

May 28, 1976

Rev: 6-30-76 Item 23 Added

ENGINEERING MEMO #373

TO: Memo Distribution  
FROM: C. Bland  
SUBJECT: REVISED LOCK SETS FOR 1977 MODEL YEAR.

The lock set vendor has requested that Checker Motors assign new part numbers to Lock Sets, Lock Cylinder Assemblies and Keys for 1977 production to reflect a General Motors change in the key section for both Primary and Secondary Locks.

The new Lock Sets can supersede the old sets without obsolescence in production, but the changeover should be scheduled to coincide with the October 1, 1976 start of the 1977 model year production.

Service will be affected in that old and new keys and lock cylinder will not interchange because of revised key grooves. Key code number series will also change on the new locks and coding sheets will be furnished to service at a later date.

Following is a complete list of the parts affected.

## ENGINEERING MEMO # 373 (Cont'd.)

ITEM	NAME	B or M	OLD PART NUMBER	NEW PART NUMBER	INT NEW FOR OLD	AVAIL AFTER CHG	REMARKS
1	Lock Set-Gl Box & Doors	B	651981	653157	Yes	Yes	Use w/o Obs
2	Lock Set-Drs Deck Lid & Gl Box	B	651982	653158	Yes	Yes	Use w/o Obs
3	Lock Set-Drs Deck Lid & Gl Box Keyed Alike	B	651983	653159	Yes	Yes	Use w/o Obs
4	Lock Set-Ignition	B	651984	653160	Yes	Yes	Use w/o Obs
5	Lock Set-Ign Keyed Alike	B	651985	653161	Yes	Yes	Use w/o Obs
6	Lock Set-Drs Dk Lid & Gl Box Complete	M	651986	653163	Yes	Yes	Use w/o Obs
7	Lock Set-Drs Dk Lid & Gl Box Complete Keyed Alike	M	651987	653164	Yes	Yes	Use w/o Obs
8	Lock Set-Dr & Gl Box Complete	M	651988	653165	Yes	Yes	Use w/o Obs
9	Lock Cyl Asm-Door	F	651989	653167	No	Yes	Serv or Scrap Unbal Stock
10	Lock Cyl A-Dr Keyed Alike	F	651990	653168	No	Yes	Serv or Scrap Unbal Stock
11	Lock Cyl A-Dr Complete	M	645973	Chg"H"	No	No	Rework
12	Lock Cyl A-Dr Complete Keyed Alike	M	647494	Rev	No	No	Rework
13	Key-Square Head	F	646810	646943	No	Yes	Serv or Scrap Unbal Stock
14	Key-Oval Head	F	646324	646548	No	Yes	Serv or Scrap Unbal Stock
15	Lock Cyl Asm-Deck Lid	F	651991	653169	No	Yes	Serv or Scrap Unbal Stock
16	Cyl Asm-Gl Compt Lock	F	651992	653170	No	Yes	Serv or Scrap Unbal Stock
17	Cyl Asm-Gl Compt Lock Keyed Alike	F	651993	653171	No	Yes	Serv or Scrap Unbal Stock
18	Lock Cyl Asm Deck Lid Keyed Alike	F	651994	653172	No	Yes	Serv or Scrap Unbal Stock

ENGINEERING MEMO #373 (Cont'd.)

ITEM	NAME	B or M	OLD PART NUMBER	NEW PART NUMBER	INT NEW FOR OLD	AVAIL AFTER CHG	REMARKS
19	Lock Cyl Asm-Ign Strg Col	F	651995	653173	No	Yes	Serv or Scrap Unbal Stock
20	Lock Cyl Asm-Ign Strg Col Keyed Alike	F	651996	653174	No	Yes	Serv or Scrap Unbal Stock
21	Lock Set-Door & Glove Box Keyed Alike	B	653073	653162	Yes	Yes	Use w/o Obs
22	Lock Set-Doors & Glove Box Keyed Alike Complete	M	653072	653166	Yes	Yes	Use w/o Obs
23	Lock Set-Deck Lid Keyed Alike	B	653097	653175	Yes	Yes	Use w/o Obs