

TO: Memo Distribution  
 FROM: B. Lewis  
 SUBJECT: REVISED LOCK SETS FOR 1974 MODEL YEAR

The lock set vendor has requested that Checker Motors assign new part numbers to Lock Sets, Lock Cylinder Assemblies and Keys for 1974 production to reflect a General Motors change in the key section for both Primary and Secondary Locks.

The new Lock Sets can supersede the old sets without obsolescence in production, but the changeover should be scheduled to coincide with the October 1, 1973 start of the 1974 model year production.

Service will be affected in that old and new keys and lock cylinders will not interchange because of revised key grooves. Key code number series will also change on the new locks and coding sheets will be furnished to service at a later date.

ITEM	NAME	B OF M	OLD PART NUMBER	NEW PART NUMBER	INT. NEW FOR OLD	AVAIL. AFTER CHG.	REMARKS
1.	Lock Set-Gl.Compt.& Tire Dr.	B	651140	651162	YES	YES	Use W/O Obsoles.
2.	Lock Set-Glove Compt.	B	651141	651163	YES	YES	Use W/O Obsoles.
3.	Lock Set-Ign.Dr.& Man.T/G Reg.	B	651142	651164	YES	YES	Use W/O Obsoles.
4.	Lock Set-Deck Lid & Gl.Compt.	B	647985	651744	YES	YES	Use W/O Obsoles.
5.	Lock Set-Deck Lid & Glove Compt.,Keyed Alike	B	647986	651745	YES	YES	Use W/O Obsoles.
6.	Lock Set-Ign.& Door	B	647987	651746	YES	YES	Use W/O Obsoles.
7.	Lock Syl.Asm.-T/G Man.	F	651143	651165	NO	YES	Serv.or Scrap Unbal.Stock
8.	Lock Asm.-Tire Door	F	651144	651166	NO	YES	Serv.or Scrap Unbal.Stock
9.	Key-Square Head	F	646547	646685	NO	YES	Serv.or Scrap Unbal.Stock
10.	Lock Cyl.Asm.-Door	F	647988	651747	NO	YES	Serv.or Scrap Unbal.Stock
11.	Key-Round Head	F	646548	646686	NO	YES	Serv.or Scrap Unbal.Stock
12.	Lock Cyl.Asm.-Deck Lid	F	647990	651748	NO	YES	Serv.or Scrap Unbal.Stock

Item #5 Incorporated @ Chassis #36100

ENGINEERING MEMO #339 (Cont'd.)

ITEM	NAME	B OF M	OLD PART NUMBER	NEW PART NUMBER	INT NEG FOR OLD	AVAIL AFTER CHG.	REMARKS
13.	Cylinder A.-Gl.Compt.Lock	F	647991	651749	NO	YES	Serv.or Scrap Unbal.Stock
14.	Cyl.A.-Glove Compt.Lock, Keyed Alike	F	647992	651750	NO	YES	Serv.or Scrap Unbal.Stock
15.	Lock Cyl.A.-Deck Lid, Keyed Alike	F	647993	651751	NO	YES	Serv.or Scrap Unbal.Stock
16.	Lock Cyl.Asm.-Ign.Strg.Col.	F	647994	651752	NO	YES	Serv.or Scrap Unbal.Stock
17.	Lock Cyl.Asm.-Dr.Compl.	M	645973	Chg."D"	NO	YES	Rework
A 18.	Lock Set-Ign.& Dr.Keyed Alike	B	647995	651753	YES	YES	Use W/O Obsoles.
19.	Lock Cyl.A.-Ign.Strg.Col. Column Keyed Alike	F	647996	651754	NO	YES	Serv.or Scrap Unbal.Stock
20.	Lock Cyl.A-Dr.Keyed Alike	F	647997	651755	NO	YES	Serv.or Scrap Unbal.Stock
1.	Lock Cyl.Asm.-Door Compl., Keyed Alike	M	647494	Revised	NO	YES	Rework
22.	Lock Set-Ign.& Dr.Compl.	M	647998	651756	YES	YES	Use W/O Obsoles.
23.	Lock Set-Ign.& Door Compl., Keyed Alike	M	647999	651757	YES	YES	Use W/O Obsoles.
24.	Lock Set-Ign.& Dr.& Man. T/G Complete	M	651145	651167	YES	YES	Use W/O Obsoles.

