March 30, 1976 Rev: 5-10-76,"A"Chg, Items(13,14)

Added; "B"Chg, Items(15-18)

ENGINEERING MEMO #371 Added:5-24-76;

ITEM (19) ADDED 7-26-76

TO:

Memo Distribution

FROM:

R.E. Orwig

SUBJECT:

REVISIONS REQUIRED TO COMPLY WITH FMVSS NO. 301,

FUEL SYSTEM INTEGRITY, AFFECTING ALL MODELS.

(EFFECTIVE SEPTEMBER 1, 1976)

In order for our vehicles to comply with the requirements of FMVSS No. 301, Fuel System Integrity, effective no later than <u>September 1, 1976</u>, certain changes will be made to the chassis frame & fuel tank installation.

Stock status of current design parts to be replaced should be controlled to minimize obsolescence. Production scheduling should plan on this change by at least August 16, 1976.

Following is a preliminary list of parts affected:

	ITEM	NAME	B or M	OLD PART NUMBER	NEW PART NUMBER	FOR		REMARKS
(4)	1	Crossmember-Frame Rear	М	94200	708013	Yes	No	Rework to 708013orScrap
	2	Bracket-Rear Axle Bumper	М	706686	708012	Yes	No	Serv or Scrap
	3	Angle-Frame Rail Rear	М		708015	-	-	New Part
В	4	Frame Asm-Comp (Basic)	М	705497	705834	Yes	No	If Any,Rework
В	5	Frame Asm-Comp (120")	М	705495	705837	Yes	No	If Any,Rework
В	6	Frame Asm-Comp 129" (Basic)	М	705498	705836	Yes	No	If Any,Rework
В	7	Frame Asm-Comp (129")	М	705496	705838	Yes	No	If Any,Rework
В	8	Frame Asm-Comp (198")	М	701317	705831	Yes	No	If Any,Rework
В	9	Frame Sub Asm (198")	М	705690	705832	Yes	No	If Any,Rework
	10	Bracket-Fuel Tank Rear	М	702432	708014	Yes	No	Serv or Scrap
	11	Plug-Sq Hd Pipe 1/4-18 Dryseal	В	444735	444861	Yes	No	Serv or Scrap
	12	Crossmember Asm-Frame Rear	М	705313	705819	Yes	No	Rework to 705819or Scrap
V	13	Gusset-Fuel Tank Rear Brkt	М		708027	-		New Part
	14	Brkt Asm-Fuel Tank Rear	М		705835	-		New Part

ENGINEERING MEMO # 371 (Cont'd.)

ITEM	NAME	B cor M	OLD PART NUMBER	NEW PART NUMBER	FOR	AVAIL AFTER	REMARKS
15	Plate-Fuel Tank Baffle	М	93690	, -	=		Serv or Scrap
16	Brace-Fuel Tank Baffle Plate	М	706133		-		Servior Scrap
17	Section Asm-Fuel Tank-Lower	М	705506		Yes	No	Chgs C & D Serv or Scrap
18	Fuel Tank Asm-(W/EEC)	M	705507		Yes	No	Chg D Service Only
19	Frame - Sub Asm 129"	М	705511	705876	Yes	Yes	If any rework