

ENGINEERING MEMO #354

TO: Memo Distribution
FROM: C. Bland
SUBJECT: REVISED LOCK SETS FOR 1975 MODEL YEAR

The lock set vendor has requested that Checker Motors assign new part numbers to Lock Sets, Lock Cylinder Assemblies and Keys for 1975 production to reflect a General Motors change in the key section for both Primary and Secondary Locks.

The new Lock Sets can supersede the old sets without obsolescence in production, but the changeover should be scheduled to coincide with the October 1, 1974 start of the 1975 model year production.

Service will be affected in that old and new keys and lock cylinders will not interchange because of revised key grooves. Key code number series will also change on the new locks and coding sheets will be furnished to service at a later date.

Following is a complete list of the parts affected.

ITEM	NAME	B OR M	OLD PART NUMBER	NEW PART NUMBER	INT. NEW FOR OLD	AVAIL. AFTER CHG.	REMARKS
1	Lock Set-Gl.Box & Doors	B	651173	651895	YES	YES	Use W/O Obsol.
2	Lock Set-Drs.Deck Lid & Gl.Box	B	651789	651896	YES	YES	Use W/O Obsol.
3	Lock Set-Drs.Dk.Lid & Gl.Box Keyed Alike	B	651790	651897	YES	YES	Use W/O Obsol.
4	Lock Set-Ignition	B	651787	651898	YES	YES	Use W/O Obsol.
5	Lock Set-Ign.Keyed Alike	B	651788	651899	YES	YES	Use W/O Obsol.
6	Lock Set-Drs.,Deck Lid & Gl.Box Complete	M	651793	651900	YES	YES	Use W/O Obsol.
7	Lock Set-Drs.,Deck Lid & Gl.Box Compl. Keyed Alike	M	651794	651901	YES	YES	Use W/O Obsol.
8	Lock Cyl.Asm.-Door	F	651791	651902	NO	YES	Serv.or Scrap Unbal.Stock
9	Lock Cyl.A.-Dr.Keyed Alike	F	651792	651903	NO	YES	Serv.or Scrap Unbal.Stock
10	Lock Cyl.Asm.-Door Compl.	M	645973	Chg."F"	NO	NO	Rework

Item 2 651896 replaced 651789 @ Chassis #45335 PO#6032
Item 5 651899 replaced 651788 @ Chassis #50337 PO#6621
Item 4 651898 replaced 651787 @ Chassis #50437-A PO#6568

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ITEM	NAME	B OF M.	OLD PART NUMBER	NEW PART NUMBER	INT. NEW FOR OLD	AVAIL. AFTER CHG.	REMARKS
11	Lock Cyl.A.-Dr.Compl. Keyed Alike	M	647494	Rev.	NO	NO	Rework
12	Key-Square Head	F	646685	646765	NO	YES	Serv.or Scrap Unbal.Stock
13	Key-Oval Head	F	646686	646766	NO	YES	Serv.or Scrap Unbal.Stock
14	Lock Cyl.Asm.-Deck Lid	F	651748	651904	NO	YES	Serv.or Scrap Unbal.Stock
15	Cyl.A.-Gl.Compt.Lock	F	651749	651905	NO	YES	Serv.or Scrap Unbal.Stock
16	Cyl.A.-Gl.Compt.Lock Keyed Alike	F	651750	651906	NO	YES	Serv.or Scrap Unbal.Stock
17	Lock Cyl.A.-Deck Lid Keyed Alike	F	651751	651907	NO	YES	Serv.or Scrap Unbal.Stock
18	Lock Cyl.A.-Ign.Strg.Col.	F	651752	651908	NO	YES	Serv.or Scrap Unbal.Stock
19	Lock Cyl.A.-Ign.Strg.Col. Keyed Alike	F	651754	651909	NO	YES	Serv.or Scrap Unbal.Stock
20	Lock Set-Dr.& Gl.Box Compl.	M	-----	651911	-	YES	New Part