMBER	NEW PART NUMBER	INT NEW FOR OLD	AVAIL AFTER CHG	REMARKS
1	KIT-POWER RR DR LOCK	B	643865	- - -	-	NO	SERV OR SCRAP
2	POWER UNIT&BRKT A-RR DR MOD	M	647687 647688	- - -	-	NO	SERV OR SCRAP
3	POWER UNIT & BRKT A -RR DR	F	639577 639578	- - -	-	NO	SERV OR SCRAP
4	SELECTOR VALVE A - DR LOCK	F	639579	- - -	-	NO	SERV OR SCRAP
5	HARNESS&REMOTE VALVE A RR DR LOCK	F	643859	- - -	-	NO	SERV OR SCRAP
6	NUT-SELECTOR VALVE MTG	F	640346	- - -	-	NO	SERV OR SCRAP
7	VACUUM TANK&BRKT A-DR LOCK	F	639581	- - -	-	NO	SERV OR SCRAP
8	CONN 3/8x5/16x3/8 TEE	F	644007	- - -	-	NO	SERV OR SCRAP
9	WASHER 17/32x1-1/16 OD PLAIN	B	120396	- - -	-	YES	REDUCE USAGE
10	HOSE-TEE TO VACUUM TANK 1/4x18	M	646410	- - -	-	NO	SERV OR SCRAP
11	WASHER 3/16 IDx7/16 OD PLAIN	B	131015	- - -	-	YES	INCREASE USAGE
12	SC & ET L/W A-1/4-20x1/2 HEX	B	626449	- - -	-	YES	REDUCE USAGE
13	NUT - 1/4-20 HEX	B	120375	- - -	-	YES	REDUCE USAGE
14	SC-#12x3/4 PHCR TYPE A TAPP	B	162009	- - -	-	YES	REDUCE USAGE
15	SC-#8-18 x 5/8 PHCR	B	626920	- - -	-	YES	REDUCE USAGE
16	CLAMP-HOSE 5/8 FREE ID	B	702104	- - -	-	YES	REDUCE USAGE
17	INSULATOR-COWL SIDE	M	644237	- - -	-	YES	REDUCE USAGE
18	INSTALLATION-SELECTOR VALVE	REF.	649486	- - -	-	-	REF. DRAWING
19	HOSE-POWER BRAKE VACUUM	M	706777	- - -	-	YES	SERV OR SCRAP
20	HOSE-POWER BRAKE VACUUM	B	706690	- - -	-	YES	REDUCE USAGE
21	GROMMET-SLIT	B	634104	- - -	-	YES	REDUCE USAGE
22	INSTAL-PWR DR LOCK RR DR	REF.	637622	- - -	-	-	REF. DRAWING

ENGINEERING MEMO # 377 (Cont'd.)

ITEM	NAME	B or M	OLD PART NUMBER	NEW PART NUMBER	INT NEW FOR OLD	AVAIL AFTER CHG	REMARKS
23	ACTUATOR & BRKT A-ELEC DR LK	M	- - -	653137 653138	-	YES	NEW PART
24	ACTUATOR A-ELEC DR LOCK	B	- - -	653139 653140	-	YES	NEW PART
25	BRKT-ACTUATOR MTG	M	- - -	646930	-	YES	NEW PART
26	ROD-ACTUATOR TO LOCK	M	- - -	646931	-	YES	NEW PART
27	RIVET-1/4 BLIND #AB8-6A	B	626923	- - -	-	YES	INCREASE USAGE
28	NUT-5/32 SELF THREADING	B	626485	- - -	-	YES	INCREASE USAGE
29	RIVET 3/16 DIA #SK66BS POP	B	626642	- - -	-	YES	INCREASE USAGE
30	CONDUIT-FRT DOOR	M	640052	- - -	-	YES	REINSTATE
31	SC-#8-32 x 1/4 PHCR TYPE C	B	164349	- - -	-	YES	INCREASE USAGE
32	SWITCH A-ELEC DOOR LOCK	B	- - -	653176	-	YES	NEW PART
33	RELAY A-ELEC DOOR LOCK	B	- - -	653179	-	YES	NEW PART
34	HARNESS A-ELEC DR LOCK-CTR	B	- - -	653180	-	YES	NEW PART
35	HARNESS A-ELEC DR LOCK SW	B	- - -	653181	-	YES	NEW PART
36	HARNESS A-ELEC DR LOCK MOTOR	B	- - -	653182	-	YES	NEW PART
37	PNL A-FRT DR TR BLACK-ELEC LK	M	- - -	653177 653178	-	YES	NEW PART
38	RETAINER-FRT DR ELEC LOCK	B	- - -	646965	-	YES	NEW PART
39	PNL A-FRT DR TR GRAY-ELEC LK	M	- - -	653215 653216	-	YES	NEW PART
40	PNL A-FRT DR TR RED-ELEC LK	M	- - -	653217 653218	-	YES	NEW PART
41	EXT ASM-ACTUATOR HARNESS	B	- - -	653208	-	YES	NEW PART
42	PNL A.FRT DR TRIM BASIC-ELEC LK	REF	- - -	653223 653224	-	-	NEW PART
43	PNL A.FRT DR TRIM BROWN - ELEC LK	M	- - -	653221 653222	-	-	NEW PART

ENGINEERING MEMO # 377 (Cont'd.)

ITEM	NAME	B or M	OLD PART NUMBER	NEW PART NUMBER	INT NEW FOR OLD	AVAIL AFTER CHG	REMARKS
44	PNL A.FRT DR TRIM BLUE-ELEC LK	M	- - -	653219 653220	-	-	NEW PART
45	LAYOUT-PWR DR LOCK FRT(ELEC)	REF	- - -	649530	-	-	NEW PART
46	LAYOUT-ELEC DOOR LOCK-RR	REF	- - -	649549	-	-	NEW PART