ENGINEERING MEMO #339-A

TO: Memo Distribution  
 FROM: B. Lewis  
 SUBJECT: 1974 2ND SERIES LOCK SETS

Briggs and Stratton Corp. has informed us that a recent General Motors change on Lock Set Package for 1974 will also make a Checker Motors change necessary.

The Lock Packages will be revised so that the square headed key will operate only the ignition lock on sedans and the ignition and tailgate locks on Wagon and Aerobus. All remaining locks in the vehicles will be operated by the oval headed key.

Separate keys for the door locks and ignition lock is expected to reduce the incidence of auto theft.

A portion of 1974 Lock Sets originally listed on Memo #339 have been received and will have to be used as interim material without obsolescence before starting the 2nd 1974 series of lock sets.

It is recommended that all service of the interim (1st series) 1974 lock sets be done with 2nd series service parts.

Following is a complete list of the parts affected.

ITEM	NAME	B or M	OLD PART NUMBER	NEW PART NUMBER	INT. NEW FOR OLD	AVAIL. AFTER CHG.	REMARKS
1.	Lock Set-Gl.Compt.& Tire Dr.	B	651162	-----	-	NO	Use W/O Obs.
2.	Lock Set-Gl.Box, Drs.& Tire Dr.	B	-----	651172	-	YES	New Part
3.	Lock Set-Glove Compt.	B	651163	-----	-	NO	Use W/O Obs.
4.	Lock Set-Gl.Box & Doors	B	-----	651173	-	YES	New Part
5.	Lock Set-Ign,Dr.& Man.T/G	B	651164	-----	-	NO	Use W/O Obs.
6.	Lock Set-Ign.& Man.T/G	B	-----	651171	-	YES	New Part
7.	Lock Set-Deck Lid & Gl.Compt.	B	651744	-----	-	NO	Use W/O Obs.
8.	Lock Set-Drs,Deck Lid & Gl.Box	B	-----	651789	-	YES	New Part

Item #4 651173 replaced 651163 @ Chassis #40234 PO#5272.  
 Item #8 651789 replaced 651744 @ Chassis #40623 PO#5429.  
 Item #12 651787 replaced 651746 @ Chassis#40099 PO#5218.

ENGINEERING MEMO #339-A (Cont'd.)

ITEM	NAME	B OR M	OLD PART NUMBER	NEW PART NUMBER	INT. NEW FOR OLD	AVAIL. AFTER CHG.	REMARKS
9.	Lock Set-Dk.Lid & Gl.Comptr- Keyed Alike	B	651745	-----	-	NO	Use W/O Obs.
10.	Lock Set-Drs.,Dk.Lid & Gl. Compt.-Keyed Alike	B	-----	651790	-	YES	New Part
11.	Lock Set-Ign.& Door	B	651746	-----	-	NO	Use W/O Obs.
12.	Lock Set-Ignition	B	-----	651787	-	YES	New Part
13.	Lock Set-Ign& Dr.-Keyed Alike	B	651753	-----	-	NO	Use W/O Obs.
14.	Lock Set-Ign.-Keyed Alike	B	-----	651788	-	NO	New Part
15.	Lock Set-Ign.& Dr.Complete	M	651756	-----	-	NO	Use W/O Obs.
16.	Lock Set-Drs.,Deck Lid & Gl.Box Complete	M	-----	651793	-	YES	New Part
17.	Lock Cyl.Asm.-Dr.Compl.	M	645973	Chg!"E"	NO	NO	Rework
18.	Lock Cyl.Asm.-Dr.Compl.- Keyed Alike	M	647494	Rev.	NO	NO	Rework
19.	Lock Set-Ign.& Dr.Compl.- Keyed Alike	M	651757	-----	-	NO	Use W/O Obs.
20.	Lock Set-Drs.,Dk.Lid & Gl. Box Compl.-Keyed Alike	M	-----	651794	-	YES	New Part
21.	Lock Set-Ign,Dr.& Man.T/G- Complete	M	651167	-----	-	NO	Use W/O Obs.
22.	Lock Set-Drs.& Gl.Box Compl.	M	-----	651174	-	YES	New Part
23.	Lock Cyl.Asm.-Door	F	651747	651791	NO	NO	Use W/O Obs.
Ⓐ 24.	Lock Cyl.Asm.-Dr.Keyed Alike	F	651755	651792	NO	NO	Use W/O Obs.